

22 cycle. Also, the role of the integrated BIM model as an information hub between the building design
23 and building construction has been identified.

24 **Research limitations/implications:** The project and production views of building and construction
25 are employed in this study because the research purpose is to link the BIM-based IDM to lean
26 construction. Although this mixed perspective may undermine the theoretical foundation of this
27 study, the comprehensive understanding of implementing lean construction with BIM in the
28 building project can be gained.

29 **Social implications:** This study provides a mixed perspective to understand how BIM-based IDM
30 realise lean construction and implications for implementing lean construction with BIM through
31 IDM.

32 **Originality/value:** This study provides new insights into IDM in a building project and presents
33 BIM-based frameworks for IDM to achieve lean construction with BIM.

34 **Keywords:** Building information modelling (BIM), Lean construction, Integrated data management
35 (IDM), Project management, Virtual design and construction (VDC), Building production

36 **Article Type:** Research paper

37

38

39 **Introduction**

40 The production of facilities in the built environment is organised as projects. The project
41 accommodates multiple production teams with various interests, responsibilities, and specialties ,
42 and involves numerous procedures and works. Accordingly, handling the information generated in
43 the process of building production can be an arduous task to complete. This issue becomes more
44 acute, with the segmented feature of the built environment sector (Dawood et al., 2002, Beatham et
45 al., 2004, Egan, 1998).

46 To improve the efficacy of information management, a series of information and communication
47 technologies (ICTs) have been introduced to the built environment. These ICTs have a profound
48 influence on the building project from both technical and managerial perspectives (Froese, 2010,
49 Adriaanse et al., 2010, Jacobsson and Linderoth, 2010). Yet, it is difficult to analyse such influence
50 of ICT on the built environment in general as the adoption of ICTs involves a large volume of
51 complex work embedded in various procedures (Leite et al., 2016).

52 Building information modelling (BIM) is one type of ICTs that affects the different levels of the
53 building sector (Pour Rahimian et al., 2014). BIM is originally referred to as the ‘building
54 description system’ by Eastman et al. (1974) and has developed for several decades along with its
55 extensive practical application. BIM enables a digital simulation for building and construction,
56 provides building information for project activities and facilitates the realisation of project
57 objectives (Bryde et al., 2013, Azhar, 2011). In addition, BIM updates the context for the participants
58 to work in regarding the different aspects of building projects (Succar, 2009, Wang et al., 2014,
59 Wang and Chong, 2015). With regard to different aspects, BIM visualises a building product and
60 simulates the building construction process from multiple dimensions (Yarmohammadi and Ashuri,

61 2015, Ding et al., 2014). However, the application of BIM in building projects is not limited to this
62 scope.

63 The application of BIM in the built environment can contribute to lean construction. Several
64 pieces of evidence on this point have been captured in the academic literature. Firstly, BIM and lean
65 construction share a few common principles in their implementation, although they have developed
66 from different backgrounds and foundations (Sacks et al., 2010a, Bhatla and Leite, 2012). Secondly,
67 the simulation of the building production process through BIM facilitates the achievement of
68 transparency in the project work, enables different participants to collaborate with one another and
69 integrates the project process (Sacks et al., 2009). Moreover, BIM models can be applied as a
70 “Kanban” for the production system to coordinate production planning in construction (Sacks et al.,
71 2010b). The further exploration links BIM to the Last Planner System that allows dynamic project
72 control based on visualisations of the building process (Bhatla and Leite, 2012). Although a few
73 findings are presented in this area, the use of BIM to achieve leanness in the building project remains
74 unexplained. In addition, lean construction is seldom associated with information management,
75 especially integrated data management (IDM) in the building project. This area is worth further
76 investigation.

77 From the perspectives of building production and building projects, this study clarifies the
78 building design and construction process to explore a BIM-based approach to enable IDM in the
79 building project. The following discussion focuses on how leanness in building design and
80 construction is achieved with BIM and VDC in the project. BIM-based frameworks for IDM have
81 been developed to handle miscellaneous information and data, as well as promote multidisciplinary
82 communication and collaboration in building design and construction.

