



23 likely to have a reduced SA about the workers around when he/she is performing a loading  
24 or unloading task due to attention narrowing, which occurs when a person concentrates on a  
25 cognitively demanding task. The findings provide insights into how forklift operator SA  
26 could be improved through an SA-oriented safety training program and also how sensing  
27 technologies might assist forklift operators with maintaining a good SA.

28 *Keywords: Situation Awareness, Forklift, Operator, Safety, Construction Worker*

29

## 30 **INTRODUCTION**

31 Forklifts are involved with high accident and fatality rates around the world (Stout-Wiegand  
32 1987; Government of South Australia 2015; Marsh and Fosbroke 2015). In many cases,  
33 forklift accidents can be attributed to the operator's human errors, such as the lack of attention,  
34 misperception, or misjudgment (Miller 1988; Sarupuri et al. 2016). In other words, many  
35 forklift accidents are caused by the operator's reduced situation awareness (SA) (Miller 1988;  
36 Endsley 1995a; Sarupuri et al. 2016). This is evidenced by the fact that a significant number  
37 of forklift accident cases recorded by the US Occupational Safety and Health Administration  
38 (OSHA) report a reduced SA of the forklift operator as the main cause of the accident (OSHA  
39 2018). For instance, a rough terrain forklift operator on a highway construction project ran  
40 over the legs of a flagger, who was controlling the traffic, without realizing the flagger was  
41 behind the forklift (OSHA 2018). There are many other accident cases like this in which the  
42 forklift operator 'did not see' or 'did not know' someone or something is around the forklift.  
43 The prevalence of this type of accident cases clearly highlights the importance of forklift  
44 operator SA, especially about the other workers around, for preventing collision accidents.

45           It can be particularly challenging for a forklift operator to maintain a good SA in a  
46 less organized workplace like a construction site due to the characteristics of this kind of  
47 work environment, such as multiple activities performed simultaneously, tight workspaces  
48 and narrow moving paths, congestion, and the dynamicity of the environment. In addition, a  
49 construction forklift operator often needs to operate the equipment in proximity to other  
50 individuals, materials, equipment and structures, which poses a major safety risk to the  
51 operator herself and others around. When carrying out a high-risk task, the operator needs to  
52 share attention to various elements of the environment (Endsley 2016), which is why  
53 maintaining a good SA is even more difficult when the person is carrying out a high-risk task  
54 in a less organized environment (Wickens et al. 2013; Endsley 2016). The importance of  
55 operator SA in forklift safety and the variability of operator SA under different circumstances  
56 necessitate research efforts to investigate how a forklift operator's SA can dynamically  
57 change under different circumstances and especially in a less organized work environment  
58 such as a construction site. Against the background, this research aims to investigate how a  
59 construction forklift operator's SA can be influenced by the type of tasks they are carrying  
60 out. This research especially focuses on forklift operator SA about other people around  
61 because maintaining a good SA about other people around is essential for reducing the  
62 likelihood of a collision accident.

63           The rest of paper is organized as follows. First, an extensive literature review is  
64 provided under the subheadings of *situation awareness and safety*, *situation awareness*  
65 *measures*, and *the use of virtual reality in situation awareness studies*. Then, the research  
66 processes are explained in a detailed manner, such as *forklift operation subtask breakdown*,

67 *VR environment and scenario development, experimental setting and data collection, and*  
68 *data analysis.* Subsequently, the results, discussion and conclusions follow, including  
69 discussion on the theoretical and practical implications of the findings.

70

## 71 **LITERATURE REVIEW**

### 72 ***Situation Awareness and Safety***

73 Endsley (1995a,b) provided a theoretical framework of SA, which has been widely accepted  
74 by many researchers and practitioners in the studies of human errors. SA is defined as “*being*  
75 *aware of what is happening around you and understanding what that information means to*  
76 *you now and in the future*” (Endsley 2016). Specifically, SA is defined as consisting of three  
77 different levels; the perception of the key elements in the situation (level 1 SA), interpretation  
78 of the perceived information in relation to the task goals (level 2 SA), and a projection on the  
79 system’s near future state (level 3 SA) (Endsley 1988; Endsley 1995a; Jones and Endsley  
80 1996; Stanton et al. 2001; Endsley 2016). The level 1 is the lowest level of SA and is directly  
81 associated with an individual’s perception of information coming from the surrounding  
82 environment (Endsley 1988; Endsley 1995a; Jones and Endsley 1996; Stanton et al. 2001;  
83 Endsley 2016). Therefore, the errors in Level 1 SA can be related to reduced attention,  
84 failures in distinguishing relevant data, and the excessive gathering of irrelevant information  
85 (Alfredson 2007). At Level 2 SA, the operator comprehends the current situation based on  
86 the perceived elements (Endsley 1988; Endsley 1995a; Jones and Endsley 1996; Stanton et  
87 al. 2001; Endsley 2016). At this point, the person gains a clear picture of ‘*what is going on*’,  
88 and an error can occur when there are discrepancies between the characteristics of the actual

89 system and the operator's mental model (Endsley 1995a; Jones and Endsley 1996; Alfredson  
90 2007). Lastly, Level 3 SA is related to an individual's ability to project the future status of  
91 the system (Endsley 1988; Endsley 1995a; Jones and Endsley 1996; Stanton et al. 2001;  
92 Endsley 2016). Overall, these three levels of SA offer a functional and practical model for  
93 assessing an operator's different levels of understanding and insight about the system  
94 (Stanton et al. 2001).

95         Over many years, the importance of SA in maintaining safe control of a system, such  
96 as an aircraft, has been discussed extensively (Stanton et al. 2001). It was found that poor SA  
97 of the operator was the main cause of over 200 aircraft accidents (Hartel et al., 1991; Stanton  
98 et al. 2001). Durso et al. (1998) found that most of the errors made by air traffic controllers  
99 were highly associated with an SA failure. For example, an air traffic controller may miss an  
100 important indicator that signals the current situation (i.e., Level 1 SA failure) or they perceive  
101 the signals but fail to comprehend or predict the situation accurately (i.e., Level 2 or 3 SA  
102 failure) (Stanton et al. 2001). When operating a complex system, people are often subject to  
103 'attention narrowing' or 'attention tunnelling', which mean that they focus too much and too  
104 narrowly on certain features of the environment and drop their scanning behaviour (Endsley  
105 2016). Also, people find it difficult to attend to all information available at once, and the  
106 ability to perceive and understand multiple items simultaneously is finite, which limits the  
107 amount of SA a person can achieve (Endsley 2016). As SA plays a paramount role in the safe  
108 operation of high-risk equipment, it is very important to understand the factors that can affect  
109 an operator's SA and design the system so that the likelihood of an operator SA failure can  
110 be minimized (Endsley 2016).

