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Effect of initial density, particle shape and confining stress on the 2 critical state behavior of weathered gap-graded granular soils 3 4 By 5 6 Xiusong Shi 7 Professor, Key Lab of Ministry of Education for Geomechanics and Embankment 8 Engineering, Hohai University, Nanjing, China 9 Email: xiusongshi@hhu.edu.cn; qingsongsaint@gmail.com 10 11 Kai Liu (Corresponding author) 12 Doctoral student, Department of Civil and Environmental Engineering, 13 The Hong Kong Polytechnic University, Hung Hom, Kowloon, Hong Kong, China 14 Email: kevin-kai.liu@connect.polyu.hk 15 16 Jianhua Yin 17 Professor, Department of Civil and Environmental Engineering, 18 The Hong Kong Polytechnic University, Hung Hom, Kowloon, Hong Kong, China 19 Email: cejhyin@polyu.edu.hk 20 21 22 May 2020 23 24

# 25 Abstract

26	Weathered gap-graded soils are a common geological body in mountainous regions, and they
27	are widely used as construction materials. The shear strength is controlling parameter for
28	design of civil projects, however, there is still a controversy on the coarse fraction effect on
29	the shear strength of gap-graded soils. To this end, 22 triaxial shear tests are performed on
30	gap-graded soils, and the factors affecting the coarse fraction effect have been analyzed,
31	including the confining stress, the particle shape of aggregates and the initial density of sand
32	matrix. Partial contacts and sand bridges between aggregates are responsible for the
33	transmission of loading and thus affect the coarse fraction effect. The results of triaxial tests
34	reveal that: (1) The overall shear strength of sand-beads mixtures is rather independent of the
35	confining stress and the coarse fraction, even the volume of aggregates is as high as 44.5%. (2)
36	The effect of shape of aggregates is effective only at a high coarse volume fraction (44.5%)
37	for loose-sand-gravel mixtures, where the partial contacts between aggregates plays an
38	important role in forming the inter-aggregate structure. (3) The overall shear strength of gap-
39	graded soils with denser matrix increases continuously with rising coarse fraction. The
40	formation of densified sand bridge is correlated with the initial density of sand matrix, which
41	contributes to the loading transmission in inter-aggregate structure, in turn, affects the overall
42	critical state behavior of gap-graded soils. The insights drawn from this study provides a
43	reference for assessing the deformation behavior of weathered residual soils.

**Keywords:** Shear strength; Critical State; Gap-graded soils; Coarse fraction; Mixture theory

### 50 Introduction

Gap-graded soils are usually induced by degradation of sandstones due to weathering factors 51 in semi-arid areas. For example, sandstones usually contain clay minerals which are sensitive 52 53 to dry-wetting cycles. This leads to a breakage of contacts between grains, and the sandstones disintegrate into separated particles due to seasonal moist changes; Consequently, the 54 disintegrated particles fill the inter-aggregates voids, producing a mixture of coarse gravels 55 and fine particles (Chandler, 2000; Xiao et al., 2016; Zhou et al., 2016; Qin and Chian, 2017; 56 Park and Santamarina, 2017). The gap-graded granular soils can be also induced by 57 58 transportation of residual soils, e.g., debris-flow deposits and proluvial deposits (Jiang et al., 2016; Peng et al., 2018; Cui et al., 2019; Tan et al., 2019; Guo and Cui, 2020). The structure 59 of weathered gap-graded mixtures is analogous to that of other binary mixtures, such as fibre-60 61 reinforced composites (Nguyen and Fatahi, 2016; Kang and Bate, 2016; Fu and Coop, 2017; Chenari et al., 2018; Kang et al., 2018; Xiao et al., 2019a) which are widely used in pavement design and other civil engineering projects. 63 64 The structure and morphological features of gap-graded soils vary with their sources and the formation process (Xu et al., 2019c; Shi and Zhao, 2020). The weathered gap-graded soils 65 66 are characterized into two types (Ruggeri et al., 2016): one with aggregate-sustained structure when the inter-aggregate skeleton prevails, and the other with matrix-sustained configuration 67 when discrete aggregates floats in the fine matrix. "matrix-sustained" structure prevails in 68 intensely weathered areas since the fine fraction is usually beyond the "transitional fine 70 content" (Deng et al., 2017; Chen et al., 2019a; Shi et al., 2020). As a common geological body in mountainous regions, they are widely used as construction materials in engineering 71 72 practices, including foundations, airports, embankments, and dams (Ruggeri et al., 2016; Zhou et al., 2017; Chen et al., 2019b). The stability of these infrastructures depends on the 73 shear strength of gap-graded soils. The presence of coarse aggregates affects the shear 74

strength of residual soils. Hence, a better understanding of coarse fraction effect on the critical state behavior of gap-graded soils is critical for the stability analysis of geostructures.

77 Study on the shear behavior of gap-graded soils has been documented by many researchers. However, there is still controversy on the coarse effect on the shear strength of gap-graded 78 79 soils. Some of them reported that the shear strength is approximately constant with the increase of coarse content up to a threshold (Xu et al., 2019a; Muir Wood and Kumar, 2000; 80 Vallejo and Mawby, 2000). Other researchers concluded that the shear strength increases 81 continuously with the coarse fraction (Yin, 1999; Jafari and Shafiee, 2004; Elkady et al., 2015; 82 Ruggeri et al., 2016). The controversy may arise from a wide range of factors, including both 83 84 the nature of aggregates and the fraction of phases, e.g., the particle size distribution, and 85 particle shape of aggregates, the fraction and initial state of fine matrix, and the confining pressures (Yagiz, 2001; Shin and Santamarina, 2012; Elkady et al., 2015; Ruggeri et al., 2016; 86 Zhao et al., 2018; Xiao et al., 2019b). For a better understanding of the above factors on the 87 shear behavior of gap-graded soils, 22 triaxial compression tests are done on three types of 88 gap-graded soils, including different coarse fractions, different particle shape and various 89 initial void ratio of the fine matrix. The highlights of our work are as follow: (1) gap-graded 90 91 soils with a prescribed void ratio of matrix are tested, so that the coarse fraction effect are 92 separated and assessed; (2) the effect of initial state of matrix are evaluated, which is seldom reported by previous researchers; (3) the critical state behavior of gap-graded soils is 93 discussed, and the mechanisms governing the coarse fraction effect are addressed. 94

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### 96 Materials and approach

- 97 Gap-graded materials
- 98 Gap-graded soils rich in fine sand particles occur extensively in mountainous areas in western

China (Chen et al., 2019a; Xu et al., 2019b). An example of this type of materials is a 100 weathered residual soil (from Chongqing province, China) with a deficiency of particle size between 0.425 mm and 2.0 mm. The particle size distribution curve indicates a coefficient of 101 uniformity of 35.47. The fine particles in gap-graded soil originate from the disintegration of 102 intact sandstones due to weathering process, and the coarse gravels is strongly weathered due 103 to moist change. The weathered aggregates may collapse during preparation, saturation, 105 consolidation and shearing process. To avoid the disintegration of aggregates and focus on the 106 effect of coarse fraction, the coarse aggregates are replaced by steel beads and feldspar gravels. Previous work on random particulate composites suggests that the overall stiffness is 107 108 controlled by fine matrix after the stiffness of inclusions surpasses a certain value (Tu et al., 2005). Therefore, the difference in stiffness of aggregates may not lead to a distinct difference 109 in the overall behavior. Fig. 1 shows the fines, steels beads, gravels and their mixtures. The 110 111 steel beads are spherical and most of the gravel particles have a subangular shape. 112 The basic physical properties of the aggregates are given in Table 1. The diameter of coarse particles varies between 2.0 mm and 20 mm, and the particle size distribution (both steel 113 beads and gravels) is consistent with that of the gravels in the weathered residual soil. The specific gravity of the steel beads and the gravel is 7.90 Mg/m<sup>3</sup> and 2.65 Mg/m<sup>3</sup>, respectively. 116 The fine particles of the residual soil smaller than 0.425 mm is used as the fines for the mixtures. It has a maximum void ratio of 1.323 and a minimum void ratio of 0.406. The 117 maximum dry density of the fines is 1.94 Mg/m<sup>3</sup>, and the optimum moisture content is 12%. 118 The density of fine soil particles is 2.73 Mg/m<sup>3</sup>. The particle size distribution of fines is given 119 120 in Table 1. It is seen that the fine matrix has a negligible fraction of clay particles (diameter<0.002 mm). 121 122 Fines are mixed with different amounts of steel beads or gravel to obtain various gapgraded mixtures. Details of the soil specimens and triaxial tests are given in Table 2. Five

initial volume fractions of the coarse particles are adopted, designated as 0%, 9.9%~10.0%, 124 125 20.0%, 32.2%~32.3%, and 44.5%, respectively. Note that the coarse fraction denotes the dry 126 mass fraction of coarse aggregates in the sequel, unless otherwise specified. A maximum volume fraction of 44.5% is adopted for the coarse aggregates, since this study is on the 127 matrix-sustained structure of gap-graded soils. The results of this work may provide a 128 129 reference for the strong weathered soils or of core of embankment dams, where the fines are 130 dominant in gap-graded soils. 131 The main purpose of this study is to investigate the coarse fraction effect of the shear behavior of gap-graded soils. To this end, three series of triaxial tests are done: (1) Series-1, 133 loose sand matrix mixed with steel beads. Five different coarse fractions (by mass, from 0% to 79.7%) and three different confining stress (200 kPa, 300 kPa and 450 kPa) are considered 134 in this series. (2) Series-2, loose sand matrix mixed with feldspar gravels. All the tests are 135 136 done at a confining stress of 300 kPa, and five different coarse fractions (by mass) are considered, varying from 0% to 56.9%. and (3) Series-3, dense sand matrix mixed with gravel. 137 The tests are done at 300 kPa, with coarse fraction (by mass) from 0% to 55.0%. 138 Correspondingly, three factors affecting the coarse fraction effect are investigated in this 139 study: (1) The effect of confining stress can be clarified based on the results of Series-1. (2) 141 Since the particle shape is distinctly different between the steel beads and feldspar gravels, the 142 effect of particle shape of aggregates is highlighted by comparing Series-1 with Series-2; (3) 143 The same coarse aggregates are adopted in Series-2 and Series-3, hence, one distinguishes the

## 145 Sample preparation

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effect of the initial density of fine matrix.

The initial size of triaxial specimens is 10 cm in diameter and 20 cm in height. All the specimens were prepared using a moist tamping technique. First, water was added to the fines for an initial water content of 12%, and it was kept inside a plastic bag for several hours for a

moisture homogenization. Then, the fines were mixed with the coarse material (steel beads or 149 150 gravel) in room conditions. Afterward, the sample was compacted inside a cylindrical mold in 5 layers (using a vibrating hammer). The top surface of each layer was scored for a better 151 bonding between adjacent layers. Finally, the specimen was extruded from the mold to 152 153 triaxial cell for saturation, consolidation and compression process. Note that the type of coarse aggregates and initial density of fine matrix are the same in each series of triaxial tests. 155 In this case, the effect of coarse fraction can be evaluated. The particles size distribution curves of the gap-graded samples are shown in Fig. 2, including different type of aggregates, 156 various initial densities and coarse fractions. The particle size distribution curve of sand-steel 157 158 beads mixtures lies below the one containing gravel due to the high density of steel beads. For 159 the gap-graded soils, the gravels float in sand matrix. It prevents breakage of the aggregates during the triaxial loading process. Therefore, the particle size distribution of gravels remains 160 161 unchanged.

### 162 Test procedures

The compacted specimen was extruded from the cylindrical mold to the triaxial cell and 163 sealed with a membrane. Afterward, a small effective confining stress was applied to hold the 164 165 specimen. Two methods are adopted for saturation of the specimens: First, carbon dioxide (CO<sub>2</sub>) was percolated through the specimens for more than 10 hours, followed by a flooding 166 167 of deaired water from the bottom of the specimens. Further, the specimen was saturated by 168 applying a back pressure of at least 200 kPa. Following the two procedures, the B value of 169 Skempton's pore water pressure parameter is higher than 0.97. Finally, the effective confining stress was increase to a desired consolidation stress. Table 2 summarizes the testing program 170 171 for the specimens. After being fully consolidated, drained triaxial tests were done under a 172 constant loading rate of 0.1mm/min. The triaxial tests were stopped if the asymptotic state is approached or the axial strain is higher than 20%. The axial deformation, axial load, and 174 volume change of the specimens were recorded during the loading process.

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# Variables of gap-graded soils

The gap-graded soils in this study are a mixture of sand and coarse aggregates (steel beads or gravels). In this kind of mixture system, the two phases possess distinctly different stiffness (Weng, 1990; Tu et al., 2005; Shi and Yin, 2018; Shi et al., 2019), and the deformation can be assumed to be fully concentrated within the sand matrix. As reported by previous researchers, the volume average approach can well describe the behavior of gap-graded mixtures (Tandon and Weng, 1988; Shi et al., 2020). If the strain variables are defined as volume-average values, one derives the relationship between the overall strains and the values of matrix

$$\varepsilon_{p} = (1 - \phi_{a})\varepsilon_{ps}; \ \varepsilon_{a} = (1 - \phi_{a})\varepsilon_{as} \tag{1}$$

where  $\varepsilon_{ps}$  and  $\varepsilon_{qs}$  are volumetric strain and deviatoric strain of the sand matrix, respectively;  $\varepsilon_{p}$  and  $\varepsilon_{q}$  are the corresponding overall strains of the gap-graded soils;  $\phi_{a}$  is the volume fraction of the coarse aggregates, which is equivalent to the inter-aggregate void ratio adopted by others (Thevanayagam and Mohan, 2000, Monkul and Ozden, 2007; Deng et al., 2017). 188 Obviously, the volume fraction varies during the loading process, and  $\phi_a$  is a function of the 189 overall void ratio e and the void ratio of sand matrix  $e_s$  (Shi et al., 2020). Considering that the aggregates are incompressible, the overall void ratio and sand void ratio are correlated, 191 192 and one calculates the volume fraction of aggregates. Note that two types of fractions are used: the dry mass fraction  $\psi_a$  and the volume fraction  $\phi_a$  of aggregates. The dry mass fraction is 193 constant during mechanical process in laboratory testing. However, in constitutive modeling 194 and numerical simulations, the volume fraction  $\phi_a$  varies with stress level, therefore, it is 196 usually used for homogenizing state variables of inhomogeneous soils, e.g., Eq. (1).