83 *Key issues for IDM in the building project*

84 Projects in the built environment are naturally expanding and becoming substantially complex
85 (Baccarini, 1996, Williams, 1999, Chan et al., 2004, Lu et al., 2014). Handling massive information
86 through the building life cycle is a fundamental issue encountered by numerous current projects.
87 Moreover, the segmentation of building production (Baiden et al., 2006, Bouchlaghem et al., 2004,
88 Jørgensen and Emmitt, 2009) aggravates this issue. Accordingly, it is difficult to realise IDM with
89 fragmented procedures and various organisations of the building project. However, the building
90 sector is updating its practice in handling information with the introduction of ICTs, especially BIM.
91 Thus, a profound impact has penetrated the building sector; and construction management is shaping
92 a new paradigm (Froese, 2010, Hyde, 2017, Khosrowshahi, 2017). At the meantime, the
93 implementation of IDM remains to be clarified when ICTs are diffusing into the built environment.

94 One of the major IDM-related issues is information loss in different project stages. Figure 1
95 illustrates that the conventional practice in the building project is accompanied by loss of data and
96 information at different stages of the building life cycle, which leads to loss of information value
97 for following stages and an improved approach is needed to retain information value (Smith, 2008).
98 Hence, one of the major requirements of IDM in the building project is to integrate building
99 information and data through different stages and avoid loss of information value.

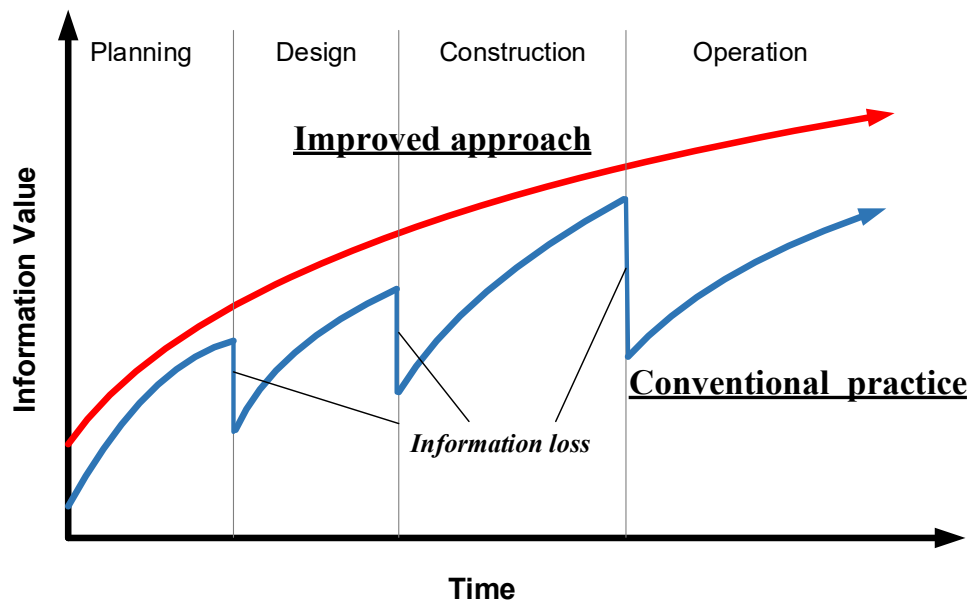


Figure 1. Information value: Conventional practice and improved approach (adapted from Smith, 2008)

Another key issue of IDM is information asymmetry. Sudarsan et al. (2005) explained that product lifecycle management (PLM) requires the integration of product information from all participants and organisations along the product life cycle. Xue et al. (2007) explained that the information asymmetry in the construction process can result in obstacles in communication and collaboration among the stakeholders. Thus, the systematic management and sharing of information and data are of immense significance due to the demand for multiple disciplinary collaboration (Bresnen et al., 2003, Caldas et al., 2002).

