

# Transportation Research Part B

## The impact of autonomous ships in regional waterways

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<b>Abstract:</b>	Technological innovation has been reshaping all walks of life, and the marine shipping industry is no exception. Autonomous vessels have gained significant attention due to their numerous advantages. However, regulatory constraints and expensive manufacturing costs are impeding the application of autonomous vessels. To overcome these challenges, this research conducts experiments with autonomous ships on national waterways with less regulation and develops a model to investigate their impact on shipping company operations. The model simultaneously optimizes ship routing, fleet sizing, fleet deployment, and demand fulfillment, taking into account demand uncertainty. Two solution methods, i.e., sample average approximation and a two-phase Benders-based branch-and-cut algorithm, are proposed to solve the problem with acceleration strategies, including column generation and variable fixing. The performance of several solution techniques is tested through numerical experiments using real-world data. Besides, sensitivity analyses are conducted to further discuss the influence of key factors and derive constructive managerial insights for shipping companies.
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<b>Response to Reviewers:</b>	All questions have been answered in the response letter.

- The shipping network consists of both conventional manned ships and autonomous ships.
- This research simultaneously optimizes ship routing, fleet sizing, fleet deployment, and demand fulfillment.
- This study simultaneously considers heterogeneous fleet, multi-trip, split delivery, and uncertainty.
- Two types of solution algorithms are proposed.

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## Abstract

Technological innovation has been reshaping all walks of life, and the marine shipping industry is no exception. Autonomous vessels have gained significant attention due to their numerous advantages. However, regulatory constraints and expensive manufacturing costs are impeding the application of autonomous vessels. To overcome these challenges, this research conducts experiments with autonomous ships on national waterways with less regulation and develops a model to investigate their impact on shipping company operations. The model simultaneously optimizes ship routing, fleet sizing, fleet deployment, and demand fulfillment, taking into account demand uncertainty. Two solution methods, i.e., sample average approximation and a two-phase Benders-based branch-and-cut algorithm, are proposed to solve the problem with acceleration strategies, including column generation and variable fixing. The performance of several solution techniques is tested through numerical experiments using real-world data. Besides, sensitivity analyses are conducted to further discuss the influence of key factors and derive constructive managerial insights for shipping companies.

**Keywords:** Autonomous ship, shipping company operations, sample average approximation, Benders decomposition, branch-and-cut

## 1. Introduction

Technological innovation continues to improve people's lives and solve problems in all walks of life. In marine shipping, researchers and practitioners have become increasingly interested in autonomous vessels over the past two decades (Gu et al., 2021). The popularity of autonomous vessels can be explained by multiple reasons. First, the removal of the deckhouse and accommodation structure provides additional

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33 space for cargoes, which means that autonomous ships can carry more cargoes than  
 34 conventional ships of the same size. Second, reduced light displacement (LDT) and air  
 35 resistance save fuel consumption, thus making autonomous ships more environmentally  
 36 friendly. Third, autonomous ships are immune to the rising labor costs and the lack of  
 37 workforce in the industry. Last, autonomous vessels could avoid some human errors,  
 38 making them safer than conventional ones (Yang et al., 2023).

39 Although autonomous ships have multiple advantages, regulatory constraints and  
 40 high manufacturing costs are impeding their application. To overcome regulatory  
 41 challenges, one could experiment with autonomous ships on national waterways which  
 42 are more flexible than transnational waterways. For the cost problem, one could  
 43 redesign the shipping network according to the characteristics of autonomous ships,  
 44 which may make the shipping network more profitable than with the exclusive use of  
 45 conventional ships. For example, due to larger capacity, an autonomous ship may visit  
 46 more ports on a route, hence reducing the number of ships deployed, and ultimately  
 47 saving operational costs. Therefore, we develop a model to investigate the impact of  
 48 autonomous ships on shipping company operations.

49 We consider a problem setting where a container liner shipping company operates a  
 50 fleet of heterogeneous vessels that consist of both conventional manned ships and  
 51 autonomous ships on national waterways. Containers are transported along a feeder  
 52 network with a hub port and many feeder ports, as shown in Figure 1. Due to waterway  
 53 restrictions on feeder ports, such as draft and width constraints, the types of ships that  
 54 can travel on this network are limited (Lin et al., 2020). Autonomous ships, as  
 55 mentioned above, have the advantage of carrying more cargoes while consuming less  
 56 energy compared to conventional ships of the same size. In this context, "size" refers to  
 57 the physical dimensions of the vessels, i.e., draft and beam. As a result, ports  
 58 inaccessible to conventional ships may allow access by autonomous ships of the same  
 59 size.

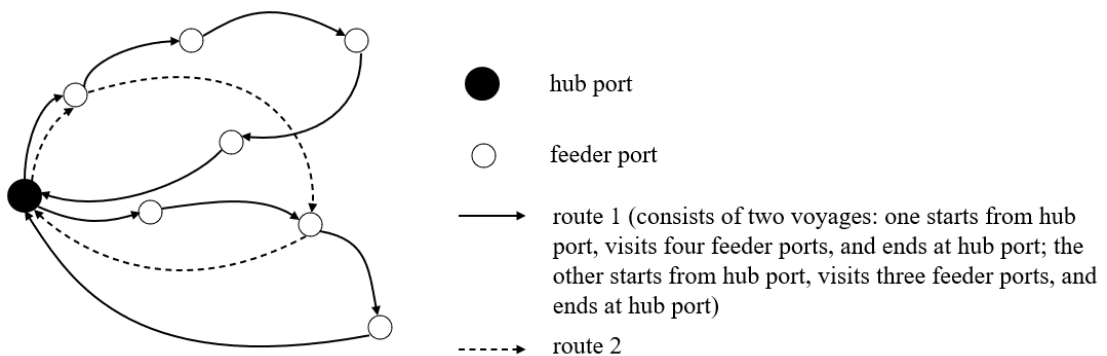


Figure 1. An example of feeder network

62 Within this problem setting, we calculate the total profits before and after introducing  
63 autonomous ships, which involves freight revenue, handling costs, ship operating costs  
64 (including labor costs, maintenance costs, insurance, etc.), bunkering costs, and capital  
65 costs<sup>1</sup>. Cargo handling profits are determined by the volume of cargoes carried on the  
66 network. Ship operating and bunkering costs are influenced by routing and vessel  
67 assignment decisions. Capital costs are closely related to the number and the types of  
68 ships deployed.

69 Therefore, we develop in this research a model to simultaneously optimize ship  
70 routing, fleet sizing, fleet deployment, and demand fulfillment. We consider  
71 heterogenous fleet that contains both autonomous and conventional ships. Besides, due  
72 to waterway restrictions, small vessels may be used for cargo delivery, which has two  
73 main implications. First, cargo transportation demand at a port may be greater than ship  
74 capacity, causing demand to be split and fulfilled by multiple voyages. Second, ships  
75 are allowed to sail multiple voyages during the fixed service frequency, which is the  
76 time interval between two consecutive visits to the same feeder port. For example, a  
77 ship spends three days traveling on the voyage Shanghai–Nanjing–Shanghai, but the  
78 service frequency is seven days, which means that there are four days until the next  
79 visit to Nanjing. To better utilize the shipping capacity, this ship could make another  
80 voyage of at most four days. In addition, shipping demand is not stable. Therefore, we  
81 include demand uncertainty in the model. This model extends classic vehicle routing  
82 problem (VRP) model by combining a heterogeneous fleet (i.e., conventional and  
83 autonomous ships of different sizes), multi-trips (i.e., a ship can sail multiple voyages),  
84 split deliveries (i.e., the transportation demand of a port can be satisfied by multiple  
85 voyages), and demand uncertainty. Hereafter we refer to it as HFMTSDU-VRP. Since  
86 this research involves both strategic decisions that are unlikely to be altered in a short  
87 term and operational decisions that are adjusted frequently in response to varying  
88 demand, the problem is formulated as a two-stage stochastic programming model. In  
89 the first stage, optimal routes, fleet composition, and fleet assignment are determined  
90 without realization of demand uncertainty. In the second stage, when demand  
91 realization is known, the liner company needs to determine the delivery pattern, i.e., the  
92 volume of cargo loaded onto each ship at each port of call. The objective is to maximize

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<sup>1</sup> For conventional ships, we only consider ship purchase costs, while for autonomous ships, we need to also consider additional costs related to shore control center, because the operation of autonomous ships requires assistance of shore control center, which performs monitoring and control tasks for autonomous ships and can intervene in autonomous ship operation in unexpected events.

93 the expected service profit. To solve this challenging problem, we propose a sample  
94 average approximation (SAA) heuristic and an exact algorithm based on Benders  
95 decomposition (BD) and branch-and-cut (BC). Hereafter we refer to the exact algorithm  
96 as two-phase Benders-based branch-and-cut (TPBBC) algorithm. Besides, acceleration  
97 technologies, such as column generation and variable fixing, are proposed to strengthen  
98 the formulation and reduce computational times. Numerical experiments based on real-  
99 world data are conducted to evaluate the performance of different solution methods,  
100 explore the impact of introducing autonomous ships, discuss the influences of key  
101 factors, and derive valuable managerial insights for liner shipping companies.

102 The remainder of this study is organized as follows. Related works are reviewed and  
103 discussed in Section 2. Section 3 describes the problem and proposes a two-stage  
104 stochastic programming model. Section 4 introduces route generation procedure, SAA  
105 and TPBBC algorithm with acceleration strategy. Section 5 reports the computational  
106 performance of solution techniques and numerical experiments on real-life data.  
107 Conclusions are outlined in the last section.

108

## 109 **2. Literature Review**

110 The literature related to this study can be divided into three branches. The first branch  
111 is research on autonomous ships. The last decade has witnessed a growing interest in  
112 autonomous vessels. Liu et al. (2016), Schiaretti et al. (2017a, 2017b), Zolich et al.  
113 (2018), and Gu et al. (2021) provide comprehensive reviews of autonomous vessels.  
114 Besides, there are also many research projects, such as Maritime Unmanned Navigation  
115 through Intelligence in Networks (MUNIN<sup>2</sup>), ReVolt<sup>3</sup>, and Yara Birkeland<sup>4</sup>. However,  
116 since autonomous vessels are in their early stage, these academic research and research  
117 projects mainly focus on economic feasibility (Kretschmann et al., 2017; Ghaderi, 2019;  
118 Ziajka-Poznańska and Montewka, 2021), safety issues (Wang et al., 2018; Fan et al.,  
119 2020; Goerlandt, 2020; Chang, 2021; de Vos, 2021), laws and regulations (Authority,  
120 2017; Cheng and Ouyang, 2021; Zhu and Xing, 2021), vessel design (Jin, Zhang, and  
121 Liu, 2018; Makhsoos et al., 2018), etc. [There is a dearth of literature that specifically  
122 focuses on the operational optimization of autonomous ships, especially when](#)

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<sup>2</sup> MUNIN is a collaborative research project, co-funded by the European Commissions under its Seventh Framework Programme. The goal is to verify the concept for autonomous ships and develop technology for unmanned and autonomous vessels.

<sup>3</sup> ReVolt is a concept ship built and tested by classification society DNV GL. This ship is autonomous and fully battery powered. The ship is assumed to be powered by a 3000 kWh battery and sails at an average speed of 6 knots.

<sup>4</sup> Yara Birkeland is the world's first fully electric and autonomous container vessel built by Yara and Kongsberg. It was put into commercial operation in Porsgrunn in the spring of 2022.

123 considering the intricate interplay of multiple decisions at both the strategic and the  
124 operational levels, such as ship routing, fleet sizing, fleet deployment, and demand  
125 fulfillment.

126 The second branch is related to vehicle routing problem (VRP), which refers to the  
127 problems involving routing, fleet sizing, fleet deployment, and demand fulfillment.  
128 This decades-old classic research question dates back to Dantzig and Ramser (1959),  
129 which found the shortest route that passes through all end points. The most studied  
130 variant is the classical capacitated VRP (CVRP) where all vehicles are identical and  
131 have the same capacity. The first important variant is called heterogeneous fleet VRP  
132 (HFVRP) where multiple types of vehicles are used to fulfill distribution. Branchini,  
133 Armentano, and Morabito (2015) solve the integrated problem of ship routing,  
134 scheduling, and fleet deployment to serve all contractual voyages and at the same time  
135 serve profitable spot voyages if there is room to spare. They consider different ship  
136 types that are restricted by the cargoes that can be loaded, the ports that can be visited,  
137 and also client contracts. Fadda et al. (2023) design an optimal maritime network  
138 considering draft limits, where ship draft is determined by ship type and cargo weight.  
139 A second variant is the multi-trip VRP (MTVRP) that extends the classical VRP by  
140 allowing vehicles to execute more than one trip during a predetermined service time  
141 (Taillard, Laporte, and Gendreau, 1996). In the MTVRP, the limited carrying capacity  
142 reduces the number of customers served on a trip and thus some vehicles need to  
143 perform several trips during a workday. When solving the last-mile delivery problem,  
144 Şahin and Yaman (2022) exploit service route design for a fleet under time window  
145 constraints, considering the compatibility of different vehicle types to different routes  
146 in a heterogeneous fleet and multi-trip service for each vehicle. A third variant relaxes  
147 constraints that each customer must be visited exactly once. This variant is called split  
148 delivery VRP (SDVRP). Archetti, Savelsbergh, and Speranza (2008) prove that demand  
149 split is most beneficial when demand mean is slightly above half the vehicle capacity  
150 and the variance is relatively small. Yoshizaki (2009) solves a distribution problem of  
151 a major Brazilian retail group, determining the best route, distribution schedule, vehicle  
152 allocation, and delivery amount for each customer. A fourth variant considers  
153 uncertainties in the problem, which leads to a version called stochastic VRP (SVRP).  
154 Gutierrez et al. (2018) determine schedule and routes for a group of technicians to  
155 execute repairing tasks within given time windows. Travel time and service time in the  
156 research are assumed to be stochastic and identically gamma and log-normal distributed,  
157 respectively.