111 *Situation Awareness Measures*

112 In SA research, measuring an SA accurately is a challenging task (Endsley and Garland 2000).  
113 Given that SA is influenced by all the data coming from the outside environment (Endsley  
114 2001), it is important to consider in which context an SA is assessed. Broadly speaking,  
115 previous approaches used for SA assessment can be categorized into three groups; post-  
116 accident investigation, direct system performance measures, and direct experimental  
117 techniques with simulation (Busquets et al. 1994; Endsley 1995a; Jones and Endsley 1996).  
118 Post-accident investigation and direct system performance measures have strength in  
119 measuring SA under real conditions, but these methods have limitations on investigating the  
120 influence of various potential factors that might affect SA (Busquets et al. 1994; Endsley  
121 1995a). Additionally, direct system performance measures would most likely cause an  
122 interruption of the actual task. These limitations of the first two approaches have led to the  
123 wide adoption of the simulation-based experimental techniques in measuring SA (Endsley  
124 1995a). This approach allows easy manipulation of the simulated environment and the  
125 detailed observation and measurement of SA-related variables. However, the limitation of  
126 this approach would be the limited realism of the simulated environment and tasks.

127 A number of specific SA measures have been developed, including physiological  
128 measures, performance-based measures, subjective measures, and questionnaire-based  
129 measures (Endsley 1995b; Salmon et al. 2006). Regarding physiological measures, P300 and  
130 other electroencephalographic measurements have been used to identify if certain  
131 information is cognitively perceived and processed in a human system (Endsley 1995b).  
132 However, these techniques have a limitation in determining whether the information is

133 processed correctly or how much information remains in memory (Endsley 1995b).  
134 Performance-based measures involve objective measurement that can be assessed while the  
135 operator performs actual tasks, but these measures have been found to be quite sensitive to  
136 various internal or external factors (Endsley 1995b; Habibi & Shirkhodaie 2012). Subjective  
137 measures can be further divided into two types; self-rating and observer-rating (Endsley  
138 1995b; Naderpour et al. 2016). In a self-rating assessment, the data on the subject's own SA  
139 can be collected cost-effectively (Endsley 1995b). Examples of this type of measurement  
140 techniques are Situational Awareness Assessment Technique (SART) (Taylor 2017) and  
141 Crew Awareness Rating Scale (CARS) (McGuinness 1999). However, the main limitation  
142 of these techniques comes from the fact that an operator usually has a limited ability to assess  
143 their own SA because they do not know whether or not their knowledge of the situation is  
144 complete or accurate (Endsley 1995b). The second type of subjective techniques, observer-  
145 rating, also has some limitations in assessing the mental processes of the operator (Endsley  
146 1995b). Last, detailed information on a subject's SA can be collected using a questionnaire  
147 that would be administered at several points during a simulation (Endsley 1995b). The  
148 collected information can be regarded as objective data on the subject's SA because the  
149 questions asked are about specific information that can represent the person's SA at each  
150 moment. Often, a 'freeze' technique is used in conjunction with the questionnaire. It means  
151 that the simulation is stopped ("frozen") at several selected times during simulation, and  
152 subjects are asked about their knowledge of the situation at that moment (Endsley 1988;  
153 Endsley 1995b). Situation Awareness Global Assessment Technique (SAGAT) (Endsley  
154 1988) is one of the most widely used methods to assess an operator's SA based on a

155 questionnaire. The main advantages of SAGAT include; 1) it provides a global measure of a  
156 subject's SA because it includes all SA Levels in the measurement; 2) it measures the  
157 subject's knowledge about the situation while the memory is fresh; 3) it can be objectively  
158 collected and evaluated (Endsley 1988).

159

### 160 *Use of VR in SA studies*

161 Due to the significance of SA for safety in the context of equipment operation, the concept  
162 of SA has been widely used to understand human errors that can occur during equipment  
163 operation in various contexts, including driving (Gugerty 1997; Ma and Kaber 2005; Kass et  
164 al., 2007; Bellet and Banet 2012; Salmon et al. 2013), aviation (Endsley 1995a; Jones and  
165 Endsley 1996; Endsley 1999; Endsley and Garland 2000; Wickens 2002), military training  
166 (Wellens 1993; Eid et al. 2004; Entin and Entin 2000; Bryant et al. 2004) and behavioral  
167 science (Dinev and Hu 2007; Salas et al. 2017). Research has shown that an operator's ability  
168 to maintain a good SA can be achieved through effective training (Kaber et al. 2013; Patle et  
169 al. 2018). In addition, feedback on their behavior after training can help them understand the  
170 reasons and consequences of SA errors (Kaber et al. 2013). In this regard, virtual reality has  
171 been trialed as a training tool for improving operator's decision-making and situation  
172 assessment abilities (Lampton et al., 2006; Pleban et al., 2001; Kaber et al. 2013). This is  
173 because VR can provide a sense of realism regarding the situation, emergency condition, and  
174 possible accidents, in a risk-free setting (Patle et al. 2018). VR-based SA study has drawn  
175 much attention over the last few years because current VR technology not only provides a  
176 great variety of audiovisual effects but can also generate haptic and sensory effects that can



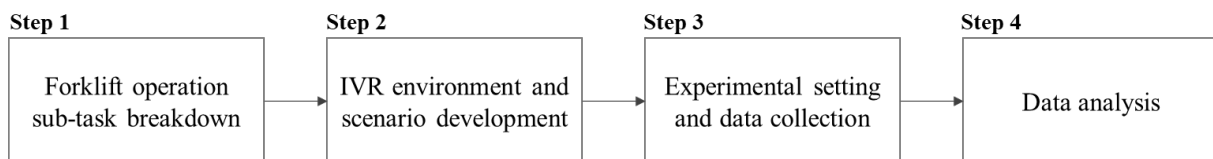
177 enable operators to deeply engage in the simulated situation (Cibulka et al. 2018). With such  
178 advantages, VR simulators have been found more effective in SA studies and training than  
179 the conventional approaches based on only visual aids (Nazir et al. 2012; Manca et al. 2013;  
180 Nazir et al. 2013; Nazir et al. 2014; Nazir and Manca 2015; Cibulka et al. 2018).

