1	A Self Organizing Map Optimization based Image Recognition and Processing Model for
2	Bridge Crack Inspection
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5	
6	The current deterioration inspection method for bridges heavily depends on human recognition,
7	which is time consuming and subjective. This research adopts Self Organizing Map Optimization
8	(SOMO) integrated with image processing techniques to develop a crack recognition model for
9	bridge inspection. Bridge crack data from 216 images was collected from the database of the
10	Taiwan Bridge Management System (TBMS), which provides detailed information on the
11	condition of bridges. This study selected 40 out of 216 images to be used as training and testing
12	datasets. A case study on the developed model implementation is also conducted in the severely
13	damage Hsichou Bridge in Taiwan. The recognition results achieved high accuracy rates of 89%
14	for crack recognition and 91% for non-crack recognition. This model demonstrates the feasibility
15	of accurate computerized recognition for crack inspection in bridge management.
16	
17	Keywords: Self Organizing Map Optimization, Image recognition, Bridge inspection

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# 20 1. Introduction

In 2009, Typhoon Morakot wrought catastrophic damage on Taiwan, leaving 461 people dead and 21 22 192 others missing, with a cost of roughly 110 billion New Taiwan dollars (NTD), which is close 23 to 3.3 billion United States dollars (USD) in damages. The extreme amount of rain triggered 24 enormous mudslides and flooding throughout southern Taiwan. Typhoon Morakot not only tested 25 how the Taiwan government could relieve the victims of a severe disaster, but also drew attention 26 to the need to improve the safety of infrastructure to reduce the impact of disasters. There are over 27 twenty thousand bridges located across Taiwan. As bridges have an important role in facilitating transportation, damage to bridges by disasters not only threatens the safety of users, but can also 28 29 disrupt traffic flows and cause residents to be locked in place.

30

31 Cracking in concrete bridges is an inevitable problem resulting from natural processes and can 32 invite spectacular failure of the entire bridge. Cracks not only provide access to harmful and corrosive chemicals inside concrete, but also allow water and deicing salts to penetrate through 33 bridge decks, which can damage superstructures and bridge esthetics. Routine inspections are 34 35 widely adopted and are carried out manually by certified bridge inspectors every two years, as 36 stipulated in the National Bridge Inspection Standard by Federal Highway Administration (FHWA) 37 in USA. Inspection results are mainly based on the inspectors' observations and visual assessment 38 [1, 2]. However, such bridge detection methods have several limitations. The inspection process is laborious, time-consuming, and influenced by the subjective behavior of individual inspectors. The 39 40 visual inspection only provides qualitative information on defects. Moreover, finding experienced bridge inspectors poses a challenge for the construction industry, which is now facing a pressing 41

42 shortage of experienced and highly trained inspection personnel [2, 3].

43

In order to overcome these issues, considerable research has been conducted in an effort to develop 44 45 automated bridge crack inspection tools to reduce the field work required for inspectors [4]. For example. Oh and Jang et al. (2009) suggest certain image processing algorithms for detecting and 46 47 tracing cracks combined with the use of a robot mechanism [5]. Zhu et al. (2010) propose an automated bridge condition assessment system with a focus on detecting large-scale bridge 48 concrete columns [6]. Yu et al. (2012) designed a robot which can detect fissures underneath a 49 50 bridge. They provided a safe and effective machine vision technology to detect the bridge [7]. Bu 51 et al. (2014) developed an automatic bridge inspection approach by employing Support Vector 52 Machines to classify cracks based on wavelet-based image features. The researchers tested 50 53 different image samples, and both 'complex' and 'normal' images were considered. The resulting recognition accuracy rates of the crack ranged from 74% to 93.26%, varying according to the 54 different image types, training set types, and the feature extraction methods used [8]. Li, et al. 55 (2014) also put forward a method consisting of crack extraction, an electronic distance 56 57 measurement algorithm, and an image segmentation algorithm to detect cracks [3]. Further 58 increasing the reliability and accuracy of the results remains an ongoing effort in this research area. 59 The algorithm and the restricted conditions employed in this study contribute to this effort to improve crack detection. The objective of this study is to develop an automatic bridge crack 60 61 detection method based on self-organizing map optimization through image processing technology. Several stages of image recognition for bridge cracks are utilized to process 216 images of 62 63 randomly selected bridges located in northern Taiwan. The model presented here can improve the 64 accuracy of bridge crack inspections and reduce the cost of labor.

#### 65 2. Bridge Crack Inspection

Degradation often occurs during the final stage of reinforcement concrete structures' life cycle. 66 67 The various degrees of maintenance and service conditions of structures in different natural environments derive from disparate degradation rates and consequences. In Taiwan, bridges very 68 easily deteriorate due to high humidity, frequent earthquake loading, and overloading by heavy 69 70 vehicles [9]. The acceleration of degradation in reinforced concrete structures can be attributed to 71 natural factors and human factors. The natural factors causing cracks in and damage to the 72 structures mainly include strong winds, storm erosion, earthquakes, flooding, and other force 73 majeure, while human factors may be the improper or wrong use of the structures, such as vehicle overload and irregular maintenance. The cracks on surfaces often show the initial fatigue reaction 74 75 of the bridge components and forecast the failure of reinforced concrete structures [10]. Once the 76 crack emerges, the degradation of the entire structure will follow in a short time, reducing in the 77 overall strength and durability of the structure. Thus, in order to extend the service life of concrete 78 structures, timely monitoring and remedial management are extremely necessary to avoid more serious deterioration. 79