The incremental stress in the matrix usually differs from that of in the aggregates during loading process (de Boer, 2006; Shi and Yin, 2018). However, the stress in the constituents is difficult to be measured for the cohesionless soils due to the initial density effect (Chandler, 200 2000). Therefore, only the overall stresses in the gap-graded soils are analyzed in this work. Two overall stress invariants, p' (overall effective mean stress) and q (deviatoric stress), are adopted. Both are defined as the volume average values.

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## Test results of gap-graded soils

The overall behavior of particle-reinforced gap-graded soils relies on both the soil matrix and the inter-aggregate structure. As previously mentioned, three factors may contribute to the coarse fraction effect of gap-graded soils: the confining stress, the particle shape of aggregates, and the initial density of sand matrix. In the sequel, these factors will be analyzed based on the test results. In order to highlight the mentioned factors, the initial void ratio of the sand matrix in gap-graded specimens are the same for each series of tests.

# 211 Behavior of pure sands

It is well recognized that the behavior of matrix is a frame of reference for assessing the effect of particle-reinforced soil mixtures (Tandon and Weng, 1988; Shi et al., 2020). A series of conventional drained triaxial tests were performed on the pure sands at different confining pressures (Table 2). Two different initial densities are adopted, with relative densities of 0.69 and 0.82, respectively. Fig. 3 presents two diagrams with the test results for the pure sands, including the evolution of stress ratio and volumetric strain. It is seen that both the dense and loose specimens show a strain-hardening behavior during triaxial loading. The stiffness of denser one is higher than that of the loose one, and the volumetric deformation of the denser specimens is much lower than that of the loose ones. However, the asymptotic state of them is

221 approximately the same.

The Critical State Line of the pure sand is shown in Fig. 4, both on the stress plane and the compression plane. Corresponding to the limit stress ratio in Fig. 3, the critical state of sand specimens (both loose and denser ones) in p'-q stress plane can be well approximated by a unique line though the origin:

$$q_s = M_s p_s' \tag{2}$$

227 where  $M_s$ =1.29 is a strength parameter. As the overall stresses are the equivalent to the values of matrix in pure sands, the subscript "s" is used in Eq. (2) to distinguish between the pure 228 229 sand matrix and gap-graded specimens. The critical state points of the pure sand in compression plane are shown in Fig. 4b in semi-logarithmic plot. The critical state of sand for 230 231 different initial densities shows almost a unique relationship. The void ratio of sand decreases 232 nonlinearly with the effective mean stress, which is consistent with the data for cohesionless 233 soils from literature (e.g., Verdugo and Ishihara, 1996; Riemer and Seed 1997; Sun et al., 2019). To this end, the empirical equation proposed by Li and Wang (1998) are adopted for 234 235 the Critical State Line of pure sand:

$$e_{s} = e_{\Gamma s} - \lambda_{s} \left( \frac{p_{s}'}{p_{s}} \right)^{\xi} \tag{3}$$

where  $e_{\Gamma s}$ ,  $\lambda_s$  and  $\xi$  are parameters of the critical state formula, the subscript "s" denotes pure sand material. There are three model parameters in Eq. (3), where  $e_{\Gamma s}$  corresponds to the void ratio at an infinitely value of small stress,  $\lambda_s$  is the slope of the compression line in terms of  $e_s \sim (p_s'/p_a)^{\xi}$  relationship, and  $\xi$  represents the curvature of the curves in  $e_s \sim p_s'/p_a$  relationship. As noted by Li and Wang (1998), the value of  $\xi$  varies between 0.6 and 0.8.  $\xi = 0.6$  is adopted in this work, and the other two parameters can be easily calibrated ( $e_{\Gamma s} = 0.561$ , and  $\lambda_s = 0.043$ ). In practical applications, one may simply choose a default value of  $\xi$ 

for developing the expressions of the critical state lines of interest.

#### Effect of confining stress 245

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The test results may be not reliable enough in case of small stress levels. Therefore, we 247 choose a minimum effective confining stress of 200 kPa. According to the previous study on the weathered residual soils, the sand particles in fine matrix may collapse at high stress levels. 248 In this case, the particle degradation of fine sand particles is involved, and coarse fraction 249 effect cannot be qualitatively assessed. Therefore, the effective confining stress between 200 250 kPa-450 kPa is adopted. For investigating of the effect of confining stress, the initial density 251 252 of sand matrix ( $e_s$ =0.695) is prescribed for all the specimens in this series. A loose matrix is adopted in this work to avoid the effect of over-consolidation on the shear behavior. It is 253 assumed that the coarse aggregates and the sand matrix are "fully mixed". 'fully mixed' 254 255 denotes that the aggregates float homogeneously in the matrix when the sand fraction is higher than the inter-aggregate porosity. The initial void ratios of the gap-graded specimens 257 are listed in Table. 2, which decreases with the coarse fraction (by dry mass). 258 Results of drained triaxial shear tests on gap-graded soils with different fractions of coarse steel beads, from 0% to 79.7%, are shown in Figure 5. The result of gap-graded soils is more 259 260 pronounced at higher confining stress levels (300 kPa in Fig. 5b and 450 kPa in Fig. 5c). The initial shear stiffness increases as the coarse fraction increases; however, the peak value of 261 262 overall stress ratio appears to be rather independent of the coarse fraction, even the coarse 263 fraction approaches 79.7%. This is consistent with the published results that the stress ratio of 264 the gap-graded soils is controlled by the mechanical behavior of the fine matrix for a matrix sustained structure (Xu et al., 2019b). The initial stiffness of gap-graded soils at lower stress 265 266 level (200 kPa) is approximately the same at low coarse fractions (below 55.1%), which is 267 probably due to the initial compaction during preparation process.

Change of overall volumetric strain with overall deviatoric strain are shown in Fig. 6. In

269 contrast with the stress ratio, the volumetric strain at various confining stress levels is 270 significantly affected by coarse fraction. As the steel beads are incompressible compared with 271 the softer sand matrix, the asymptotic volumetric strain falls as the coarse fraction increases. Thanks to the incompressible aggregates, the strain variables of sand matrix are calculated by 272 273 Eq. (1). The change of overall stress ratio and volumetric strain of sand matrix (denoted as "sand volumetric strain") with the deviatoric strain of sand matrix (denoted as "sand 274 275 deviatoric strain") are shown in Fig. 7a and Fig. 7b, respectively. It is found that both the 276 overall stress ratio and the sand volumetric strain are essentially independent of coarse 277 fraction, even the fraction of steel beads reaches 79.7%.

The critical state points of the gap-graded soils with various coarse fractions are plotted in Fig. 8a, together with the Critical State Line of pure sand. It indicates that the critical state of gap-graded soils (steel beads as inclusions) is well consistent with the Critical State Line of pure sands, regardless of confining stress and coarse fractions. The critical state points of the gap-graded soils on compression plane are summarized in Fig. 8b. The solid and dotted lines are Critical State Lines of gap-graded soils following Li and Wang (1998):

$$e = e_{\Gamma} - \lambda \left(\frac{p'}{p_a}\right)^{\xi} \tag{4}$$

Note that  $e_{\Gamma}$  and  $\lambda$  are the critical state parameters for gap-graded soils, different from the parameters  $e_{\Gamma s}$  and  $\lambda_s$  in Eq. (3). The values of calibrated model parameters are given in Table 3. Both  $e_{\Gamma}$  and  $\lambda$  falls as the coarse fraction increases, since the presence of aggregates reduces the compressibility of the gap-graded soils.

289 Effect of particle shape of aggregates

290 In the first series of tests, gap-graded soils with a high fraction of steel beads (79.7%) is tested 291 at a confining stress of 300 kPa, with an initial coarse volume fraction as high as 44.5% (Fig 292 5b). The initial stiffness is significantly higher than that of the pure sand. However, after 293 approaching its maximum value (overall deviatoric strain of 12%), the mixture shows a strain-294 softening behavior. As a result, the critical state shear strength is slightly lower than that of the pure sand. This differs from the results of sand-kaolin mixtures (Muir Wood and Kumar, 295 2000). In their study, the limit stress ratio is significantly higher than that of the pure clay 296 matrix at a volume fraction of 45% (sand aggregates). The inconsistency between the 297 298 previous work and this study may be induced by the shape of coarse aggregates. To this end, 299 the effect of particle shape of aggregates is evaluated by replacing the steel beads with granular gravels. 300 301 To highlight the effect of particle shape of aggregates, the initial void ratio of sand matrix 302 (loose matrix,  $e_s$ =0.695) and the initial volume fraction of aggregates are designated. Both are the same as the first series (Table 2). Fig. 9 summarizes the results of drained triaxial tests on 303 304 sand-gravel mixtures at an effective confining stress of 300 kPa. Analogous to the first series, the initial stiffness rises as the coarse fraction increases. The asymptotic stress ratio appears to 305 be unchanged as the coarse fraction increases from 0% to 43.9%. However, it shows a striking 306 increase at a coarse fraction of 56.9%, with an initial volume fraction of 44.5%. The overall 307 volumetric strain reduces with increasing coarse fraction, and the results are comparable to 309 those of the sand-steel beads mixtures. The change of overall stress ratio and sand volumetric strain are plotted in Fig. 10, it is found 310 once again that both the overall stiffness and volumetric deformation of sand matrix are 311 independent of coarse fraction until the coarse fraction reaches 56.9%. The critical state points 312 are plotted in Fig. 11. The ultimate stress ratio is in good agreement with the Critical State 313 Line of pure sand as the coarse fraction increases from 0% to 43.9%. However, the ultimate 314 stress ratio deviates from the Critical State line at a coarse fraction of 56.9%. Obviously, this 315 conclusion is not consistent with the results in the first series, and this difference arises from

the different particle shape of coarse aggregates in these two series of tests. As shown in Fig. 11b, the critical state points of sand-gravel mixtures are approximately close to the corresponding Critical State Lines of sand-steel beads mixtures.

### 320 Effect of initial density of sand matrix

321 The effect of initial density of clay slurry on the compression behavior of sand-clay mixtures is done by Shi and Yin (2017) and Shi et al. (2018). However, the effect initial density of 322 323 fines on shear behavior of gap-graded soils is seldomly reported by previous researchers. To reveal the influence of matrix density on the coarse fraction effect of gap-graded soils, the 324 325 third series of triaxial tests (dense matrix,  $e_s$ =0.570) are done in comparison with the second 326 series (loose matrix,  $e_s$ =0.695). The granular feldspar gravels, as adopted in the second series, are used for creating the mixtures. 327 328 The relationship between overall stress ratio (volumetric strain) and overall deviatoric strain 329 for the gap-graded soils with various coarse fractions (third series) is shown in Fig. 12. It is 330 seen that the curves show strain-hardening and volume-contraction behavior for all specimens. In general, both the stiffness and ultimate shear strength increases continuously with rising 331 332 coarse aggregates, as the coarse fraction increases from 0% to 55.5%. This is consistent with 333 the results of various compacted gap-graded soils from literature (e.g., Yin, 1999; Jafari and Shafiee, 2004; Ruggeri et al., 2016; Xu et al., 2019b). The change of overall stress ratio and 334 335 sand volumetric strain with sand deviatoric strain is shown in Fig. 13. The volume change of 336 sand matrix is analogous to the first series and second series, which is independent with the 337 coarse fraction. The effect of coarse fraction on stiffness vanishes within small strain ranges, 338 and the curves with various coarse fraction deviate as the sand deviatoric strain increases. 339 This reveals that the deviatoric stress becomes more nonuniform with the shearing process. 340 As illustrated in Fig. 14a, the critical state points of gap-graded soils in stress plane deviates from the Critical State Line of pure sand as the coarse fraction increases. However, the critical

state points in the compression plane are located approximately on the corresponding Critical State Lines of the gap-graded soils containing steel beads (Fig. 14b). This is due to different effect of structure change on the effective mean stress p' and deviator stress q: the effective mean stress in gap-graded soils is more uniform than the deviator stress.

The difference in compression curves of gap-graded soils (Figs 11 and 14) originates from the coarse fraction. With increase of coarse fraction, the deformable sand matrix is replaced by solid aggregates. Therefore, the compression curve moves downwards as the coarse fraction rises. The curves with different coarse fractions tend to be converged, since the deformable fine sand matrix is densified with increasing stress level. However, the curves tend to converge toward zero, i.e., the fine sand matrix becomes a solid, at extremely high stress level.

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### 354 Discussions

The strongly weathered residual soils usually possess a matrix-sustained structure, and the overall behavior is mainly controlled by the sand matrix, but still partially affected by the presence of coarse aggregates. The above section presents the present three factors affecting the coarse fraction effect of gap-graded soils. The mechanisms governing their influence on coarse fraction are tentatively discussed in the sequel.

