

1 Leaching Characteristics of Metals and Polycyclic Aromatic Hydrocarbons 2 (PAHs) from Asphalt Paving Materials

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13

14 Abstract

15 Asphalt pavement, a major type of road surface, may contain hazardous elements depending
16 on its specific composition. A growing concern has developed regarding the potential leaching
17 of these hazardous constituents from asphalt pavements, particularly when incorporating waste
18 materials and additives. This study investigates the presence of heavy metals and polycyclic
19 aromatic hydrocarbons (PAHs) in leachates from six commonly employed asphalt paving
20 materials. A comprehensive laboratory leaching experiment was conducted on three key
21 sample scales: asphalt binder, asphalt mortar, and asphalt mixture. The impact of the leachates
22 was assessed by the heavy metal pollution index and the toxic equivalency factor based on the
23 benzo[a]pyrene equivalent concentration. The results reveal that leaching tests at the binder

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24 and mortar scales provided fundamental insights into leaching characteristics within a
25 relatively short timeframe, while the mixture-scale test was more capable of representing
26 pollutant leaching in near-true scenarios. In addition, the results indicate potential adverse
27 health implications associated with the incorporation of hazardous waste, such as bottom ash,
28 into asphalt pavement. These findings hold significant implications for promoting
29 environmentally responsible practices of asphalt pavement.

30 **Keywords:** Asphalt pavement; Waste recycling; Metal leachability; PAHs; Health impacts

31 **1. Introduction**

32 Asphalt mixture has been used in roadway construction for centuries. It comprises
33 approximately 95% mineral aggregate, typically gravel, sand, and various recycled materials.
34 The remaining 5% is the binder, termed asphalt cement, asphalt binder, or bitumen, consisting
35 of the refined product of crude oil with optional modifiers [1, 2]. The highway network has
36 rapidly expanded in recent decades due to the increased demand for transport services,
37 especially in developing countries. More than 10,000 km of highways were constructed
38 annually in China from 2016 to 2020, with 94% surfaced with asphalt concrete [3]. In the next
39 30 years, more than 25 million kilometers of new roadways are expected to be paved globally
40 [4]. The rapid growth of roadway construction continues to bring environmental concerns that
41 attract increasing global attention. The transport system consumes 20% of global energy
42 resources and produces 25% of global greenhouse gas emissions [5]. Moreover, the release of
43 organic contaminants such as polycyclic aromatic hydrocarbons (PAHs) was reported during
44 the high-temperature asphalt pavement construction [6]. Aggregate and asphalt binder may also
45 contain trace metals and metalloids (e.g., Cr, Ni, Cd, and Pb), depending on the sources of the
46 mineral aggregate and crude oil [7, 8]. In addition, a variety of chemical additives have been
47 employed to prepare modified asphalt with the aim of enhancing engineering performance and
48 durability [9, 10]. However, these additives may involve components that pose potential
49 contamination risks. Moreover, there is a growing interest in the construction of sustainable
50 pavements by incorporating recycled waste materials [11, 12], a practice that may introduce
51 external pollutants. The leaching of these pollutants from asphalt pavement into the water
52 environment is a complex process, usually involving a combination of both organic and
53 inorganic substances in the resulting solution.

54 In recent times, there has been a growing concern regarding the potential leaching of pollutants
55 from asphalt pavement into adjacent environments, including soils, surface and subsurface

56 water bodies. This concern is particularly relevant when waste materials are incorporated into
57 the production of asphalt pavement [13, 14]. Previous research has reported elevated
58 concentrations of pollutants, such as heavy metals and polycyclic aromatic hydrocarbons
59 (PAHs), in the leachate from waste-modified asphalt mixture [15, 16]. These modified asphalt
60 mixtures incorporates asphalt rubber, steel slag, reclaimed asphalt pavement, and bottom ash
61 or fly ash as aggregates [17-19]. Heavy metals could bioaccumulate in organisms and cause
62 physiological issues [20, 21]. Exposure to toxic heavy metals may damage cells, impacting
63 organelles and neurotransmitters, potentially leading to neurotoxicity and cancer [22, 23].
64 Similarly, exposure to PAHs can result in ecotoxic effects including mutagenicity and
65 carcinogenicity [24, 25]. PAHs could bioaccumulate in adipose tissues, potentially inducing
66 tumor development in various organs [26, 27]. Additionally, PAHs can impact reproductive
67 health, contributing to embryotoxicity and reproductive system anomalies [28, 29]. However,
68 most of these studies primarily involved simple metal leaching tests aimed at assessing the
69 feasibility of integrating such waste materials into asphalt pavement, with a predominant focus
70 on the engineering performance of the resulting asphalt mixtures. Notably, the results of these
71 prior studies are challenging to compare due to variations in sample preparation protocols and
72 test conditions. Consequently, limited research has systematically evaluated the leaching of
73 pollutants from asphalt paving materials under uniform controlled conditions.

74 To fill this research gap, this study aims to investigate the leaching behavior of pollutants,
75 including heavy metals and PAHs, from six commonly used asphalt paving materials. This
76 investigation is conducted through a comprehensive multi-scale leaching test, encompassing
77 the following scales: the binder scale (involving asphalt binder films), mortar scale (involving
78 loose asphalt mortar), and mixture scale (involving compacted cylindrical asphalt specimens).
79 Concentrations of heavy metals are quantified using inductively coupled plasma-atomic
80 emission spectrometry (ICP-AES), while PAH concentrations are measured using gas

81 chromatography-mass spectrometry (GC-MS). The assessment of heavy metal pollution in the
82 leachates of asphalt pavement is based on the heavy metal pollution index (HPI). Meanwhile,
83 the harmful effects associated with PAHs in the leachates are characterized using the toxic
84 equivalency factor based on the benzo[a]pyrene equivalent concentration (BaP_{eq}-TEF).
85 Furthermore, the impact of solution acidity on the leaching behavior of asphalt pavement was
86 studied by introducing artificial acid rain as the extraction solution in the leaching test.
87 Additionally, the influence of the oxidative aging of bitumen on the leaching properties of
88 asphalt pavement was characterized by utilizing both short-term and long-term aged asphalt
89 samples [30, 31].

90

91 **2. Experimental Methods**

92 2.1. Raw materials

93 Six distinct asphalt paving materials, including conventional hot mix asphalt mixture (CA),
94 styrene-butadiene-styrene polymer modified asphalt mixture (SA), crumb rubber modified
95 asphalt mixture (AR), warm mix asphalt mixture incorporating a chemical additive (WC),
96 asphalt mixture prepared with reclaimed asphalt pavement (RA), and asphalt mixture prepared
97 with municipal solid waste incineration bottom ash (BA), were prepared in this study. These
98 asphalt mixtures were selected because they represent various asphalt pavement types widely
99 utilized in practical field applications. Furthermore, it was anticipated that these mixtures
100 would exhibit distinct leaching behaviors, given their composition of diverse materials or
101 additives sourced from different origins. For a comprehensive understanding of the
102 characteristics of these six asphalt paving materials, detailed descriptions are provided in **Table**
103 **1**. CA, the conventional asphalt mixture, comprises unmodified asphalt binder and mineral
104 aggregates. SA, on the other hand, is a frequently employed modified asphalt mixture featuring
105 SBS polymer-modified binder to enhance its engineering performance [32, 33]. AR is a green

106 paving material with a longstanding history of usage in road construction. It owes its resistance
 107 to cracking and rutting to the incorporation of crumb rubber from end-of-life tires through
 108 binder modification [34, 35]. WC represents a low-carbon paving material that utilizes a
 109 chemical warm mix additive, permitting a lower construction temperature (typically 20-40°C
 110 lower than conventional hot mix asphalt mixture) without compromising mechanical properties
 111 [36-38]. RA is a sustainable paving material that incorporates reclaimed asphalt pavement
 112 (RAP) to produce new asphalt pavement. In certain areas or states, the utilization of RAP has
 113 even become a mandatory practice [39, 40]. Finally, BA serves as a prime example of waste-
 114 recycled asphalt pavement, employing municipal solid waste incineration bottom ash (MSWI-
 115 BA) as a fine aggregate substitute, thus alleviating the burden of landfill disposal [41, 42].