80

Current bridge crack inspection systems, implementation methods, and rating records for detection vary among countries all over the world. The Federal Highway Administration (FHWA) specifies four condition states to evaluate the elements of a bridge: Good, Fair, Poor, and Severe [1], and also employs a scale of 0-9 and NA to rate the National Bridge Inventory (NBI) conditions [2]. The Japan Highway Public Corporation classifies the performance degradation of bridge elements as I, II, III and IV [11]. However, the degradation level should be considered first before rating. For instance, when a crack exists in components, the crack shape, amplitude, and interval are key

aspects that should be evaluated to assign more accurate ratings. A standardized bridge inspection
system has not yet been formulated in Taiwan. However, local bridge authorities have developed
their distinctive and practical assessment criteria and rating record modes.

91

92 In Taiwan, the predominant nondestructive evaluation method currently employed is visual 93 inspection conducted by professional inspectors, with its relative advantages in cost and speed. 94 The DERU evaluating method is a visual inspection assessment approach to bridge management 95 developed by the Taiwan Area National Freeway Bureau, which divides component degradation 96 into the degree of degradation (Degree), the scope of degradation (Extend), the importance of the degradation phenomenon to components (Relevancy) and maintenance urgency (Urgency) four 97 98 parts with employing 4 levels (shown in Table 1) to evaluate [9]. The DERU criterion enables bridges to be evaluated in as short a time as possible, which greatly enhances inspection efficiency. 99 100 However, visual inspection to a great extent relies on the naked-eye observation of the component 101 appearance to judge the degradation degree and scope. Or in other words, this method completely 102 depends on the subjective evaluation of the inspector. Considering the number of bridges in total, 103 the increasing number of bridges damaged by natural disasters in Taiwan in particular, the 104 manpower shortage affecting related bridge management institutions, and the difficulty in 105 training learners with relevant professional knowledge, carrying out regular, effective bridge 106 inspections has become an enormous challenge. Especially after serious natural disasters, the 107 workload of inspectors is even more onerous. Thus, the results of visual inspection are quite biased 108 due to the different inspecting habits of individuals, and often have questionable reliability.

109

 Table 1 DERU Rating System criteria

|--|



D	Not applicable	Good	Fair	Poor	Severe	
Е	Not applicable	< 10% < 30% < 60%			60% <	
R	Not applicable	Marginal Small Medium		Large		
U	Not applicable	Routine	3 years	1 year	Urgent	
		Maintenance			Maintenance	

# 111 **3.** Data Collection

112 This research employs a digital camera to capture concrete bridge cracks in order to develop an 113 image recognition program and process image identification. Before shooting, the choice of the 114 bridges included in the sample for the present study was based on the DERU visual inspection 115 results. Ten concrete bridges in northern Taiwan are selected, and the crack images were randomly 116 chosen from the artificial field shooting database. According to the manual of highway 117 maintenance which was published by the Taiwan Highway Administration, routine highway 118 maintenance needs to be conducted every two years [12]. Thus the bridges that have been 119 maintained recently were filtered out from this research. According to the DERU bridge detection 120 assessment criteria issued by the Join Engineering Consultants, when the D value is greater than 2 (Degree value refers to the severity degree of bridge degradation, from grade 1 to grade 4), the 121 122 damage intensity will be visible in appearance and maintenance is needed.

123

The training samples used to research and develop the image recognition system of this study are the close-range images of concrete bridge cracks documented by the handheld digital cameras. Field environmental conditions must be taken into careful consideration when shooting onsite to obtain the images for training purposes. Since image processing is necessary before recognition, greater uniformity and consistency of the image acquisition conditions is desired to avoid errors in the image processing. The intensity of illumination in shooting is the major element influencing the digital camera photos. Changes in the sun position give rise to a variety of natural illuminations at each time point. Additionally, the intensities of illumination generated by natural light and artificial light are entirely different, specifically the illumination intensity of artificial light is more than that of natural light by several-fold.

134

135 Generally speaking, due to the light and shadow, the color of a concrete structure crack is deeper 136 and darker compared to the color of the surrounding surface. Natural light and auxiliary light is 137 critical in affecting the black shadow area of the cracks, as well as reflected light sources on the 138 concrete surfaces, all impacting the system recognition results. Because of the uncontrollability of 139 the climate, seasons, and time with respect to the nature light in the field, more easily controlled 140 artificial lighting is employed to assist with shooting. In order to reduce the effects of natural light 141 in this study, a natural light shield was applied to completely eliminate the uncontrolled factors of 142 natural light. Setting the camera flash and fixing the shooting angle play a significant role in 143 standardizing the artificial light source. Thus the taking lens was fixed to be perpendicular to the 144 degradation structure plane in this study.