Two phenomena may be responsible for the transmission of inter-aggregate forces and thus affect the reinforcement of coarse inclusions: (1) partial contacts between aggregates, and (2) sand bridges within gap-graded soils (Fig. 15). The partial contacts between the aggregates arises from the nonuniform distribution of coarse inclusions (Shi et al., 2019). The number of contacts rises with the increasing coarse fraction. The sand bridges form due to the densification of sand matrix between adjacent coarse aggregates. This stiff sand layer acts like a bridge, which contributes to the loading transmission in inter-aggregate structure (Jafari and

367 Shafiee 2004; Shi et al., 2019).

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369 classified into two points: (1) the volume fraction of aggregates decreases as the initial void ratio increases. This leads to a decreasing number of contacts between aggregates, and the 370 coarse fraction effect becomes weaker. (2) The loading bearing capacity of densified sand 371 bridges becomes lower with the increase of initial void ratio; therefore, the sand bridge is 373 more fragile, which collapses easily during shear process. For the gap-graded soils mixed with loose sand matrix and steel beads, the two phases are fully mixed during the comparation 374 process, therefore, the number of partial contact is smaller, and the reinforcement of coarse 376 aggregates is negligible. The overall mechanical response is controlled entirely by the sand matrix up to a coarse volume fraction of 44.5%. For the gap-graded soils mixed with loose 377 sand matrix and granular gravels, the inter-aggregate structure is weak at low coarse fractions 378 379 (below 43.9%), but the increasing partial contacts start to transmit the force and reinforce the 380 inter-aggregate structure at a volume fraction (coarse) of 44.5%. Therefore, the stiffness and 381 shear strength are higher than those of the pure matrix, as well as the sand-steel beads mixture with coarse fraction of 79.7% (volume fraction = 44.5%). For the gap-graded soils mixed with 382 383 dense sand and steel beads, the sand bridge forms during compaction and consolidation. The 384 densified sand bridge may contribute to the continuous increase of shear strength with coarse fraction. At a volume fraction of 44.5% (coarse), the striking increase of shear strength is 385 attributed to the combining effect of the partial contacts and sand bridge between coarse 386 387 aggregates. 388 The method described by Clayton et al. (2009) is adopted to quantify two average two-389 dimensional shape parameters of aggregates, including aspect ratio and roundness. A similar 390 method used by Altuhafi et al. (2016) is adopted to study this effect. After the image acquisition and analysis, average values of aspect ratio and roundness of aggregates are 391

The effect of initial void ratio on the mechanical behavior of gap-graded soils can be

calculated based on the particle size distribution of coarse aggregates (Fig. 1c). The values are
summarized in Table 2. Note that the values of shape parameters are based on digital image
processing (DIP) method (Chen et al., 2020). The methods used in 3D type usually use Xray
μCT and 3D laser scanner, which is more realistic. In general, the aspect ratio from 2D
analysis is smaller than the 3D values due to the preferred orientation of minor axes (Chen et
al., 2020).
There are extensive previous work on clay-sand or clay-gravel mixtures (e.g., Yin, 1999;

399 Jafari and Shafiee, 2004; Monkul and Ozden, 2007; Elkady et al., 2017; Deng et al., 2017; Shi 400 and Yin, 2017; Shi et al., 2018), and the evolution of its structure is investigated. However, 401 the matrix of sand-gravel mixtures in this study is different from the mixtures with cohesive 402 matrix. This leads to significant mechanical behavior between the two soils, e.g., its state-403 dependent behavior. The normal compression line of clays is usually supposed to be unique, 404 however the compression behavior of granular soils strongly depends on its initial state (Elkady et al., 2015; Shi and Yin, 2017; Bian et al., 2020; Shi and Zhao, 2020). This would 405 406 have distinct influence on the overall mechanical behavior of gap-graded soils.

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### 408 Conclusions

- Three series of triaxial shear tests has been done on gap-graded soils to investigate the coarse fraction effect, and to analyze the factors affecting the coarse fraction effect, including the
- 411 confining stress, the particle shape and the initial density of sand matrix. Conclusions are
- 412 summarized as follows:
- 413 (1) The shear strength of sand-beads mixtures is independent of both the confining stress and
- 414 the coarse fraction, even the coarse volume fraction reaches as high as 44.5%. This is due to
- 415 fragile sand bridge and negligible number of partial contacts between aggregates.
- 416 (2) The shear strength of loose sand-gravel mixtures is independent of the coarse fraction at

417 low volume fraction of aggregates. The effect of particle shape of aggregates is effective only

418 at a high coarse fraction of 44.5%, where the partial contacts between aggregates plays an

419 important role in forming the inter-aggregate structure.

420 (3) The shear strength of dense sand-gravel mixtures increases continuously with rising

421 coarse aggregates, as the coarse volume fraction increases from 0% to 44.5%. This is due to

2 the densified sand bridge between the aggregates, which in turn, affects the overall behavior

423 of gap-graded soils.

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### 426 **Data Availability Statement**

427 Some or all data, models, or code that support the findings of this study are available from the

428 corresponding author upon reasonable request. (data in Figs 2-14).

429

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Table 1: Basic properties of the tested materials

Tested materials	Density of particles	Clay	Silt	Sand	Gravel (%)		)
	$(Mg/m^3)$	(%)	(%)	(%)	2-5mm	5-10mm	10-20mm
Sand	2.73	1.8	9.6	88.6	0	0	0
Steel beads	7.90	0	0	0	27.5	32.7	39.8
Gravel	2.65	0	0	0	27.5	32.7	39.8

Table 2: Details of the soil specimens and triaxial tests

_	Coarse fraction (%)		Effective consolidation	Void ratio (After	Void ratio (After	Aspect ratio Roundnes	
Soil type	dry mass	volume	stress (kPa)	compaction)	consolidation)	(-)	(-)
	0	0	200	0.695	0.562		
Loose sand	0	0	300	0.695	0.537		-
	0	0	450	0.695	0.504		
Dense sand	0	0	300	0.570	0.503	-	-
	35.2	10.0	200	0.585	0.476		
	35.2	10.0	300	0.585	0.456		
	35.2	10.0	450	0.585	0.431		
	55.1	20.0	200	0.488	0.404		
Loose sand	55.1	20.0	300	0.488	0.387	1.00	1.00
+	55.1	20.0	450	0.488	0.365	1.00	1.00
steel beads	70.0	32.2	200	0.385	0.312		
	70.0	32.2	300	0.385	0.300		
	70.0	32.2	450	0.385	0.286		
	79.7	44.5	300	0.294	0.250		
	15.3	9.9	300	0.586	0.442		
Loose sand	29.1	20.0	300	0.488	0.370	1.35 0	0.76
+	43.9	32.3	300	0.385	0.304		0.76
gravel	56.9	44.5	300	0.294	0.236		
	14.1	9.9	300	0.486	0.432		
Dense sand	27.6	20.0	300	0.409	0.364	1.25	0.76
+	42.0	32.3	300	0.326	0.287	1.35	0.76
gravel	55.0	44.5	300	0.252	0.225		

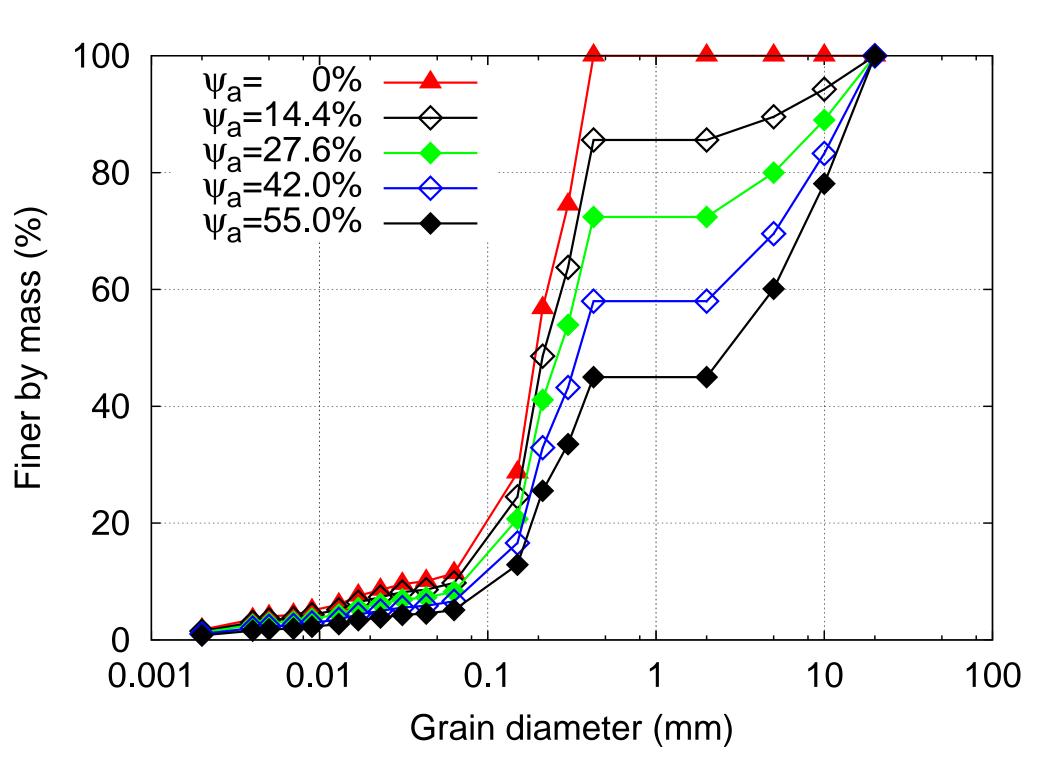
Table 3: Critical state parameters of the sand-steel beads mixtures

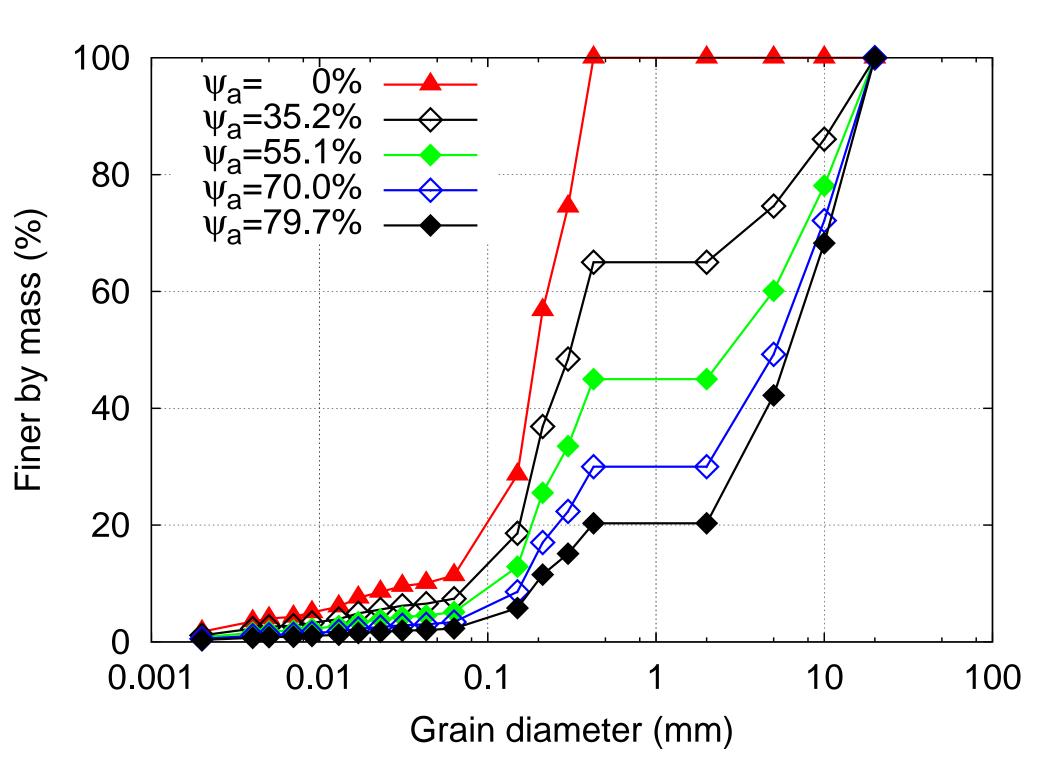
Coarse fraction (%)	0	35.2	55.1	70.0
$e_{arGamma}$	0.561	0.480	0.406	0.289
λ	0.043	0.037	0.031	0.014