158 A single variant usually cannot fully capture the essence of real-life transportation  
159 problems, so that multiple variants are often combined. Coelho et al. (2016) and  
160 Despaux and Basterrech (2016) investigate good delivery from a central depot to  
161 geographically scattered customers, simultaneously considering heterogeneous fleet  
162 and multi-trips. Wang, Kinable, and Van Woensel (2020) solve a fuel replenishment  
163 problem where tanker trucks carry different types of petrol to refuel petrol stations.  
164 Stations that have larger demand than the vehicle capacity may need to be refueled  
165 several times. Yang (2022) directs a fleet of identical capacitated vehicles to complete  
166 package deliveries. To fully utilize the vehicle mobility during working hours, vehicles  
167 are allowed to perform multiple trips.

168 The third branch is about solution methods for the VRP. VRP is strongly NP-hard,  
169 and various solution techniques have been proposed, including metaheuristics and exact  
170 algorithms. Here are the most commonly used metaheuristics: iterated local search  
171 (Coelho et al., 2016; Accorsi, and Vigo, 2021), memetic algorithms (Mendoza et al.,  
172 2010; Gutierrez et al., 2018), large neighborhood search (François et al., 2016; Wang,  
173 Kinable, and Van Woensel, 2020). Exact algorithms include column generation (Jin,  
174 Liu, and Eksioglu, 2008; Paradiso et al., 2020), branch-and-cut (Archetti, Bianchessi,  
175 and Speranza, 2014; Bianchessi, and Irnich, 2019), branch-and-price (Şahin, and  
176 Yaman, 2022; Torres, Gendreau, and Rei, 2022), and branch-and-price-and-cut  
177 (Desaulniers, 2010; Poggi, and Uchoa, 2014; Pecin et al., 2017; Gschwind, Bianchessi,  
178 and Irnich, 2019; Pessoa et al., 2020).

179 Although there is a substantial body of literature exploring single and multiple  
180 variants of the VRP, it is worth noting that existing studies typically consider the  
181 combination of only two to three variants at most. To the best of our knowledge, there  
182 is a research gap in the literature regarding articles that simultaneously investigate  
183 capacity, heterogeneous fleet, multi-trip, split delivery, and stochastic VRP. Moreover,  
184 the integration of multiple variants in the problem formulation leads to increased  
185 computational complexity, posing significant challenges for solving the problem. As a  
186 result, novel approaches and algorithmic adaptations are necessary to effectively  
187 address the intricacies introduced by these combined variants and achieve efficient  
188 solutions.

189 Given the existing literature, the main contribution of this study is fourfold. First,  
190 this study originally explores whether autonomous ships will replace conventional ones  
191 in national waterways by simultaneously optimizing ship routing, fleet sizing, fleet  
192 deployment, and demand fulfillment. Second, different from previous models on VRP,

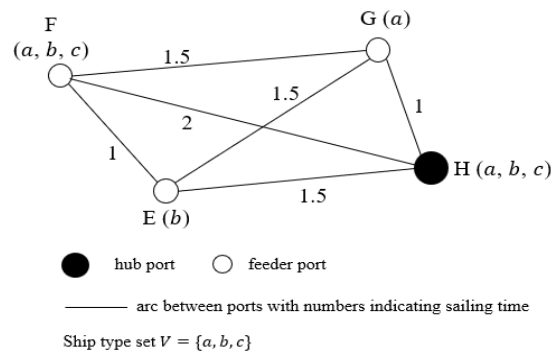
193 the model proposed in this study simultaneously considers heterogeneous fleet, multi-  
 194 trip, split delivery, and uncertainty, which has rarely been explored in the existing  
 195 literature. Third, to solve the problem, we propose two types of solution algorithms.  
 196 One is based on the commonly used SAA technique and the other is an innovative  
 197 TPBBC algorithm. In the first phase of TPBBC, we relax integer constraints to add as  
 198 many Benders cuts as possible, which accelerates convergence and computation speed.  
 199 In the second phase, we restore integer constraints and take advantage of BC and  
 200 generic callback to speed up the computation process. The TPBBC can be formulated  
 201 in two ways, which are compared to find the best fit for the problem. Besides, several  
 202 acceleration strategies are used, including column generation and variable fixing.  
 203 Fourth, numerical experiments based on real-life data are conducted to yield managerial  
 204 insights for shipping companies.

205

### 206 3. Problem Formulation

207 We consider a feeder network with a hub port  $p_0$  and a set  $P$  of feeder ports, where  
 208  $P = \{1, \dots, |P|\}$ . The ships visiting these ports are heterogeneous with a type set  $V$ . Due  
 209 to the port restrictions, such as draft and berth constraints, a feeder port  $p \in P$  can only  
 210 be visited by vessels of certain types, denoted by  $V_p$ . While hub port  $p_0$  is accessible  
 211 to all ship types in  $V$ , because the hub port usually has deep water and abundant berths  
 212 of different sizes. Ships sailing on a feeder network usually follow a fixed service  
 213 frequency  $\alpha$  (days), i.e., the time interval between two consecutive visits to the same  
 214 feeder port. A closed-loop visiting sequence (hereinafter referred to as sequence),  
 215 denoted by  $s$ , is a voyage from hub port to feeder ports and then back to hub port. It is  
 216 port set made up of a hub port  $p_0$  and a set  $P_s \subseteq P$  of feeder ports and is ordered as a  
 217 vector according to the visiting sequence, such as  $(p_0, p_1, p_2, p_3, p_0)$ , where  $p_1, p_2, p_3 \in$   
 218  $P_s$ . Since only ships from certain types, namely  $V_p$ , are allowed to visit feeder port  $p$ ,  
 219 ship types that are allowed to travel on sequence  $s$  are denoted by  $V_s = \bigcap_{p \in P_s} V_p$ . The  
 220 time taken to complete the sequence  $s$ , denoted by  $T_s$ , is the sum of sailing time and  
 221 dwell time at ports. The sailing time is determined by the sailing distance and the speed.  
 222 Since the speed of ships is assumed to be a constant, ship sailing time only depends on  
 223 the travel distance. The dwell time, denoted by  $t_p$ ,  $\forall p \in \{p_0\} \cup P$ , is the time a ship  
 224 spends at port securing the vessel, discharging or loading cargo, and other activities.  
 225 The set of feasible sequences, denoted by  $S$ , consists of those sequences that satisfy  
 226  $V_s \neq \emptyset$  and  $T_s \leq \alpha$ . Since some sequences may have a short duration, a ship is allowed  
 227 to travel several sequences as long as the total duration does not exceed a predetermined

228 service frequency. Therefore, we define route  $r$  as a set of sequences, which contains  
 229 one or more than one sequence. All the sequences belonging to route  $r \in R$  constitute  
 230 a sequence set  $S_r \subseteq S$ . The set of ship types that are allowed to be deployed on route  
 231  $r$  is denoted by  $V_r = \cap_{s \in S_r} V_s$ . The duration of route  $r$  is represented by  $T_r =$   
 232  $\sum_{s \in S_r} T_s$ . A route  $r$  is feasible only if  $V_r \neq \emptyset$  and  $T_r \leq \alpha$ . All the feasible routes form  
 233 a set  $R$ . An example in Figure 2 is used to illustrate port, sequence, and route. The solid  
 234 and hollow circles represent hub port and feeder ports respectively. The capital letters  
 235 are the names of the ports. The letters in parentheses indicate the ship types that are  
 236 allowed to visit the corresponding port. Ships from three types, namely  $\{a, b, c\}$ , are  
 237 available. The numbers on the arcs are the required travelling time (days). The dwell  
 238 time at each port is assumed to be 0. All sequences of this example are shown in Table  
 239 1. *Ship type* represents the types of ships that are allowed to travel on this sequence.  
 240 *Duration* is the amount of time to complete this sequence. *Feasible* indicates whether  
 241 this sequence is feasible or not considering ship type and duration constraints. Table 1  
 242 indicates that eight out of 15 sequences are infeasible because no available ship can get  
 243 access to all ports in each of the eight sequences. Table 2 shows all the feasible routes.  
 244 As we mentioned, a route consists of one or more than one sequence. Thus, in addition  
 245 to all the feasible single sequences, the combination of feasible sequences can also be  
 246 regarded as a feasible route if the sequences in this combination can be visited by the  
 247 same ship and the duration of this combination does not exceed the preset duration  
 248 requirement (seven days). *Ship type* in Table 2 represents the ship types that can get  
 249 access to all ports on the sequences making up this route. *Duration* is the amount of  
 250 time it takes for a ship to complete this route. If the route is made up of several  
 251 sequences, the duration is the sum of the sequences' durations. In total, we have 11  
 252 feasible routes.



253  
 254  
 255  
 256

Figure 2. An example to illustrate port, sequence, and route.

Table 1. All sequences of the example feeder network

No.	Sequence	Ship type	Duration	Feasible when $\alpha = 7$
1	(H, E, H)	<i>b</i>	3	Yes
2	(H, E, G, H)	-	4	No
3	(H, E, G, F, H)	-	6.5	No
4	(H, E, F, H)	<i>b</i>	4.5	Yes
5	(H, E, F, G, H)	-	5	No
6	(H, G, H)	<i>a</i>	2	Yes
7	(H, G, E, H)	-	4	No
8	(H, G, E, F, H)	-	5.5	No
9	(H, G, F, H)	<i>a</i>	4.5	Yes
10	(H, G, F, E, H)	-	5	No
11	(H, F, H)	<i>a, b, c</i>	4	Yes
12	(H, F, G, H)	<i>a</i>	4.5	Yes
13	(H, F, G, E, H)	-	6.5	No
14	(H, F, E, H)	<i>b</i>	4.5	Yes
15	(H, F, E, G, H)	-	5.5	No

Table 2. All feasible routes of the example feeder network

No.	Route	Ship type	Duration
1	(H, E, H)	<i>b</i>	3
2	(H, E, F, H)	<i>b</i>	4.5
3	(H, G, H)	<i>a</i>	2
4	(H, G, F, H)	<i>a</i>	4.5
5	(H, F, H)	<i>a, b, c</i>	4
6	(H, F, G, H)	<i>a</i>	4.5
7	(H, F, E, H)	<i>b</i>	4.5
8	(H, E, H, F, H)	<i>b</i>	7
9	(H, G, H, G, F, H)	<i>a</i>	6.5
10	(H, G, H, F, H)	<i>a</i>	6
11	(H, G, H, F, G, H)	<i>a</i>	6.5

260 The feasible routes are regarded as input when formulating the two-stage stochastic  
 261 programming model. Given the ship routes  $R$ , the voyage cost  $C_r^v$  (USD/ $\alpha$  days),  
 262 which includes bunkering cost, labor cost, maintenance cost, etc., of using ship type

263  $v \in V_r$  to serve route  $r \in R$  during service frequency  $\alpha$  can be obtained. Each ship  
264 of type  $v$  is associated with an average purchasing cost  $C_v$  (USD/ $\alpha$  days). When the  
265 demand<sup>5</sup> of feeder port  $p$  is fulfilled, a handling cost of  $C_p^h$  (USD/TEU) will be  
266 incurred as well as the freight revenue  $F_p$  (USD/TEU). Since demand is uncertain, we  
267 use scenarios to represent varying demand, which may lead to different results for  
268 demand fulfillment under different scenarios. Hence, we optimize ship routing, fleet  
269 sizing, and fleet deployment in the first stage when demand is uncertain. In the second  
270 stage, with the realization of demand, the shipping company determines the flow of  
271 cargoes. The objective is to maximize expected total profits, i.e., expected revenue  
272 minus expected costs. The first stage objective function comprises voyage cost and  
273 purchase cost during the service frequency. The second stage objective function equals  
274 expected revenue minus handling costs associated with the cargo flow. This research  
275 makes three assumptions. First, a sequence can only be contained in one route. Second,  
276 a route can be assigned at most one ship and can be traveled at most once during service  
277 frequency. Third, the number of ships that can be deployed is unlimited. Notations used  
278 to formulate the two-stage stochastic programming model are listed in Table 3.