145

According to the user manual of the digital camera used in this study, the size of each color image is 3088×2056 pixels, which is more convenient for storage and clear enough for identifying the subjects. Excessively high-resolution photos may cause redundancy of image details in the training process. Thus, the sample images obtained for this study are all based on the above conditions. The guiding principle of the crack recognition program in this research is to facilitate image processing from the color difference between cracks and bridge surface for computer recognition. In order to put this program into practice, the classification rule must be set up through the training 153 procedure. After screening the bridges with respect to the Taiwan Bridge Management System 154 (TBMS), ten bridges were randomly selected as the training sample with 20-30 pictures for each 155 bridge. For the training stage, special attention was paid to shoot on-site such that photos would 156 only contain a main line crack while avoiding shots of multiple cracks existing at the same time. The 216 sequentially numbered image samples were acquired assuming the above constraints. 157 158 From this set of 216 images a random sample of 40 images was selected, with 36 used as the 159 training set and the other 4 comprising the recognition set. For the purpose of demonstrating that 160 the program in this study can be effectively applied in practice, the case study portion of the current 161 research used 18 images from the image samples of Hsichou Bridge in Taiwan and assessed by 162 the recognition program.

163

## 164 4. Development of Image Recognition and Processing Model

165 The proposed image recognition and processing model was developed on the basis of the concepts 166 of self-organizing feature map optimization (SOMO), fuzzy logic control, and hyper-rectangular 167 composite neural networks (HRCNNs). The SOMO was developed by Su et al. in 2004 [13] and 168 has been applied to several areas such as construction sequencing for building renovation and 169 secant pile walls [14, 15]. The model development in this study starts with the creation of HRCNN 170 integrated with fuzzy logic. The HRCNN is derived fundamentally from artificial neural networks 171 (ANN) using the rule extraction concept to achieve machine learning and pattern classification. 172 Adopting the supervised decision-direct learning (SDDL) algorithm, the HRCNN classifier can 173 attain a 100% classification rate [16]. Assuming that the output is expressed as Out(x), the output 174 function is written as:

175 
$$Out(\underline{x}) = f\left(\sum_{j=1}^{J} Out_j(\underline{x}) - \eta\right)$$
 (1)

176 
$$Out_j(\underline{x}) = f(net_j(\underline{x}))$$
 (2)

177 
$$net_{j}(\underline{x}) = \sum_{i=1}^{p} f((M_{ji} - x_{i})(x_{i} - m_{ji})) - p$$
(3)

$$f(x) = \begin{cases} 1 & if \quad x \ge 0 \\ 0 & if \quad x < 0 \end{cases}$$
(4)

179 where Out(x) belongs to  $Rp \rightarrow \{0, 1\}$ ;  $\eta$  is a small positive real number;  $x = (x1, ..., x_p)^T$  stands 180 for an input pattern;  $M_{ji}$  and  $m_{ij} \in R$  are the adjustable synaptic weights of the *j*th neuron of the 181 hidden layer; *p* is the dimension of the input variable. Once <u>x</u> is in one of the *J* hyper-rectangular 182 areas,  $Out(\underline{x}) = 1$ ; otherwise, Out(x) = 0. The values of the corresponding synaptic weights in the 183 J hidden nodes of a trained HRCNN are interpreted as IF-THEN rules: 15  $(n \in Im M_{i}) = n(m_{i} + 1)$  Then Out(x) = 1

If 
$$(\underline{x} \in [m_{11}, M_{11}] \times \dots \times [m_{1p}, M_{1p}])$$
 Then  $Out(\underline{x}) = 1$ ,

184 
$$\begin{array}{l} & \cdots \\ & \text{ELSE If } \left( \underline{x} \in [m_{J_1}, M_{J_1}] \times \cdots \times [m_{J_p}, M_{J_p}] \right) \text{ Then } Out(\underline{x}) = 1. \\ & \text{ELSE } Out(\underline{x}) = 0 \end{array}$$
(5)

185 With fuzzy logic added, the mechanism for HRCNN is subject to change where  $mj(\underline{x})$  is employed 186 to replace Eq. (4) so as to achieve measurement of similarity between the inputs and the hyper-187 rectangular area. Hence, Eq. (4) is changed to:

188 
$$m_{j}(\underline{x}) = \exp\left\{-s_{j}^{2}\left[per_{j}(\underline{x}) - per_{j}\right]^{2}\right\}$$
(6)

189 where

178

190 
$$per_{j} = \sum_{i=1}^{p} \left( M_{ji} - m_{ji} \right)$$
 (7)

191 
$$per_{j}(\underline{x}) = \sum_{i=1}^{p} \max\left(M_{ji} - m_{ji}, x_{i} - m_{ji}, M_{ji} - x_{i}\right)$$
(8)

192 The output is re-written as:

193 
$$Out(\underline{x}) = \sum_{j=1}^{J} w_j m_j(\underline{x}) + \theta$$
(9)

194 where  $w_j$  is the weight of the *j*th neuron of the hidden layer;  $s_j$  is the sensitivity; and  $\theta$  is an 195 adjustable value. The fuzzy based HRCNN (FHRCNN is capable of yielding linearly weighted 196 rules when compared to Eqs. (2) and (9). That is because  $m_j(\underline{x})$  is more flexible and can be either

197 Gaussian or a Step function. Therefore, Eq. (5) is subject to modification by:

If 
$$(\underline{x} \text{ is } HR_1)$$
 Then  $Out(\underline{x})$  is  $w_1$   
...  
198 If  $(\underline{x} \text{ is } HR_j)$  Then  $Out(\underline{x})$  is  $w_j$  (10)  
...  
If  $(\underline{x} \text{ is } HR_j)$  Then  $Out(\underline{x})$  is  $w_j$ 