116 **Table 1** Specifications of the six asphalt paving materials.

Label	Representative	Specification
CA	Conventional hot mix asphalt (HMA) mixture	Unmodified asphalt binder + 100% mineral aggregate
SA	Styrene-butadiene-styrene (SBS) polymer modified asphalt mixture	Asphalt binder modified with 5%# SBS + 100% mineral aggregate
AR	Crumb rubber modified asphalt mixture (asphalt rubber)	Asphalt binder modified with 20%# crumb rubber (d<0.25mm) + 100% mineral aggregate
WC	Warm mix asphalt (WMA) mixture prepared with a chemical additive	Asphalt binder modified with 5%# Evotherm + 100% mineral aggregate
RA	Asphalt mixture with aggregate partially substituted by reclaimed asphalt pavement	Unmodified asphalt binder + 70% mineral aggregate + 30% RAP

BA	Asphalt mixture with aggregate partially substituted by bottom ash	Unmodified asphalt binder + 70% mineral aggregate + 30% BA
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117 # Mass percentage by the weight of asphalt binder

118 In this study, a dense-graded mixture with a nominal maximum aggregate size of 10-14 mm,
 119 termed wearing course 10, served as the mix design. This mix design is widely utilized for road
 120 surfaces in Hong Kong. The gradation curve for the wearing course 10 mix design is depicted
 121 in **Fig. S1** (Supplementary Materials). A neat bitumen with a penetration grade of 60-70 was
 122 used in this study. The ratio of binder to sand in asphalt mortar samples was maintained at
 123 19.6%. The asphalt binder content for asphalt mixture samples was maintained at 6.0%. Locally
 124 sourced granite rocks were utilized as aggregates. Detailed information regarding the dosages
 125 of asphalt modifiers and aggregate substitutes can be found in **Table 1**.

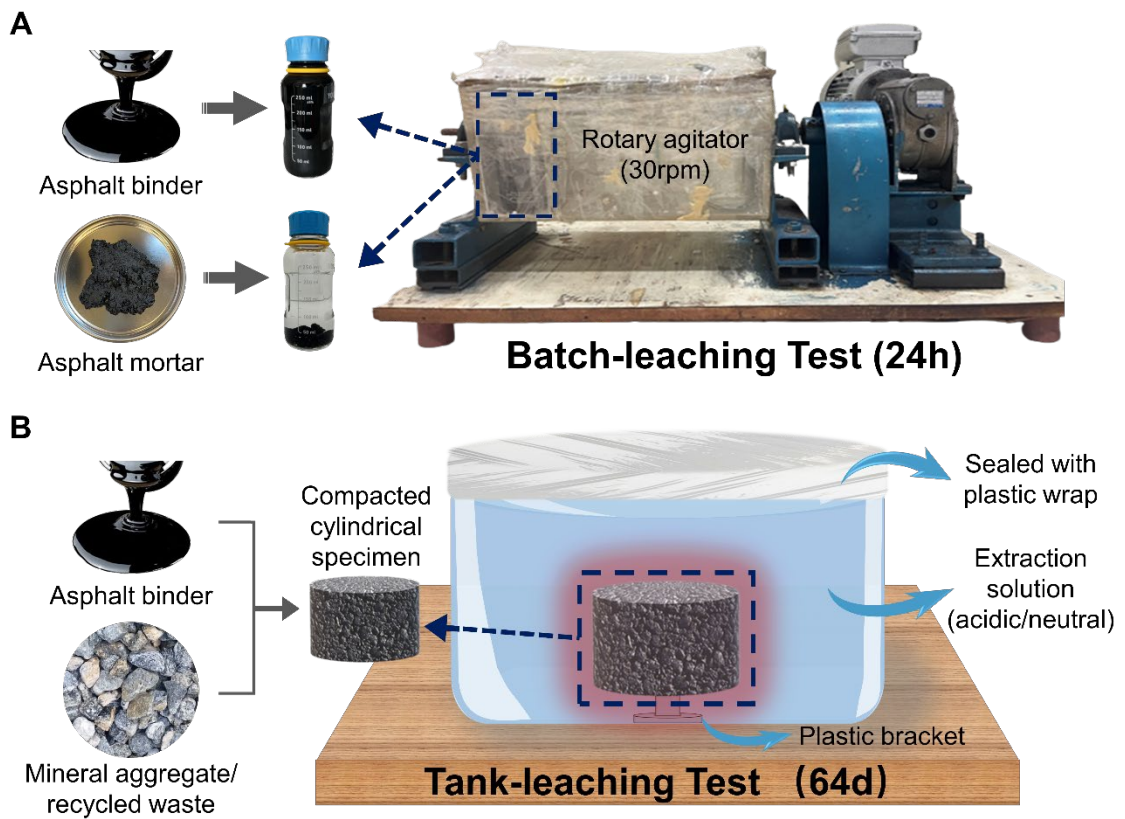
126 2.2. Sample preparations

127 Test samples were prepared at binder, mortar, and mixture scales. The asphalt binder sample
 128 was prepared by adding 20g of asphalt binder into a rotating borosilicate glass bottle and heated
 129 at 150 °C for 30 minutes, resulting in the formation of thin films with a thickness of
 130 approximately 500 μm. The asphalt mortar sample was prepared through the blending of only
 131 fine aggregates (d=0.75-2.36mm), mineral filler (d<0.75mm), and asphalt binder at 170°C,
 132 ensuring the attainment of a homogeneous mixture. The asphalt mixture sample was prepared
 133 using coarse and fine aggregates (d=0.75-14mm), mineral filler (d<0.75mm), and asphalt
 134 binder. The mixing and compaction procedures were conducted at 170 °C and 150 °C,
 135 respectively. A gyratory compactor was employed to compact asphalt mixtures into cylindrical
 136 specimens, achieving the targeted air void content of $4 \pm 0.5\%$. The dimensions of the prepared
 137 cylindrical specimen were 100 mm (diameter) × 40 mm (height). Modified asphalt binders
 138 incorporating specific additives were prepared prior to the mixing phase in the cases of SA,
 139 AR, and WC mixtures. The modification procedure involved the blending of these additives

140 with a neat bitumen with a penetration grade of 60-70, using a shear mixer at 180°C for 1 hour.
141 To replicate real-world conditions, both short-term and long-term aging protocols were applied
142 to the asphalt mixtures in the laboratory. These aging procedures were intended to simulate the
143 characteristics of freshly constructed asphalt pavement and the state of asphalt pavement after
144 a service period of 5 to 10 years [30, 31]. In the short-term aging process, a 35g sample of
145 asphalt binder was poured into a glass container, which was then positioned horizontally in a
146 rotating oven. The sample was subjected to a temperature of 163°C and a constant airflow for
147 85 minutes, with the glass container rotating at 15 r/min. Subsequently, the aged asphalt binder
148 was retrieved from the glass container after the test. For the long-term aging process, a 50g
149 sample of short-term aged asphalt binder was placed on a stainless steel pan and transferred to
150 the pressurized aging vessel. The aging procedure was carried out at 2.1 MPa and 100°C for
151 20 hours. Asphalt samples were prepared in triplicates for the leaching test and subsequent
152 analysis.