Lean construction with BIM-based IDM: From building production to building projects

Koskela and Dave (2008) suggest the efficiency of building production be enhanced with the effective integration of building process and information technology. Moreover, the integration of

114 design and construction towards lean construction requires a lifecycle perspective of the building
115 project (Jørgensen and Emmitt, 2009). Based on these perspectives, the research on building
116 production to achieve lean construction with PLM and IPD and VDC to conceptualise the building
117 project using BIM is investigated with a synthesised literature review.

118 *Lean philosophy in construction*

119 From a broad perspective, the concept of 'leanness' represents 'a quest for structural flexibility
120 involving restructuring, downsizing and outsourcing' (Green and May, 2005). In further, 'lean
121 construction' originates from lean production and introduces lean philosophy and techniques from
122 the manufacturing sector to the built environment sector (Koskela, 1997, Howell, 1999). Without a
123 standardised definition, however, the built environment sector needs to redefine 'lean' with
124 reference to the building production system (Jørgensen and Emmitt, 2008). Ballard and Howell
125 (1997) identify the two major principles in lean construction to achieve stable workflow and practice
126 lean construction: structuring the upstream inflow and improving the downstream performance of
127 the production process. Moreover, Salem et al. (2006) integrate theory to the practice of lean
128 construction and develop four basic principles, namely, control of flow variance, process levelling,
129 transparency in work and continuous improvement. Meanwhile, lean construction shall also focus
130 on value creation as Koskela et al. (2002) point out that "'lean' is a way to design production systems
131 to minimize waste of materials, time, and effort in order to generate the maximum possible amount
132 of value" . The value creation of the building process and production also has different
133 interpretations. The discrepancy between unified value in building design and construction, and
134 customer-oriented value can lead to different theoretical frameworks and practical applications
135 (Winch, 2006, Jørgensen and Emmitt, 2008).

136 *PLM in building production an integrated lifecycle approach*

137 PLM is a concept that advocates to manage the production with organised and structured lifecycle
138 information of the product (Ameri and Dutta, 2005). Developed from product data management, the
139 implementation of PLM relies on ICT systems and integration frameworks (Srinivasan, 2011,
140 Abramovici, 2007). Apart from manufacturing, PLM has also attracted a few interests in building
141 research, particularly when information management is concerned (e.g. Hartmann et al., 2009,
142 Popov et al., 2010). As information handling is a prerequisite procedure for implementing building
143 production, emerging ICTs in the built environment are the arms that extend the effort to achieve
144 considerably efficient building production through an integrated lifecycle approach. Computer-
145 aided information processing establishes an interactive human-computer collaborative environment
146 to enable project organisations to render substantially reliable decision-making based on predictive
147 information rather than descriptive information (Liston et al., 2003). The effective collaborative
148 decision-making is significant to further execute a project in terms of improved coordinating
149 disciplines, avoiding conflicts and eliminating rework. Moreover, a few requirements for effort in
150 construction informatics include structuring the modelling of process and products, improving the
151 quality of decisions and thoroughly maximising the application of modelling techniques (Tizani and
152 Mawdesley, 2011).

153 *Virtual design and construction: Visualising building projects with BIM*

154 Virtual design and construction (VDC) gradually becomes a common practice in the built
155 environment with the support of construction ICTs, particularly BIM. With lean principles, VDC
156 can improve product value and avoid waste in building production (Björnfot and Jongeling, 2007).
157 According to Popov et al. (2010), VDC provides sources for planning and decision-making to

158 develop projects in an early stage. In addition, VDC is suggested as an effective tool to realise the
159 lean IPD (Khanzode et al., 2006). The BIM models are commonly the vehicles of VDC, wherein
160 the building product and process are simulated.

161 To conceptualise the project production, work breakdown structure (WBS) and product
162 breakdown structure (PBS) are two fundamental categories to refer to. Globerson (1994) points out
163 that WBS shapes the work packages of a project and a well-communicated WBS among project
164 organisations is of great importance to collaborative efforts. At the meantime, the introduction of
165 product breakdown structure (PBS) by Turner and Cochrane (1993) provides a clear view to analyse
166 the building product. Some following studies indicate WBS is expanding from PBS (Chua and
167 Godinot, 2006, Zhou et al., 2010). Sorting PBS out of WBS enables a product orientation towards
168 the project and mapping their relations gives new insights to organise the project production.