181

## 182 **RESEARCH METHODS**

183 As abovementioned, the goal of this research is to investigate the changes in a forklift  
184 operator's SA about other people around when carrying out different tasks. In this research,  
185 the goal is addressed through the following steps (Figure 1): 1) analyzing the subtasks of  
186 forklift operation, 2) developing a simulation scenario and implementing an immersive  
187 virtual environment for the simulation, 3) running an experiment with subjects and collecting  
188 data about their SA as they go through the VR simulation using Situation Awareness Global  
189 Assessment Technique (SAGAT) and Retrospective Think-Aloud (RTA) methods, and 4)  
190 analyzing the collected. The following sections explain each of these research processes.

191



192

193

Figure 1. Research Methods and Process

194

### 195 ***Forklift Operation Subtask Breakdown***

196 In SA research, creating a breakdown structure of tasks and subtasks is essential so that the

197 specific context of SA (e.g., what specific things the operator needs to be aware of in  
198 performing a specific task) can be developed for each task. In this regard, a Goal-Directed  
199 Task Analysis (GDTA), which is a cognitive task analysis for listing the requirements of  
200 operator SA in a breakdown structure, is often used as the first step of SA study (Endsley et  
201 al. 2003; Naderpour et al. 2014; Naderpour et al. 2016). The main focus of a GDTA is  
202 identifying an operator's comprehensive goals that need to be accomplished, the decisions  
203 that need to be made to achieve the goals, and information required to make appropriate  
204 decisions (Endsley et al. 2003).

205 In this research, a GDTA was developed based on forklift operation safety guidelines,  
206 such as High-Risk Work – A Guide to Forklift Safety (SafeWork SA, 2015), as well as  
207 forklift accident reports extracted from the US OSHA accident database (i.e., OSHA Fatality  
208 and Catastrophe Investigation Summaries,  
209 <https://www.osha.gov/pls/imis/accidentsearch.html>). Forklift safety guideline documents  
210 and the accident case reports provided detailed information regarding the goals and tasks to  
211 be achieved by a forklift operator (Endsley et al. 2003; Naderpour et al. 2014), as shown in  
212 Table 1. Among the subgoals identified, the second subgoal, 'handling loads without any  
213 accident', was focused in this research. This subgoal (i.e., the safe operation of a forklift) is  
214 related to three decisions, each of which is related to an accident type, such as hitting, tip-  
215 over, and having someone caught in moving parts of the equipment, respectively. This  
216 categorization of different types of forklift accidents is based on accident case reports  
217 included in the OSHA's accident database. The authors identified 158 forklift operation-  
218 related accident cases by analyzing frequencies of word usage of the term "forklift" in the

219 database. A further investigation on the identified cases revealed that 41 cases (25.94%)  
 220 among them were directly associated with a SA error by the operator, and the majority of  
 221 them was of the type that someone was hit by a forklift in motion (63.41%). Further  
 222 categorization of these accident cases revealed that such collision accidents occurred while  
 223 the operator was driving straight without any load (36.58%), backing up (31.70%), making  
 224 a turn (14.63%), driving with load (9.75%), or loading (7.31%).

225 Table 1. Goal-Directed Task Analysis (GDTA) for Construction Forklift (The sub-  
 226 goal focused in this research are in bold fonts)

|  |
|--|
| Goal: Lift and transfer loads accurately, efficiently and safely                                   |
| Subgoal 1: Lift and transfer loads accurately and efficiently (efficiency-related subgoal)         |
| Decision 1-1: Are loads lifted/transferred accurately?   |
| Decision 1-2: Are loads lifted/transferred quickly?  |
| ...  |
| <b>Subgoal 2: Lift and transfer loads safely</b>   |
| <b>Decision 2-1: Is the risk of hitting someone or something minimized?</b>                        |
| <b>SA 1: Is there any other worker working near the forklift?</b>                                  |
| <b>SA 2: How close is the forklift and the person? How are the person and the forklift moving?</b> |
| <b>SA 3: Is there any chance that the forklift can hit the person?</b>                             |
| Decision 2-2: Is the risk of tip-over minimized?   |
| Decision 2-3: Is the risk of having anyone caught-between moving parts of forklift minimized?      |
| ...  |

227  
 228 Among the subgoals identified in the GDTA, this research particularly focuses on  
 229 the collision type accidents (i.e., Decision 2-1 in Table 1) due to the frequency of this type  
 230 of accidents reported. Then, the three levels of SA that would be required for the forklift to  
 231 avoid any collision accidents were also identified. In this context, Level 1 SA pertains to  
 232 whether the operator perceives other workers in proximity. Level 2 SA pertains to whether

233 the operator correctly comprehends the situation regarding the movement of the forklift and  
234 the other workers, and Level 3 SA pertains to predicting whether there is any chance to hit  
235 the worker with the forklift.

### 236 *IVR Environment and Scenario Development*

237 As a next step, a simulation scenario of forklift operation was developed. Based on  
238 an interview with a licensed forklift operator, the accident reports and the forklift operation  
239 guidelines, four main subtasks of forklift operation for material handling were included in  
240 the final scenario: 1) driving forward without a load, 2) driving reverse with a load, 3) making  
241 a turn, and 4) lifting a load. Notably, these four subtasks possess different characteristics in  
242 terms of task complexity (e.g., driving straight/curved path, forward/backward, and  
243 with/without load) and require different levels of mental workload for maintaining a good  
244 SA, as illustrated in Figure 2. As mentioned above, the scope was determined to be the forklift  
245 operation for material handling, and other types of use of forklifts, such as using a forklift as  
246 a lift, were excluded in this research.