199 where  $HR_j \in [m_{jl}, M_{jl}] \times \cdots \times [m_{jp}, M_{jp}]$ ; the output values are obtained based on the 200 computation of a center average defuzzifier. FHRCNN requires repeated adjustment for each 201 parameter set to achieve optimal classification. First, let each parameter set in FHCRNN 202 correspond to a weight factor located in  $[l_1, h_1] \times \cdots \times [l_n, h_n]$ , where each vector represents a 203 potential answer to the optimal parameter set. After randomly initializing the vectors and selecting 204 the values for the initial weight vector,  $\underline{w}_i(0)$ , the winner neuron  $j^*$  can be found at time k based on 205 the minimum distance Euclidean criterion; that is:

206 
$$j^* = \operatorname{Arg} \max f(w_{j1} \times l_1, ..., w_{jn} \times l_n) = \operatorname{Arg} \max f(w_{j1} \times 1, ..., w_{jn} \times 1)$$
$$1 \le j \le M \times N \qquad 1 \le j \le M \times N$$

207 
$$= \operatorname{Arg\,max} f(w_{j1}, \dots, w_{jn}) = \operatorname{Arg\,max} f(w_{j})$$
(11)  

$$1 \le j \le M \times N \qquad 1 \le j \le M \times N$$

where  $M \times N$  represents the network size, and f(w) is the objective function of the optimization problem. In acquiring weight adjustment for  $j^*$  and its neighbors, the SOMO algorithm applies:

210 
$$\frac{\underline{w}_{j}(k+1) = \underline{w}_{j}(k) + \lambda_{1}\Lambda_{j^{*},j}[\underline{w}_{j^{*}}(k) - \underline{w}_{j}(k)] + \lambda_{2}(1 - \Lambda_{j^{*},j})\underline{n}}{for1 < j \le M \times N}$$
(12)

211 where

212 
$$\Lambda_{j^{*},j} = 1 - \frac{d_{j^{*},j}}{d_{\max}} = 1 - \frac{d_{j^{*},j}}{\max\{d_{j^{*},1}, d_{j^{*},N}, d_{j^{*},M \times (N-1)+1}, d_{j^{*},M \times N}\}}$$
(13)

Both the  $\Lambda_1$  and  $\Lambda_2$  are learning rates and the ranges for them are  $0 < \Lambda_1 \le 0.3$  and  $0 < \Lambda_2 \le 0.2$ .  $\underline{n} = (n_1, ..., n_n)^T$  is the noise vector of the new weight vector. The final step is to perform a certain number or pre-determined number of iterations in an attempt to yield the winner  $j^*$  containing the optimal parameter set for FHRCNN.

217

With the proposed machine learning model based on SOMO and FHRCNN now described, thenext section discusses the image processing of bridge cracks.

220

### 221 5. Imaging Processing

The image-processing steps performed in this study are as follows. First, apply image grayscaling to process the original color image. Second, use the high-pass filter to remove the low-frequency noise in the images to highlight the characteristics of a crack. Third, separate the subject and background through the binary process and eliminate unnecessary noise with labeling. Finally, employ MATLAB to develop a Local Directional Pattern (LDP) algorithm to capture crack features and mark the crack part in the original image with red to verify the recognition accuracy.

228

# 229 5.1 Image Identification Preprocessing

The sampling system (e.g. taking lens types, shooting angle) and the spot environment (e.g. light source, uneven illumination) will greatly influence the data obtained from the original image, and thus can contribute to generating image noise. If the image process is conducted without denoising and simplifying, the risk of recognition difficulty or error is increased. Hence, before the binarization of the input image, preprocessing of the original image is necessary. The preprocessing techniques applied in this study include multi-image averaging, spatial domain filtering, frequency domain filtering, and other methods [17].

237

In this study, the natural light shelter and camera flash were applied before sampling to eliminate the uneven illumination problem, so the pre-processing of the original image is relatively simple. After collecting a large number of images, pre-processing on the computer can be performed to strengthen the information conveyed by the images and to convert them into a more suitable format and type for electronic machine recognition. The exact steps are described as below.

243

# 244 5.2 Grayscale Process

Objects in an image can be easily identified by the human eye, but for electronic machines, the simpler the color and composition of the image are, the quicker the identification of objects will be. The RGB (Red, Green and Blue) three-color parameters compose a color image, with 256 values (0-255) for each parameter to represent different shades. Performing recognition on the original color image will bring redundant computational efforts and reduce operation efficiency. The purpose of image grayscaling is to convert the color image of 24-bit RGB tricolor ranging from 0 to 255 into a black-and-white image of 8-shade gray value [18]. Hence, the time resource and memory usage space of the machine in operation can be dramatically reduced, which also avoids the redundancy of expression.

254

Additionally, the original pixel size of the images obtained in this study is 3920x2204, which is too large to be applied during the recognition function and is unfavorable to the identification procedures. Thus the pixel value must be adjusted to approximately one million to be more efficiently assessed by the recognition software. The image grayscale formula is:

259 
$$Y = 0.333 R + 0.333 G + 0.333 B$$
 (14)

260 Where, Y is brightness, R is red value, G is green value and B is blue value.

Although the digital images in this research are of concrete surfaces with simple colors, brown dust and green liverworts attached to the structure surface are still represented in the form of 24bit RGB in color images. Therefore grayscaling remains necessary in this study to store the images in eight shades.