169 Meanwhile, BIM is more adaptive to PBS than to WBS (Liu et al., 2015). Planning the package
170 of construction work through BIM still has difficulties (Liu et al., 2016). Thus, one of the key
171 objectives for applying BIM in building production is to visualise the product packages with PBS
172 rather than the construction work. Additionally, BIM enables the modelling of the building product
173 and simulation of the building process in advance, thereby further enabling project teams to have a
174 considerable product-oriented view on the production (Watson, 2011, Kymmell, 2007).

175 *Enabling IPD to achieve unified project value with BIM*

176 As an empirical observation from the practice of building projects, the MacLeamy curve (The
177 American Institute of Architects, 2007) illustrates that the IPD effort in the early stages of the
178 building project can reduce changes, as well as possible rework and waste. As the early stage of the
179 building project has substantial impact on cost and product functions, the IPD process leverages the

180 project value by reversing the major coordination effort to an earlier stage. This process enables
 181 more effective value creation compared with the traditional design approach, thereby serves for the
 182 project to achieve unified project value.

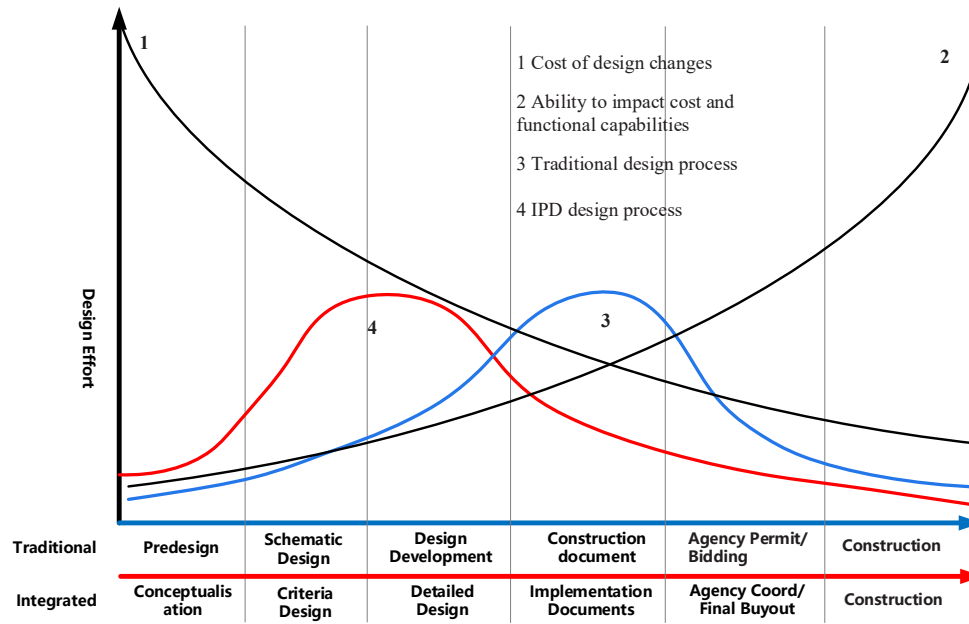


Figure 2. MacLeamy curve (Adapted from The American Institute of Architects, 2007)

185 The application of BIM in building construction mitigates the effects of information asymmetry
 186 (Forsythe et al., 2015). In one aspect, BIM is often regarded as a tool to support integrated project
 187 delivery (IPD) (Azhar, 2011, Succar, 2009, Bryde et al., 2013). In another aspect, BIM can enforce
 188 project management through information management, while the implementation of BIM with
 189 project management relies on information systems for support (Hartmann et al., 2009). Yet, the
 190 effects of BIM to alleviate information asymmetry may not be limited to the two aspects.