153 2.3. Leaching tests

154 The leaching tests encompassed three scales: binder, mortar, and mixture. At the binder scale,
155 200 ml of extraction solution was introduced into the sample bottle, where a 20 g asphalt binder
156 film had been previously prepared. This solution was gently agitated at 30 rpm for 24 hours at
157 room temperature. In the mortar scale, a similar procedure was followed, with 200 ml of
158 extraction solution added to the sample bottle containing 20 g of loose asphalt mortar. This mix
159 was also agitated at 30 rpm for 24 hours at room temperature. The experimental configurations
160 for both binder and mortar scale tests are depicted in **Fig.1**.



161

162 **Fig.1.** The schematic representation of the experimental setup: a) batch-leaching test and b)
 163 tank-leaching test

164 In the mixture scale, the process was slightly different. Here, a compacted cylindrical asphalt
 165 specimen was carefully placed on a plastic bracket within a water tank, ensuring that all
 166 surfaces of the specimen were in complete contact with the water. The liquid-to-material mass
 167 ratio was maintained at 10:1, consistent with the values employed in the leaching tests for the
 168 binder and mortar scales. This leaching test was observed over 64 days at room temperature to
 169 enable diffusive leaching to reach an equilibrium state [43]. Two types of extraction solutions,
 170 namely neutral and acidic, were utilized to explore the impact of environmental conditions on
 171 the leaching of pollutants from asphalt pavement concerning stormwater and runoff acidity.
 172 The neutral solution was formulated using deionized (DI) water with a pH range of 6.5-7.0.
 173 Conversely, the acidic solution was composed of DI water, sulfuric acid, and nitric acid, both

174 of which are primary constituents of acid rain formed by the presence of sulfur dioxide and
175 nitrogen oxides in the atmosphere. The pH of the acidic solution was maintained at 4.00 ± 0.05
176 through the use of a 60/40 wt% mixture of sulfuric acid and nitric acid [44]. Upon the
177 completion of the leaching test, the leachates were collected via filtration, employing syringe
178 filters featuring a pore size of $0.45 \mu\text{m}$.

179 2.4. Analytical methods

180 The concentrations of As, Cd, Cr, Cu, Ni, Pb, Se, and Zn were measured in this study using a
181 Spectro Arcos inductively coupled plasma-atomic emission spectrometry (ICP-AES). Prior to
182 the ICP-AES analysis, a total digestion process was carried out on the collected leachates. The
183 determination of polycyclic aromatic hydrocarbons (PAHs) was accomplished using Agilent
184 gas chromatography-mass spectrometry (GC-MS). To prepare the samples for GC-MS
185 analysis, a three-step liquid-liquid extraction procedure was conducted with dichloromethane
186 (DCM). The ratios of solution to DCM were set at 1:1, 2:1, and 4:1 for the three respective
187 extraction steps. In each extraction process, the leachate and DCM were combined in a
188 borosilicate glass tube and agitated for 90 seconds using a test tube shaker. Subsequently, the
189 tube was sealed and allowed to stand still for 24 hours. The DCM phase was carefully collected,
190 while the water phase was subjected to the subsequent extraction process. The resting times for
191 these processes were 24 hours, 6 hours, and 3 hours, respectively. The DCM phases obtained
192 from the three-step extraction process were dehydrated using anhydrous granulated magnesium
193 sulfate, followed by a condensation process involving a gentle flow of N_2 . Lastly, 1 ml of fresh
194 DCM was introduced to the tube and stirred for 120 seconds using a test tube shaker to prepare
195 the final test sample. The GC-MS analysis was immediately conducted upon sample
196 preparation. Further specifics regarding the GC-MS test program can be found in **Table S1**.

197

198 3. Results and Discussion

199 3.1. Leaching of heavy metals

200 The heavy metal pollution index (HPI) was used in this study to assess the overall water quality
201 concerning heavy metal pollution. The water is considered safe for human health if the HPI
202 value is less than 100 [45]. The HPI was defined by Equation (1).

203
$$HPI = \sum_{i=1}^n \frac{W_i \times Q_i}{W_i} \quad (1)$$

204 where W_i is the unit weight of each selected parameter as defined in Equation (2), Q_i is the
205 individual quality rating of the i th parameter given by Equation (4), and n is the number of
206 parameters.

207
$$W_i = \frac{w_i}{\sum_{i=1}^n w_i} \quad (2)$$

208 where w_i is the unit weight of the i th parameter, which is inversely proportional to the standard
209 value S_i of the corresponding parameter, given by Equation (3).

210
$$w_i \propto \frac{1}{S_i} = \frac{k}{S_i} = \frac{1}{S_i} \quad (3)$$

211 where the proportionality factor k equals one for all metals.

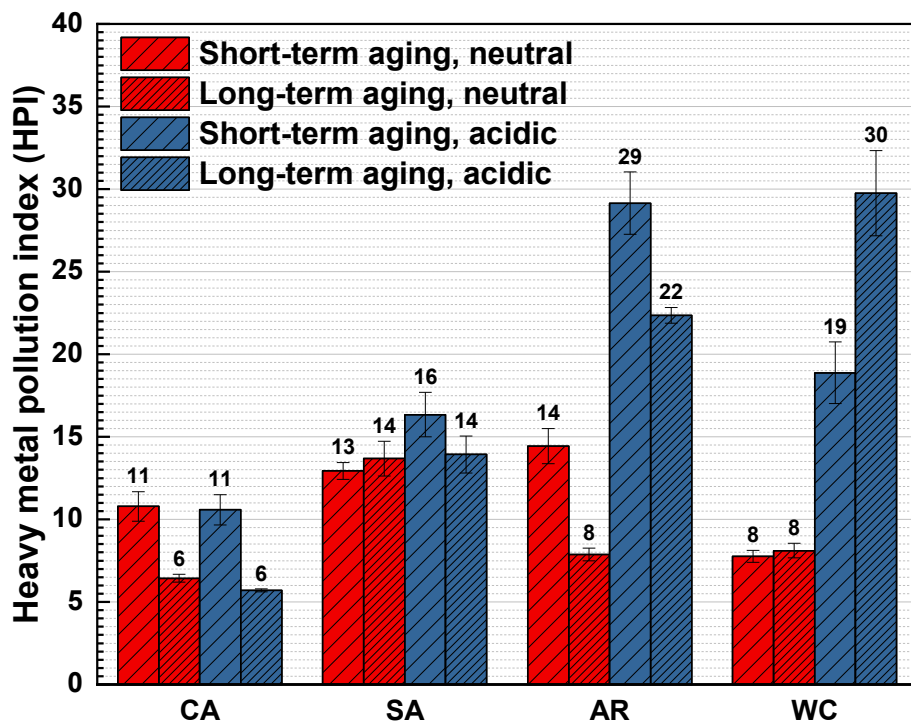
212
$$Q_i = \sum_{i=1}^n \frac{|M_i - I_i|}{S_i - I_i} \times 100 \quad (4)$$

213 where M_i is the measured value of the i th parameter, I_i is the highest desirable value of the i th
214 parameter, and S_i is the standard value of the i th parameter, according to the specifications in
215 the water standard [46].

216 3.1.1. Asphalt binder scale

217 **Fig. 2** displays the HPI values for the tested asphalt binder samples. It is important to note that
218 four asphalt binder samples were prepared and tested, as both the RA and BA mixtures utilized
219 the same unmodified binder as CA. The HPI values obtained from the leachates of the asphalt
220 binder samples consistently remained below 30, indicating that there were no significant

221 concerns regarding heavy metal pollutants. It was also observed that the AR and WC binders
 222 exhibited higher HPI values in the acidic environments compared to neutral environments,
 223 suggesting that they contained heavy metals that are more soluble in acidic solutions. These
 224 metals were predominantly introduced through the use of waste crumb rubber and chemical
 225 additives.