265

#### 266 **5.3 Filter Processing**

A common digital signal processing tool with two significant functions can be called a filter. One function of filtering is to select a specific signal frequency to determine what content will or won't make it through to output. Another function is to suppress the interference of noise. The filtering in this study was primarily applied to suppress the noise in the images, which helps to reduce the sharpness of the grayscale image, smooth edges, eliminate noise, and highlight the crack features 272 [19].

273

# 274 **5.4 Binarization**

Binarization is an image segmentation technique. Easy storage, processing, and identification are three advantages of the binary image, which vastly contribute to capturing the specific information of the image in the image recognition processing. Through binary processing, the decreased signal complexity and obvious black-and-white color difference of the image will reduce the error rate in subsequent location, and accelerate the speed of image processing [20].

280

Binarization generates a dichromatic image, i.e., binary processing partitions the grayscale of an image into two values, which is also called the grayscale threshold. After setting a grayscale threshold (N) in the image, all pixel points in the image are examined. If the grayscale value of the pixel is less than the threshold, let it be a dark point (N=0), otherwise, it is a bright point (N=255). A binary image b(i,j) will be obtained after setting all pixel points, as shown in Eq. 15.

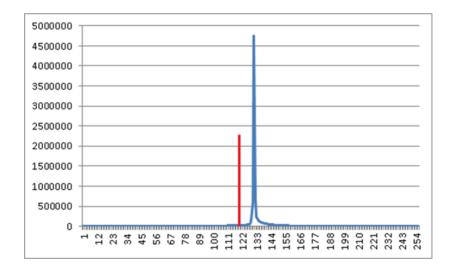
286 
$$b(i, j) = \begin{cases} 1 \text{ if } f(x, y) \le N \\ 0 \text{ otherwise} \end{cases}$$
(15)

In the binary process, properly setting the threshold is extremely critical. Improper setting will affect the image results. Two methods are often used to obtain the threshold: manual setting and deriving one from the average image grayscale values. Manual setting may cause distortion of the key part, and need to be reset when processing different image. And the result average threshold method in this study is also limited.

292

293 This study applies its own alternative method to choose the threshold. Namely, a statistical analysis

294 is performed upon the pixel values to find the grayscale peak value (N), which is set as the value 295 for the binary threshold. Statistics for the pixel values are shown in Figure 1. Repeated tests reveal 296 that if the threshold value of binarization is set in strict accordance with the N values as the peak 297 value in Figure 1, the dark points will be insufficient to clearly display the fracture of the main 298 crack, as too many values just below the threshold are not activated, creating a noncontiguous 299 array of points largely indistinguishable from noise, rather than a distinct crack line. Thus, it was 300 necessary to gradually reduce N values manually in 1 pixel increments. An effective decreased 301 value was identified at 10 pixels, and thus the threshold value was set to be N-10. A binary image 302 is acquired after binarization. However, in addition to highlighting the crack in the concrete surface, 303 noise is expressed in the image as well. Thus, the LABEL is employed to remove noise



304

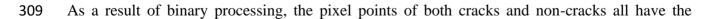
305

Figure 1. Statistical histogram of grayscale pixel values

306

307

# 308 **5.5 Crack Features Capture**



310 potential to be assessed as a dark point whose grayscale threshold is 0. To reduce recognition errors, 311 the directivity of the meandering and uneven main crack needs to be used to capture its features. 312 Jabid et al. (2010) put forward the LDP (Local Directional Pattern) algorithm to calculate the 313 gradient values of image edges in different directions and find out the characteristic values of the 314 pixels in various directions. This algorithm is often applied to identify specific edges in an image. 315 which be used for example to automatically distinguish the walking postures between men and women [21], to perform detailed facial expression recognition [22] and perform local face 316 317 recognition [23]. Even in circumstances with noise or non-monolithic light sources, the gradient 318 values obtained from LDP remain invariant.

319

320 The 8-bit binary code of LDP can calculate gradient values of image edges and is encoded to 321 describe the insensitive curve, sideline and corner. The algorithm principle can be interpreted as 322 comparing the gradient values in different directions. In order to obtain gradient values, a Kirsch 323 mask is used to calculate the gradient values of eight surrounding directions (Mo-M7) after 324 randomly selecting a pixel point as a center. Then, the eight corresponding gradient values m0-m7 325 represent the importance in the relative directions. The image often has a strong reaction in certain 326 directions when analyzed according to this method. After obtaining the eight gradient values, the 327 k main directions need to be determined in order to generate the LDP code. Let the k<sup>th</sup> large value  $|M_j|$  be 1, and the other (8-K) values be 0. The  $M_k$  is the k<sup>th</sup> large value after Kirsch masking. The 328 329 calculation is shown in Figure 2.