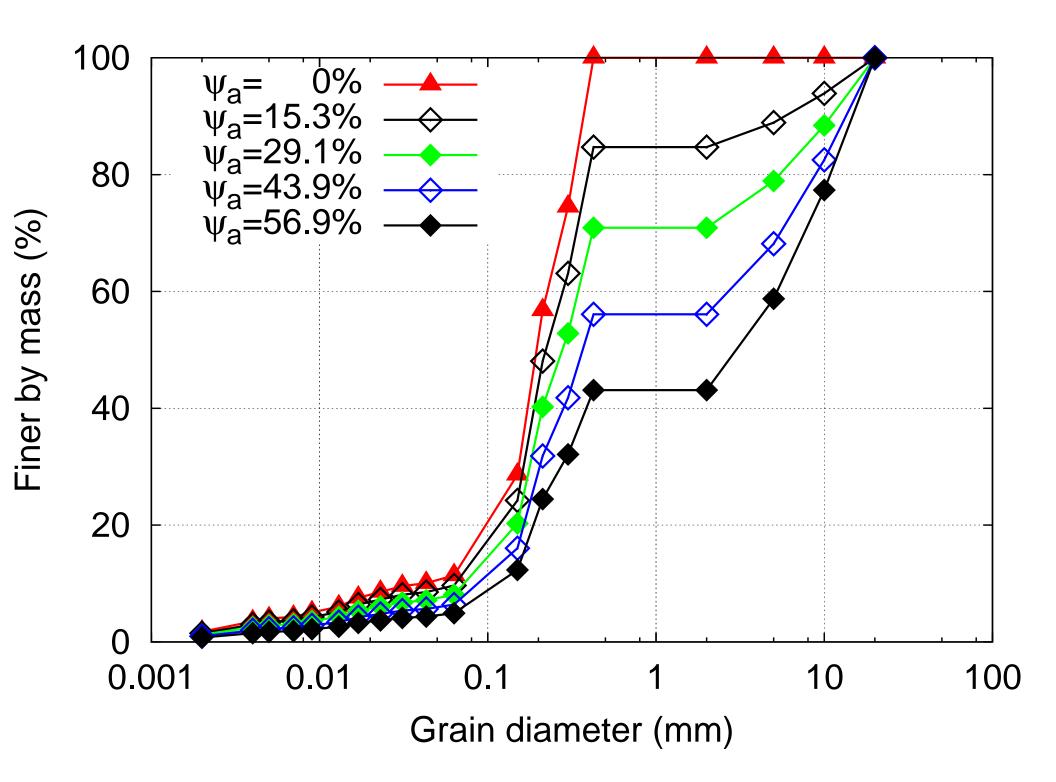


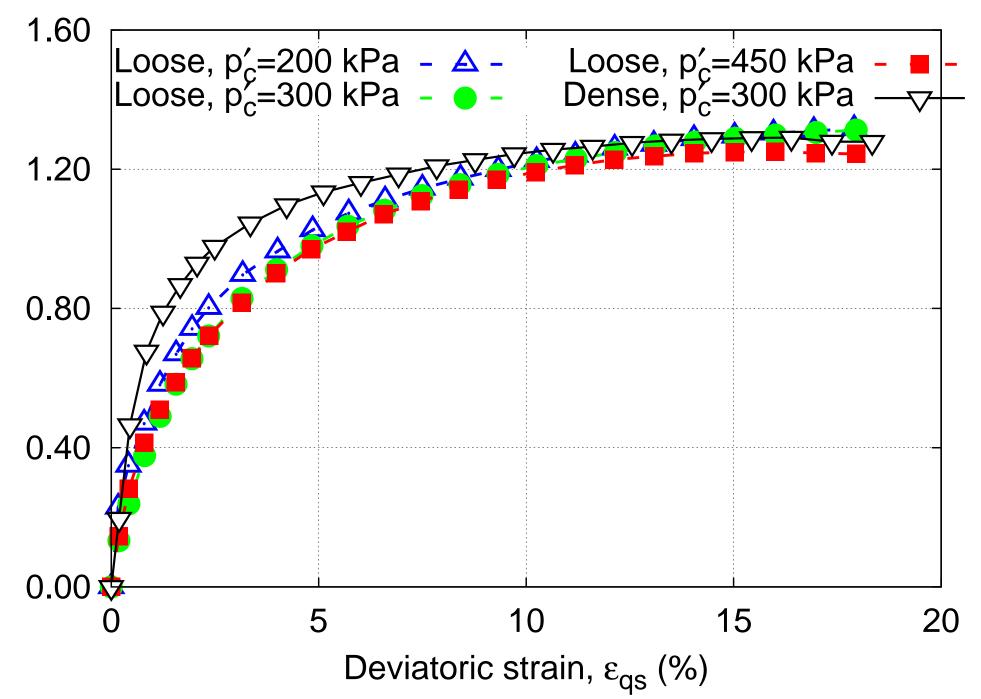


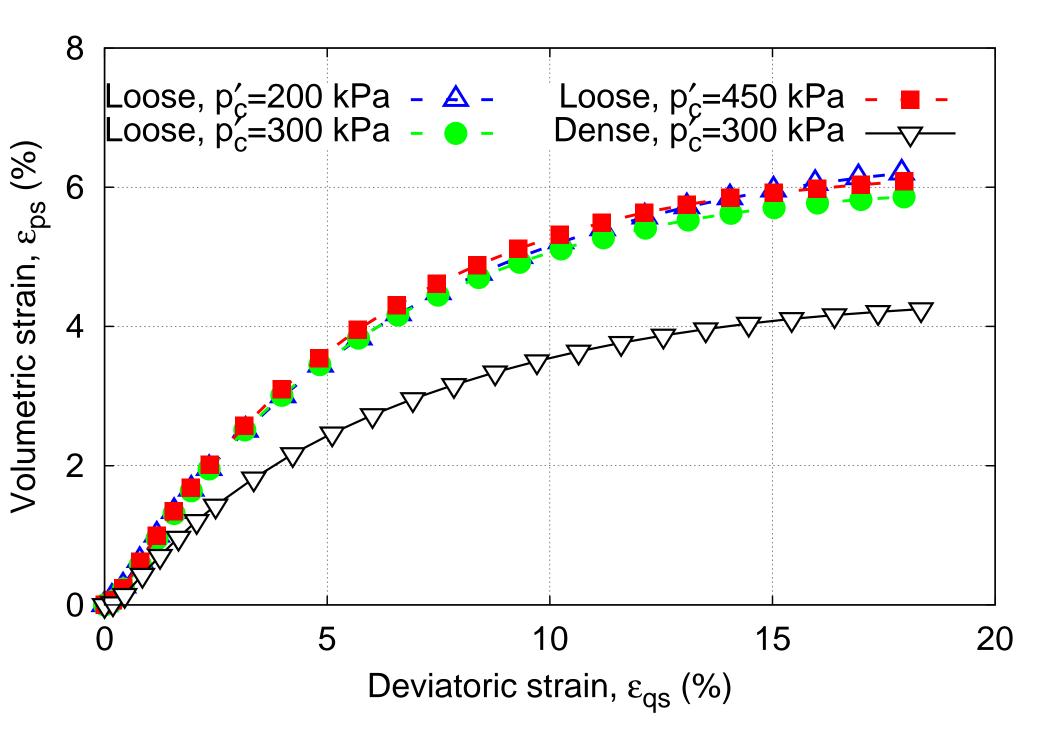


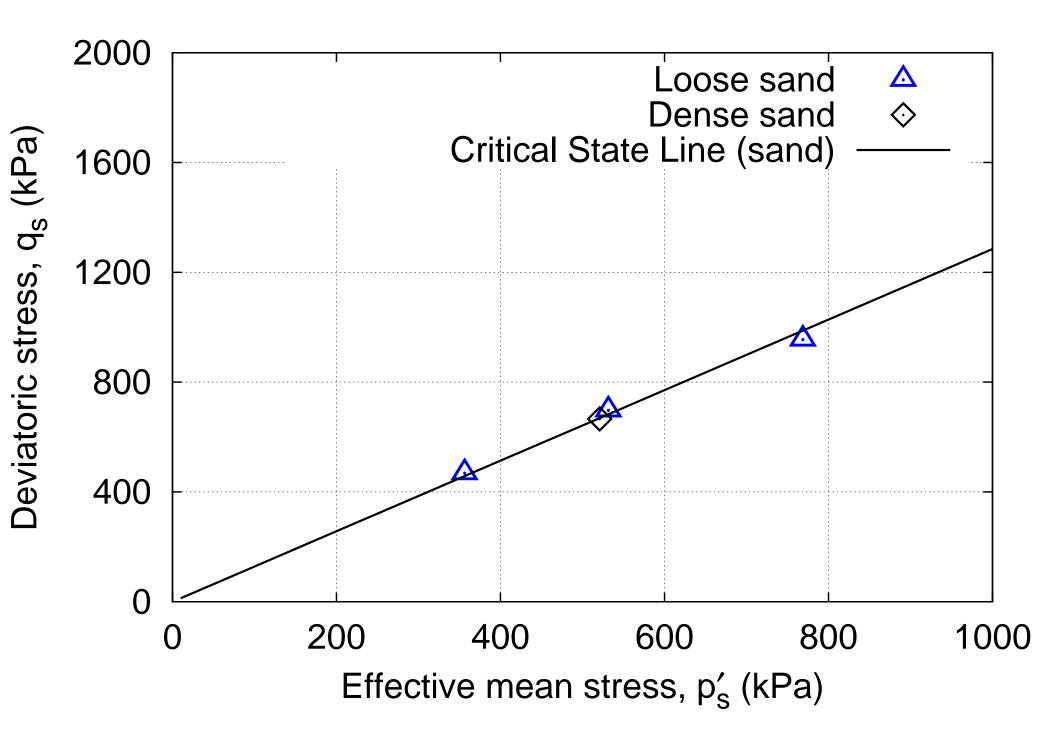


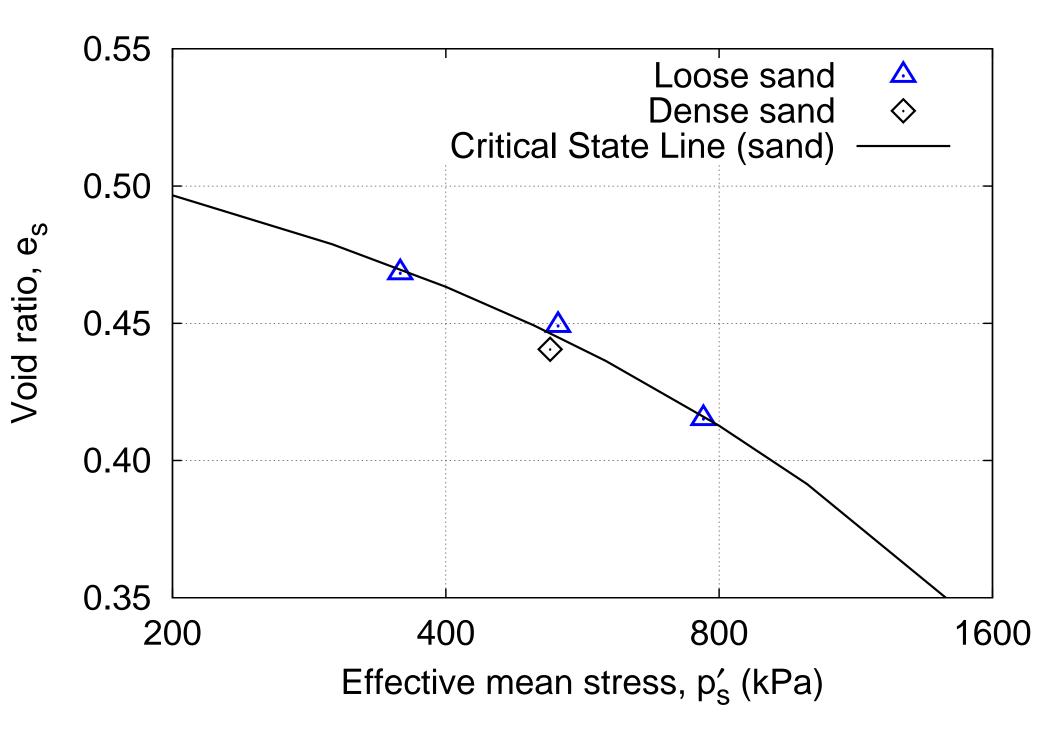


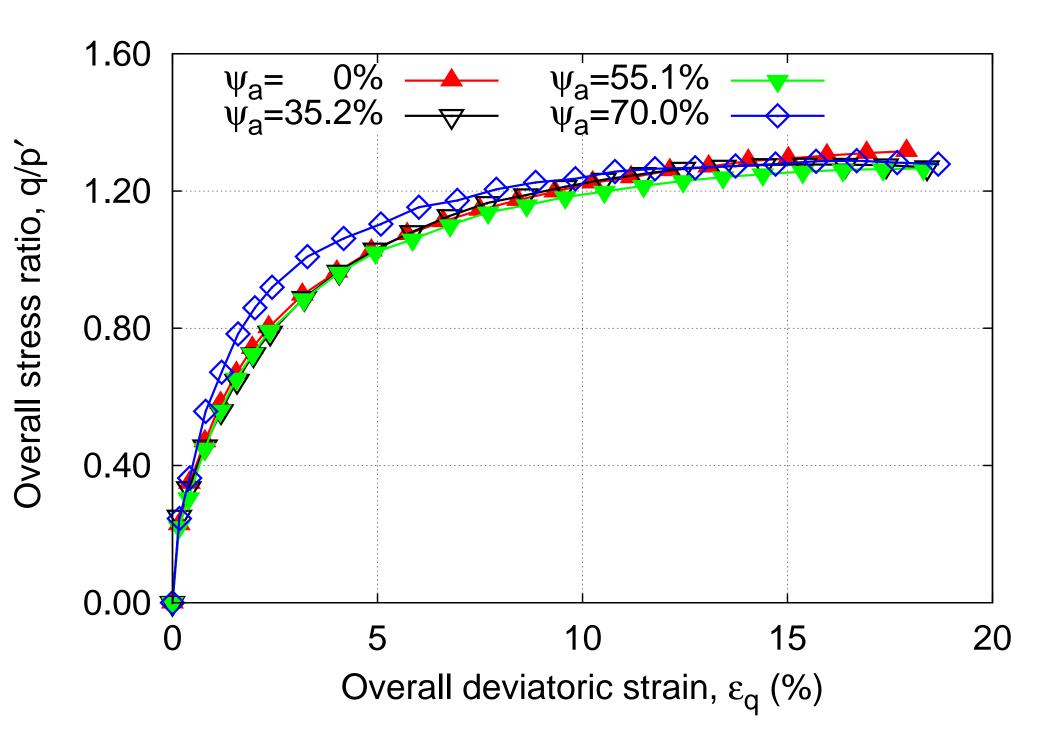