226

227 **Fig. 2.** Leachate HPI values of asphalt binder samples (CA: conventional HMA; SA: SBS-
 228 modified asphalt; AR: asphalt rubber; WC: WMA with chemical additive)

229 Concerning the specific metal content, it is noteworthy that AR and WC binders exhibited
 230 notably higher concentrations of Zn in the leachates (**Table S2**). The additional presence of Zn
 231 in AR originates from the use of ZnO activator during the rubber vulcanization process. For
 232 WC binders, while the ingredients of the commercial chemical additive are confidential, the
 233 presence of Zn can likely be attributed to impurities introduced during the manufacturing

234 process. Moreover, AR and WC binders also showed elevated concentrations of heavy metals
235 such as Ni, Pb, and Se in the leachates. At the binder scale, the impact of aging characteristics
236 on the leaching behaviors of asphalt was negligible. No discernible relationship was established
237 between the leachability of metals and the aging characteristics of the samples. In conclusion,
238 the four asphalt binders do not raise significant concerns regarding the leaching of heavy
239 metals. The measured concentrations of heavy metals were consistently well below regulated
240 levels, and the calculated HPI values remained below 30.

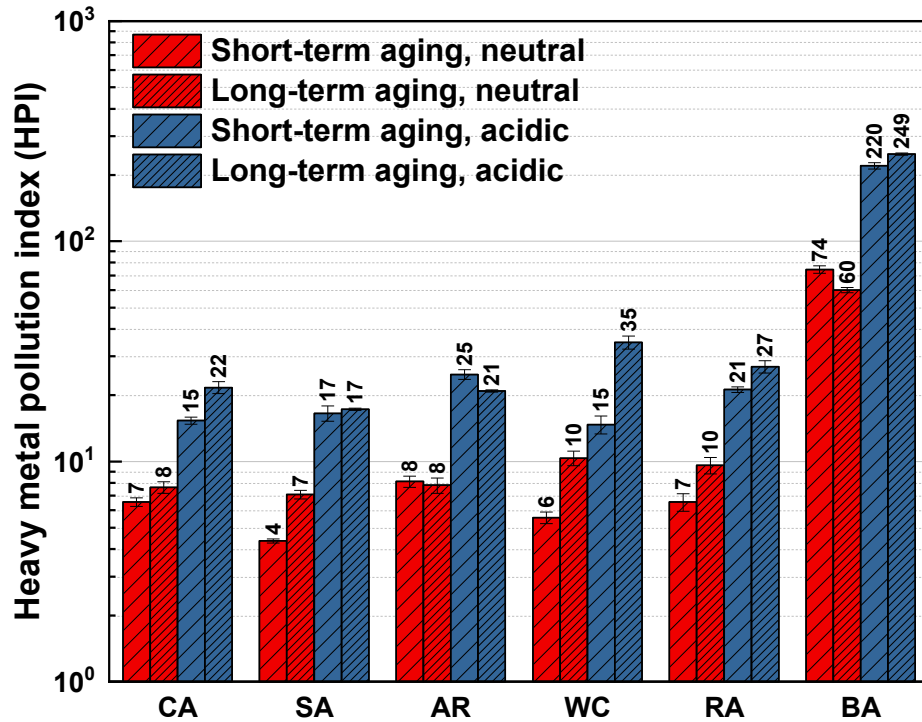
241 3.1.2. Asphalt mortar scale

242 **Fig. 3** depicts the HPI values derived from the leaching tests conducted on six asphalt mortar
243 samples. In the neutral leaching test, CA, SA, AR, WC, and RA exhibited comparable HPI
244 values, with SA recording the lowest values and RA demonstrating the highest HPI values.
245 However, BA displayed considerably higher HPI values than the other mortar samples. This
246 deviation is attributed to the municipal solid waste, which contains substantial amounts of
247 heavy metals like Pb, Zn, Cu, Cr, Mn, and Ni. The combustion process concentrates these
248 metals in the residual bottom ash [47, 48]. SA exhibited lower HPI values than CA, indicating
249 that the modified binder created a solidification effect, preventing the leaching of heavy metals
250 due to enhanced bonding strengths and improved coating performance from the modifier SBS.
251 Conversely, AR and WC showed higher HPI values than CA, suggesting that the incorporation
252 of waste material and chemical additives in the asphalt mixture may lead to increased leaching
253 of heavy metals despite the solidification effect created by binder modifications. RA also
254 displayed higher HPI values than CA, with the released heavy metals stemming from
255 accumulated pollutants in the end-of-life RAP.

256 In the acidic leaching test, HPI values significantly increased for all asphalt mortar samples
257 due to the greater solubility of metals in acidic solutions. Nevertheless, the overall trends and
258 rankings remained consistent with those observed in the neutral leaching tests. BA exhibited

259 the highest HPI values, surpassing 200 for both short-term and long-term aged samples,
260 signifying the toxicity of BA leachates and their potential harm to human health. The elevated
261 presence of heavy metals within MSWI-BA can be attributed to certain factors. Heavy metals
262 tend to concentrate in residues, particularly within the bottom ash, post-incineration. Studies
263 have shown that over 60% of heavy metals like Chromium (Cr), Copper (Cu), Nickel (Ni),
264 Lead (Pb), and Zinc (Zn) are retained within MSWI-BA after the incineration process [49].
265 The incorporation of MSWI-BA as a substitute aggregate in asphalt pavement introduces these
266 heavy metals into the mixture. Consequently, during the leaching process, these metals are
267 gradually released from the mixture, resulting in significantly higher HPI values associated
268 with BA samples. CA, SA, AR, WC, and RA generally maintained low HPI values, with AR,
269 WC, and RA releasing slightly more heavy metals than CA and SA due to the presence of
270 pollutants in the waste materials and chemical additives.

271 At the mortar scale, it appears that most long-term aged samples displayed a slightly increased
272 leachability of heavy metals. Since the batch-leaching test was a dynamic process, the
273 weakened adhesive strength between aged asphalt and aggregate makes the mortar more
274 susceptible to stripping under the influence of water flushing. As the asphalt binder films were
275 stripped away, the solidification effect of bitumen diminished, resulting in the release of more
276 heavy metals from the incorporated waste materials or additives. AR, recognized for its
277 improved aging resistance [50], showed similar HPI values for both short-term and long-term
278 aged samples. However, the influences of aging characteristics on stripping only exist in
279 scenarios involving strong water flush throughout the testing mortar samples, which is unlikely
280 to happen under realistic conditions. Therefore, these findings are not transferable to other
281 asphalt materials under different test conditions.