279  
280

Table 3. Notations used to formulate the model

Sets	
$P$	Set of feeder ports to be visited, indexed by $p$ , $p = 1, \dots,  P $
$S$	Set of sequences, indexed by $s$ , $s \in S$
$R$	Set of possible shipping routes, indexed by $r$ , $r \in R$
$V$	Set of ship types, indexed by $v$ , $v \in V$
$R_s$	Set of shipping routes that contain sequence $s$
$S_p$	Set of sequences that contain port $p$
$P_s$	Set of feeder ports that are visited by sequence $s$
$V_r$	Set of ship types that can be deployed on route $r$
$\Omega$	Set of demand scenarios, indexed by $\omega$ , $\omega \in \Omega$
Parameters	
$C_r^v$	Voyage cost (USD) of using ship type $v$ to serve route $r$ during the

<sup>5</sup> We only consider export demand of each feeder port, i.e., the demand that needs to be loaded at a feeder port and unloaded or transhipped at a hub port. If other types of demand need to be considered, the model can be easily extended.

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	predetermined time interval, including bunkering cost, labor cost, maintenance cost, etc.
$C^v$	Average purchasing cost (USD) of a ship from type $v$ during service frequency
$C_p^h$	Handling cost (USD/TEU) of demand at feeder port $p$ , including loading and unloading costs
$F_p$	Unit revenue of demand fulfillment of feeder port $p$ (USD/TEU)
$Q^v$	Capacity (TEUs) of ship type $v$
$T_s$	Duration (hour) of a sequence $s$
$D^p$	Random demand (TEUs) of feeder port $p$
$D^p(\omega)$	Demand (TEUs) of feeder port $p$ under scenario $\omega$
$\alpha$	Service frequency

---

Decision variables

---

$x_r^v$	Binary variable, equal to 1 if a ship of type $v$ is deployed on route $r$ , and 0 otherwise
$y_s^p(\omega)$	The amount of demand of feeder port $p$ that is served by sequence $s$ under scenario $\omega$

---

281

282 The model is given as follows:

283 [RM] maximize  $\mathbb{E}_\Omega[Q(x, D(\omega))] - \sum_{r \in R} \sum_{v \in V_r} (C_r^v + C^v) x_r^v$  (1)

284 subject to

285  $\sum_{r \in R_s} \sum_{v \in V_r} x_r^v \leq 1, \forall s \in S$  (2)

286  $x_r^v \in \{0, 1\}, \forall v \in V_r, r \in R$  (3)

287 where the recourse function  $Q(x, D(\omega))$  denotes the optimal value of the second stage  
 288 problem under scenario  $\omega$ :

289  $Q(x, D(\omega)) = \text{maximize } \sum_{s \in S} \sum_{p \in P_s} (F_p - C_p^h) y_s^p(\omega)$  (4)

290 subject to

291  $\sum_{s \in S_p} y_s^p(\omega) \leq D^p(\omega), \forall p \in P$  (5)

292  $\sum_{p \in P_s} y_s^p(\omega) \leq \sum_{r \in R_s} \sum_{v \in V_r} Q^v x_r^v, \forall s \in S$  (6)

293  $y_s^p(\omega) \geq 0, \forall p \in P_s, s \in S.$  (7)

294 The objective function (1) maximizes the expected total profit, which is the expected  
 295 second-stage profit associated with cargo flow, minus the first-stage voyage cost and the  
 296 average purchasing cost. Constraints (2) require that a maximum of one ship of the  
 297 permitted type can be deployed on each route and each sequence can belong to at most

298 one route. Constraints (3) define the domains of first-stage decision variables. Equation  
 299 (4) is the second-stage objective function for one demand scenario. Constraints (5) state  
 300 that the fulfilled demand at each feeder port cannot exceed its total demand. Constraints  
 301 (6) illustrate that the total demand served by a sequence cannot exceed the capacity of  
 302 the ship deployed to travel along this sequence. Constraints (7) are the non-negativity  
 303 conditions of second-stage decision variables.

304

## 305 **4. Solution Algorithm**

306 In this section, we first introduce label setting algorithm that is used to generate  
 307 feasible routes. We then apply both SAA and TPBBC to solve the two-stage stochastic  
 308 programming model. To speed up the computation process, we apply some acceleration  
 309 techniques.

310

### 311 **4.1 Generating Feasible Routes**

312 In maritime transportation, the number of ports is limited, especially in a feeder  
 313 network. Additionally, shipping routes often follow specific directions within a feeder  
 314 network. For example, the ports along the Yangtze River are almost distributed along a  
 315 line. Ships usually sail in one direction and then return in the opposite direction. A ship  
 316 is unlikely to change direction back and forth halfway. It is therefore easy to enumerate  
 317 all feasible routes as input.

318 To generate the route set, we use a label setting algorithm to first generate a feasible  
 319 sequence set and then combine sequences of the same vessel type under the service  
 320 frequency constraints. The detailed procedure for the label setting algorithm is provided  
 321 in Appendix A.

322

### 323 **4.2 Sample Average Approximation**

324 SAA is often used to solve stochastic programming model by using empirical  
 325 distribution obtained from samples to approximate the true distribution of the problem.  
 326 The sample  $\Omega'$  comprises  $|\Omega'|$  scenarios of demand with the same probability of  
 327 occurrence  $\frac{1}{|\Omega'|}$ . The SAA formation of the model [RM] is given as follows:

$$328 \text{ [SAA] maximize } \frac{1}{|\Omega'|} (\sum_{\omega \in \Omega'} \sum_{s \in S} \sum_{p \in P_s} (F_p - C_p^h) y_s^p(\omega)) - \sum_{r \in R} \sum_{v \in V_r} (C_r^v + C^v) x_r^v \quad (8)$$

329 subject to (2) and (3)

$$330 \sum_{s \in S_p} y_s^p(\omega) \leq D^p(\omega), \quad \forall p \in P, \quad \omega \in \Omega' \quad (9)$$

$$331 \quad \sum_{p \in P_s} y_s^p(\omega) \leq \sum_{r \in R_s} \sum_{v \in V_r} Q^v x_r^v, \quad \forall s \in S, \omega \in \Omega' \quad (10)$$

$$332 \quad y_s^p(\omega) \geq 0, \quad \forall p \in P_s, s \in S, \omega \in \Omega'. \quad (11)$$

333 The sample size  $|\Omega'|$  determines the solution quality of SAA. The larger is the  
334 sample size, the better is the solution quality, but the longer is the calculation time. To  
335 determine the appropriate sample size that could balance between solution quality and  
336 computation tractability, we propose Algorithm 1, which calculates confidence  
337 intervals (CIs) for lower bound, upper bound, and optimality gap under given sample  
338 size. CI is a range of estimates for an unknown parameter. The  $\tau$  in Algorithm 1 is the  
339 level of significance and  $1 - \tau$  is the confidence level.  $|M|$  is the number of samples  
340 for CI.  
341

---

**Algorithm 1** Estimate  $(1 - \tau)$ -CI for lower bound, upper bound, and optimality gap under given sample size  $|\Omega'|$

---

1. Generate a set of scenarios  $\Omega'$ .
2. Solve the SAA with  $\Omega'$  and obtain the optimal first-stage solution  $x^*$ .
3. **for**  $m = 1, \dots, M$  **do**
4. Generate a set of new independent scenarios  $\Omega''$ ,  $|\Omega''| = |\Omega'|$ .
5. Solve SAA with  $\Omega''$  and obtain the objective value  $z_m$ .
6. Generate a set of new independent scenarios  $\Omega'''$ ,  $|\Omega'''| \gg |\Omega''|$ .
7. Evaluate the quality of the first-stage solution  $x^*$  on scenarios in  $\Omega'''$ . Input  $x^*$  into SAA, obtaining cost  $z_{x^*}^m$ .
8. Let  $g_m := z_m - z_{x^*}^m$ .
9. **end for**
10. Estimate  $(1 - \tau)$ -CI for the lower bound
11. Let  $L := \frac{1}{M} \sum_{m=1}^M z_{x^*}^m$  and  $S_L := \frac{1}{M-1} \sum_{m=1}^M (z_{x^*}^m - L)^2$ .
12. The  $(1 - \tau)$ -CI for the lower bound is  $\left[ L - \frac{t_{M-1, \frac{\tau}{2}} \sqrt{S_L}}{\sqrt{M}}, L + \frac{t_{M-1, \frac{\tau}{2}} \sqrt{S_L}}{\sqrt{M}} \right]$ , where  $t_{M-1, \frac{\tau}{2}}$  is the t-value obtained from t-distribution with  $M - 1$  degrees of freedom and confidence level  $1 - \tau$ .
13. Estimate  $(1 - \tau)$ -CI for the upper bound
14. Let  $U := \frac{1}{M} \sum_{m=1}^M z_m$  and  $S_U := \frac{1}{M-1} \sum_{m=1}^M (z_m - U)^2$ .
15. The  $(1 - \tau)$ -CI for the upper bound is  $\left[ U - \frac{t_{M-1, \frac{\tau}{2}} \sqrt{S_U}}{\sqrt{M}}, U + \frac{t_{M-1, \frac{\tau}{2}} \sqrt{S_U}}{\sqrt{M}} \right]$
16. Estimate  $(1 - \tau)$ -CI for the optimality gap

17. Let  $G := \frac{1}{M} \sum_{m=1}^M g_m$  and  $S_G := \frac{1}{M-1} \sum_{m=1}^M (g_m - G)^2$ .

18. The  $(1 - \tau)$ -CI for the optimality gap is  $\left[0, G + \frac{t_{M-1, \tau} \sqrt{S_G}}{\sqrt{M}}\right]$ .

---

342

343

### 344 **4.3 Exact Algorithm**

345 Although two-stage stochastic programming problems are notorious for being  
346 computationally intractable, Benders decomposition (BD) has been widely used to  
347 solve the problems efficiently. The main idea of BD is to use delayed constraint  
348 generation algorithm to reduce the number of variables and constraints in the problem.  
349 It decomposes the stochastic programming model into a master problem and a number  
350 of linear subproblems. These two types of problems are then solved iteratively, adding  
351 additional constraints, referred to as Benders cuts, to the master problem. However,  
352 traditional BD has an obvious limitation. If the master problem contains discrete  
353 variables, it will be very time consuming to solve the master problem with an increasing  
354 number of Benders cuts. In order to improve efficiency, we propose a two-phase  
355 Benders-based branch-and-cut (TPBBC) algorithm, which will be elaborated in the  
356 following sections.

357

#### 358 **4.3.1 Benders Decomposition**

359 There are usually two ways to conduct BD for a two-stage model: the first is to regard  
360 each scenario as an independent subproblem, as in Peng, Delage, and Li (2020). In this  
361 case, many Benders cuts, one for each subproblem, are added at each iteration to  
362 accelerate the convergence. The second is to combine all scenarios into a single  
363 subproblem, as in Adulyasak, Cordeau, and Jans (2015), to avoid adding too many cuts  
364 at each iteration and control the time taken to solve the master problem. The relative  
365 performances of these two methods depend on problem structures and numerical  
366 instances. In numerical experiments, we will first compare the performances of TPBBC  
367 with those of the two BD formulations and then select the better one for the following  
368 numerical analysis. The models for these two methods are shown as follows:

369 [MP1] maximize  $\frac{1}{|\Omega|} \sum_{\omega \in \Omega} \phi(x, \omega) - \sum_{r \in R} \sum_{v \in V_r} (C_r^v + C^v) x_r^v$  (12)

370 subject to (2) and (3)

371 [SP1]  $\phi(x, \omega) = \text{maximize } \sum_{s \in S} \sum_{p \in P_s} (F_p - C_p^h) y_s^p(\omega)$  (13)

372 subject to (5)–(7)

373 [MP2]  $\text{maximize } \phi(x) - \sum_{r \in R} \sum_{v \in V_r} (C_r^v + C^v) x_r^v$  (14)

374 subject to (2) and (3)

375 [SP2]  $\phi(x) = \text{maximize } \frac{1}{|\Omega|} \sum_{\omega \in \Omega} \sum_{s \in S} \sum_{p \in P_s} (F_p - C_p^h) y_s^p(\omega)$  (15)

376 subject to (9)–(11).

377 MP1 (resp. MP2) and SP1 (resp. SP2) refer to the master problem and subproblem  
 378 when each scenario is an independent subproblem (resp. when all scenarios are in one  
 379 subproblem). In the following analysis, for convenience, we refer to both MP1 and MP2  
 380 as master problem (MP), and to SP1 and SP2 as subproblem (SP).