247



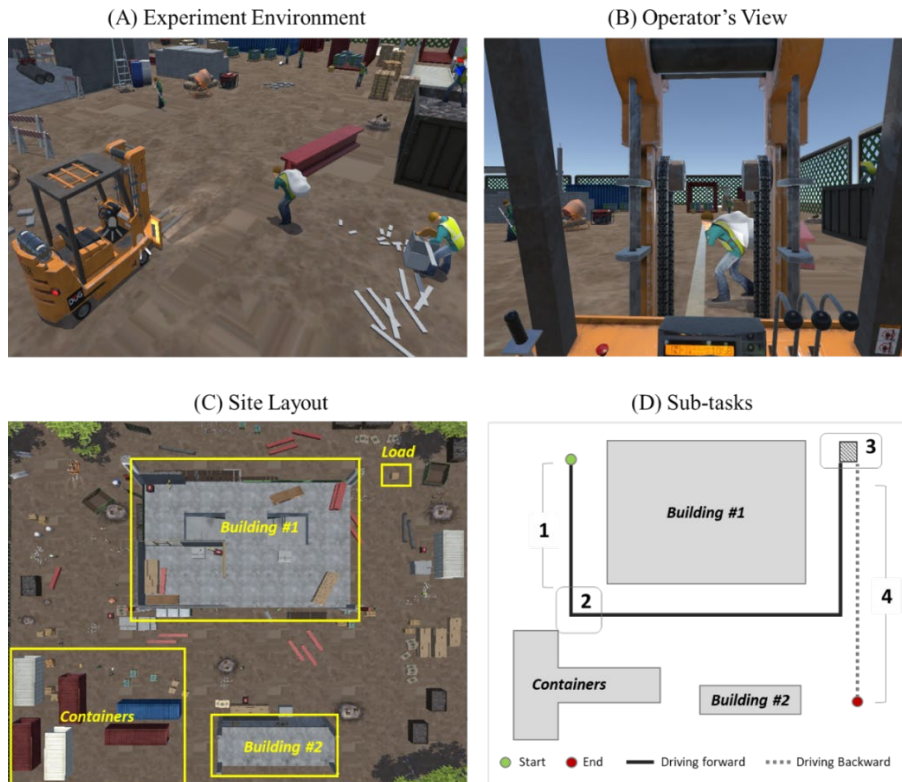
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249 Figure 2. Example of Different Task Complexity (With/without a load on a fork)

250

251 As the next step, this research developed an immersive virtual environment (IVR)  
252 for an experiment. An IVR can offer a sense of existence within a 3D multi-physical  
253 environment with physical risk-free settings (Setareh et al. 2005). Additionally, the use of a  
254 VR environment also allowed the investigation of the changes in operator SA because SA  
255 can be measured at any point in time during the simulation.

256



257

258 Figure 3. Virtual Construction Site Model Developed for Experiment

259 A model for the immersive virtual environment for the forklift operation simulation  
260 as described above was constructed using a game engine with C#-based scripting API for  
261 three-dimensional games, Unity. The model was specifically developed to represent a busy

262 construction site where many construction workers and various activities are present  
263 simultaneously, as shown in Figure 3. In this VR environment, the operation scenario  
264 includes four subtasks such as driving forward without a load (Task 1), making a turn around  
265 a corner of a building (Task 2), lifting a load (Task 3), and driving reverse with a load (Task  
266 4), in sequence, as shown in Figure 3(D).

267 In order to set up an experiment setting that would allow a realistic behavioral  
268 response from a subject (Freeman et al. 2000; Kuliga et al. 2015), this research utilized a  
269 head-mounted display device, HTC Vive. Such an immersive virtual experience facilitated  
270 by a head-mounted display is known to support a high level of behavioral realism (Kuliga et  
271 al. 2015), especially about viewing or information search behavior, while having some  
272 weakness in reproducing the user control interface (e.g., the difference between an actual  
273 motion for moving an object in the real environment and a hand gesture to mobilize an object  
274 in VR). However, as the focus of this research was on people's perceptive and cognitive  
275 process and how they can maintain a good SA, and not directly related to the motor control  
276 aspect of forklift operation, and also the familiarity of the control device is very important  
277 for user performance in VR (McMahan et al. 2012), a keyboard-based control of the forklift  
278 movement and operation was deemed acceptable for the purpose of experiment.

279 Lastly, the virtual construction site model included a number of construction workers  
280 as 'SA target objects', which means that an operator should be aware of where they are, how  
281 close they are to their forklift, and whether there is any potential risk of hitting any of them  
282 with the forklift. Those virtual workers were designed to be performing an activity, such as  
283 carrying an object, ground sweeping, compacting, and pulling a cart, near the travel path of

284 the forklift (Figure 4).



285

286 Figure 4. Examples of SA Target Objects

287

### 288 *Experimental Setting and Data Collection*

289 A total of 20 subjects were recruited and participated in the experiment. All of the  
290 participants were undergraduate or graduate students in Hong Kong Polytechnic University  
291 majoring in construction engineering. Equal number (n=10 for each) of male and female  
292 students volunteered for the experiment. None of the subjects had previous experience of  
293 operating a forklift. However, 65% of the participants already had some previous experience  
294 with VR technology. After an introduction of the experimental procedure, they were  
295 requested to provide informed consent forms as required by the Human Subject Ethics  
296 Subcommittee of the Hong Kong Polytechnic University (HSEARS20181108003). Then, the  
297 participants received general driving and safety instructions for forklift operation using a  
298 forklift operation manual book (Clark 2017) and were instructed about how to operate a  
299 forklift to perform subtasks in the virtual environment. A training session without any SA  
300 target objects was organized before the actual experiment so that the participants can get

301 familiarized with the environment and learn how to operate the virtual forklift model.

302           In this research, SAGAT was used as the main method to measure the subjects' SA  
303 in various situations in the VR simulation. SAGAT is an objective assessment of operator  
304 SA—it does not require subjects or observers to make a subjective judgment on how high an  
305 SA is—and has been validated for its effectiveness for measuring all types of operator SA,  
306 including Level 1 SA (perception), Level 2 SA (comprehension), and Level 3 SA (projection  
307 of the near future), comprehensively (Endsley 2017). As SAGAT directly measure the  
308 constructs of the different Levels of SA instead of inferring the operator's SA from their  
309 behaviors, it is categorized as a direct measure of SA (Endsley 2017). Additional advantages  
310 of SAGAT include that the data is collected from the subject immediately as the situation is  
311 occurring, and therefore, measurement error is reduced.