191 This implementation of BIM also serves as a propellant to the advance of the built environment
 192 sector and triggers the re-engineering of the building process in projects (Mihindu and Arayici, 2008,
 193 Jordani, 2008, Egan, 1998). The integration of BIM and PLM in a project requires a systematic

194 effort from various teams and disciplines with problem-solving interactions through the project life
195 cycle (Hartmann et al., 2009). According to Shou et al. (2017), capturing the structure of value chain
196 and matching lean principles and with the appropriate arrangement of flows are critical to achieving
197 the values. However, the changing of project approach and production workflows in this process
198 has rarely been discussed. These issues require exploration, which is discoursed in the succeeding
199 section of this research.

200 **Research approach**

201 The research project involves the development of an office building project owned by a local
202 research institute in building design from Chengdu, China. As a building research institute, the
203 owner has both practical and research interests for this project. The practical concern involves
204 managing the project and achieving efficient production to further minimise cost and efforts. For
205 the research purpose, the owner intends to explore a project management approach with the
206 implementation of BIM, which is in agreement with the researchers of this study.

207 As a collaborative research project, the researchers served as consultants and collaborated with
208 the owner to develop a BIM-based approach to manage the design and the related processes. The
209 participation of the researchers in this project lasted until the end of the design stage. Due to this
210 fact, the ethnographic-action research approach is adopted to implement the study. The ethnographic
211 approach is applied in construction research to establish theories and collect data through
212 observation and interaction with participation (Phelps and Horman, 2009, Pink et al., 2010) and
213 action research probes into practical issues and develop theories in the relevant context (Azhar et
214 al., 2009, Liu and Anita, 2015).

215 The researchers are primarily responsible for leading BIM process and directing BIM

216 implementation in the project to generate actual value for the project. Through interactions in the
217 project, the researchers compose the implementation strategies and measures together with
218 practitioners. Research data and evidence are obtained via participative observation, including direct
219 observation, informal interviews, document analysis, and reflections on the actual situation.

220 *Research design*

221 As an ethnographic-action research, the principal purpose of this study is to explore a lean
222 production method with BIM-based IDM. Design science is employed as a research protocol to
223 organise the ethnographic case study. The design science research guidelines (Dave and Koskela,
224 2009, Von Alan et al., 2004) have been followed accordingly to achieve robustness. The major steps
225 of this part include conducting the case study, as well as collecting and analysing data and evidence
226 (Yin, 2013). Table I presents the details of this research approach.

227 Table I. Design-science research approach in this study

Design science method guidelines	Corresponding procedures in the case study
1. Design as an artefact	The BIM models have been built in accordance with the building product information.
2. Problem relevance	BIM and lean construction have many common interactions; thus, realising lean construction with BIM solutions is a promising undertaking.

3. Design evaluation	The project plan has been evaluated by various participants of the project for its execution together with some external experts for the application of BIM.
4. Research planning and optimisation based on rigor and possible results	This research assesses the feasibility of the potential BIM solutions in a project, investigates the design process of a building, maps the necessary procedures in its construction and provides an effective reflection on the method of achieving lean construction.
5. Conducting the case study	The case study has been conducted with a few technical data and managerial evidence captured for interpretation.
6. Analysis of the findings	The findings have been analysed and discussed.

228 However, as the researchers have fairly strong influence in the project, the action research
229 approach is followed in research planning and optimisation.

230 *Design evaluation*

231 Referring to two previously executed project plans, the execution plan for the current project was
232 devised by the consultants in accordance with the project objectives of the owner and the

233 requirements of BIM implementation. The newly compiled plan was evaluated by different project
234 teams for its execution and external experts for the application of BIM. After a few meetings for the
235 purpose of collaboration, the project plan was revised and eventually approved. Additionally, the
236 scope of the BIM application was limited to a feasible and necessary level. The evaluation activities
237 are as follows:

- 238 (1) initial discussion of the project objectives and requirements of the BIM application;
- 239 (2) evaluation of the project execution plan and application of BIM; and
- 240 (3) BIM model test and revision of the project plan to achieve project feasibility and efficiency.