381 There are two types of cuts in BD, that is feasibility cuts and optimality cuts. It is  
 382 easy to verify that SP is feasible and bounded (see Appendix B), therefore, we only  
 383 need to consider optimality cuts as shown in (16) and (17) for independent and  
 384 aggregated cases, respectively:

385  $\phi(x, \omega) \leq \sum_{p \in P} D^p(\omega) \hat{\lambda}_p + \sum_{s \in S} \sum_{r \in R_s} \sum_{v \in V_r} Q^v x_r^v \hat{\mu}_s, \forall \omega \in \Omega, (\hat{\lambda}_p, \hat{\mu}_s) \in I$  (16)

386  $\phi(x) \leq \sum_{\omega \in \Omega} \sum_{p \in P} D^p(\omega) \hat{\lambda}_{p\omega} + \sum_{\omega \in \Omega} \sum_{s \in S} \sum_{r \in R_s} \sum_{v \in V_r} Q^v x_r^v \hat{\mu}_{s\omega}, \forall (\hat{\lambda}_{p\omega}, \hat{\mu}_{s\omega}) \in I$  (17)

387 where  $\lambda_p$  and  $\mu_s$  (resp.  $\lambda_{p\omega}$  and  $\mu_{s\omega}$ ) correspond to the dual variables associated  
 388 with constraints (5) and (6) (resp. (9) and (10)) respectively. The dual problem of SP  
 389 has an extreme point set  $I$ . For each extreme point  $(\hat{\lambda}_p, \hat{\mu}_s) \in I$  (resp.  $(\hat{\lambda}_{p\omega}, \hat{\mu}_{s\omega}) \in$   
 390  $I$ ), Benders cut (16) (resp. (17)) holds.

391 There will be an exponential number of Benders cut, which will make the problem  
 392 intractable. BD effectively handles this problem by employing a delayed constraint  
 393 generation algorithm, which means that BD relaxes the MP with only a subset of these  
 394 cuts, resulting in a relaxed master problem (RMP).

395

### 396 4.3.2 Two-phase Benders-based Branch-and-cut Algorithm

397 Unfortunately, BD converges slowly because RMP is an integer problem whose size  
 398 keeps growing as the iteration count progresses. For this reason, we integrate BD inside  
 399 branch-and-cut (BC) to make full use of the advantages of BC for solving mixed integer  
 400 programming (MIP) problems. The basic idea of BC is to divide the entire solution  
 401 space into multiple subsets that are not constrained by integers, remove infeasible nodes  
 402 through boundary constraints, and optimize the solution space by adding cuts.

403 The innovative method of integrating BD inside BC is called two-phase Benders-  
404 based branch-and-cut algorithm. At the first phase, we relax integer constraints on RMP  
405 and run BD multiple times until no Benders cuts can be added, which speeds up the  
406 convergence and saves computation time for the second phase. We then restore integer  
407 constraints and keep all generated cuts at first phase. At the second phase, we use BC  
408 at each node to find integer solutions. Once an integer solution is found, we use generic  
409 callback to solve SP, add Benders cut, and update boundaries. The detailed procedures  
410 of TPBBC algorithm are shown in Algorithm 2. First, we define RMP without integer  
411 constraints (3) as LRMP. Additional notations for Algorithm 2 are shown in Table 4.  
412 The set of active nodes in the branch-and-bound (BB) tree is denoted by  $N$ . In the  
413 initialization process, it contains only the root node. The value of the best-known  
414 feasible solution, called incumbent solution, for the original problem is stored as  $\underline{r}$  and  
415 provides a lower bound. The upper bound of the objective value is denoted as  $\bar{r}$ , which  
416 is initialized to positive infinity at root node. Each node of the BB tree has an upper  
417 bound  $ub_n$ ,  $n \in N$ , initialized to the value of the parent node, and will be updated if  
418 the value of LRMP is lower than initialization value. The maximum upper bound of all  
419 active nodes is denoted by  $UB_N = \max\{ub_n: n \in N\}$ .

420 Table 4. Additional notations for Algorithm 2

$N$	Set of active nodes in branch-and-bound (BB) tree, indexed by $n$ , $n \in N$
$\underline{r}$	Incumbent solution for the original problem, which provides a lower bound
$\bar{r}$	Upper bound of the original problem
$ub_n$	Upper bound of node $n$
$UB_N$	The maximum upper bound of all active nodes, where $UB_N = \max\{ub_n: n \in N\}$

421

---

**Algorithm 2:** Two-phase Benders-based branch-and-cut algorithm

---

1. **Input:** A tolerance  $\epsilon \geq 0$ , maximum first-phase run time  $T_1$ , maximum second-phase run time  $T_2$ , and sample  $\Omega$
2. **Output:** The optimal solutions  $\mathbf{x}$  and objective value  $\underline{r}$
3. **Initialize**  $\bar{r} \leftarrow \infty$ ,  $\underline{r} \leftarrow -\infty$ , active node set  $N \leftarrow \{\text{root node}\}$ , and  $UB_N \leftarrow \infty$
4. First phase:
5. **while**  $\bar{r} - \underline{r} > \epsilon$ , and first-stage runtime  $< T_1$  **do**
6.     Solve LRMP: Solve LRMP to obtain optimal solution  $\hat{\mathbf{x}}$  and optimal objective value is  $z_n$
7.     Input  $\hat{\mathbf{x}}$  to SP to check whether Benders cut is needed
8.     **if** needed **then**

9. Add Benders cut (16) or (17) to LRMP
10. **else**
11. **end while**
12. **end if**
13. Second phase: Restore integer constraints and imbed BD into BC
14. **while**  $N \neq \emptyset$ ,  $\bar{r} - \underline{r} > \epsilon$ , and second-phase run time  $< T_2$  **do**
15. Node selection: Select a node  $n$  from  $N$
16. **if**  $ub_n < \underline{r}$  **then**
17. Prune node  $n$  (prune by bound)
18. Continue with the next iteration (back to line 15)
19. **end if**
20. Solve LRMP: Solve LRMP to obtain optimal solution  $\hat{x}$  and optimal objective value is  $z_n$
21. **if**  $z_n < \underline{r}$  **then**
22. Prune node  $n$  (prune by bound)
23. Continue with next iteration (back to line 15)
24. **else if**  $z_n < ub_n$  **then**
25.  $ub_n \leftarrow z_n$
26. Update  $UB_N$
27. Update  $\bar{r} \leftarrow UB_N$
28. **end if**
29. **if**  $\hat{x}$  satisfies integer constraints **then**
30. Input  $\hat{x}$  to SP and obtain optimal solution  $\hat{y}$
31. Calculate  $lb_n \leftarrow \frac{1}{|\Omega|} \sum_{\omega \in \Omega} \sum_{s \in S} \sum_{p \in P_s} (F_p - C_p^h) \hat{y}_s^p(\omega) - \sum_{s \in S} \sum_{v \in V_s} C_s^v \hat{x}_s^v$
32.  $\underline{r} \leftarrow \max(\underline{r}, lb_n)$
33. **if** add Bender cut **then**
34. Add Benders cut (16) or (17) to LRMP
35. Back to solve LRMP (line 20)
36. **else**
37. Prune node  $n$  (prune by integer)
38. Continue with next iteration (back to line 15)
39. **end if**
40. **else**
41. Branch: add two new nodes into  $N$
42. Remove node  $n$  from  $N$
43. **end if**
44. **end while**
45. **Return**  $\underline{r}$  and corresponding optimal solution  $x$

---

422 Since we have already described the procedure of the first phase above, we only  
423 introduce the second phase. For the second phase, a node is first selected. It is verified  
424 whether the upper bound of the node is less than the lower bound of the original problem.  
425 If yes, the node is pruned. Otherwise, solve LRMP to obtain optimal first-stage  
426 solutions and objective value. Conduct a bound check again. If the objective value is  
427 lower than the inherited upper bound, update the upper bound of the node and at the  
428 same time update the upper bound of the problem if the condition is met. Then check  
429 whether integer constraints are satisfied. If the solution is integer, solve the subproblems  
430 and update the lower bound. Then check whether the optimality constraints are violated.  
431 Add Benders cuts once a violation is found. Otherwise, prune the node. If the solution  
432 is fractional, branch the node into two new nodes. Repeat the iteration until active node  
433 set is empty, the gap between upper and lower bounds is below a predetermined  
434 tolerance level, or the time exceeds a preset value.

435

### 436 4.3.3 Acceleration Techniques

437 With the increase of the number of variables and constraints, the problem will  
438 become computationally difficult, and the computer could run out of memory.  
439 Therefore, in this section, we propose several acceleration techniques that can greatly  
440 reduce the number of variables and constraints, thus speeding up the computation  
441 process.

442 We know that only a small proportion of  $x_r^v$  will equal 1 in the optimal solution.  
443 Therefore, we apply variable fixing (VF) to assign zero to part of the variables, which  
444 can reduce the search space and simplify the computation. To set the value of  $x_r^v$ , we  
445 make use of Proposition 1.

446

447 **Proposition 1.** *Let  $\mathbf{P}$  be an MIP defined as  $z(\mathbf{P}) = \max\{\mathbf{c}\mathbf{x} + \mathbf{d}\mathbf{y} \mid \mathbf{A}\mathbf{x} + \mathbf{B}\mathbf{y} \leq$   
448  $\mathbf{h}, \mathbf{x} \in \{0,1\}^{n_1}, \mathbf{y} \in \mathbb{R}_+^{n_2}\}$ . Let  $\mathbf{x}'$  and  $\mathbf{y}'$  be a feasible solution, and  $\boldsymbol{\omega}$  be a feasible  
449 dual solution of the linear relaxation of  $\mathbf{P}$ . Any optimal solution  $\mathbf{x}^*$  cannot contain a  
450 variable  $x_i^* = 1$  if the reduced cost  $c_i$  is less than  $\mathbf{c}\mathbf{x}' + \mathbf{d}\mathbf{y}' - \boldsymbol{\omega}\mathbf{h}$ .*

451

452 The proof of Proposition 1 is in Appendix C. According to Proposition 1, we need to  
453 identify a feasible solution  $\mathbf{x}'$  and  $\mathbf{y}'$ , and a feasible dual solution  $\boldsymbol{\omega}$ . Since finding a  
454 good feasible solution of MIP is not easy in a large-size problem, we can exploit the  
455 property that column generation (CG) only uses a subset of variables to solve the  
456 problem to simply computation process. The CG algorithm will decompose the problem

457 into a master problem and a subproblem. The master problem is MP1 (resp. MP2) with  
458 a relaxation of integer constraints (3) and only a subset of variables. The subproblem is  
459 PP1 (resp. PP2) that is used to identify the variables that could improve objective  
460 function. At each iteration, we solve master problem to optimum under the given subset  
461 of variables, obtaining optimal solution  $\mathbf{x}^*$ . Then input  $\mathbf{x}^*$  into SP1 (resp. SP2) to  
462 check whether to add Benders cuts. If no Benders cut can be added, run PP1 (resp. PP2)  
463 to check whether to add new variables to MP1 (resp. MP2). If new variables could be  
464 added, repeat the above process, otherwise, a good subset of variables  $\mathbf{x}_{sub}$  for  
465 feasible solution of original MIP and the optimal dual objective  $z(\boldsymbol{\omega})$  of linear  
466 relaxation of MIP are obtained, and the CG computes.

$$467 \quad [\text{PP1}] \quad \sum_{s \in S_r} \eta_s^* - \sum_{k \in K} \sum_{s \in S_r} Q^v \hat{\mu}_s^k \xi_k^*, \quad \forall v \in V_r, r \in R \setminus R' \quad (18)$$

$$468 \quad [\text{PP2}] \quad \sum_{s \in S_r} \eta_s^* - \sum_{k \in K} \sum_{\omega \in \Omega} \sum_{s \in S_r} Q^v \hat{\mu}_{s\omega}^k \xi_k^*, \quad \forall v \in V_r, r \in R \setminus R' \quad (19)$$

469 where  $\eta_s^*$  is the dual of Constraints (2),  $\xi_k^*$  is the dual of  $k^{th}$  Benders cut added to  
470 master problem,  $\hat{\mu}_s^k$  (resp.  $\hat{\mu}_{s\omega}^k$ ) is the dual of Constraints (6) (resp. Constraints (10))  
471 in the  $k^{th}$  Benders cut.

472 Having the subset  $\mathbf{x}_{sub}$ , we restore integer constraints and use procedures in the  
473 second phase of TPBBC to generate a feasible objective  $z(MIP)$  for original MIP. We  
474 then use variable fixing for all  $\mathbf{x}$ . If the reduced cost  $c_r^v$ ,  $\forall v \in V_r, r \in R$  satisfies  
475  $c_r^v < z(MIP) - z(\boldsymbol{\omega})$ , we have  $c_r^v = 0$ . Setting part of the variables to 0 and lower  
476 bound of MIP to  $z(MIP)$ , we run the second phase of TPBBC to obtain optimum  
477 solution of MIP.

478 In addition to Proposition 1, we also propose two valid constraints that could  
479 strengthen the formulation of the problem and reduce the search space. The first valid  
480 constraint (20) is based on comparison of cost and profit of using the vehicle type  $v$  to  
481 serve route  $r$ :

$$482 \quad x_r^v = 0, \quad \forall v \in V_r, r \in R \text{ if } C_r^v + C^v \geq UQ^v \quad (20)$$

483 where  $U = \max\{F_p - C_p^h | \forall p \in P\}$ . This means that if the cost of using ship type  $v$   
484 on route  $r$  is no less than the maximum profits can be earned on this trip, the ship type  
485  $v$  cannot be deployed on route  $r$ .