312           Following the standard procedure of SAGAT, the subjects were asked to stop at a  
313 few points (i.e., 'SA freeze') during the simulation, and then they were asked about his/her  
314 perception (Level 1 SA), interpretation (Level 2 SA), and projection (Level 3 SA) of the  
315 situation regarding other people near the forklift. An SA freeze took place during each task,  
316 as shown in Figure 5, and data was collected with verbal answers on each of the SAGAT  
317 questions. Therefore, there were a total of 4 freezes, and each of them took an average of 25  
318 seconds for answering simple yes or no questions on the state of the target object. The average  
319 duration for completing all four tasks was 6 minutes 38 seconds. To minimize the  
320 predictability of when and where the SA queries are given, the actions and moving directions  
321 of the SA target objects were randomized, as shown in Table 2.

322



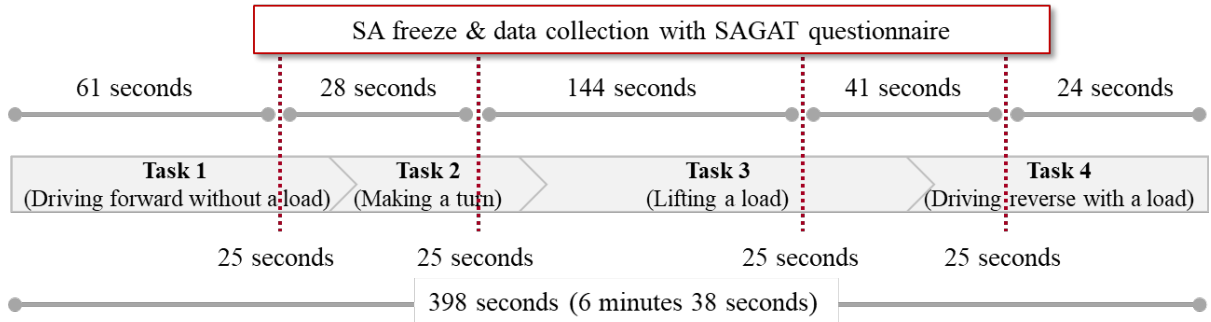


Figure 5. SA Freeze Moments and Average Durations during Experiment

Table 2. SA Target Object's State and Freeze Moment for Each Sub-task

| Sequence | Sub-task                       | SA Object's State     |                                    | Moment of SA Freeze            |
|----------|--------------------------------|-----------------------|------------------------------------|--------------------------------|
|          |                                | Action                | Moving Direction                   |                                |
| 1        | Driving forward without a load | Carrying a wood piece | Toward forklift from front         | Just before passing the object |
| 2        | Making a turn                  | Ground solidifying    | Across forklift's travel direction | Just after passing the object  |
| 3        | Lifting a load                 | Carrying a heavy sack | Toward forklift from front         | Just after loading the pallet  |
| 4        | Driving reverse with a load    | Ground sweeping       | Same as forklift from behind       | Just before passing the object |

In SAGAT, the queries should be relevant to the operator's SA and should be similar to how the person would perceive and process information about the situation (Endsley 2017). To meet these requirements, SA queries were developed based on the GDTA result. As described in Table 1, the GDTA identified the queries that are most relevant to each SA Level required for avoiding a collision with a worker, as the followings: 'Is there any other worker

334 working nearby the forklift?’ (Level 1 SA); ‘Is the person moving?’ and ‘If the person is  
 335 moving, is s/he approaching me or not?’ (Level 2 SA); ‘What will happen to the forklift and  
 336 the coworker if I continue moving on my direction?’ (Level 3 SA). Based on these queries,  
 337 more detailed SA queries as SAGAT questionnaire items were developed, as shown in Table  
 338 3.

339  
 340 Table 3. SAGAT Questions for 3 SA Levels

| SA Level              | SAGAT Questions  |
|-----------------------|--|
| 1<br>(Perception)     | 1. Did you see any coworker walking?<br>2. Was there any coworker approaching you?   |
| 2<br>(Interpretation) | 1. Was the coworker's moving direction same as yours?<br>2. What was the moving direction of the coworker?<br>3. From forklift’s position, where was the coworker? |
| 3<br>(Projection)     | 1. Do you think there is a chance that you can hit the coworker after this stop?<br>2. Do you think the coworker will move closer to you after this stop?          |

341  
 342 In addition to SAGAT, an RTA method was used as a supplementary method to  
 343 investigate the possible reason for SA errors and any unexpected responses. In RTA, a subject  
 344 is asked to verbalize the process after the completion of the assigned task (Guan et al. 2006).  
 345 Specifically, a cued retrospective think-aloud (C-RTA) technique was used in this study. In  
 346 C-RTA, a visual cue, such as an eye-tracking video (Van Cog et al. 2005) or a recording of  
 347 gameplay (Tan et al. 2014), is provided to help the subject recall what happened (Van Den  
 348 Haak et al. 2003; Guan et al. 2006). C-RTA has been proved to be an effective method for  
 349 capturing perceptual and cognitive processes while minimizing the disruption of the  
 350 processes caused by measuring (Salmerón et al. 2017).

351           Following the standard procedure of C-RTA, a video record of the forklift operator’s  
352 view from the simulation was shown, and the subject was asked to verbalize ‘what was going  
353 through in their mind’ as they watch the video replay of what they were doing. If the subject’s  
354 description did not provide enough information about a possible reason for a SA failure,  
355 probing questions, such as “what was the reason that you did not see the person?” or “where  
356 were you paying your attention at the moment?”, were asked additionally.