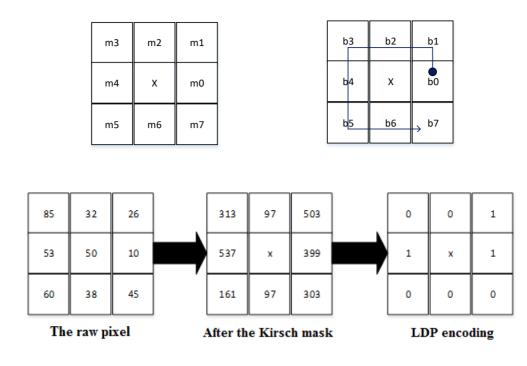


Figure 2. Diagram of LDP algorithm

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333

331

335 Since binary processing is already applied to the image sample at an earlier stage, the LDP 336 calculation just needs to aim at the dark point whose threshold is 0 in the figure. In this study, the 337 mask calculation was conducted with respect to the eight directions (east, northeast, north, 338 southwest, northwest, west, south and southeast) stretching out from the center to encode the eight 339 gradient values obtained. The coding method consists of sorting the eight directions according to 340 their absolute value, then setting the value of the first three directions as 1 and the last 5 as 0. As a 341 result, the main crack line with bending directionality can be steadily strengthened, while the noise 342 without directions is removed.

343

# **344 5.6 Direction Detection of Objective figure**

345 Images processed according to the above procedures are then ready to be recognized by machine

346 vision. This paper employs the imaging direction detection method proposed by Stock and 347 Swonger to obtain the block directional image of the cracks, i.e. segmenting the crack into several 348 square blocks. In each block, the main direction in the crack block is calculated using local crack 349 line information (i.e. the grayscale values obtained from the image processing steps). The calculation method needs to employ a 9 x 9 mask, as shown in Figure 3. Let  $S_i$  to be the sum of 350 pixel label *i*'s grayscale values in the mask, where i = 0, 1, ..., 7. S<sub>p</sub> refers to the minimum of all 351 352 the values of  $S_i$ , while  $S_q$  means the maximum among the values of  $S_i$ , where, p, q = 0, 1, ..., 7. C 353 represents the grayscale value of the mask center. The d is the final determined direction. Then:

354 
$$d = \begin{cases} p \ if \ (4C + S_p + S_q) < \frac{3}{8} \sum_{i=0}^{7} S_i \\ q \ otherwise \end{cases}$$
(16)

355

6	5		4		3		2
7	6	5	4	3	2		1
	7				1		
0	0				0		0
	1				7		
1	2	3	4	5	6		7
2	3	17	4	3	5	23	6

356

357

Figure 3. The 9×9 mask applied by Stock and Swonger [24]

359 An advantage of the method is that eight directions can be detected, while a weakness is that the

360 size of the mask is fixed, which may lead miscalculation from a small amount of noise determined 361 by four gravscale values in each direction. For the purpose of increasing the accuracy rate of the 362 recognition technique, 36 images were randomly selected from the set of 216 for training and the 363 other 4 comprising the recognition set. The red line marked along the crack of original image is 364 regarded as the training target and used to control accuracy. Then the red-marked cracks were set 365 with the desired outputs (crack is 1, non-crack is 0), and FHRCNN was employed to perform the 366 classification. After conducting LDP calculations on each image, the  $9 \times 9$  mask was used. The 367 input data is the representative surrounding points whose LDP label is more than 0. Thus, the 368 dimension size of the input data is 81 (as shown in Eq. 16).

369

370 This study randomly selected 18 images to be the training data set, and each image has 371 approximately 1 million points, 5000 stochastic points are chosen to be representative points. 372 Hence the FHRCNN recognition rates are obtained, where the training accuracy rate is 100% and 373 the test accuracy rate is 81%. Two values are generated in the results: true positive and false 374 positive, which refer to the recognition accuracy rate of crack points and non-crack points 375 respectively. Both of the values will affect the judgment of the crack's state. During the training 376 process, strong light, less sharp cracks, excessively thin crack lines, and noise will all influence 377 the accuracy rate. Therefore, considering that not all images meet the research requirements, clean 378 images without too much noise are chosen for training.

379

# 380 6. Case Implementation

In order to verify that the recognition program can be used for practical bridge inspection, the casestudy executed in the present research is the severely damaged Hsichou Bridge (shown in Figure

4.) selected from the Taiwan Bridge Management System. Manual shooting was conducted in the
field and then qualified images were selected to perform the recognition test. An example of an
image analyzed for this case study is shown in Figure 5.



Figure 4. Hsichou Bridge



Figure 5. Image of cracks on the Hsichou Bridge

50 pictures of the cracks on the Hsichou Bridge were taken for this study. 36 pictures were selected
according the previously described filtering rules used to verify the accuracy rate. The process is
presented below. After the grayscale and high-pass filtering processes, the image shown as figure
6 is converted as shown in figure 7.

394

The peak value corresponding to the grayscale value of the Figure 7 was calculated with the pixel statistic tool. A grayscale peak value of 133 was obtained, as shown in Figure 8. Then 122 (133-10=122) was set as the binarization threshold to conduct binary processing and obtain the image shown as Figure 9. However, except for the crack, numerous black miscellaneous points need to be removed using Labeling. This step is followed by applying the LDP algorithm to highlight the directional characteristics of the crack. In this way, the image shown as Figure 10 can be obtained.