282

283 **Fig. 3.** Leachate HPI values of asphalt mortar samples (CA: conventional HMA; SA: SBS-
 284 modified asphalt; AR: asphalt rubber; WC: WMA with chemical additive; RA: 30% RAP-
 285 incorporated; BA: 30% bottom ash-incorporated)

286 In terms of specific metal ions, the concentration of each individual heavy metal in the leachates
 287 was generally well below regulatory limits, except for BA. Only trace amounts of Cd, Cu, Pb,
 288 Se, and Zn were detected in the leachates of CA, SA, AR, WC, and RA (**Table S3**). However,
 289 it is noteworthy that AR exhibited a relatively higher concentration of Zn, primarily originating
 290 from residual ZnO present in the crumb rubber. Elevated levels of Cd were found in the
 291 leachate of BA, surpassing regulatory limits. Cd is identified as a high-risk metal in bottom
 292 ash, with relatively higher leachability under neutral conditions compared to other metals [51].
 293 In the acidic leaching test, a greater amount of heavy metals were present in the leachates,
 294 although most remained within permissible limits. AR exhibited slightly higher concentrations

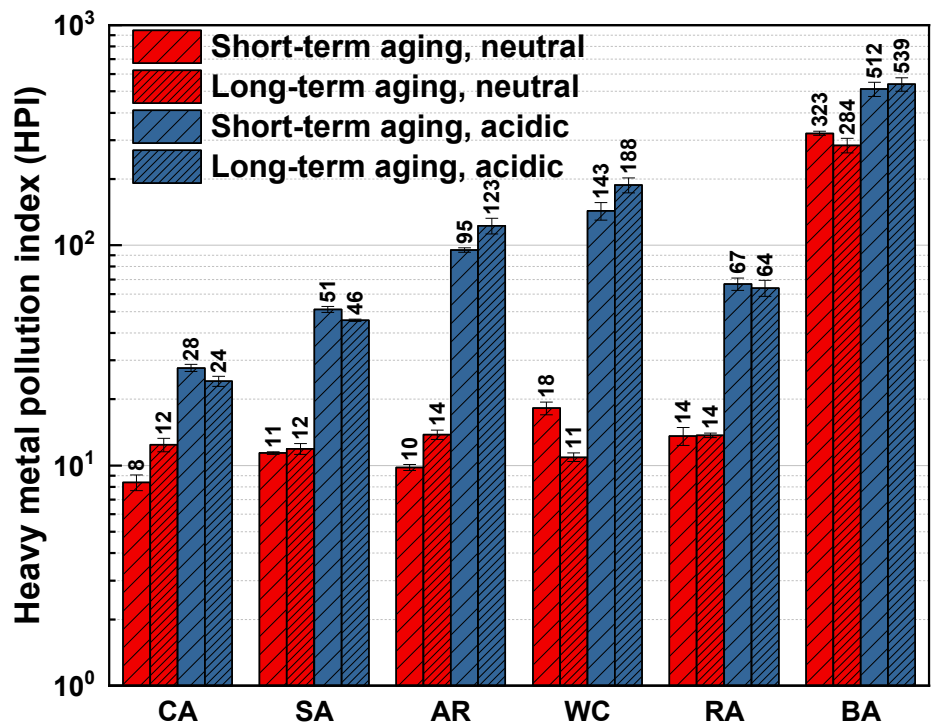
295 of Cr, Cu, Ni, and notably higher concentrations of Zn in the leachates. Findings verified
296 concerns regarding Zn leaching associated with crumb rubber applications, as waste tires
297 typically contain approximately 1–2% Zn by weight [52, 53]. BA displayed significantly higher
298 concentrations of heavy metals, including Cd, Cu, Pb, and Zn, exceeding regulatory thresholds.
299 The increased solubility of contaminants under acidic conditions is responsible for their
300 heightened leachability [54]. Se concentrations in the leachates of CA, SA, AR, WC, and RA
301 were relatively higher compared to other metals. The presence of Se is typically found in
302 minerals and crude oils. Importantly, Se is primarily identified within the bitumen fraction,
303 unlike other potentially toxic trace elements (Ag, As, Be, Cd, Cu, Pb, Sb, Tl, and Zn), which
304 are predominantly associated with the mineral fraction [55]. Therefore, the stronger bondings
305 within the bitumen fraction resulting from asphalt binder modifications in SA and WC may
306 explain their slightly lower Se contents in the leachates, as these strong bondings hinder the
307 diffusion and dissolution of Se from the inner to the outer areas of the particle bodies.
308 The results also imply that the application of waste materials in asphalt mixtures as modifiers
309 may be more environmentally friendly than as aggregate substitutes. Crumb rubber served as
310 an asphalt modifier in AR, where it was encapsulated by the asphalt binder after modifications.
311 Additionally, the content of crumb rubber used as a modifier was lower. Consequently, AR
312 exhibited acceptable Zn contents in the leachate, even though the added crumb rubber
313 contained substantial amounts of Zn.

314 3.1.3. Asphalt mixture scale

315 **Fig. 4** presents the HPI values derived from the leaching test results for the six asphalt mixture
316 samples. No discernible trend in the influence of different aging characteristics on the leaching
317 behaviors of asphalt paving materials can be revealed from the test results. Notably, the
318 extended-duration leaching tests conducted on asphalt mixtures yielded higher HPI values
319 compared to the short-batch leaching tests on asphalt mortar samples. This observation

320 suggests that the accelerated batch leaching test might underestimate the total amount of heavy
321 metals that could potentially leach from asphalt pavement in practical applications. However,
322 the ranking of HPI values among the different asphalt paving materials remained consistent
323 with the results from the mortar-scale leaching tests. Specifically, CA exhibited the lowest HPI
324 values among the six materials, while SA and RA had higher yet still acceptable HPI values.
325 Conversely, AR and WC displayed HPI values at harmful levels in the leachate when an acidic
326 extraction solution was used. Furthermore, BA exhibited exceptionally high HPI values in the
327 leachates from both neutral and acidic leaching tests. The concentrations of nearly all heavy
328 metals exceeded regulatory limits in the leachate of BA under acidic conditions (**Table S4**).
329 This result underscores the potential environmental issues associated with using hazardous
330 waste materials like MSWI-BA in asphalt pavement without proper treatment. Additionally,
331 the use of waste crumb rubber and chemical additives in asphalt binder modification amplified

332 the leaching risk of heavy metals. Particular attention is warranted when considering the
 333 application of AR and Evotherm-modified warm mix in regions susceptible to acid rain.



334
 335 **Fig. 4.** Leachate HPI values of asphalt mixture samples (CA: conventional HMA; SA: SBS-
 336 modified asphalt; AR: asphalt rubber; WC: WMA with chemical additive; RA: 30% RAP-
 337 incorporated; BA: 30% bottom ash-incorporated)

338
 339 3.2. Leaching of PAHs

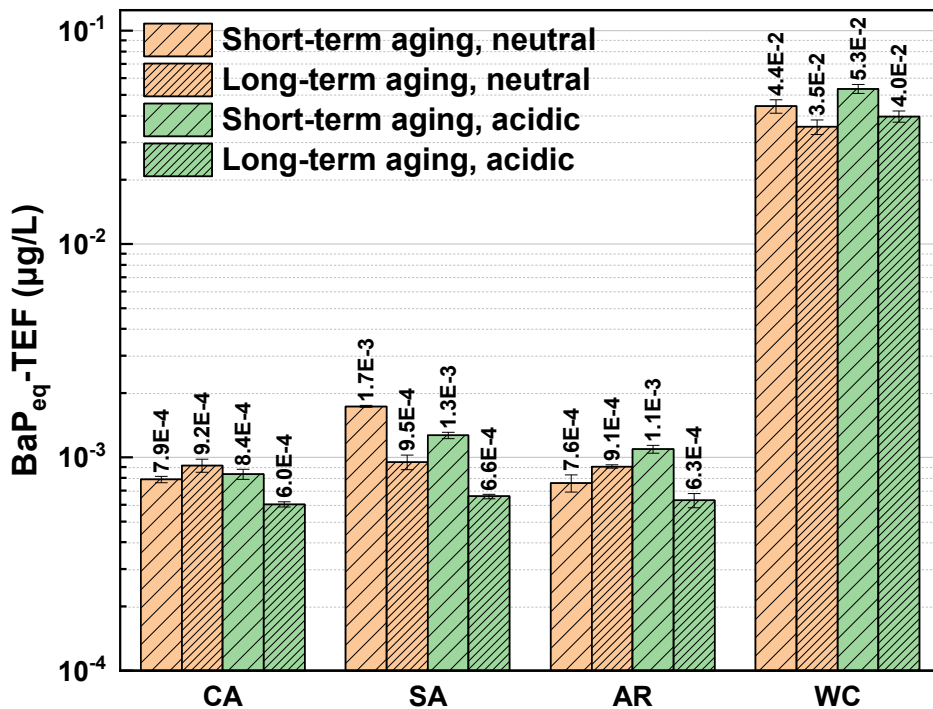
340 The concentrations of 16 US EPA priority pollutant PAHs were measured in this study,
 341 including acenaphthene (Ace), acenaphthylene (Acy), anthracene (Ant), fluoranthene (Flt),
 342 fluorene (Flu), naphthalene (Nap), phenanthrene (Phe), pyrene (Pyr), benz[a]anthracene (BaA),
 343 benzo[b] fluoranthene (BbF), benzo[k]fluoranthene (BkF), benzo[ghi]perylene (BghiP),
 344 benzo[a]pyrene (Bap), chrysene (Chr), dibenz[a,h]anthracene (DbA), and indeno[1,2,3-