486 The second valid constraint is for split delivery. Dror and Trudeau (1990) propose a  
487 theorem for split delivery stating that if the costs satisfy triangular inequality, there  
488 exists an optimal solution in which no two routes have more than one split customer in  
489 common. Inspired by this theorem, Archetti, Bianchessi, and Speranza (2014) propose

490 Corollary 1 that is more suitable for solving our problem.

491

492 **Corollary 1.** *If the costs satisfy triangle inequality, then there exists an optimal solution*  
493 *such that the total number of splits is lower than the number of routes.*

494

495 According to Corollary 1, we can obtain the following valid constraint:

$$496 x_r^v = 0, \forall v \in V_r, r \in R \text{ if } \sum_{p \in P_r} n_{pr} \geq N_r \quad (21)$$

497 where  $n_{pr}$  is the number of splits port  $p$  experiences on route  $r$ . For example, if two  
498 sequences of route  $r$  visit port  $p$ , then  $n_{pr} = 2 - 1$ .  $N_r$  is the number of sequences  
499 route  $r$  contains.

500

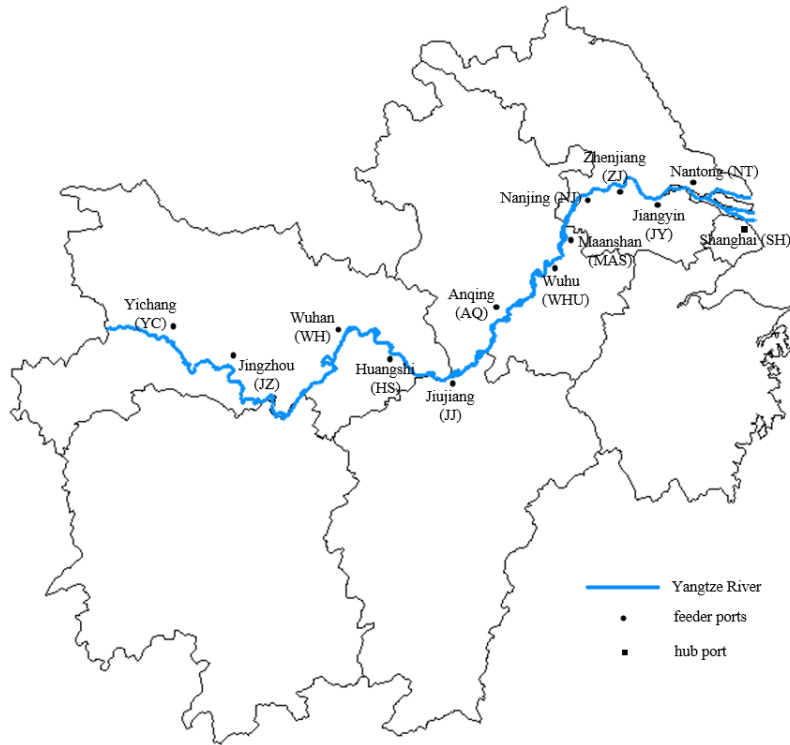
## 501 **5. Numerical Experiment**

502 In this section, we use real-world data to test the performances of the solution  
503 methods. We first use label setting to generate feasible routes. We then compare the  
504 performances of solution algorithms mentioned above. We also conduct sensitivity  
505 analysis to test the impact of some key parameters, which provides valuable managerial  
506 insights for practical implement. All the experiments are carried out on a laptop with  
507 i9-12900K CPU, 3.20 GHz processing speed and 32 GB of memory. The model was  
508 implemented in C++ programming and solved by CPLEX 12.10.

### 509 **5.1 Parameter Setting**

510 The numerical experiment uses real world data along the Yangtze River, as shown in  
511 Figure 3. A total of 13 ports are considered where Shanghai port is a hub port while the  
512 remaining ports are feeder ports. The distance between ports is given in Table 5. The  
513 number in each cell represents the distance from the port in the first row to the leftmost  
514 port in the first column. For example, it is 53 nautical miles from SH to NT. Six ship  
515 types are considered in the numerical experiment, as shown in Table 6. Capital letters  
516 S, M, and L represent small-, medium-, and large-size ships, respectively. We assume  
517 that conventional and autonomous ships of the same size have different capacities  
518 because the removal of deckhouse and hotel system in autonomous vessels leaves more  
519 room for cargoes. The same is true for medium- and large-size ships. The ship  
520 operational cost includes labor cost, maintenance cost, insurance, etc. The capital cost  
521 includes the purchase cost and the cost related to shore control center for autonomous  
522 ships (Notteboom and Cariou, 2013; Kretschmann, Burmeister, and Jahn, 2017).  
523 Demands of feeder ports are based on data provided by Ministry of Transport of the  
524 People's Republic of China. Demand dataset contains 216 scenarios where each

525 scenario contains weekly demand of all feeder ports. The revenue and handling costs  
 526 for serving a container from a feeder port are the real-time prices obtained from the  
 527 logistics website. The port dwelling time, including loading, unloading, waiting, etc., is  
 528 calculated based on Tan et al. (2021). Parameters related to feeder ports are shown in  
 529 Table 7. The symbol “-” in the second and third columns means that the revenue and  
 530 handling cost of SH are not considered because we do not consider the demand of hub  
 531 port. Meanwhile, “-” in port dwell time columns means the corresponding ship type is  
 532 not allowed to berth at the feeder port because of the waterway restrictions, such as  
 533 draft and width constraints (Li et al., 2019). The service frequency  $\alpha$  is set to seven  
 534 days and the sailing speed is 15 knots.  
 535



536  
 537 Figure 3. Ports along the Yangtze River

538  
 539 Table 5. Distance between ports (nautical mile)

	SH	NT	JY	ZJ	NJ	MAS	WHU	AQ	JJ	HS	WH	JZ
NT	53											
JY	85	31										
ZJ	147	94	63									
NJ	187	134	103	40								
MAS	214	160	129	66	26							

WHU	239	186	154	92	52	25						
AQ	345	292	260	198	158	131	106					
JJ	428	375	343	281	241	214	189	83				
HS	492	439	408	345	305	279	253	147	64			
WH	563	510	478	416	376	349	324	218	135	71		
JZ	787	733	702	639	599	573	548	442	359	294	224	
YC	901	848	816	754	714	687	662	556	473	409	338	114

540 [Note: The distance is obtained from the website http://ports.com/sea-route/.](http://ports.com/sea-route/)

541

542

Table 6. Ship type information

	Conventional vessels			Autonomous vessels		
	C-S	C-M	C-L	A-S	A-M	A-L
Capacity (TEUs)	300	400	500	420	560	700
Unit bunkering cost (USD/nautical mile)	25	29	33	23	27	31
Ship operational cost (USD/hour)	119	144	160	71	86	96
Capital cost (million USD/year)	1.36	1.64	1.82	1.49	1.80	2.01

543 [Note: The data have been adjusted based on the data used in the studies by Notteboom and Cariou \(2013\)](#)

544 [and Kretschmann, Burmeister, and Jahn \(2017\).](#)

545

546

Table 7. Parameters related to feeder ports

Ports	Revenue (USD/TEU)	Handling cost (USD/TEU)	Port dwell time (hours)					
			C-S	C-M	C-L	A-S	A-M	A-L
SH	-	-	8.9	9.4	9.9	8.9	9.4	9.9
NT	154	39	5.2	5.7	6.2	5.2	5.7	6.2
JY	168	28	4.0	4.5	5.0	4.0	4.5	5.0
ZJ	168	37	4.7	5.2	5.7	4.7	5.2	5.7
NJ	154	33	4.2	4.7	5.2	4.2	4.7	5.2
MAS	168	56	6.8	7.3	-	6.8	7.3	-
WHU	168	88	6.7	7.2	-	6.7	7.2	-
AQ	280	74	4.2	4.7	-	4.2	4.7	-
JJ	168	54	6.5	7.0	-	6.5	7.0	-
HS	210	60	6.7	7.2	-	6.7	7.2	-
WH	168	82	5.6	6.1	-	5.6	6.1	-
JZ	168	34	4.1	-	-	4.1	-	-

547 Note: The data have been adjusted based on the data used in the studies by Li et al. (2019) and Tan et al.  
 548 (2021).

549

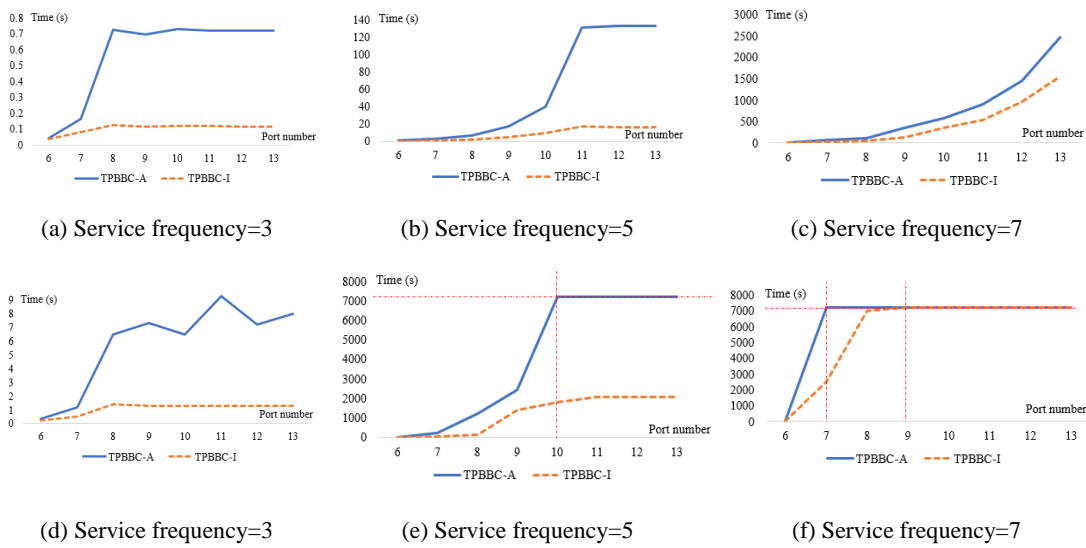
## 550 5.2 Computational Performances

551 In this section, we use parameters provided in Section 5.1 to test the performances  
 552 of the solution techniques mentioned in Section 4. We generate test instances of varying  
 553 sizes by adjusting two parameters: the number of ports and the service frequency. The  
 554 number of ports ranges from six to 13, while the service frequency is set to three, five,  
 555 or seven days. To avoid computation burden of large sample size, in this test, we set the  
 556 sample size to be 10. The influences of sample size will be explored in the following  
 557 section.

558 A total of five solution methods, i.e., SAA, TPBBC with each scenario being an  
 559 independent subproblem (TPBBC-I), TPBBC with all scenarios in one subproblem  
 560 (TPBBC-A), branch-and-Benders-cut (BBC), and TPBBC-I with CG and VF  
 561 (TPBCCGVF-I), were tested. BBC is a commonly used branch-and-cut method that  
 562 only has the second phase of TPBBC. By comparing the performances of TPBBC and  
 563 BBC, we can know whether it is necessary to conduct first phase of TPBBC before the  
 564 classic branch-and-cut method. For TPBCCGVF-I, we first apply valid constraints  
 565 before solving the problem to see if some variables can be eliminated. Then in the first  
 566 phase of TPBBC, we iteratively use CG and add Benders cut to obtain a subset of routes  
 567 for a feasible solution and an optimal dual solution to the original MIP without integer  
 568 constraints. Having the subset, we restore the integer constraints, and obtain a feasible  
 569 solution to MIP. With a feasible solution and a dual solution, variable fixing is applied  
 570 to assign a value of zero to part of the variables. With reduced variables and constraints,  
 571 the second phase of TPBBC is conducted.

572 We first compare performances of TPBBC-I and TPBBC-A. Results are shown in  
 573 Figure 4, where (a), (b) and (c) show the time spent for the first-phase when service  
 574 frequency is three, five, or seven days, respectively; (d), (e), and (f) show the total time  
 575 when the service frequency is three, five, or seven days, respectively. The horizontal  
 576 bar indicates the number of ports considered, while the vertical bar is the solution time.  
 577 The dashed red horizontal line is the time limit (i.e., 7200s). When the point reaches the  
 578 line, the computation time of this algorithm exceeds the limit and we thus do not have  
 579 the exact time for them. The dashed red vertical line represents the turning point when  
 580 computation time of the algorithm exceeds the time limit. For example, in Fig. 4(e),

581 when the number of ports is 10, the total time of TPBBC-A exceeds 7200s. We can see  
 582 that TPBBC-I always outperforms TPBBC-A for two main reasons. First, the former  
 583 adds more Benders cuts and thus makes the computation converge more quickly.  
 584 Second, we can only obtain at most one Benders cut after solving the subproblem under  
 585 all scenarios of a sample for TPBBC-A, while for each scenario, we have about one  
 586 Benders cut for TPBBC-I, which means the time spent for obtaining the Benders cut is  
 587 much shorter for TPBBC-I. The results mean that TPBBC-I is more suitable for our  
 588 problem and hence we only consider the case for which each scenario corresponds to  
 589 an independent subproblem in the following analysis.  
 590

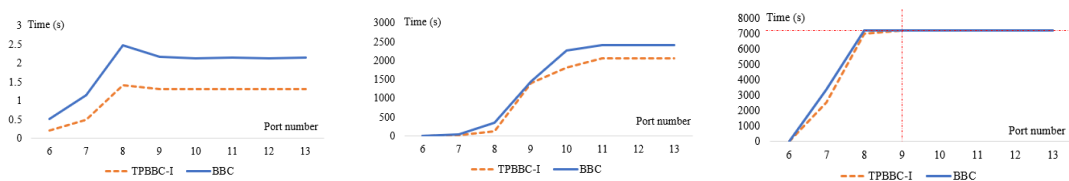


591 Figure 4. Comparison of computational times (second) between TPBBC-I and TPBBC-  
 592 A under different service frequency and the number of ports. (a), (b) and (c) show the  
 593 first-phase time when service frequency is three, five, or seven days, respectively. (d), (e),  
 594 and (f) show total time when service frequency is three, five, or seven days, respectively.