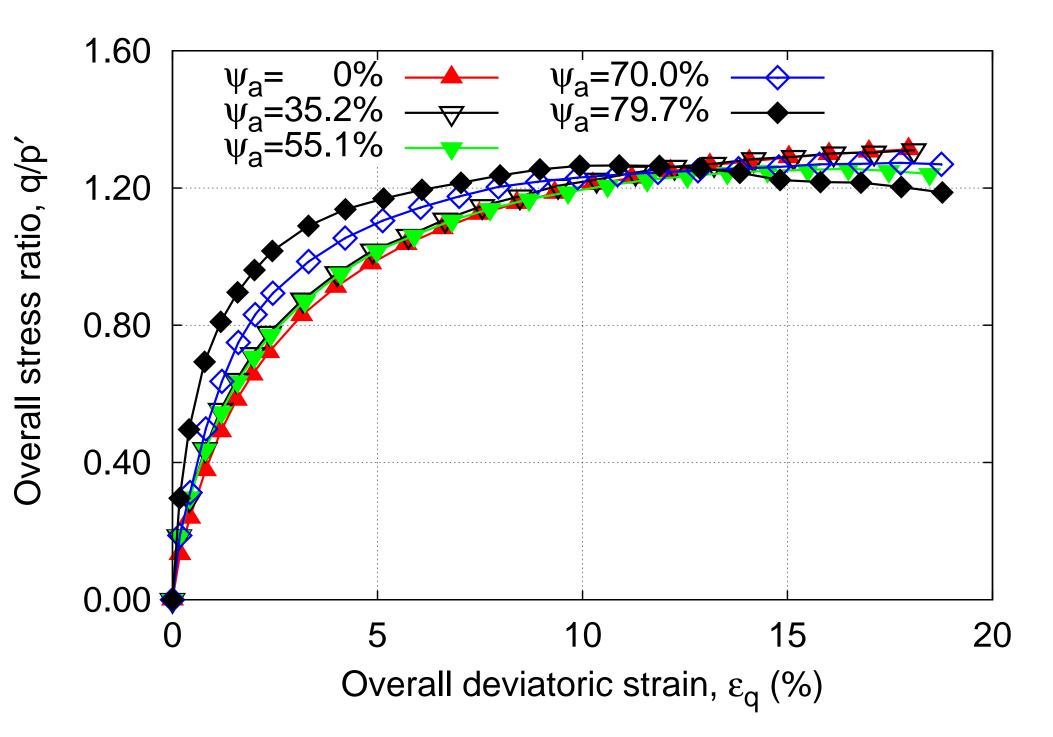


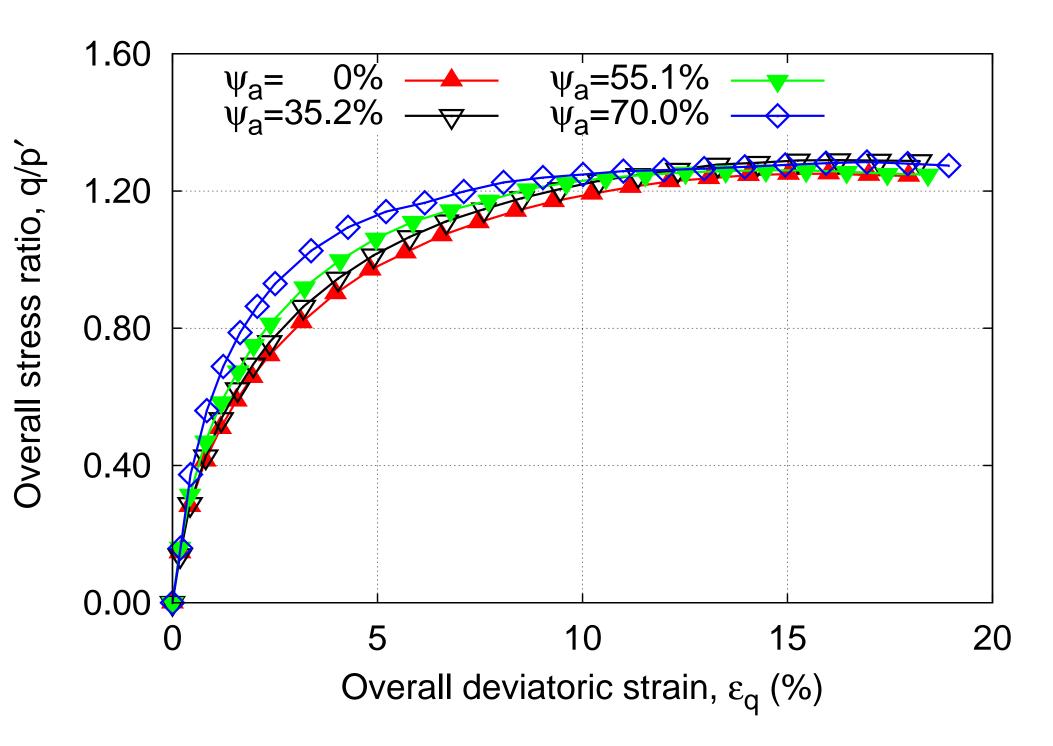


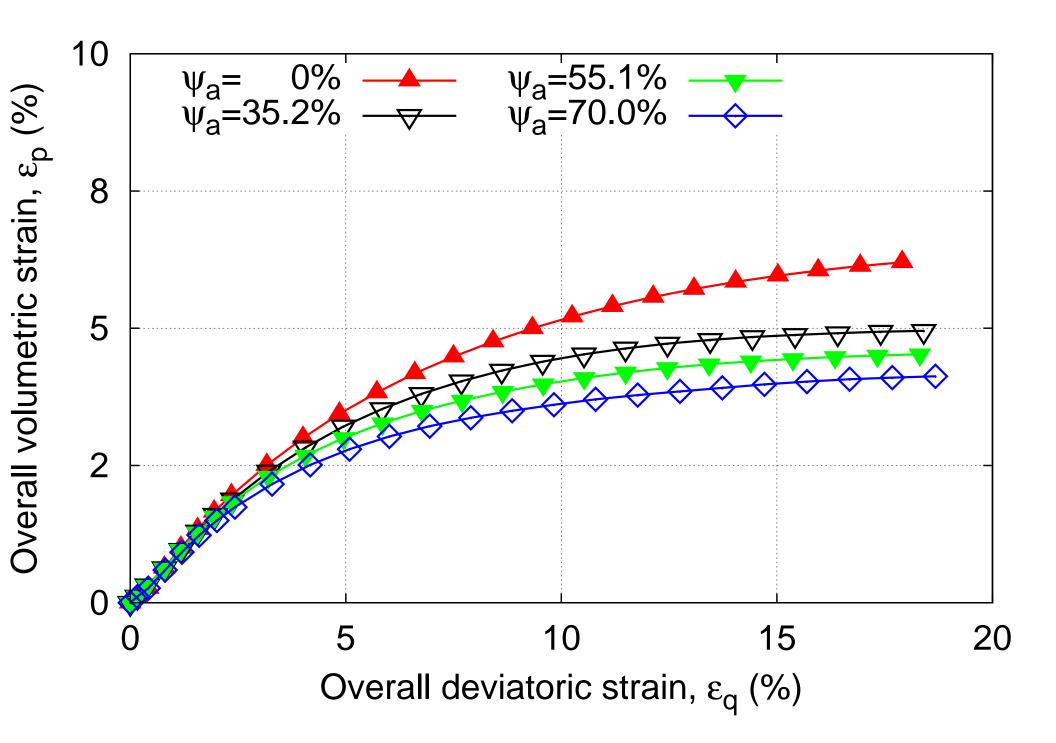


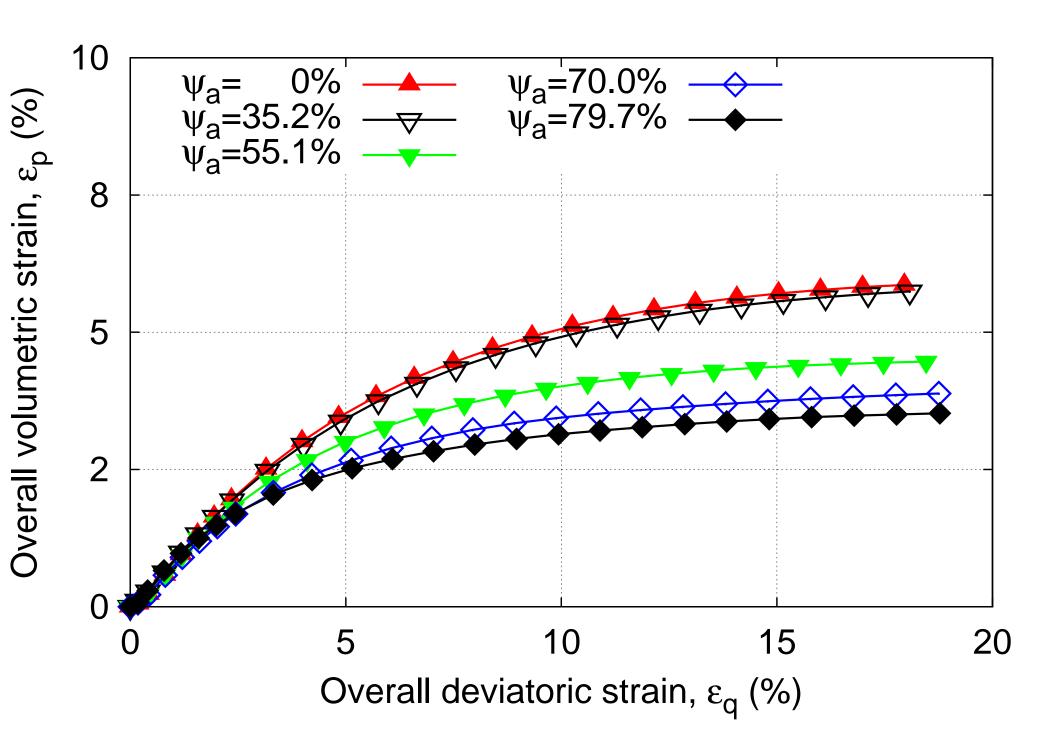


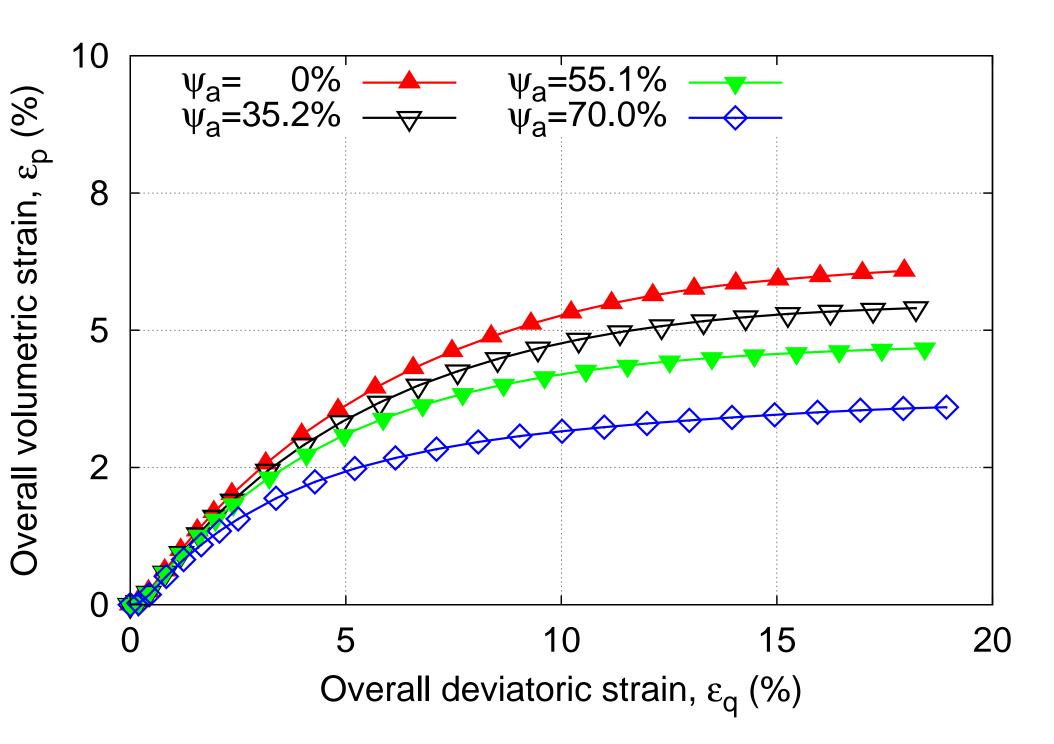


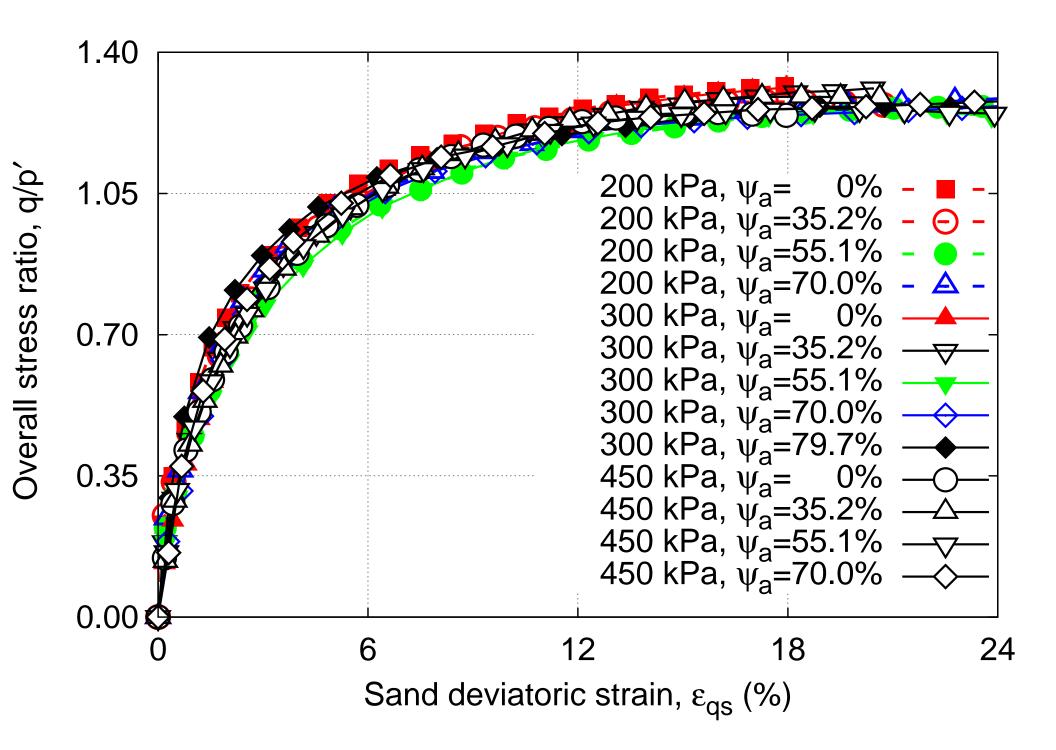