357

## 358 **RESULTS**

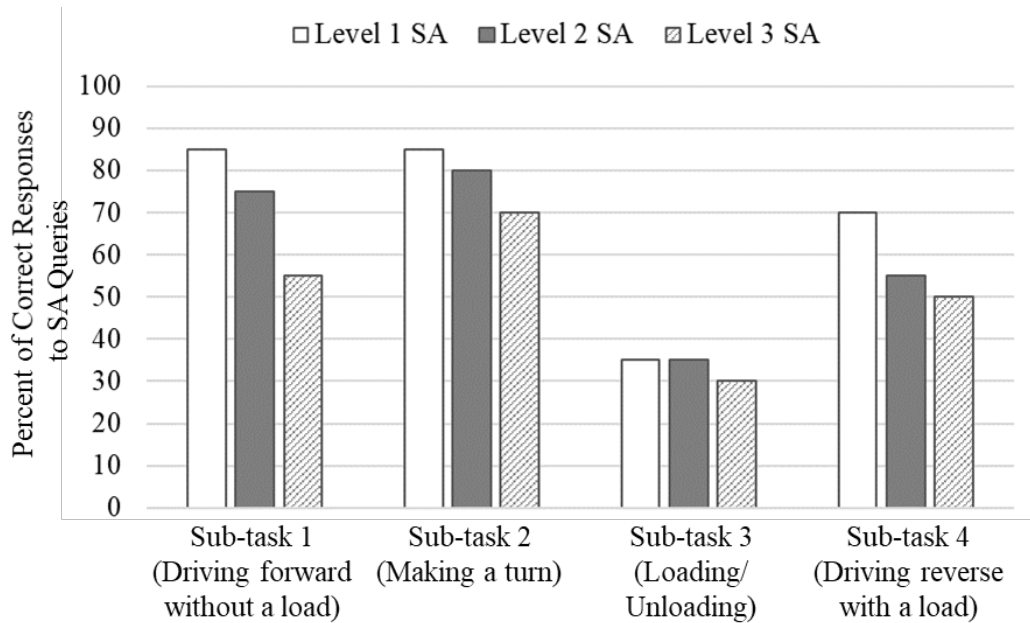
359           The collected data from the experiment was first analyzed by calculating the mean  
360 percentages of correct responses to the SA queries for each subtask. This was to investigate  
361 how many times the subjects maintained or failed to maintain a good SA about the workers  
362 nearby while performing the different subtasks. Then, an Analysis of Variance (ANOVA)  
363 was conducted to see if there were statistically significant differences on each Level of the  
364 subjects’ SA between the subtasks. A null hypothesis of “ $H_0 = a$  group mean of level 1, 2, and  
365 3 SA for other workers around is the same for all four subtask groups” was, therefore, first  
366 tested using the data. Then, a Tukey test, a post-hoc test for comparing a mean difference  
367 between groups, was conducted to test the difference in the mean scores of each Level of SA  
368 between each pair of subtasks.

369           Figure 6 and Table 4 provide the mean percentages and descriptive statistics of  
370 correct responses to Level 1, 2, and 3 SA queries for different subtasks. For all four subtasks,  
371 the subjects showed the highest level of scores for Level 1 SA while Level 3 being the  
372 lowest—which imply that most of the subjects successfully perceived all SA target objects,

373 i.e., workers around the forklift, but fewer subjects correctly interpreted the situation  
374 regarding the distance between the worker and the forklift or the direction of the worker's  
375 movement, and even fewer subjects correctly predicted potential possibilities of a collision  
376 accident. More specifically, the subjects maintained the highest level of Level 1 SA, the  
377 perception of other people around, during the first (i.e., 'driving forward without a load') and  
378 second (i.e., 'making a turn') subtasks. In both subtasks, the subjects had the same level of  
379 correct responses to Level 1 SA queries (M=0.85 for both subtasks). While a few subjects  
380 (N < 3) mentioned that the mast of the forklift sometimes blocked their sights, the majority  
381 reported during RTA sessions that they did not experience any difficulties in observing the  
382 SA target objects and other obstacles on their moving path throughout the subtasks 1 and 2.  
383 However, a difference was observed between Subtask 1 and 2 for Level 2 and 3 SA queries.  
384 There was a more significant decrease in Level 2 SA (M=0.75) and Level 3 SA (M=0.55) for  
385 the 'driving forward without a load' subtask than it is for the 'making a turn' subtask (M=0.80  
386 for Level 2 SA and M=0.70 for Level 3). The RTA revealed that several subjects decreased  
387 their speed when making a turn, and this could be a possible reason why their Level 2 and 3  
388 SA scores were higher for the subtask of making a turn rather than it was for driving a straight  
389 line.

390 Most importantly, it was observed that the operator's SA for other people around  
391 was most significantly reduced when performing Subtask 3, 'lifting a load'. All Level 1, 2,  
392 and 3 SA scores decreased dramatically for this subtask (M=0.35 for Level 1 SA, M=0.35  
393 for Level 2 SA, and M=0.3 for Level 3 SA) when compared to other subtasks. Next to the  
394 loading subtasks, the subject's SA scores for all Levels were second-lowest (M=0.7 for Level

395 1 SA, M=0.55 Level 2 SA, and M=0.5 for Level 3 SA) for the ‘driving reverse with a load’  
 396 subtask.  
 397



398  
 399 Figure 6. Mean Percent of Correct Responses to SA Queries during Each Subtask

400  
 401 Table 4. Descriptive Statistics for Correct Response Rate for Different SA Levels and  
 402 Different Subtasks

| Level 1 SA |    |       |                |            |                                  |             |
|------------|----|-------|----------------|------------|----------------------------------|-------------|
| Subtask    | N  | Mean  | Std. Deviation | Std. Error | 95% Confidence Interval for Mean |             |
|            |    |       |                |            | Lower Bound                      | Upper Bound |
| 1          | 20 | 0.850 | 0.366          | 0.081      | 0.678                            | 1.021       |
| 2          | 20 | 0.850 | 0.366          | 0.081      | 0.678                            | 1.021       |
| 3          | 20 | 0.350 | 0.489          | 0.109      | 0.121                            | 0.579       |
| 4          | 20 | 0.700 | 0.470          | 0.105      | 0.480                            | 0.920       |
| Level 2 SA |    |       |                |            |                                  |             |
| Subtask    | N  | Mean  | Std. Deviation | Std.       | 95% Confidence Interval for Mean |             |

|   |    |       |       | Error | Lower Bound | Upper Bound |
|---|----|-------|-------|-------|-------------|-------------|
| 1 | 20 | 0.750 | 0.444 | 0.099 | 0.542       | 0.957       |
| 2 | 20 | 0.800 | 0.410 | 0.091 | 0.607       | 0.992       |
| 3 | 20 | 0.350 | 0.489 | 0.109 | 0.121       | 0.579       |
| 4 | 20 | 0.550 | 0.510 | 0.114 | 0.311       | 0.788       |