241 *Research planning and optimisation*

242 The research interest of this project can be maximised as the owner is a research institute that is
243 interested in the research on the implementation of BIM. During the project, the owner proposes the
244 need for a collaborative information system; hence, a multidisciplinary platform has been
245 outsourced from an application service provider. Thereafter, the BIM models with the
246 multidisciplinary lifecycle information of the building are accommodated by the platform, serving
247 as part of the information system. Accordingly, an action research approach that references
248 Hartmann et al. (2009) has been adopted for the design of the integrated information system. The
249 basic steps are as follows:

- 250 (1) employing knowledge to reflect on experience and observation;
- 251 (2) identifying the related work;
- 252 (3) developing the integrated information system with BIM;
- 253 (4) implementing the integrated information system within the project; and
- 254 (5) observing the implementation and running the iterative improvement.

255 This approach can substantially investigate the effect of BIM from a systematic review for project
256 planning. Through this approach, moreover, interfaces have been achieved for the VDC process and
257 the building production; and continuous improvements have been exerted to the entire production
258 system. Finally, a holistic and dynamic view of the research project is also provided.

259 **Findings and analysis for the ethnographic-action research**

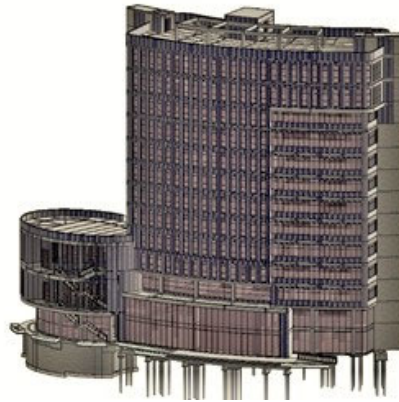
260 According to the design-science approach, the case and actions have been studied and analysed from
261 the technical and managerial perspectives to investigate the application of BIM to project approach
262 and production workflow.

263 *Technical perspective: Modelling building products through PBS*

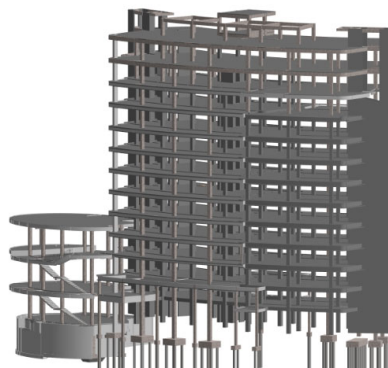
264 The building information models are central to BIM. Thus, the analysis is developed from several
265 building information models that are retrieved from a case of an office building. This case is a pilot
266 project to systematically implement BIM with project management throughout the project life cycle.
267 Different models had been established to visualise the product, and the relations of the models are
268 identified.

269 *Multidisciplinary global model and single-disciplinary models of the building*

270 First, the multidisciplinary integrated model (Figure 3) of the entire building is built by
271 incorporating the structure model (Figure 4) with the architectural model. However, due to the
272 insufficient information in other disciplines (i.e., scaffold and building services) or aspects (i.e.,
273 schedule and cost) of later stages, the integrated model continues to encompass other forms of
274 building information and expand through the building life cycle.



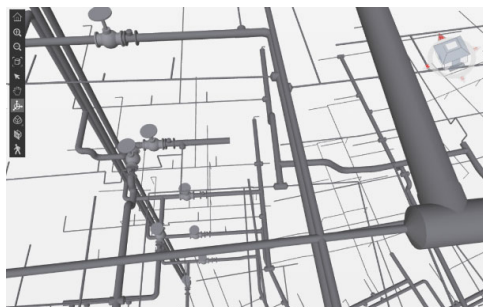
275 Figure 3. The multidisciplinary integrated model at an early stage of the building design



276 Figure 4. The designed structural model of the building

277 *Models of the different disciplines of the building*

278 The different disciplines have been individually modelled due to the specialised nature of the
 279 production work, which is similar to a line production. However, the disciplines are supposed to be