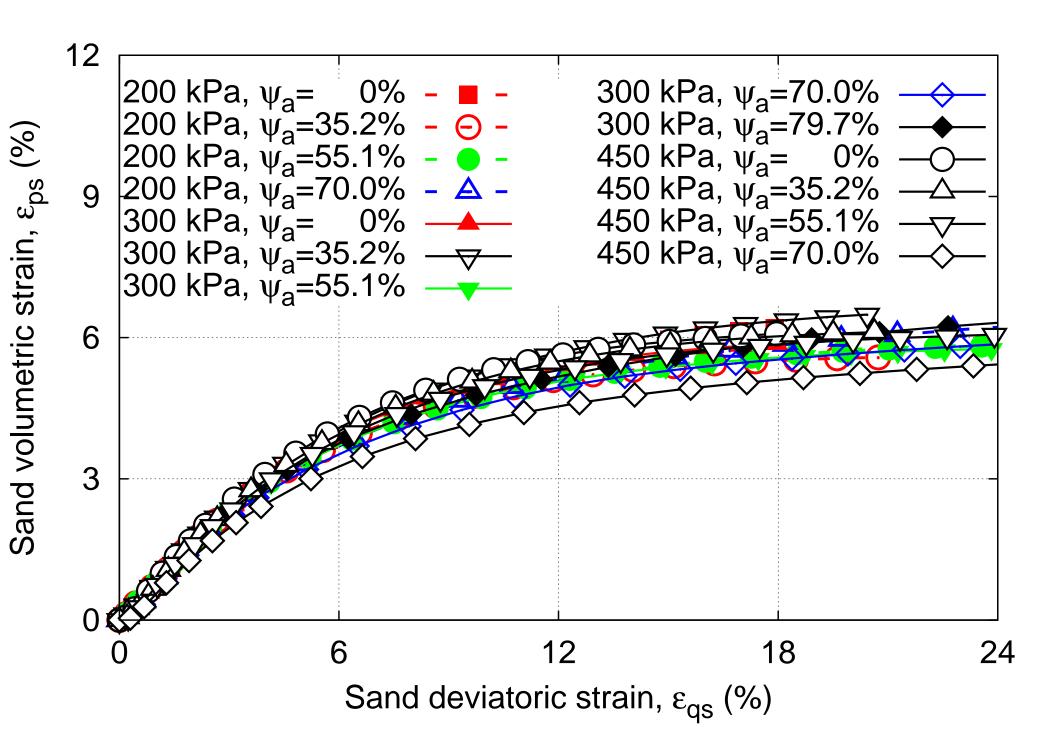


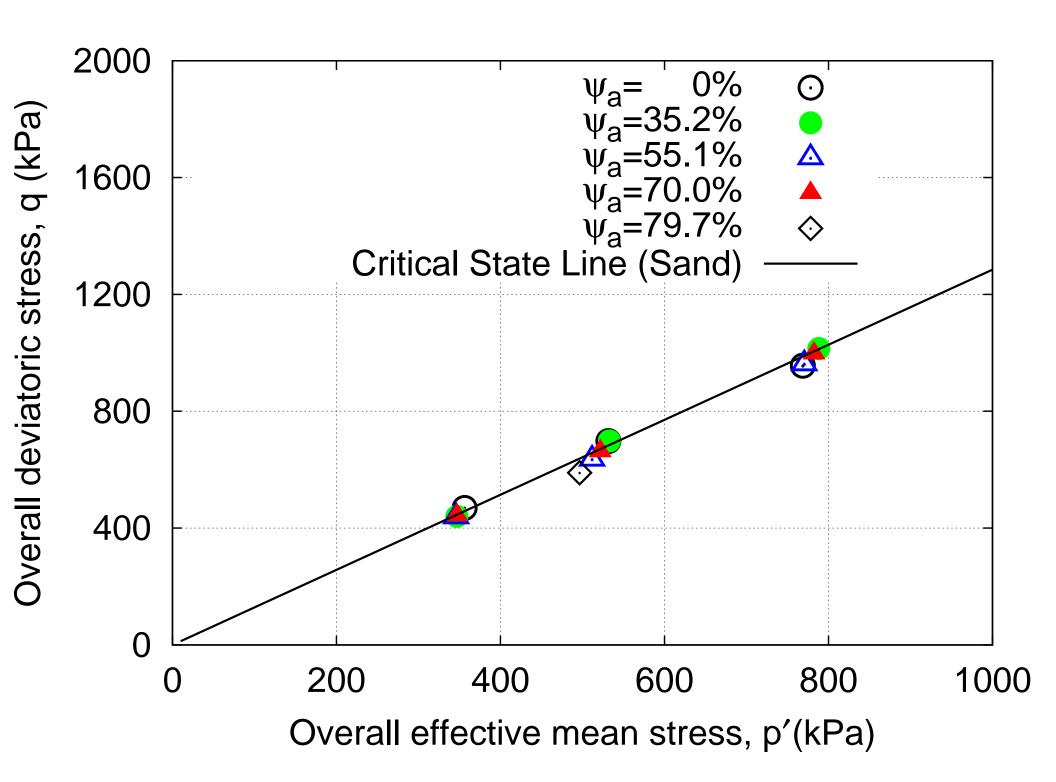


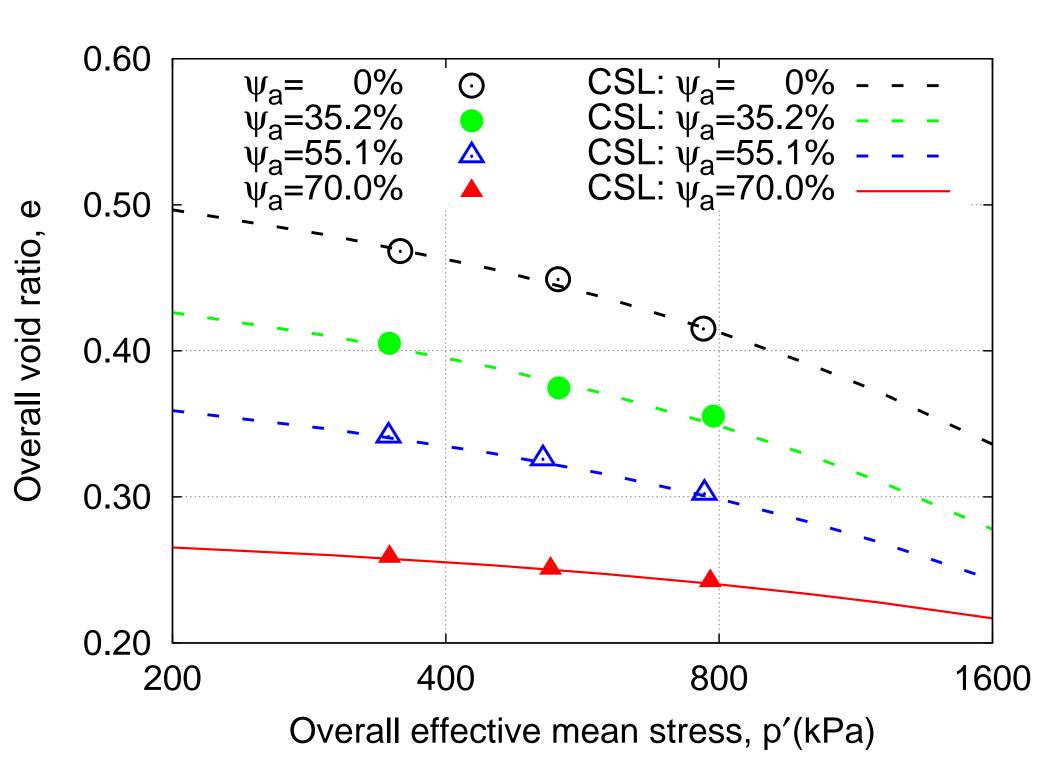


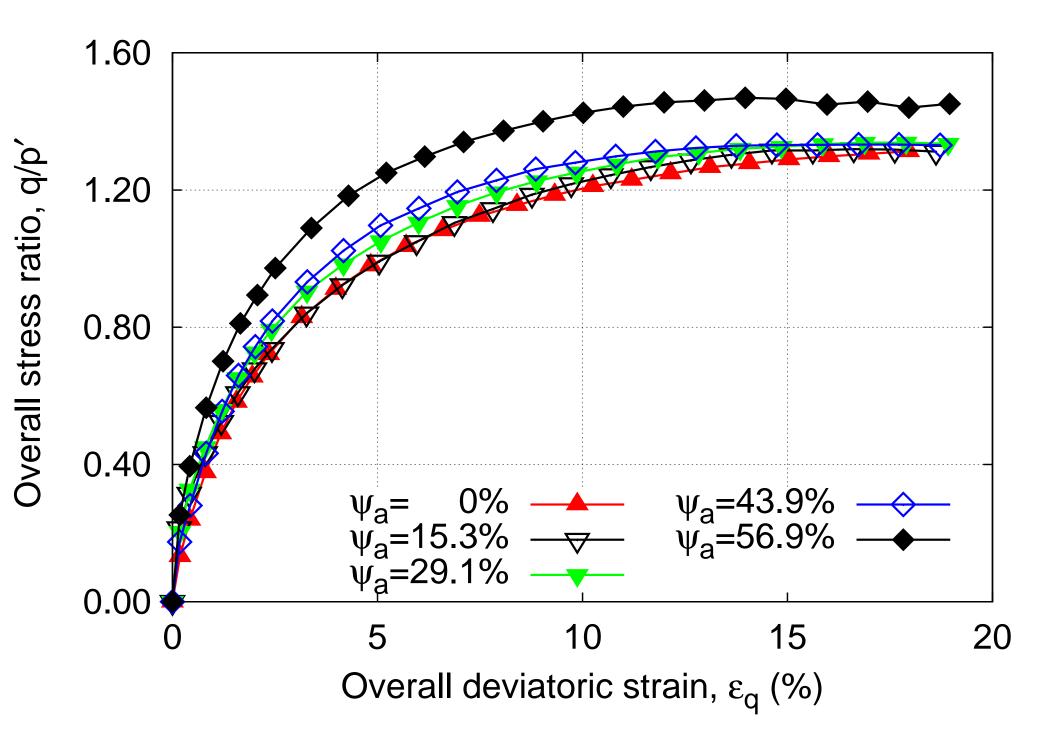


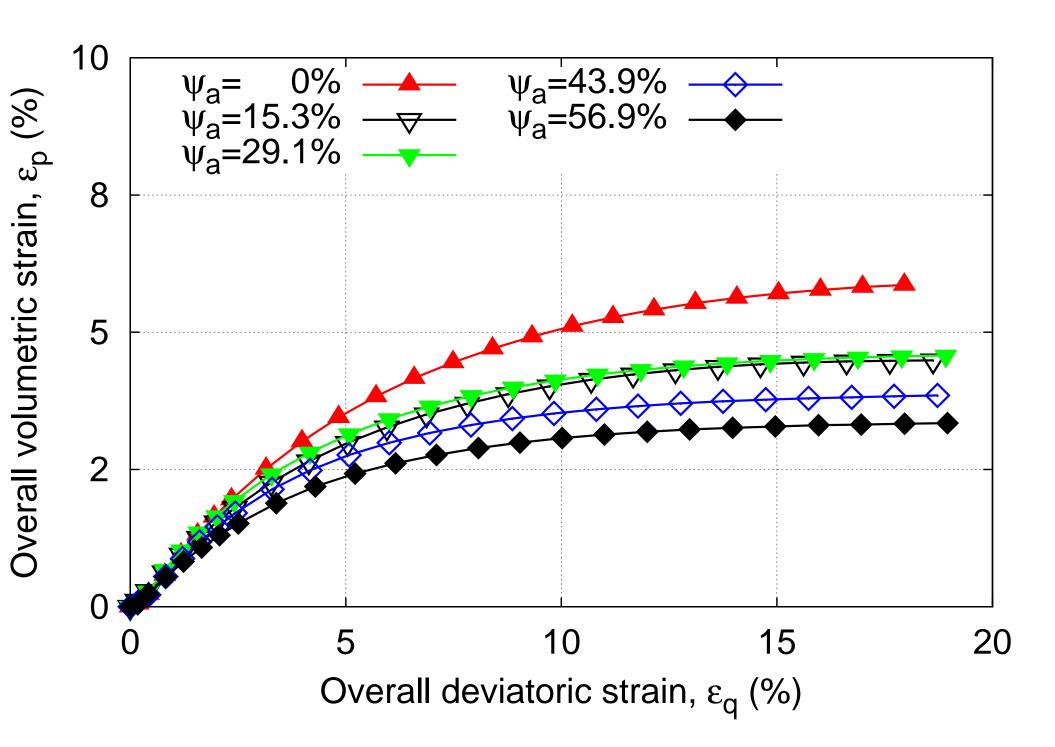


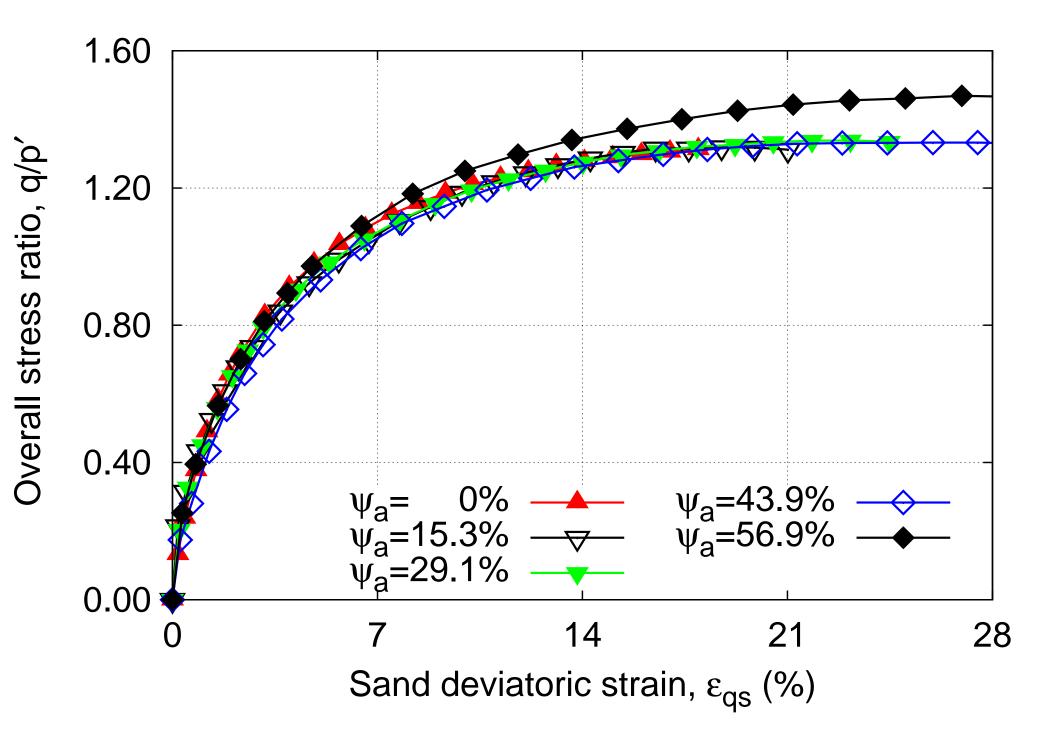