Level 3 SA

| Subtask | N  | Mean  | Std. Deviation | Std. Error | 95% Confidence Interval for Mean |             |
|---------|----|-------|----------------|------------|----------------------------------|-------------|
|         |    |       |                |            | Lower Bound                      | Upper Bound |
| 1       | 20 | 0.550 | 0.510          | 0.114      | 0.311                            | 0.788       |
| 2       | 20 | 0.700 | 0.470          | 0.105      | 0.480                            | 0.920       |
| 3       | 20 | 0.300 | 0.470          | 0.105      | 0.080                            | 0.520       |
| 4       | 20 | 0.500 | 0.512          | 0.114      | 0.259                            | 0.740       |

403

404           Also, there were some differences in the pattern of changes between Level 1, 2, and  
405 3 SA for different subtasks. Subtask 1: 0.85 (Level 1 SA)→0.75 (Level 2 SA, -  
406 11.76%)→0.55 (Level 3 SA, -26.67%). Subtask 2: 0.85 (Level 1 SA)→0.85 (Level 2 SA, -  
407 5.88%)→0.7 (Level 3 SA, -12.5%). Subtask 3: 0.35 (Level 1 SA)→0.35 (Level 2 SA,  
408 0%)→0.3 (Level 3 SA, -14.28%). Subtask 4: 0.7 (Level 1 SA)→0.55 (Level 2 SA, -  
409 21.42%)→0.5 (Level 3 SA, -9.09%). This result indicates that the decrease from Level 1 to  
410 2 SA was the most noticeable for Subtask 4 (-21.42%) when compared to other subtasks. For  
411 Subtask 3, which had the highest level of SA failures for all Levels 1, 2, and 3 SA, there was  
412 not much change between Level 1 and 2 SA—which may imply that most SA failures  
413 occurred at Level 1 SA for this task.

414           The result of ANOVA confirmed that the collected data rejected the null hypothesis  
415 that the mean value of the forklift operator’s SA scores will not be different among the  
416 subtasks. Specifically, there were statistically significant differences among four subtasks for

417 level 1 SA ( $F(3,76) = 6.105, p=0.001$ ) and level 2 SA ( $F(3,76) = 3.908, p=0.012$ ), and a  
418 marginally observable difference for level 3 SA ( $F(3,76) = 2.261, p=0.088$ ). In addition, the  
419 result of a Tukey test (Table 3) confirmed that the subjects' Level 1 SA scores were  
420 statistically significantly lower for Subtask 3 ( $M=0.35$ ) compared to Subtasks 1 and 2  
421 ( $M=0.85, p=0.002$ ) and marginally so when compared to Subtask 4 ( $M=0.7, p=0.054$ ). A  
422 similar pattern is observed for Level 2 SA too; Level 2 SA scores were significantly lower  
423 for the loading subtask ( $M=0.35$ ) than it is for Subtask 1 ( $M=0.75, p=0.040$ ) or Subtask 2  
424 ( $M=0.80, p=0.016$ ), but no significant difference from that of Subtask 4 ( $M=0.55, p=0.528$ ).  
425 However, there was no statistically significant difference in the means of Level 3 SA scores  
426 between the subtasks in the dataset.

427

428

Table 3. Summary of Tukey Test Results

| Level 1 SA |   |                 |            |       |                         |             |
|------------|---|-----------------|------------|-------|-------------------------|-------------|
| (I) Task   |   | Mean Difference | Std. Error | Sig.  | 95% Confidence Interval |             |
|            |   |                 |            |       | Lower Bound             | Upper Bound |
| 1          | 2 | 0.00000         | 0.13500    | 1.000 | -0.3546                 | 0.3546      |
|            | 3 | 0.50000*        | 0.13500    | 0.002 | 0.1454                  | 0.8546      |
|            | 4 | 0.15000         | 0.13500    | 0.684 | -0.2046                 | 0.5046      |
| 2          | 3 | 0.50000*        | 0.13500    | 0.002 | 0.1454                  | 0.8546      |
|            | 4 | 0.15000         | 0.13500    | 0.684 | -0.2046                 | 0.5046      |
| 3          | 4 | -0.35000        | 0.13500    | 0.054 | -0.7046                 | 0.0046      |
| Level 2 SA |   |                 |            |       |                         |             |
| (I) Task   |   | Mean Difference | Std. Error | Sig.  | 95% Confidence Interval |             |
|            |   |                 |            |       | Lower Bound             | Upper Bound |
| 1          | 2 | -0.05000        | 0.14712    | 0.986 | -0.4365                 | 0.3365      |
|            | 3 | 0.40000*        | 0.14712    | 0.040 | 0.0135                  | 0.7865      |
|            | 4 | 0.20000         | 0.14712    | 0.528 | -0.1865                 | 0.5865      |
| 2          | 3 | 0.45000*        | 0.14712    | 0.016 | 0.0635                  | 0.8365      |
|            | 4 | 0.25000         | 0.14712    | 0.331 | -0.1365                 | 0.6365      |
| 3          | 4 | -0.20000        | 0.14712    | 0.528 | -0.5865                 | 0.1865      |
| Level 3 SA |   |                 |            |       |                         |             |
| (I) Task   |   | Mean Difference | Std. Error | Sig.  | 95% Confidence Interval |             |
|            |   |                 |            |       | Lower Bound             | Upper Bound |
| 1          | 2 | -0.15000        | 0.15539    | 0.769 | -0.5582                 | 0.2582      |
|            | 3 | 0.25000         | 0.15539    | 0.380 | -0.1582                 | 0.6582      |
|            | 4 | 0.05000         | 0.15539    | 0.988 | -0.3582                 | 0.4582      |
| 2          | 3 | 0.40000         | 0.15539    | 0.057 | -0.0082                 | 0.8082      |
|            | 4 | 0.20000         | 0.15539    | 0.574 | -0.2082                 | 0.6082      |
| 3          | 4 | -0.20000        | 0.15539    | 0.574 | -0.6082                 | 0.2082      |

430

\* The mean difference is significant at the 0.05 level

431

432 **Discussion**

433 The analysis results demonstrate that a forklift operator's SA is significantly  
434 influenced by what task the operator is carrying out at the moment. Specifically, the analysis  
435 tells us that a forklift operator will have a reduced SA regarding the workers around when  
436 he/she is performing a loading or unloading task. This implies that the operators' attention



437 may be narrowed when he/she performs a loading or unloading. In the RTA session, those  
438 subjects who failed to maintain a good SA during these tasks reported that they did not see a  
439 worker approaching the forklift because they were focusing on carrying out the task  
440 accurately. In other words, the subjects were experiencing a higher mental workload due to  
441 the complexity of the task. This kind of attention narrowing when performing a complex task  
442 and the resulting reduction of situation awareness has been reported in the various contexts  
443 of high-risk machine operation (e.g., Sneddon et al. 2006).