595

596 We then compare TPBBC-I with BBC to determine whether it is more efficient to  
 597 add some Benders cuts at root node before branch-and-cut process. The results shown  
 598 in Figure 5 indicate that modifying BBC to TPBBC-I speeds up convergence and saves  
 599 computation time.

600



(a) Service frequency=3

(b) Service frequency=5

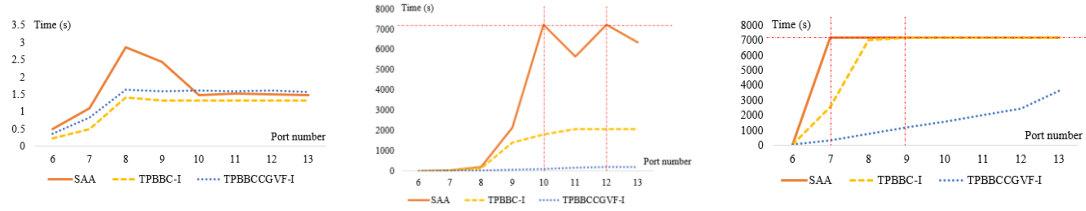
(c) Service frequency=7

601 Figure 5. Comparison of computational times between TPBBC-I and BBC under  
602 different service frequency and the number of ports

603

604 Knowing that TPBBC-I outperforms TPBBC-A and BBC in all test instances, we  
605 then compare SAA, TPBBC-I, and TPBBCCGVF-I. From Figure 6, we can see that  
606 TPBBC-I spends less time in small size instances and the gap between these methods  
607 is small, while for medium and large instances, there are significant differences between  
608 the solution times of these methods. When the service frequency is five days, SAA takes  
609 over an hour and a half in 50% of the instances and fails to solve the problem optimally  
610 within the time limit for two instances. Meanwhile, TPBBC-I finds an optimal solution  
611 for all instances within one hour, and TPBBCCGVF-I does this within three minutes.  
612 When the service frequency is seven days, SAA can only obtain an optimal solution for  
613 one instance. TPBBC-I can solve the problem to optimality only when the number of  
614 ports is less than nine. TPBBCCGVF-I finds an optimal solution for all instances in  
615 about one hour. The reason for the high efficiency of TPBBCCGVF-I can be seen from  
616 Table 8. SF and NP are the service frequency and the number of ports, respectively.  
617 Variables and Constraints indicate the number of variables and constraints in the model.  
618 For SAA, these are the number of columns and rows after MIP presolve. For TPBBC-I  
619 and TPBBCCGVF-I, these are the corresponding values for the second phase after  
620 restoration of the integer constraints. Variable fixing shows the number of variables that  
621 were set to 0 during variable fixing procedure in TPBBCCGVF-I. Valid 1 and 2 are the  
622 number of variables set to 0 by valid constraints (20) and (21), respectively. Since only  
623 TPBBCCGVF-I uses variable fixing and valid constraints, the values for SAA and  
624 TPBBC-I are not available in the corresponding columns, so we use “-” instead. At the  
625 beginning of TPBBCCGVF-I, some variables were eliminated by valid constraints,  
626 which shortens the time for first phase. Then during variable fixing, other variables  
627 were set to 0, greatly accelerating the computation at the second phase. This is  
628 particularly significant in large instances where a large number of variables were  
629 eliminated in the first phase.

630



(a) Service frequency=3

(b) Service frequency=5

(c) Service frequency=7

631 Figure 6. Comparison of computational times between SAA, TPBBC-I, and  
 632 TPBBCCGVF-I under different service frequencies and number of ports

633

634 Table 8. Comparison of SAA, TPBBC-I, and TPBBCCGVF-I in terms of variables and  
 635 constraints

SF	NP	Algorithm	Variables	Constraints	Variable fixing	Valid 1	Valid 2
3	6	SAA	958	390	-	-	-
		TPBBC-I	218	89	-	-	-
		TPBBCCGVF-I	217	89	0	0	1
3	7	SAA	2108	741	-	-	-
		TPBBC-I	341	171	-	-	-
		TPBBCCGVF-I	340	171	0	0	1
3	8	SAA	2691	1000	-	-	-
		TPBBC-I	401	208	-	-	-
		TPBBCCGVF-I	400	284	0	0	1
3	9	SAA	2691	1000	-	-	-
		TPBBC-I	401	208	-	-	-
		TPBBCCGVF-I	400	284	0	0	1
3	10	SAA	2691	1000	-	-	-
		TPBBC-I	401	208	-	-	-
		TPBBCCGVF-I	400	284	0	0	1
3	11	SAA	2691	1000	-	-	-
		TPBBC-I	401	208	-	-	-
		TPBBCCGVF-I	400	284	0	0	1
3	12	SAA	2691	1000	-	-	-
		TPBBC-I	401	208	-	-	-
		TPBBCCGVF-I	400	284	0	0	1
3	13	SAA	2691	1000	-	-	-
		TPBBC-I	401	208	-	-	-
		TPBBCCGVF-I	400	284	0	0	1
5	6	SAA	3404	391	-	-	-
		TPBBC-I	2719	89	-	-	-
		TPBBCCGVF-I	688	89	1376	16	639
5	7	SAA	7950	753	-	-	-
		TPBBC-I	6197	190	-	-	-
		TPBBCCGVF-I	1203	197	3562	20	1411

5	8	SAA	12644	1467	-	-	-
		TPBBC-I	8497	271	-	-	-
		TPBBCCGVF-I	2542	321	4348	0	1560
5	9	SAA	19524	2885	-	-	-
		TPBBC-I	9794	410	-	-	-
		TPBBCCGVF-I	3331	399	4749	0	1572
5	10	SAA	33176	5692	-	-	-
		TPBBC-I	11049	699	-	-	-
		TPBBCCGVF-I	3749	466	5351	0	1573
5	11	SAA	52613	9819	-	-	-
		TPBBC-I	12323	1009	-	-	-
		TPBBCCGVF-I	3749	495	6318	0	1573
5	12	SAA	52613	9819	-	-	-
		TPBBC-I	12327	1020	-	-	-
		TPBBCCGVF-I	3749	494	6321	0	1573
5	13	SAA	52613	9819	-	-	-
		TPBBC-I	12327	1020	-	-	-
		TPBBCCGVF-I	3749	494	6321	0	1573
7	6	SAA	25769	391	-	-	-
		TPBBC-I	25160	93	-	-	-
		TPBBCCGVF-I	3031	92	2506	15150	4473
7	7	SAA	92222	753	-	-	-
		TPBBC-I	90599	179	-	-	-
		TPBBCCGVF-I	5624	202	9724	63465	11786
7	8	SAA	167204	1467	-	-	-
		TPBBC-I	163683	283	-	-	-
		TPBBCCGVF-I	27301	371	64707	678	70997
7	9	SAA	231421	2885	-	-	-
		TPBBC-I	222781	425	-	-	-
		TPBBCCGVF-I	37474	546	95321	2394	87575
7	10	SAA	294915	5711	-	-	-
		TPBBC-I	274567	706	-	-	-
		TPBBCCGVF-I	41017	668	128231	6222	98848
7	11	SAA	364565	11353	-	-	-
		TPBBC-I	316569	1229	-	-	-
		TPBBCCGVF-I	49482	834	152217	10028	104184
7	12	SAA	431234	22555	-	-	-
		TPBBC-I	323515	2240	-	-	-
		TPBBCCGVF-I	49482	822	156579	11599	104195
7	13	SAA	521678	38763	-	-	-
		TPBBC-I	328508	3420	-	-	-
		TPBBCCGVF-I	84115	1198	124477	13265	104195

636

637

Based on the above analysis, the following conclusions can be drawn within the

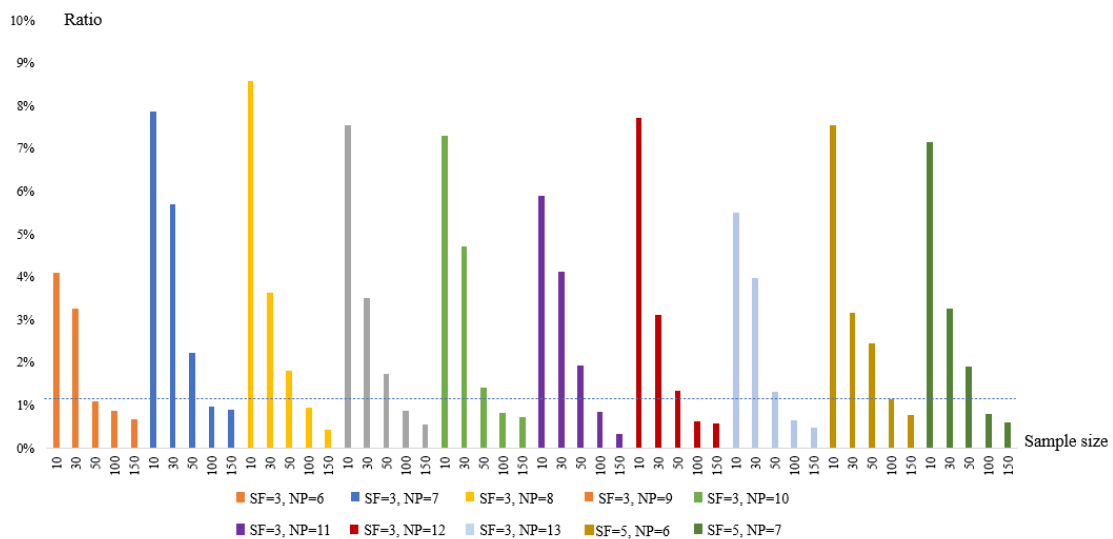
638 context of this study: 1) When implementing Benders decomposition, treating each  
 639 scenario as an independent subproblem proves to be a more efficient approach; 2) The  
 640 two-phase branch-and-Benders-cut method demonstrates superior performance  
 641 compared with the classic one; 3) The acceleration techniques significantly enhance  
 642 computational speed. In summary, the proposed solution algorithm can efficiently solve  
 643 the problem, especially for large-size instances.

644

### 645 5.3 Determination of the Sample Size

646 As we mentioned in Section 4.2, the larger the sample size, the better the solution  
 647 quality but the longer the computation time. To identify a sample size that can achieve  
 648 a balance between solution quality and computation complexity, Algorithm 1 was used  
 649 in this section under the given parameter setting. From the previous experiments we  
 650 know that the instance size that SAA can solve to optimality is limited. Considering the  
 651 computation time, we selected 10 instances shown in Figure 7 and 8. Each instance was  
 652 tested under five different sample sizes, i.e., 10, 30, 50, 100, and 150. Figure 7 and  
 653 Figure 8 show the ratio between the 95% confidence interval for the optimality gap and  
 654 a point estimate of lower bound and computation time for 10 test instances under  
 655 different sample sizes, respectively. The dashed line in Figure 7 is the 1% limit. It can  
 656 be seen that when sample size reaches 100, the ratio falls below 1% in all cases.  
 657 Although the computation time is slightly longer than for smaller sample sizes, it is  
 658 acceptable given the size of the instance. Therefore, considering both solution quality  
 659 and computation time, we set the sample size to 100 for the following analysis.