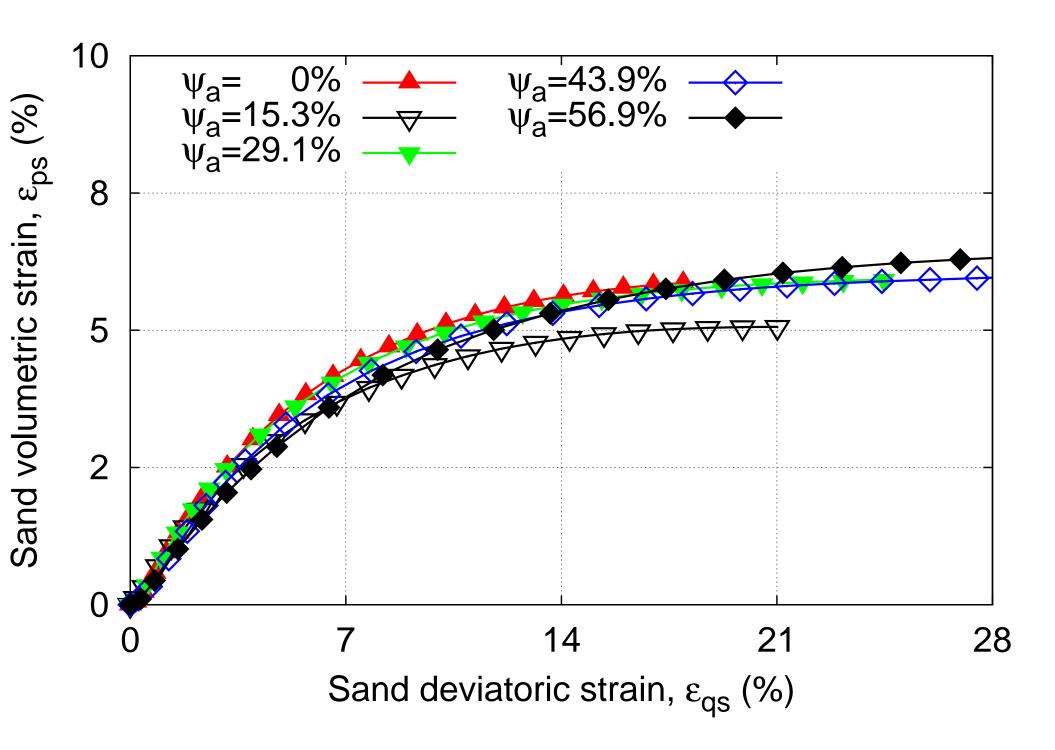


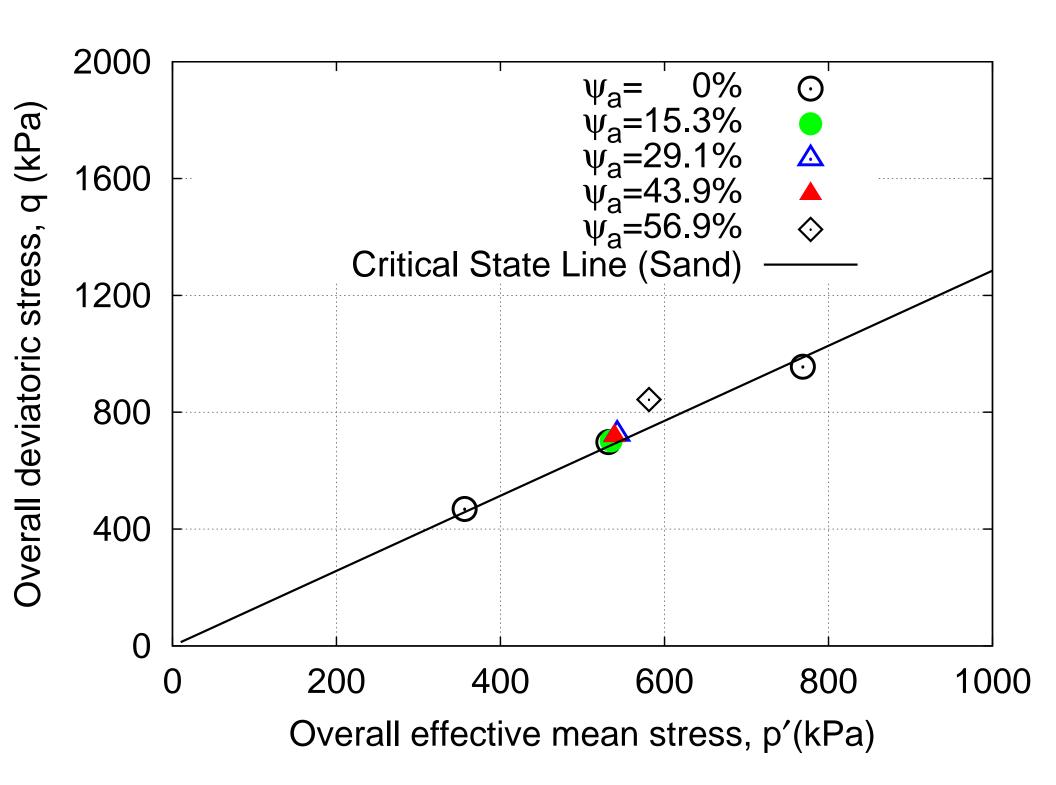


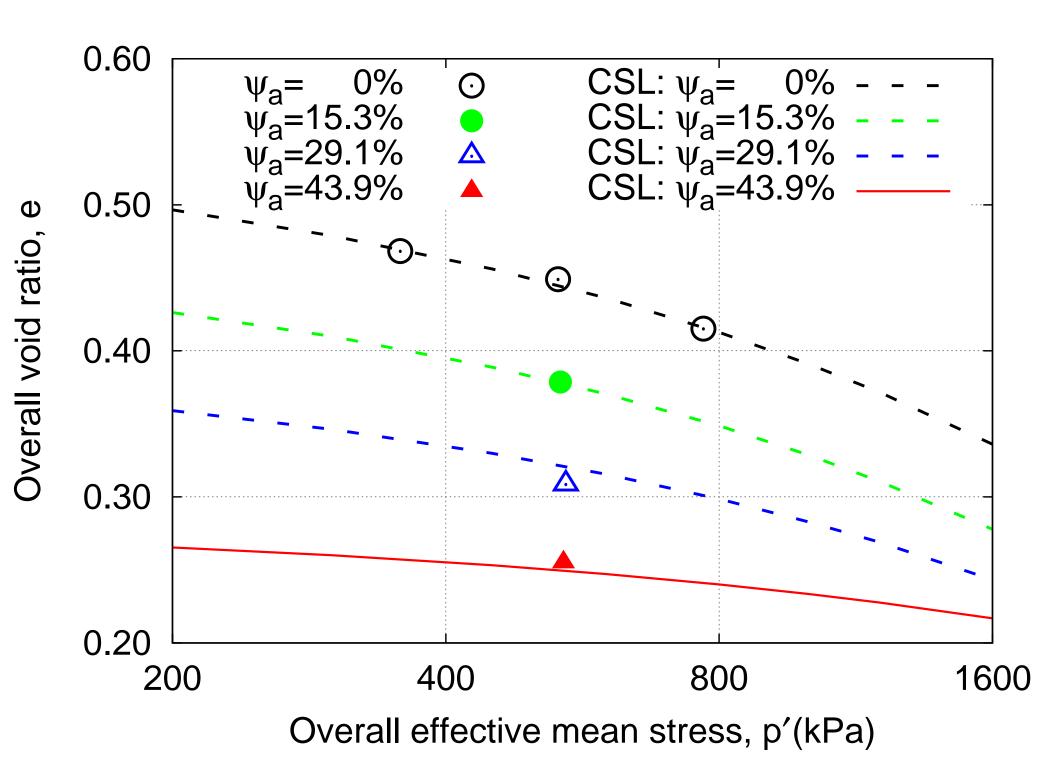


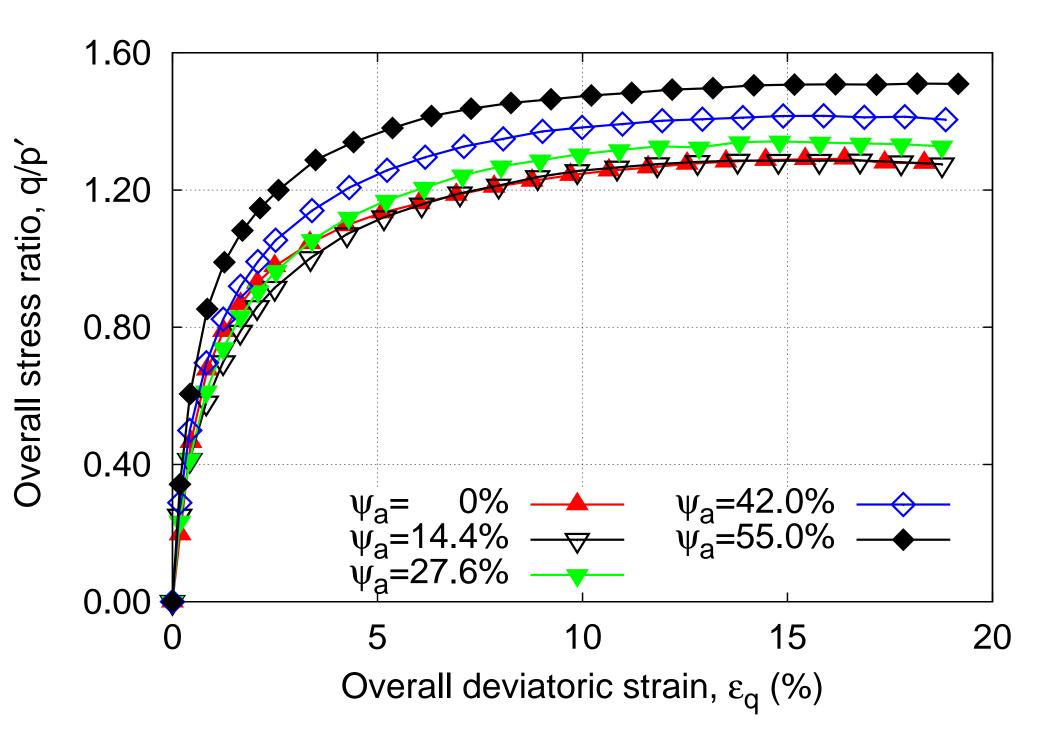


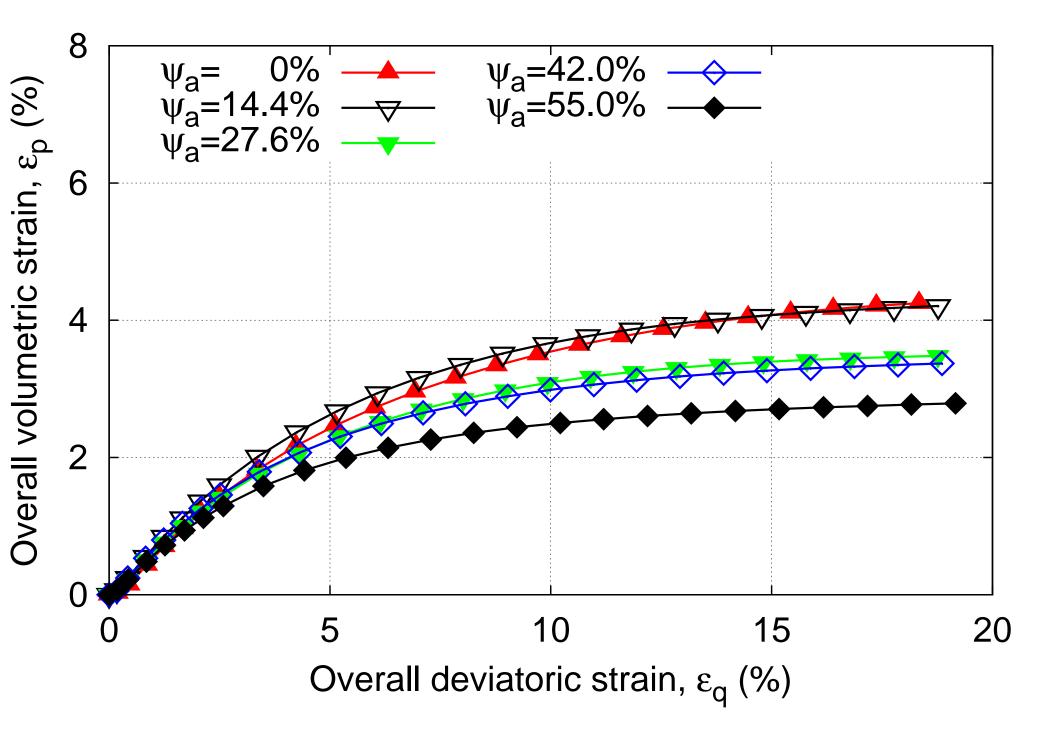


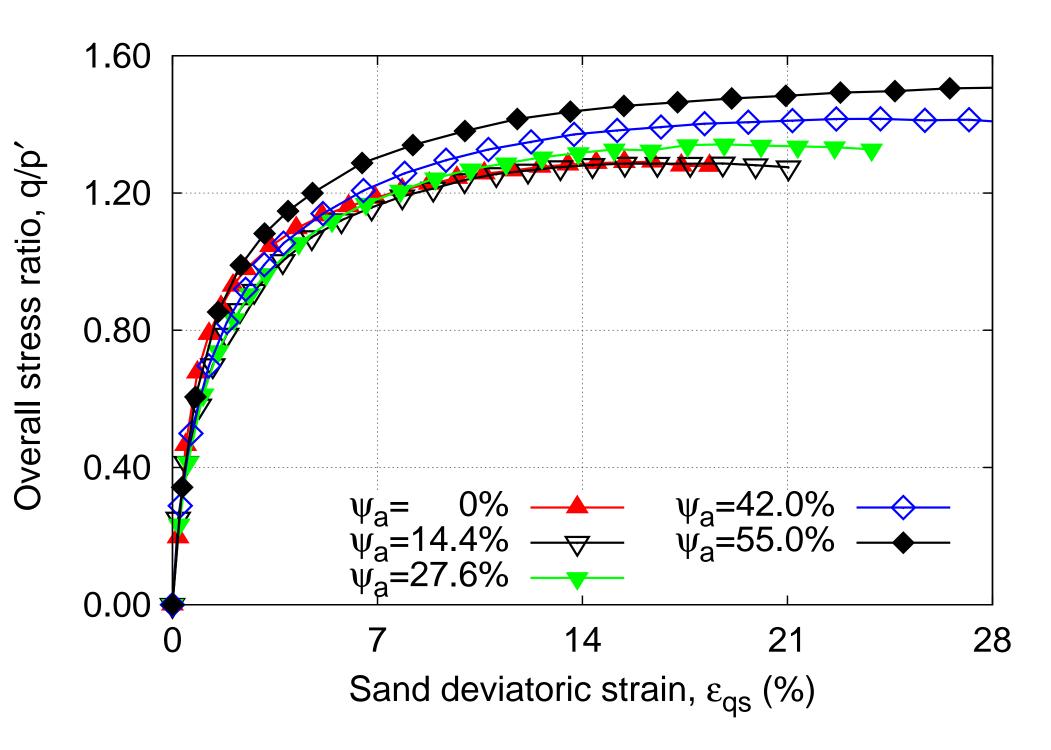