401

402

Figure 6. The image of the cracks of Hsichou Bridge

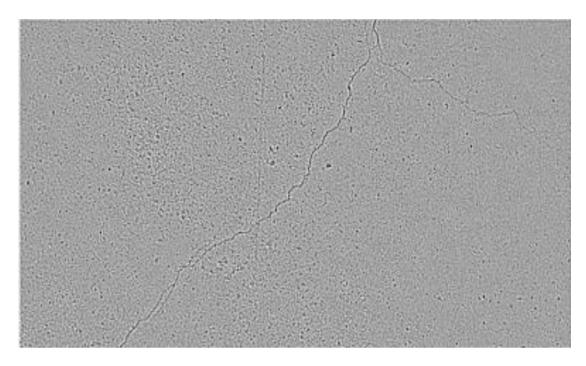




Figure 7. The image after the grayscale and high-pass filtering processes

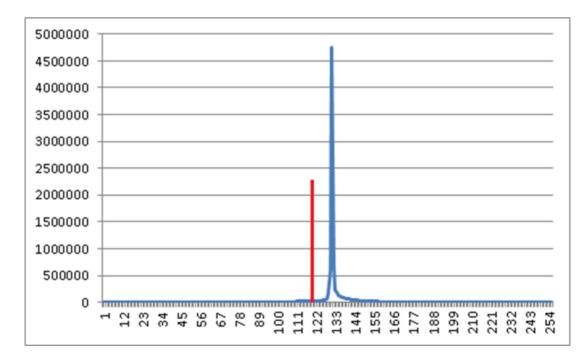
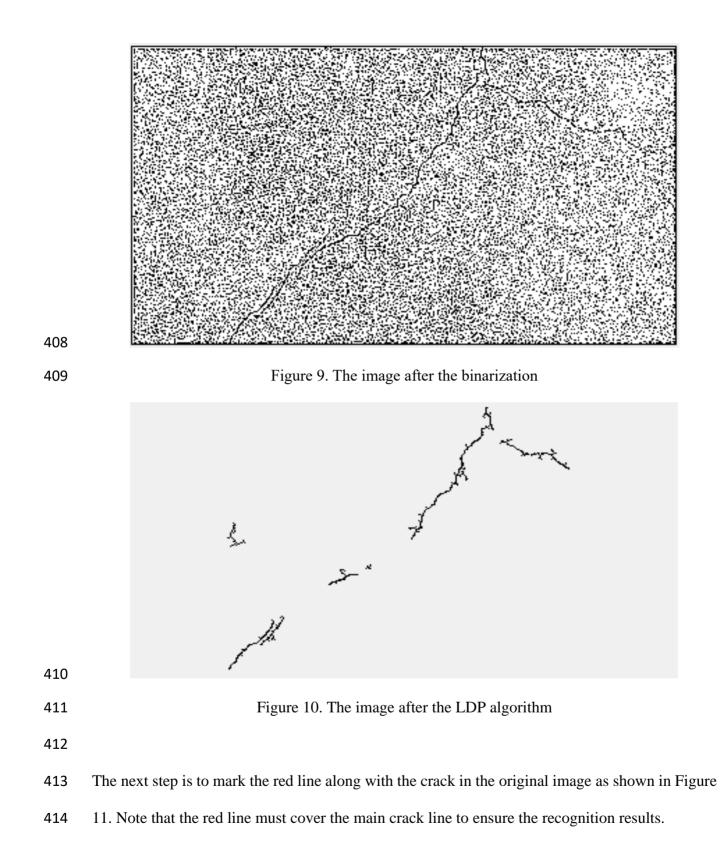
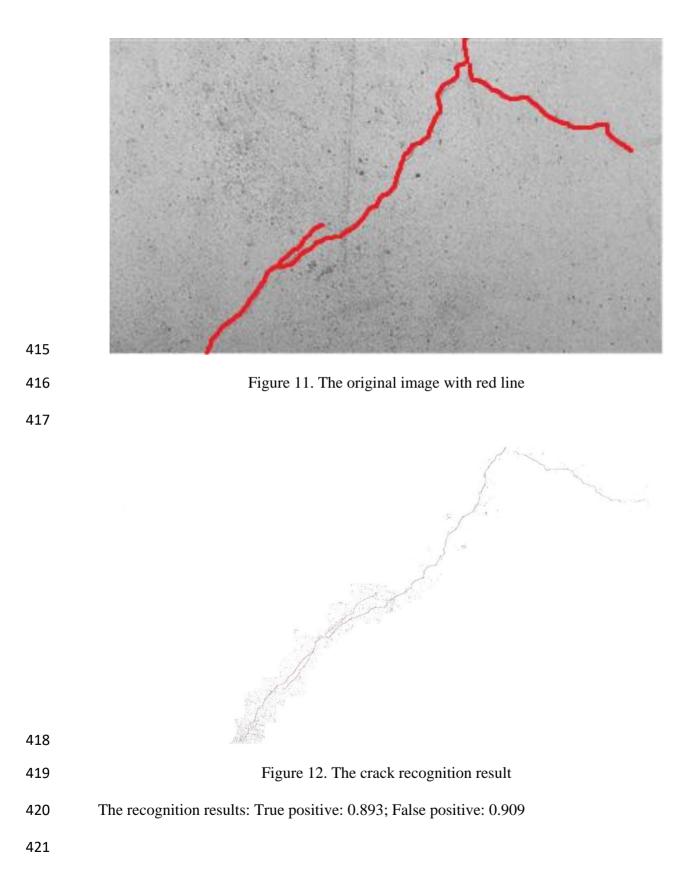