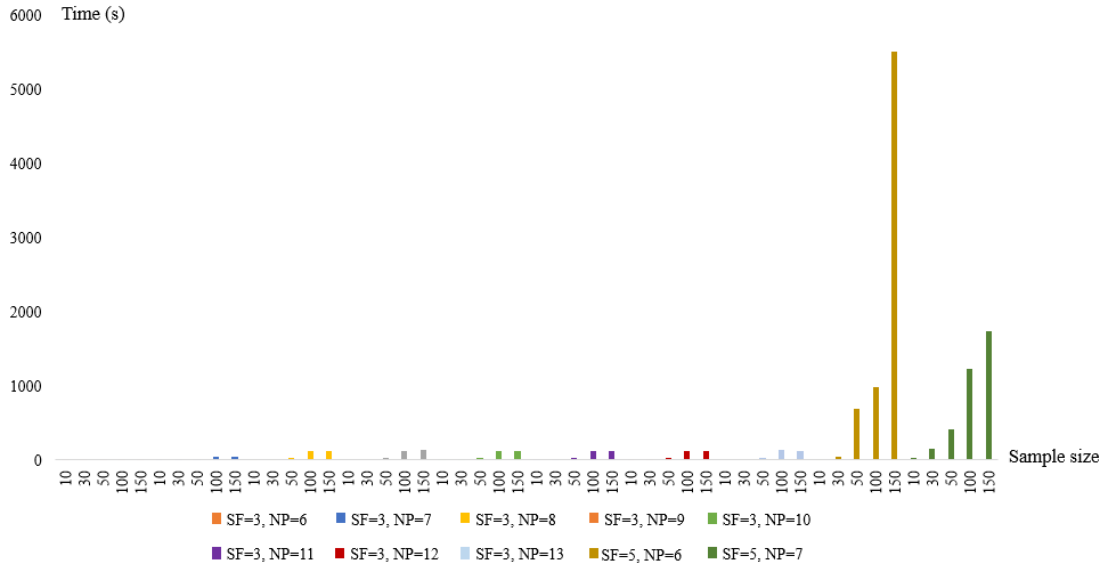
660



661

662 Figure 7. Ratio between the 95% confidence interval for optimality gap and the point  
 663 estimate of lower bound under different sample size and problem setting

664



665

666

Figure 8. Computation time under different sample size and problem setting

667

668 **5.4 Sensitivity Analysis**

669 In this section, we investigate the influence of key factors and derive constructive  
 670 managerial insights for shipping companies.

671 **5.4.1 The Impact of Autonomous Ships**

672 We design two scenarios where in the first scenario only conventional ships are used,  
 673 while in the second scenario we consider all types of ships. The comparison between  
 674 these two scenarios is shown in Table 9 and 10. The ship fleet in Table 9 is the fleet  
 675 composition under the corresponding scenarios. C and A represent conventional and  
 676 autonomous ships, respectively. S, M, and L represent small, medium, and large ships,  
 677 respectively. Route in Table 9 provides information on the optimal route, including the  
 678 number of routes selected, and the number of sequences that make up of each route.  
 679 The first row of Table 10 contains the names of six feeder ports. We find that when  
 680 autonomous ships are added to the network, profits increase while costs decrease. The  
 681 increase in profit comes from the larger capacity of autonomous ships to serve more  
 682 demand, which could be reflected from the demand satisfaction level in Table 10. The  
 683 cost reduction is the result of two main causes. First, ships with larger capacity can visit  
 684 more or even farther ports in one voyage, thus reducing the number of sequences and  
 685 reducing voyage cost. Second, more port demands can be fulfilled in one visit, reducing

686 the additional cost of multiple visits to the same port. Therefore, although autonomous  
 687 ships are more expensive, the benefits far outweigh the costs.

688 Table 9. Comparison between the cases with and without autonomous ships

	Total profit	Voyage cost	Capital cost	Service profit	Ship fleet	Route
Scenario 1	123959	65996	4356	194312	1 C-S, 1 C-L	two routes: one sequence three sequences
Scenario 2	150573	42839	5219	198631	1 A-M, 1 A-L	two routes: one sequence two sequences

689 Note: Scenario 1 denotes the condition where only conventional ships are permissible for use, while  
 690 Scenario 2 denotes the condition where both conventional and autonomous ships are allowed.

691

692 Table 10. Port demand satisfaction level under two scenarios

	NT	JY	ZJ	NJ	MAS	WHU
Scenario 1	99.4%	100.0%	100.0%	100.0%	96.0%	79.6%
Scenario 2	100.0%	100.0%	100.0%	100.0%	99.0%	94.9%

693 Note: Scenario 1 denotes the condition where only conventional ships are permissible for use, while  
 694 Scenario 2 denotes the condition where both conventional and autonomous ships are allowed.

695

#### 696 5.4.2 The Impact of Port Restriction

697 As mentioned before, due to waterway restrictions on feeder ports, such as draft and  
 698 width constraints, some ports inaccessible to conventional ships may be visited by  
 699 lighter autonomous ships of the same size. In this section, we want to check whether  
 700 the results would change if ports treated both types of ships equally. The results are  
 701 shown in Tables 11 and 12. We find that port restrictions do not influence the outcome  
 702 in this research. Because autonomous ships in this research are more advantageous.  
 703 Even though we relaxed port restrictions, the same ship type was chosen. In a situation  
 704 where conventional ships would be more beneficial, the port restriction may have  
 705 impacts on system performance.

706

707 Table 11. Comparison between the cases with and without port restriction

Restriction	Total profit	Voyage cost	Capital cost	Service profit	Ship fleet	Route
Yes	150573	42839	5219	198631	1 A-M, 1 A-L	two routes: one sequence two sequences
No	150573	42839	5219	198631	1 A-M, 1 A-L	two routes: one sequence

708

709

Table 12. Port demand satisfaction level with and without port restriction

	NT	JY	ZJ	NJ	MAS	WHU
With restriction	100.0%	100.0%	100.0%	100.0%	99.0%	94.9%
Without restriction	100.0%	100.0%	100.0%	100.0%	99.0%	94.9%

710

### 711 5.4.3 The Impact of Cost Structure

712 The previous analysis was carried out in the case where autonomous ships are more  
 713 advantageous. In this section, we explore what happens if the cost advantage of  
 714 autonomous ships wanes. We scaled the capital cost and operational cost of autonomous  
 715 ships by different coefficients in Table 13 and Table 14, respectively. The results in  
 716 Table 13 suggest that autonomous ships will only lose their competitive advantage if  
 717 their capital costs are sufficiently large. In this research, autonomous ships will partially  
 718 and completely lose their competitive advantage if the capital cost is four and 10 times  
 719 the current value, respectively. Table 14 suggests that if the operational cost increases  
 720 to four times its current value, the conventional ships will outperform autonomous ones.  
 721 The findings from both tables indicate that operational costs have a significant impact  
 722 on ship operations due to their substantial proportion. If the technology and skilled  
 723 technicians required for autonomous ships become excessively expensive, shipping  
 724 companies may opt for conventional ships. However, as technology continues to  
 725 advance, the cost of autonomous ships is expected to decrease gradually, making them  
 726 increasingly competitive in the future. Therefore, once they are allowed to be widely  
 727 adopted in the maritime industry and their costs become manageable, autonomous ships  
 728 have the potential to replace traditional ships.

729

730

Table 13. The impact of capital cost

Coefficient	Total profit	Voyage cost	Capital cost	Profit	Ship fleet
1	150573	42839	5219	198631	1 A-M, 1 A-L
2	145353	42839	10439	198631	1 A-M, 1 A-L
4	140198	43913	11726	195837	1 C-S, 1 A-M
6	135266	43913	16658	195837	1 C-S, 1 A-M
8	130335	43913	21589	195837	1 C-S, 1 A-M
10	123959	65996	4356	194312	1 C-S, 1 C-L

731

732

Table 14. The impact of operational cost

Coefficient	Total profit	Voyage cost	Capital cost	Profit	Ship fleet
-------------	--------------	-------------	--------------	--------	------------

1	150573	42839	5219	198631	1 A-M, 1 A-L
2	137724	54969	5219	197912	1 A-M, 1 A-L
3	126166	62196	4795	193156	1 A-S, 1 A-L
4	123959	65996	4356	194312	1 C-S, 1 C-L
6	123959	65996	4356	194312	1 C-S, 1 C-L
8	123959	65996	4356	194312	1 C-S, 1 C-L

733

#### 734 5.4.4 The Impact of Demand Satisfaction

735 In the previous analysis, we found that in order to maximize total profit, not all  
736 demands are satisfied. In this section, we explore the impact of satisfying all demands.  
737 Results are shown in Table 15. The first column indicates whether the constraints by  
738 which all demands should be satisfied are considered. We find that when all demands  
739 are required to be fulfilled, the total profit decreases. The reason is that the number of  
740 ports that can be served during a voyage is reduced. Therefore, more sequences must  
741 be traveled, increasing voyage costs.

742

743 Table 15. Comparison between the cases with and without constraints of demand  
744 satisfaction

All demand	Total profit	Voyage cost	Capital cost	Service profit	Ship fleet	Route
No	150573	42839	5219	198631	1 A-M, 1 A-L	two routes: one sequence two sequences
Yes	143933	50822	5219	199975	1 A-M, 1 A-L	two routes: two sequences two sequences

745

#### 746 5.4.5 The Impact of technology development and government intervention

747 The level of automation in autonomous ships is continuously evolving. The IMO  
748 has classified them into four levels based on their degree of automation: crewed ship  
749 with automated processes and decision support (degree one); remotely controlled ship  
750 with seafarers on board (degree two); remotely controlled ship without seafarers on  
751 board (degree three); and fully autonomous ship (degree four). Based on whether there  
752 are seafarers on board, we can further divide all the ships into two categories: low  
753 degree and high degree. For the low degree ships, we assume that they have the same  
754 exterior design as the conventional ships, while for high degree ships, we assume that  
755 the deckhouse and accommodation structures are removed so that they have greater  
756 capacity for cargoes. Table 16 and 17 illustrate the impact of capital and operational

757 costs when considering both conventional ships and low-degree autonomous ships. We  
 758 assume that low-degree autonomous ships have the same capacity as conventional ships,  
 759 but their cost structure aligns with that of the autonomous ships discussed in Section  
 760 5.1. The results in Table 16 and 17 align with the trends observed in Section 5.4.3. Since  
 761 low-degree autonomous ships do not possess a capacity advantage, their adoption will  
 762 primarily depend on the level of capital and operational costs. Only when these costs  
 763 are sufficiently low will low-degree autonomous ships be chosen. For high-degree  
 764 autonomous ships, where autonomous ships have greater capacity, the optimization  
 765 results align with those discussed in Section 5.4.3.

766

767 Table 16. The impact of capital cost when both conventional ships and low degree  
 768 autonomous ships are involved

Coefficient	Total profit	Voyage cost	Capital cost	Profit	Ship fleet
1	136553	52964	4795	194312	1 A-S, 1 A-L
2	131758	52964	9589	194312	1 A-S, 1 A-L
3	127217	56971	10123	194312	1 C-S, 1 A-L
4	124464	56971	12877	194312	1 C-S, 1 A-L
6	123959	65996	4356	194312	1 C-S, 1 C-L
8	123959	65996	4356	194312	1 C-S, 1 C-L

769

770 Table 17. The impact of operational cost when both conventional ships and low  
 771 degree autonomous ships are involved

Coefficient	Total profit	Voyage cost	Capital cost	Profit	Ship fleet
1	136553	52964	4795	194312	1 A-S, 1 A-L
2	123959	65996	4356	194312	1 C-S, 1 C-L
3	123959	65996	4356	194312	1 C-S, 1 C-L

772

773 Another crucial factor that influences the adoption of autonomous ships is  
 774 government policies. The government can stimulate the adoption of autonomous ships  
 775 by offering subsidies or establishing regulations on the proportion of autonomous ships  
 776 owned by shipping companies. Subsidies can effectively reduce either the capital or the  
 777 operational costs, and their impacts align with those discussed in Section 5.4.3. Setting  
 778 the proportion of autonomous ships owned by shipping companies can yield different  
 779 outcomes, as demonstrated in Table 18. In the previous analysis, conventional ships  
 780 were considered only when the operational costs of low-degree autonomous ships and  
 781 high-degree autonomous ships respectively increased to two and four times their  
 782 original values. Therefore, we use the results obtained by scaling the operational costs

783 to the corresponding multiples as the reference for comparison. Table 18 indicates that  
 784 when autonomous ships are advantageous, there is no need to set a proportion because  
 785 the optimal results will not include conventional ships. However, if conventional ships  
 786 are preferred, setting the proportion will reduce the profits of shipping companies. In  
 787 such cases, the government would need to provide additional benefits to compensate  
 788 for the profit losses.

789 In summary, the level of automation and government policies, such as subsidies  
 790 and regulations on the proportion of autonomous ships owned by shipping companies,  
 791 play a significant role in shaping the application of autonomous ships. Higher levels of  
 792 automation can provide autonomous ships with a capacity advantage. However, when  
 793 making decisions, shipping companies must also consider the impact of costs.  
 794 Government intervention can potentially result in reduced profits for shipping  
 795 companies. Therefore, it is necessary to provide compensation measures to mitigate any  
 796 financial losses incurred by these companies.