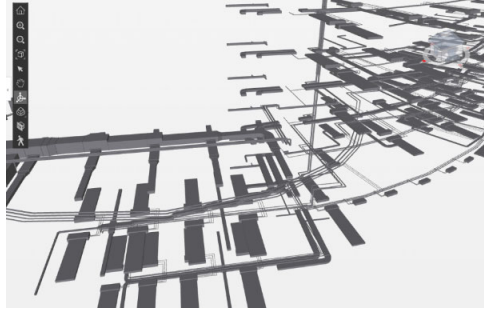
280 integrated during production to achieve synergy and avoid clashes since a building is a relatively

281 large and complex product. Figure 5 provides the examples with the designed plumbing model.

282 Figure 6 shows the designed ventilation model.

283 Figure 5. The designed plumbing model of the building

284



285 Figure 6. The designed ventilation model of the building

286 *Models of the different parts of the building*

287 Models that represent the different parts of a building have been utilised. Accordingly, constructing

288 the building facility by parts is a typical practice since it is generally a giant block product. Figure

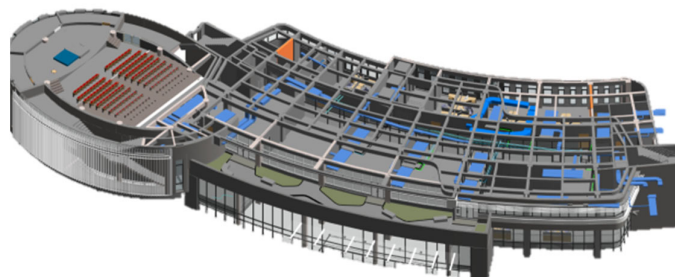
289 7 shows a model that represents an integrated substructure of a building with information on various

290 disciplines. The models of the different building parts can be used to explicate the integrated project

291 deliverables of different production teams for further collaborative undertakings because the

292 production of different parts can have overlaps and conflicts. For example, Figure 8 shows the

293 details of clash detection that had been previewed prior to the construction stage of this project.



294

Figure 7. The model of a building part

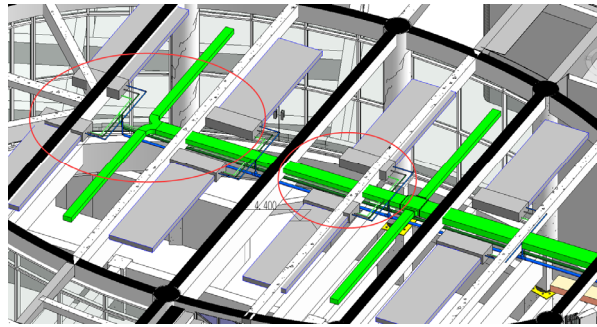


Figure 8. Clash detection

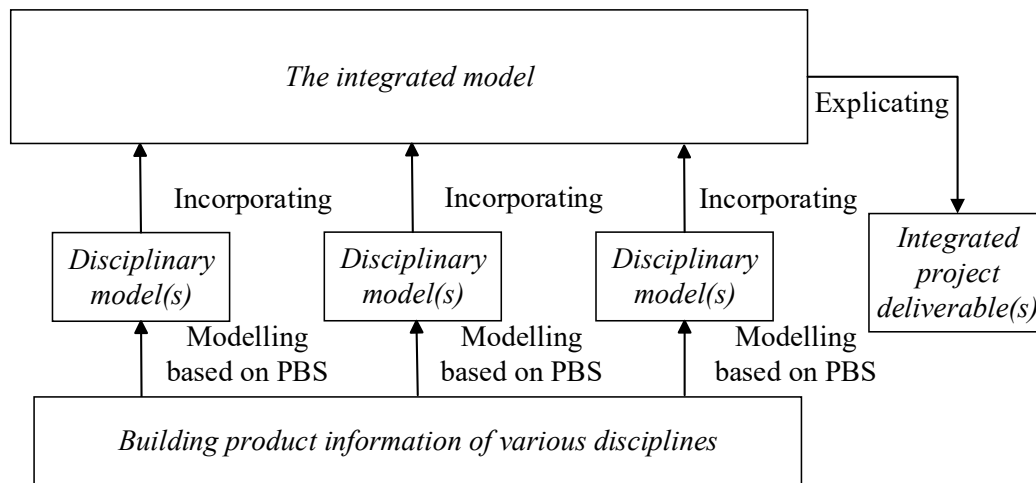
Managerial perspective: Managing IDM with integrated BIM model through the VDC approach