345 cd]pyrene (Ip). The impact of PAHs on health can be evaluated by the toxic equivalency factor
 346 (TEF), based on the BaP equivalent concentration (BaP_{eq}) that assumes that all carcinogenic
 347 PAHs are as potent as BaP [56-58]. The leaching of PAHs is considered at little or no risk for
 348 harmful health if the obtained BaP_{eq}-TEF values are at low levels (i.e., less than 0.01 µg/L).
 349 The BaP_{eq}-TEF values were calculated by Equation (5):

$$\begin{aligned}
 & (BaP_{eq} - TEF)_{\Sigma PAH} = \\
 350 & [Nap] \times 0.001 + [Acy] \times 0.001 + [Ace] \times 0.001 + [Flt] \times 0.001 + \\
 & [Phe] \times 0.001 + [Ant] \times 0.01 + [Flu] \times 0.001 + [Pyr] \times 0.001 + \\
 & [BaA] \times 0.1 + [Chr] \times 0.01 + [BbF] \times 0.1 + [BkF] \times 0.1 + \\
 & [BaP] \times 1 + [Ip] \times 0.1 + [DbA] \times 1 + [BghiP] \times 0.01 \quad (5)
 \end{aligned}$$

351 3.2.1. Asphalt binder scale

352 The BaP_{eq}-TEF values for the four asphalt binders are presented in **Fig. 5**. It was observed that
 353 some long-term aged samples displayed lower BaP_{eq}-TEF values compared to their short-term
 354 aged counterparts. This could be attributed to the loss of lightweight PAH compounds through
 355 evaporation during the high-temperature laboratory aging process. Significant differences were
 356 not detected in the BaP_{eq}-TEF results for CA, SA, and AR binders. In contrast, the WC binder
 357 exhibited considerably elevated BaP_{eq}-TEF values in comparison to the other three binders,
 358 exceeding them by more than one order of magnitude. This suggests that the chemical warm
 359 mix additive Evotehrm comprises organic chemicals that may release PAHs during the
 360 leaching process. The BaP_{eq}-TEF values obtained for the leachates of binders CA, SA, and AR
 361 were all within safe levels (i.e., less than 0.01 µg/L). Conversely, WC binders demonstrated
 362 higher risks, which could potentially lead to toxic effects on human health. The influence of
 363 extraction solution acidity on the leaching of PAHs was found to be negligible at the binder
 364 scale.



365

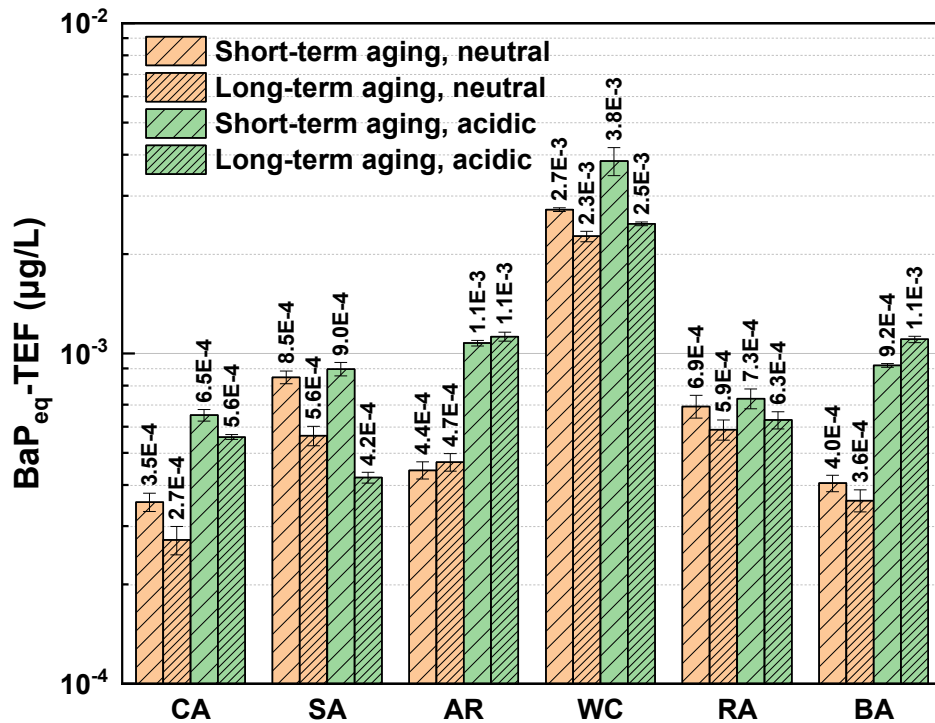
366 **Fig. 5.** Leachate BaP_{eq}-TEF values of asphalt binder samples (CA: conventional HMA; SA:
 367 SBS-modified asphalt; AR: asphalt rubber; WC: WMA with chemical additive)

368

369 3.2.2. Asphalt mortar scale

370 **Fig. 6** displays the BaP_{eq}-TEF results for the six asphalt mortar samples. WC exhibited the
 371 highest BaP_{eq}-TEF values, which can be attributed to the inclusion of the chemical additive,
 372 aligning with the findings in the binder scale. The leaching of PAHs from WC mortar exhibited
 373 a significant reduction compared to WC binder. This discrepancy can be attributed to the
 374 composition of mortar samples, which primarily consist of aggregates, with the binder
 375 accounting for only 19.6% of the total weight. SA, AR, RA, and BA showed slightly higher
 376 BaP_{eq}-TEF values than CA, although they generally remained at low levels. Furthermore, the
 377 influence of aging on PAH leaching was evident, with long-term aged samples generally