444         A good understanding of such conditions under which forklift operators will have a  
445 reduced SA about the surroundings can provide important insights into how an SA reduction  
446 can be mitigated through an improvement of people's skills (e.g., more training on how to  
447 maintain a good SA in various operation situations) or an improved design of the machine  
448 (e.g., proximity sensors to alert the operator or the workers). Therefore, the results of this  
449 research suggest that there may be a need for developing training programs aiming to mitigate  
450 a reduction in SA in specific circumstances. For example, safety training programs teaching  
451 the most common type of SA failures can help both forklift operators and other workers who  
452 will work near the equipment to recognize the safety hazards more clearly. Especially, Level  
453 2 or 3 SA may require such training. This is because there was a noticeable drop in Level 3  
454 SA when compared to Level 1 or 2 SA in the research. Even if an operator is aware of the  
455 presence of other workers nearby (Level 1 SA), a misjudgment on the current (Level 2 SA)  
456 or future status of the situation (Level 3 SA) can lead to a critical accident. Therefore, forklift  
457 operation training programs should be able to teach not only what kind of things need to be  
458 searched and found in the surrounding environment but also how to make an accurate

459 prediction of the situation in various scenarios and circumstances (e.g., good mental models).

460           Another perspective to think about how to address the issue of reduced SA under  
461 specific circumstances would be how other controls measures can be used to mitigate the  
462 safety risks increased due to reduced SA. According to the Hierarchy of Control model, the  
463 most effective safety measure would be to physically remove the hazard (elimination), while  
464 the least effective one would be personal protective equipment (PPE) (NIOSH 2015; OSHA  
465 2016; HSA 2019). However, in reality, the more effective forms of safety measures, such as  
466 eliminating or substituting the hazard, are often the most difficult and costly (NIOSH 2015).  
467 In the context of enhancing a forklift operator's SA for safety, technologies such as a sensing-  
468 devices-based alert system (i.e., an engineering control) can be a cost-effective solution for  
469 the operator to maintain a good SA throughout the operation.

470           As many forklift collision accidents occurred due to a SA failure of the operator,  
471 such an improvement in the forklift design or in forklift operators' safety skills will ultimately  
472 contribute to the reduction of collision accidents involved with forklifts, especially the ones  
473 caused by human errors made by a forklift operator. However, it needs to be also noted that  
474 forklift collision accidents are not only caused by reduced SA. While the results of this  
475 research suggest that the operator's SA about workers around is lower when they are doing  
476 loading or unloading than it is when they are driving forward without a load or turning, a  
477 lower number of forklift collision accidents have been reported as involved with loading or  
478 unloading activities than involved with driving forward. An explanation for this discrepancy  
479 could be the different portion of forklift operation time for performing different tasks; if  
480 forklift operators spend more time with driving than with loading/unloading, there can be a

481 greater chance that an incident occurs when a forklift is traveling without a load. Another  
482 explanation could be the potential difference in the operator SA between the training situation  
483 (such as the case of this research) and the normal working situation. According to the accident  
484 causality models, there are many human behavioral factors besides SA that can potentially  
485 contribute to an accident, such as mental/physical fatigue and the lack of due care. A further  
486 investigation would be necessary to clarify how large portion of forklift collision accidents  
487 are caused by reducing SA and what other factors can interact with the SA factor in the  
488 causality of forklift collision accidents.

489

## 490 **CONCLUSIONS**

491 This research investigated how a forklift operator's SA for safety can be influenced  
492 by the task being carried out, focusing on four different subtasks (i.e., driving forward  
493 without a load, making a turn, loading, and driving reverse with a load). Especially, this  
494 research focused on an operator's awareness of other people around the forklift as such  
495 awareness is critical to prevent any collision accidents involved with forklifts. The research  
496 findings reveal that a forklift operator's SA about other workers around is significantly  
497 affected by the complexity of the subtasks being carried out at the moment. Specifically, the  
498 loading and driving reverse with a load tasks significantly reduced the operator's ability to  
499 perceive or interpret the status of workers moving nearby and/or project the future status of  
500 the situations. Based on the findings, the use of additional control measures such as sensing  
501 devices and situation signifiers (an engineering control) or more SA-oriented, detailed safety  
502 training for both operators and other workers (an administrative control) can be proposed to

503 reduce SA-related human errors in forklift operation.

504           This research and its outcomes are expected to create novel opportunities for both  
505 research and practice. Understanding equipment operator SA for safety in construction site  
506 would open a new door to revealing cognitive aspects (i.e., human errors) related to  
507 equipment accidents, which have not been fully investigated in the construction domain. Also,  
508 assessing operator SA by varying the influencing factors can help with identifying more  
509 effective interventions (e.g., construction workplace best practices and equipment design) as  
510 well as training strategies to reduce the number of accidents involved with the operation of  
511 mobile plants on construction sites.

512           This research is not without limitations. Additional research will be required to  
513 confirm the validity of the findings in a real-world setting. Future research plans also include  
514 assessing the impact of a wider range of factors such as environmental or individual factors  
515 on forklift operators' SA for safety. In addition, operator SA for other types of mobile  
516 equipment (e.g., excavator, bulldozers) that are frequently used on construction sites will also  
517 be examined. Also, even though the student subjects were fully trained to operate the forklift  
518 in VR before participating in experiments, a lack of field experiences of those subjects could  
519 lead to higher mental demands that might negatively affect their SA (Endsley and Garland  
520 2000). Investigating and comparing SA between novice and experienced forklift operators  
521 would be needed for understanding how working experience can affect one's capability in  
522 interpreting the current situation and making a correct decision for safe operation of a forklift.

523

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529

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