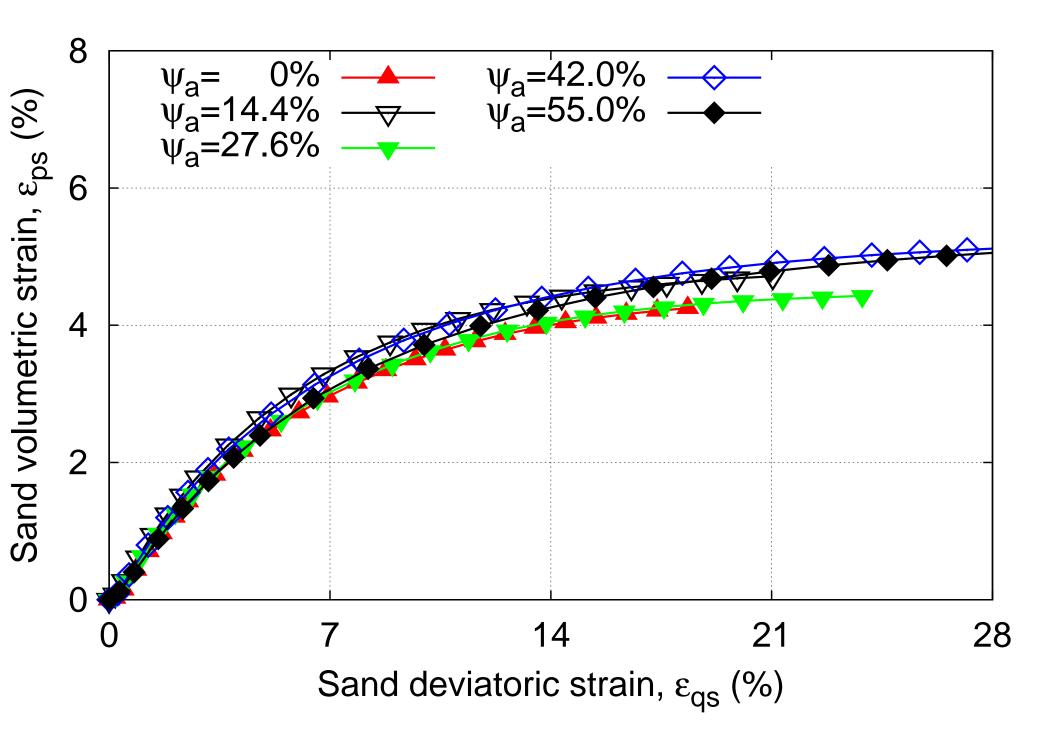


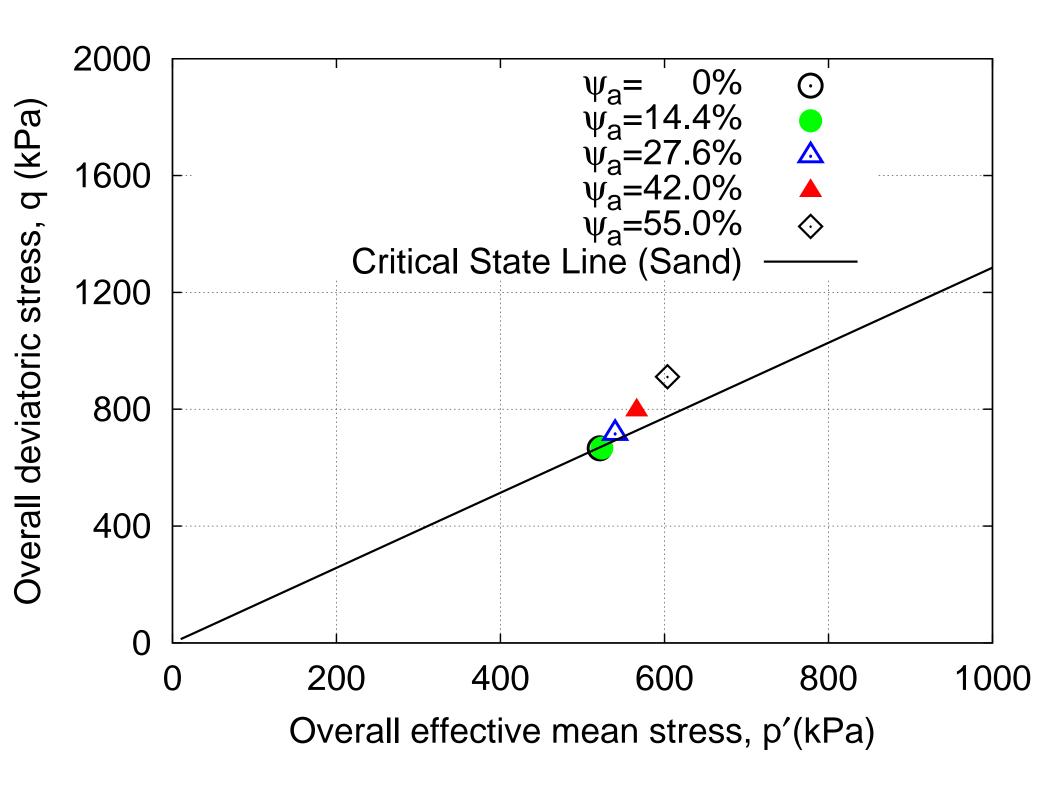


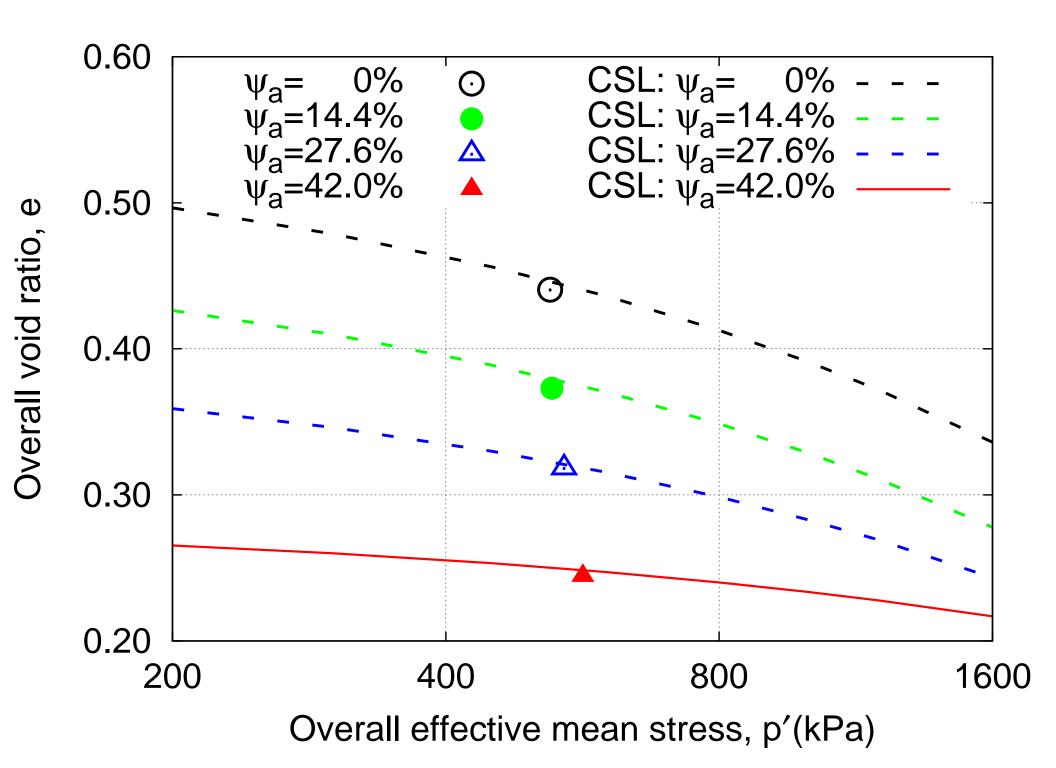


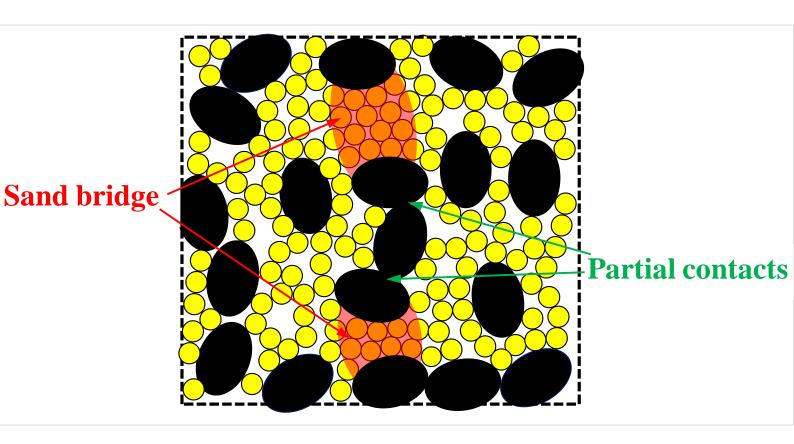












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