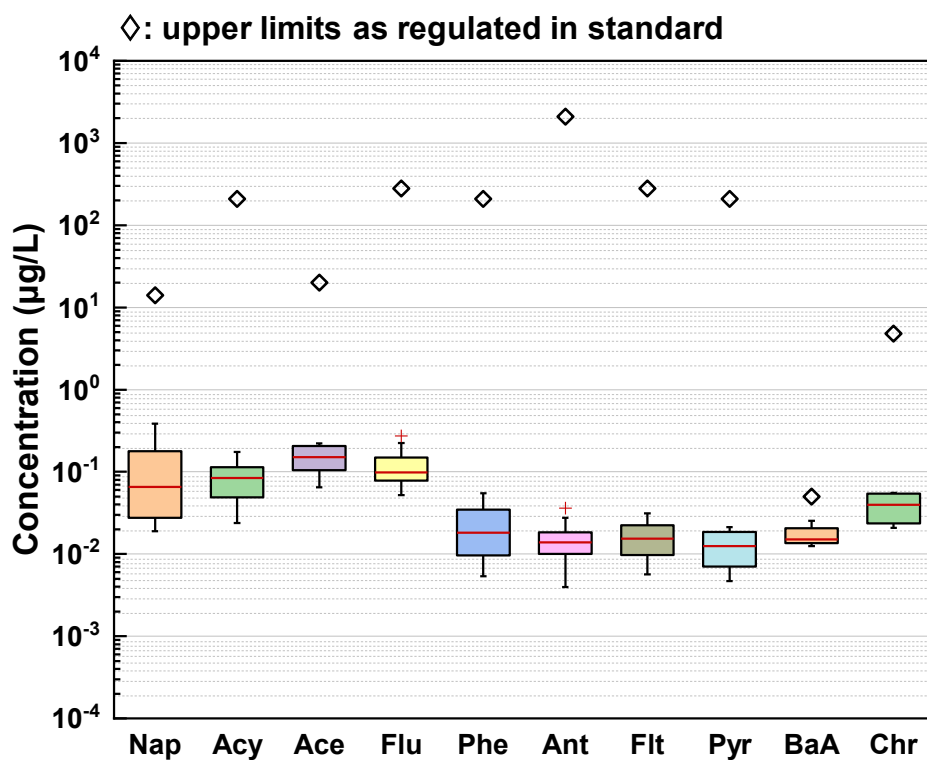
378 exhibiting lower concentrations of PAHs compared to their short-term aged counterparts. At
 379 the mortar scale, no discernible relationship could be identified between the BaP_{eq}-TEF results
 380 and the acidity of the extraction solution.



381
 382 **Fig. 6.** Leachate BaP_{eq}-TEF values of asphalt mortar samples (CA: conventional HMA; SA:
 383 SBS-modified asphalt; AR: asphalt rubber; WC: WMA with chemical additive; RA: 30%
 384 RAP-incorporated; BA: 30% bottom ash-incorporated)

385
 386 The comprehensive concentration ranges of PAHs in the leachates from the six asphalt mortar
 387 samples are depicted in **Fig. 7**. Among these samples, only eight PAHs were detected at
 388 measurable concentrations in CA, SA, AR, RA, and BA leachates, namely Ace, Acy, Ant, Flt,
 389 Flu, Nap, Phe, and Pyr. However, the leachates of WC contained two additional PAHs, namely
 390 BaA and Chr. It is worth noting that the concentrations of PAHs with lighter molecular weights

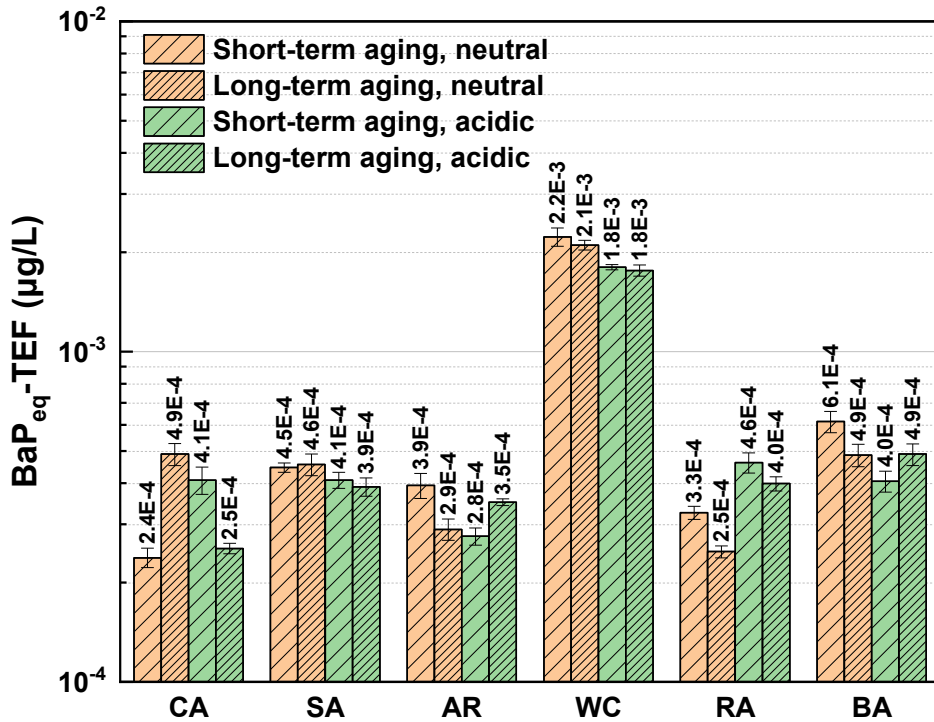
391 (such as Nap, Acy, Ace, and Flu) were higher than those with heavier molecular weights (Phe,
 392 Ant, Flt, and Pyr). This phenomenon can be attributed to the relatively lower solubility of PAHs
 393 in water, where the lighter molecular weight PAHs exhibit greater solubility compared to their
 394 counterparts with higher molecular weights. Importantly, the overall concentrations of PAHs
 395 in the leachates of all asphalt mortar samples were well below the regulated maximum levels.
 396 Furthermore, only PAHs with lighter molecular weights (i.e., containing fewer than five
 397 hydrocarbon rings) were present in the leachates, demonstrating minimal toxic effects on
 398 human health, as evidenced by BaP_{eq}-TEF values consistently below 0.01 µg/L.



399
 400 **Fig. 7.** The concentration range of PAHs in asphalt mortar leachates in comparison to the
 401 regulated levels [46].

402 3.2.3. Asphalt mixture scale

403 **Fig. 8** presents the BaP_{eq}-TEF values of the six asphalt mixture samples. Notably, the BaP_{eq}-
404 TEF values observed in this context exhibited a general decrease when compared to the results
405 obtained in the asphalt mortar scale. One primary factor contributing to this difference is the
406 source of PAH leaching, which was predominantly from the asphalt binder. Consequently,
407 asphalt mortar samples, containing a higher proportion of binder, were expected to release
408 relatively more PAHs than their asphalt mixture counterparts. Another possible reason for this
409 variance could be attributed to differences in their sample preparation processes. In particular,
410 asphalt mortar samples were rapidly dispersed and cooled to room temperature following the
411 mixing process. Conversely, asphalt mixture samples underwent compaction after mixing, and
412 the mixed loose mixtures were maintained at the compaction temperature for a period to ensure
413 effective compaction. Consequently, more lightweight PAHs, which are relatively volatile,
414 may have evaporated during the preparation of compacted asphalt mixture samples, leading to
415 the release of fewer PAHs in the subsequent leaching tests. Importantly, the measured BaP_{eq}-
416 TEF values consistently remained well below 0.01 µg/L. This finding underscores that the
417 leaching of PAHs from compacted asphalt mixtures into the extraction solution occurred at
418 safe levels. In addition, consistent with the test results observed in both the binder and mortar
419 scales, the effects of solution acidity on the leaching of PAHs were insignificant at the mixture
420 scale. This implies that the leaching of PAHs from asphalt pavement is not sensitive to the
421 occurrence of acid rains.