797 Table 18. The impact of setting proportion

Case	Proportion	Total profit	Voyage cost	Capital cost	Profit	Ship fleet
I	none	123959	65996	4356	194312	1 C-S, 1 C-L
	10%	123272	66505	4534	194312	1 C-L, 1 A-S
	30%	123272	66505	4534	194312	1 C-L, 1 A-S
	50%	123272	66505	4534	194312	1 C-L, 1 A-S
	100%	121064	68453	4795	194312	1 A-S, 1 A-L
II	none	123959	65996	4356	194312	1 C-S, 1 C-L
	10%	121408	65951	5000	192359	1 C-M, 1 A-L
	30%	121408	65951	5000	192359	1 C-M, 1 A-L
	50%	121408	65951	5000	192359	1 C-M, 1 A-L
	100%	114702	73660	4795	193156	1 A-S, 1 A-L

798 Notes: Case I denotes the condition where conventional ships and autonomous ships with seafarers on  
 799 board are considered, while Case II denotes the condition where conventional ships and autonomous  
 800 ships without seafarers on board are considered. The “none” in the “Proportion” column means there is  
 801 no restriction on the proportion of the autonomous ships.

802

## 803 6. Conclusions

804 Although autonomous ships may be the future of the shipping industry, they are  
 805 currently in the early stages. Very little research has been conducted on the influence of  
 806 autonomous ships on conventional ones in national waterways. In this paper, we have  
 807 developed a two-stage stochastic programming model to investigate the impact of  
 808 autonomous ships on shipping company operations. In the first stage, optimal routes,

809 fleet composition, and fleet assignment are determined without the realization of  
810 demand uncertainty. In the second stage, when demand realization becomes known, the  
811 liner company determines the delivery pattern, i.e., the volume of cargo loaded on each  
812 ship from each feeder port. The objective is to maximize the expected total profit. An  
813 approximation algorithm SAA and an exact solution method TPBBC were proposed to  
814 solve the problem. To speed up the computations, we have used acceleration strategies,  
815 such as column generation and variable fixing.

816 The solution methods were validated by numerical experiments based on real-world  
817 data. After comparison, TPBBCCGVF-I was proved to be more suitable and efficient  
818 for this research. Sensitivity analyses are conducted to further explore the influences of  
819 key factors and derive valuable managerial insights to guide practical implementation  
820 in shipping companies. Our results show that autonomous ships are competitive under  
821 most of the scenarios considered. Besides, it was proved that the satisfaction of all  
822 demands will lead to a decrease in total profits.

823 Despite the contributions and insights provided by this study, there are certain  
824 limitations that should be acknowledged. Firstly, this research assumes full automation  
825 of ships that can operate without human intervention. However, in reality, autonomous  
826 ship technology is still in the research and development stage, and achieving full  
827 automation requires multiple stages of development and testing. Therefore, to better  
828 reflect the evolutionary process of autonomous ships, future research can consider  
829 developing a multi-period model that incorporates the characteristics of autonomous  
830 ships at different stages of development. Secondly, the current study addresses demand  
831 uncertainty by using scenarios, which may not capture the full range of demand  
832 characteristics. To overcome this limitation, future research can explore the use of  
833 advanced data analytics and machine learning techniques to enhance the accuracy of  
834 demand modeling.

## 835 Appendix A. Label setting algorithm to generate feasible route set

836 Label setting algorithm is a common approach used to solve minimum-cost network  
 837 flow problems. The efficiency of label setting in this research is mainly affected by two  
 838 main factors. The first is the number of ports. The second is two types of constraints  
 839 used during sequence and route generation process, namely the ship type constraint and  
 840 the duration constraint. To speed up the computation process, we first group feeder ports  
 841 by vessel type. Each port  $p$  can be visited by a ship in ship type set  $V_p$ . For each vessel  
 842 type  $v \in V$ , we have a set of feeder ports  $P_v = \{1, \dots, |P_v|\}$ , where  $v \in V_p, \forall p \in P_v$ .  
 843 This grouping procedure has two main benefits. First, it can make the number of ports  
 844 in each group less than total number of ports, hence reducing the computation time.  
 845 Second, it eliminates the procedure to judge whether ship type constraint is satisfied.

846 We define a forward path  $f_v = (0, i_1, \dots, i_n)$  for each vessel type  $v$ , which is a  
 847 sequence or part of a sequence. It starts at the hub port  $p_0$  (denoted by 0), visits a set  
 848 of feeder ports  $P^{f_v} = \{i_1, \dots, i_{n-1}\} \subseteq P_v$ , and ends at port  $i_n \in \{0\} \cup P_v \setminus P^{f_v}$ . If it ends  
 849 at port  $\{0\}$ , it is a complete sequence, otherwise it is part of a sequence. We associate  
 850 a label  $L^{f_v} = (P^{f_v}, i_n, T^{f_v})$  with each path  $f_v = (0, i_1, \dots, i_n)$ , where  $P^{f_v}$  is the set of  
 851 feeder ports that this path has already visited,  $i_n$  is the last port of the path,  $T^{f_v}$  is the  
 852 duration of the path, including the sailing time and the dwell time. Because of duration  
 853 constraints, a label is feasible only if  $T^{f_v} \leq \alpha$ . Clearly, each feasible path  $f_v =$   
 854  $(0, i_1, \dots, i_n)$ , where  $i_n = 0$  corresponds to a feasible sequence. To generate a feasible  
 855 sequence set, we initialize a label with  $P_v^f = \emptyset, i_n = 0, T^{f_v} = 0$ . This means that this  
 856 path has just started from the hub port. In the first extension, the path must visit a feeder  
 857 port  $i'_n \in P_v$ . In the next extensions, it can either visit a feeder port  $i'_n \in P_v$  or back to  
 858 hub port  $i'_n = 0$ . For the sake of clarity, we explain the first and next iterations  
 859 separately as follows:

860 First iteration: Let  $L^{f'_v}$  represents the label generated by extending  $L^{f_v}$  with  $i'_n \in$   
 861  $P_v$ . It is constructed as follows:

- 862 ●  $P^{f'_v} = P^{f_v} \cup \{i'_n\}$ ;
- 863 ●  $T^{f'_v} = T^{f_v} + t_{i_n} + t_{i_n, i'_n}$ ;

864 where  $t_{i_n}$  is the dwell time at port  $i_n$ ,  $t_{i_n, i'_n}$  is the travel time from port  $i_n$  to port  
 865  $i'_n$ .

866 Next iterations:

867 (1) If  $i'_n \in P_v \setminus P^{f_v}$ , the label  $L^{f_v'}$  is constructed the same as the first iteration.

868 (2) If  $i'_n = 0$ , the label  $L^{f_v'}$  is constructed as follows:

869 ●  $P^{f_v'} = P^{f_v}$ ;

870 ●  $T^{f_v'} = T^{f_v} + t_{i_n} + t_{i_n,0}$ .

871 To speed up the solution process and reduce the number of labels generated, the  
872 following dominance rule can be applied. Given two labels  $L^{f_v^1} = (P^{f_v^1}, i_n^1, T^{f_v^1})$  and  
873  $L^{f_v^2} = (P^{f_v^2}, i_n^2, T^{f_v^2})$ ,  $L^{f_v^1}$  dominates  $L^{f_v^2}$  if (i)  $P^{f_v^1} = P^{f_v^2}$ , (ii)  $i_n^1 = i_n^2$ , (iii)  $T^{f_v^1} <$   
874  $T^{f_v^2}$ .

875 Proof: If relations (i)–(iii) hold for  $L^{f_v^1}$  and  $L^{f_v^2}$ , then for any port  $i'_n \in P_v \setminus P^{f_v^2}$   
876 such that  $L^{f_v^2}$  can be extended toward  $i'_n$  to form a feasible label  $L^{f_v^{2'}} =$   
877  $(P^{f_v^{2'}}, i'_n, T^{f_v^{2'}})$ ,  $L^{f_v^1}$  can be extended toward  $j$  to form a feasible label  $L^{f_v^{1'}} =$   
878  $(P^{f_v^{1'}}, i'_n, T^{f_v^{1'}})$  with relations (i)–(iii) still holding for  $L^{f_v^{1'}}$  and  $L^{f_v^{2'}}$ .

879 Thus, by applying the above argument repeatedly until  $i'_n = 0$ ,  $L^{f_v^2}$  can be extended  
880 toward  $i'_n = 0$  to form a feasible label  $L^{f_v^{2'}} = (P^{f_v^{2'}}, 0, T^{f_v^{2'}})$ ,  $L^{f_v^1}$  can be extended  
881 toward  $i'_n = 0$  to form a feasible label  $L^{f_v^{1'}} = (P^{f_v^{1'}}, 0, T^{f_v^{1'}})$  with relations (i)–(iii)  
882 still holding for  $L^{f_v^{1'}}$  and  $L^{f_v^{2'}}$ .

883 Since  $i'_n = 0$ , both  $L^{f_v^{1'}}$  and  $L^{f_v^{2'}}$  are feasible and complete labels and feasible  
884 sequences. We can conclude that for every feasible and complete label  $L^{f_v^{2'}}$  extending  
885 from  $L^{f_v^2}$ , there exists a feasible and complete label  $L^{f_v^{1'}}$  extending from  $L^{f_v^1}$  that has  
886 an equal or smaller duration. Therefore,  $L^{f_v^1}$  dominates  $L^{f_v^2}$ .

887 The dominance rule can delete dominated subsequences and sequences during  
888 sequence generating process, which improves solution efficiency. Using a label setting  
889 algorithm augmented by dominance rules, we obtain all feasible sequences for each  
890 vessel type  $v \in V$ . We then use sequences of the same vessel type as an input to the  
891 dynamic programming model in order to generate feasible routes. Finally, we obtain all  
892 feasible routes.

893

## 894 **Appendix B. Proof of feasibility and boundedness of subproblem**

895 It is easy to show that  $y_s^p(\omega) = 0$ ,  $\forall p \in P_s$ ,  $s \in S$ ,  $\omega \in \Omega$  is feasible solution  
896 regardless of first-stage solution  $x$ , which proves the feasibility. We construct two

897 expressions  $\sum_{s \in S} \sum_{p \in P_s} (F_p - C_p^h) D^p(\omega)$  and  $\frac{1}{|\Omega|} \sum_{\omega \in \Omega} \sum_{p \in P} (F_p - C_p^h) D^p(\omega)$ , which  
 898 are the maximum value that SP (13) and (15) can achieve, respectively. This proves the  
 899 boundness.

900

### 901 **Appendix C. Proof of Proposition 1**

902 **Proof.** Given a feasible solution  $\mathbf{x}'$  and  $\mathbf{y}'$  and the optimal solution  $\mathbf{x}^*$  and  $\mathbf{y}^*$  of  
 903  $\mathbf{P}$ , and a feasible dual solution  $\boldsymbol{\omega}$  of the linear relaxation of  $\mathbf{P}$ , we deduct:

$$904 \quad z(\mathbf{P}) = \sum_{i=1}^{n_1} c_i x_i^* + \sum_{j=1}^{n_2} d_j y_j^* \quad (22)$$

$$905 \quad z(\mathbf{P}) \leq \sum_{i=1}^{n_1} c_i x_i^* + \sum_{j=1}^{n_2} d_j y_j^* + \boldsymbol{\omega}(\mathbf{h} - \sum_{i=1}^{n_1} a_i x_i^* - \sum_{j=1}^{n_2} b_j y_j^*) \quad (23)$$

$$906 \quad z(\mathbf{P}) \leq \sum_{i=1}^{n_1} (c_i - \boldsymbol{\omega} a_i) x_i^* + \sum_{j=1}^{n_2} (d_j - \boldsymbol{\omega} b_j) y_j^* + \boldsymbol{\omega} \mathbf{h}, \quad (24)$$

907 where  $a_i$  (resp.  $b_j$ ) is the  $i^{\text{th}}$  (resp.  $j^{\text{th}}$ ) column coefficient vector of matrix  $\mathbf{A}$   
 908 (resp.  $\mathbf{B}$ ) and  $c_i$  (resp.  $d_j$ ) is the  $i^{\text{th}}$  (resp.  $j^{\text{th}}$ ) coefficient of vector  $\mathbf{c}$  (resp.  $\mathbf{d}$ ).

909 Since  $\boldsymbol{\omega}$  is a feasible dual solution, we have  $d_j - \boldsymbol{\omega} b_j \leq 0$  for all  $j \in \{1, \dots, n_2\}$ .

910 Therefore,

$$911 \quad z(\mathbf{P}) \leq \sum_{i=1}^{n_1} (c_i - \boldsymbol{\omega} a_i) x_i^* + \boldsymbol{\omega} \mathbf{h} \quad (25)$$

912 after transformation, and we have  $(c_i - \boldsymbol{\omega} a_i) x_i^* \geq \sum_{i=1}^{n_1} (c_i - \boldsymbol{\omega} a_i) x_i^* \geq z(\mathbf{P}) - \boldsymbol{\omega} \mathbf{h}$

913 for all  $i \in \{1, \dots, n_1\}$ . Since  $z(\mathbf{P}) \geq \mathbf{c} \mathbf{x}' + \mathbf{d} \mathbf{y}'$ , it holds that  $(c_i - \boldsymbol{\omega} a_i) x_i^* \geq \mathbf{c} \mathbf{x}' +$

914  $\mathbf{d} \mathbf{y}' - \boldsymbol{\omega} \mathbf{h}$  for all  $i \in \{1, \dots, n_1\}$ , which completes the proof.

915

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