Figure 8. Grayscale histogram for Figure 5.9





422 In the image shown in Figure 12, the recognition rate of the points representing the crack is 89%, 423 while that of the points referring to the non-crack is approximately 91%. After performing the 424 statistical treatment on all samples of the Hsichou Bridge, the success rate of the recognition 425 program researched and developed by this study is 89% or more, which is 8% higher than the 426 accuracy of the test sample group (81%). Thus this recognition program can effectively and 427 reliably identify concrete bridge cracks. Other bridge crack detection technologies have image 428 recognition accuracy rates averaging between 74% to 96%, depending on the different image types, 429 training set types, and the feature extraction methods [4-8] used. Thus the results of the current 430 study demonstrate performance comparable to other state-the-art methods tested in previous 431 studies.

432

#### 433 7. Conclusions

Though visual inspection of bridges in Taiwan is relatively economical, this laborious and timeconsuming method is easily influenced by the subjective behavior of individual inspectors. The automatic image recognition technique developed by this paper is aimed at effectively and efficiently identifying the cracks in concrete bridges using machine vision, rather than traditional human judgment, substituting subjective efforts with objective testing results.

439

This study selected appropriate bridges from the Taiwan Bridge Management System (BMS) and selected samples of appropriate images taken by a hand-held digital camera. To control the intensity of the illumination parameters, this study used artificial light as the only light source in the shooting process by shielding the cracks from natural light. Further image processing was performed in this study to ensure that the ultimately transformed color images could be quickly

445 analyzed by the machine for crack recognition, which is described below. To do so, the color image 446 is first converted to the 8-bit grayscale image through grayscaling. Then a high-pass filter is applied 447 to strengthen the crack edge in the image. Next the grayscale image is converted into simpler black-448 and-white image through binarization. The fourth step removes the noise with labeling. Fifthly, 449 crack characteristics are extracted through the Local Directional Pattern (LDP) algorithm. Finally, 450 training to obtain a satisfactory recognition rate was performed using the FHRCNN classification 451 method, which would result in one of two values, true positive and false positive, which represent 452 the accuracy rates in recognizing crack and non-crack points respectively. Quantifying the crack 453 dimensions can be also achieved if the photo scale is set to be a constant shooting distance.

454

455 The accuracy rate reached up to 81% after training the recognition program in this research. In the 456 case study, the accuracy rate in recognizing the Hsichou Bridge cracks reached 89%. In another 457 words, the results of this research demonstrate that the computer can successfully recognize the 458 cracks through converting the image data into numerical values. The high identification ability of 459 the recognition program in this study ensures it would have great credibility when applied in 460 practice. The standardized computation of the recognition results is also able to overcome the 461 inconsistency in applying criteria that arises from subjectivity of human visual judgment. When 462 severe natural disasters would otherwise especially necessitate bridge inspections by a great deal 463 of proficient inspectors, compared with other traditional artificial inspection methods, the image 464 recognition program combined with the image acquisition criteria featured in this study is more 465 economical and efficient. Since the initial onsite inspection would only require the use of a digital 466 camera and light shelter, the time and cost in training inspectors to use such equipment can be 467 immensely reduced.

469 Nevertheless, the recognition technique in the original images only directs to adjust the field 470 conditions to highlight the cracks. The surfaces of many bridges, especially those affected by 471 natural disasters or construction, the dirt, stains, and construction character markings can 472 contribute to the misrecognition of cracks. As for the artificial light, though the unnecessary 473 reflected light is absorbed by the black paper in this study, the hard light can wipe out some tiny 474 cracks, resulting in increased recognition difficulty. Thus future research could apply artificial 475 lighting that is more adjustable in intensity to avoid crack disappearance. A follow-up study could 476 focus on improving the image processing to overcome the extra effects beyond the noise. Though the scope of this paper's research is limited to concrete bridges, after adjusting the relative 477 478 parameters in the same image processing, this recognition technique could also be applied to other 479 concrete buildings (e.g. general houses, walls, roads, etc.). In addition, this technique currently can 480 only judge whether the crack exists or not. If the data of various crack shapes and characteristics 481 can be collected to set up a crack database, the recognition efficiency would be greatly enhanced. 482 Furthermore, as the initial acquisition of the images for this paper mainly relies on manual work, 483 the steep ruggedness of the terrain and fast-flowing rivers at the inspection sites all bear upon the 484 safety of the inspectors. If a fully-automated camera system (e.g. a remote machine for shooting 485 the images) can be developed to work with the image recognition technique presented in this paper, 486 some bridges that are difficult for inspectors to reach can be successfully inspected. To obtain 487 crack directionality, this study employs the Stock and Swonger calculation method. A limitation 488 of this method, however, is that a small amount of noise may generate misjudgment. In addition, 489 the influence of the single reference point is quite large, considerably increasing the possibility of 490 misrecognition. Thus, future research could explore finding a method to reduce calculation error 27

491 based on the Stock and Swonger calculation method, such as using smoothing processing to 492 smooth the curve and angle. Future research could also further investigate the effects of different 493 image grav-scale distributions on the prediction results.

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