422

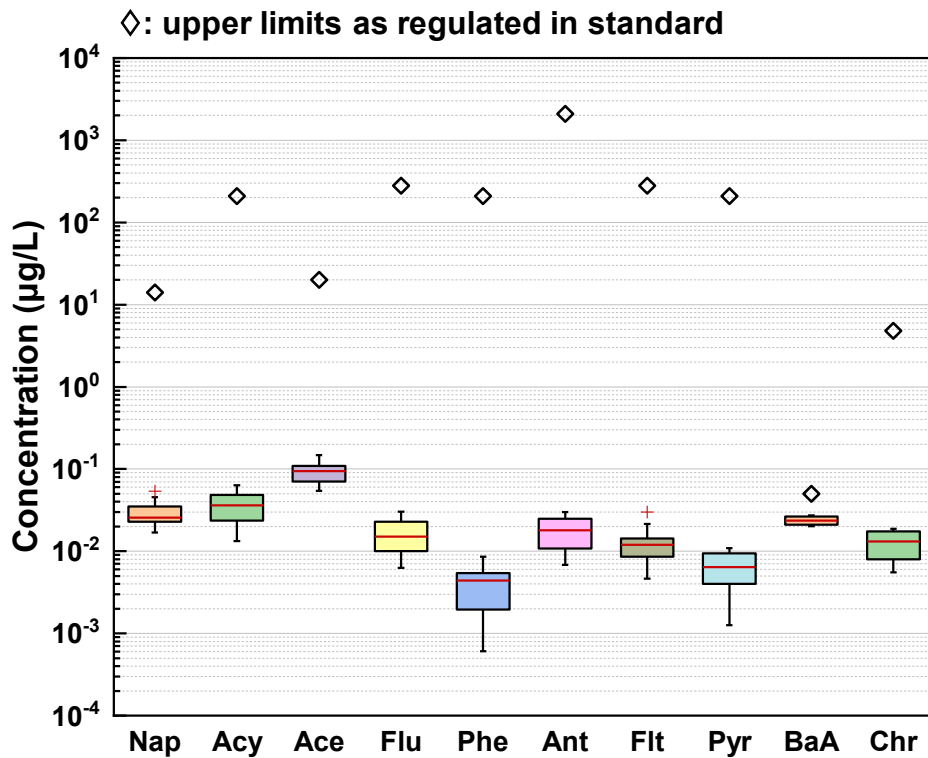
423 **Fig. 8.** Leachate BaP_{eq}-TEF values of asphalt mixture samples (CA: conventional HMA; SA:
 424 SBS-modified asphalt; AR: asphalt rubber; WC: WMA with chemical additive; RA: 30%
 425 RAP-incorporated; BA: 30% bottom ash-incorporated)

426

427 **Fig. 9** illustrates the comprehensive concentration ranges of PAHs in the leachates of the six
 428 asphalt mixture samples. Consistent with the findings in the asphalt mortar scale, the leachates
 429 from CA, SA, AR, RA, and BA predominantly contained measurable concentrations of Ace,
 430 Acy, Ant, Flt, Flu, Nap, Phe, and Pyr. However, the leachates from WC also featured the
 431 presence of BaA and Chr. Notably, there was a noticeable reduction in the concentrations of
 432 lightweight PAHs, such as Nap, Acy, Ace, Flu, and Phe, when compared to the asphalt mortar
 433 scale. In contrast, the concentrations of heavier molecular weight PAHs, including Ant, Flt,
 434 BaA, and Chr, either matched or exceeded the results obtained in the asphalt mortar scale.

435 These observations confirmed the likelihood of the evaporation of lightweight PAHs during
436 the mixing and compaction processes involved in preparing the asphalt mixture samples.
437 Notably, the measured BaP_{eq}-TEF values for the six asphalt paving materials consistently
438 remained well below 0.01 µg/L, signifying the absence of concerns related to PAH pollution,
439 except for the WC binder, which exhibited elevated BaP_{eq}-TEF values potentially causing toxic
440 effects on human health. Despite the higher content of organic pollutants in WC binder, its
441 application in asphalt pavement significantly reduced the leachability of PAHs, ensuring the
442 safety of WC mortar and mixture without PAH pollution concerns.

443 The overall results indicate that the leachates of asphalt pavements pose minimal to no risk of
444 harmful health effects, primarily because PAHs are less frequently encountered in water due
445 to their low solubilities when compared to air and soil. However, it is essential to note that
446 while the BaP_{eq}-TEF results demonstrate the minimal health risks associated with human
447 exposure to PAH pollutants from the leachates of asphalt pavements, there are still potential
448 health concerns linked to contact with asphalt fumes. PAHs can be emitted from asphalt
449 mixtures into the air, particularly during the high-temperature construction process of asphalt
450 pavement. A comprehensive investigation of PAHs exposure from contact with asphalt fumes
451 is beyond the scope of this study, and interested readers can refer to previous studies related to
452 PAH emissions in asphalt fumes for further information [59-61].



453

454 **Fig. 9.** The concentration range of PAHs in asphalt mixture leachates in comparison to the
 455 regulated levels [46].

456

457 **4. Conclusion**

458 In summary, this study conducted an extensive investigation into the leaching behaviors of six
 459 distinct asphalt paving materials, employing samples prepared at three different scales: asphalt
 460 binder film, loose asphalt mortar, and compacted asphalt specimens. The study focused on
 461 quantifying the levels of heavy metals and PAHs in the leachates of asphalt mixtures and
 462 assessing their potential health risks by utilizing HPI and BaP_{eq}-TEF values. The key
 463 conclusions drawn from this study are as follows:

- 464 • The leaching tests conducted at the asphalt binder and mortar scales offer a rapid
 465 assessment of pollutant levels in the leachate. However, these tests might not fully

466 capture the long-term release of heavy metals. As a precautionary measure,
467 especially in areas prone to acid rain events, it is advisable to complement these
468 evaluations with asphalt mixture scale leaching tests when dealing with recycled
469 materials known to contain metal pollutants.

- 470 • The leaching of heavy metals from CA, SA, AR, WC, and RA occurred at low levels
471 in neutral environments. However, the elevated metal leaching from AR and WC
472 was observed in acidic environments, the application of AR and WC in regions
473 prone to acid rain events may heighten the leaching risk of heavy metals into the
474 environment.
- 475 • BA exhibited significantly increased heavy metal contents in the leachate, with HPI
476 values of BA mixtures reaching around 300 in neutral environments and 500 in
477 acidic environments. This implies that employing hazardous waste materials such
478 as MSWI-BA in asphalt pavement, without appropriate treatment measures, may
479 result in severe heavy metal leaching into the environment, potentially causing
480 adverse effects on human health.
- 481 • The overall leaching of PAHs from asphalt pavement was minimal. Most leachates
482 contained only eight lightweight PAHs (i.e., Ace, Acy, Ant, Flt, Flu, Nap, Phe, and
483 Pyr). WC displayed the leaching of two additional PAHs, BaA and Chr, at
484 concentrations well below regulatory limits. The obtained BaP_{eq}-TEF values
485 consistently remained within safe levels (<0.01 µg/L), with no exceedances of
486 individual PAH concentrations compared to the standard.

487 These findings contribute to an enhanced understanding of the environmental performance of
488 asphalt paving materials, thereby informing more sustainable approaches to the design and
489 maintenance of asphalt pavement. As this study focused on investigating the leaching behaviors
490 of undamaged asphalt pavements. It is recommended to explore the leaching characteristics of

491 deteriorated asphalt pavements affected by issues like cracking, rutting, raveling, and moisture
492 damage in further investigations. In addition, alternative mix design types of asphalt pavement
493 should be studied in the future to further investigate the influences of different mixture
494 compositions. Lastly, field measurements are recommended to explore the influence of
495 environmental conditions on the leaching properties of asphalt pavements in future studies.

496

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500

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