To manage the BIM models, an IDM perspective has been adopted to investigate the VDC approach. On the one hand, the modelling of building products during the design-oriented approach refers to building information by different disciplines according to the practice of design. On the other hand, the construction-oriented approach requires an integrated approach to visualise the information of the building process, but then to explicate building information for the real building construction. Although the modelling proceeds at the design stage of the project, the data that the model processes include the lifecycle information of the building based on VDC.

The design-oriented VDC approach: From separation to integration

As proposed by the owner, the demand for an integrated BIM model has been identified to integrate the segmentation of models from various disciplines, thereby enabling IDM. The analysis of the case indicates a framework for IDM with BIM in the building project (see Figure 9). An integrated model incorporates various disciplinary models used in the different stages of the VDC process, as well as explicates multidisciplinary building information for IPD. The single-disciplinary model

313 abstracts product information from the original building design information based on PBS, which
 314 involves information handling for building design. WBS is barely considered until the models start
 315 to serve for the production purpose as WBS reflects the relationships shaped by the building
 316 production organisations and activities.

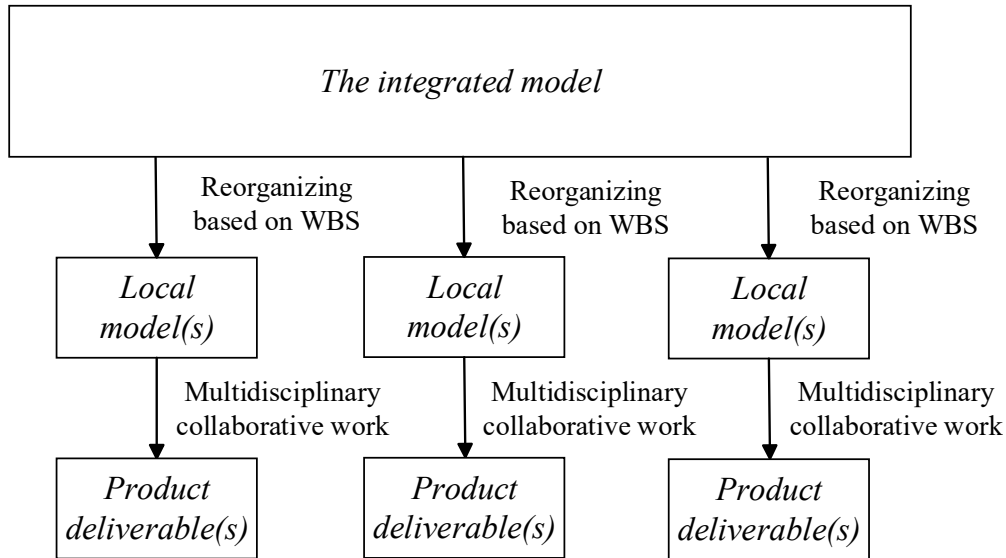


317
 318 Figure 9. Framework for design-oriented VDC approach with the integrated model and BIM

319 models of different disciplines

320 *The construction-oriented VDC approach: From integration to separation*

321 Meanwhile, managing models of different building parts follows a relatively different approach as
 322 presented in Figure 10. The segmented BIM models to represent local parts of the building, namely
 323 local models have been modelled and integrated from the product deliverables in the design
 324 approach to provide a full image of the designed building with the integrated model. Yet, in the
 325 construction approach, the product deliverables shaped by PBS are developed from the local models
 326 separated from the integrated model. This process is of primary importance to organize construction
 327 activities through defining WBS with the deliverables.



328

329 Figure 10. Framework for construction-oriented VDC approach with the integrated model and

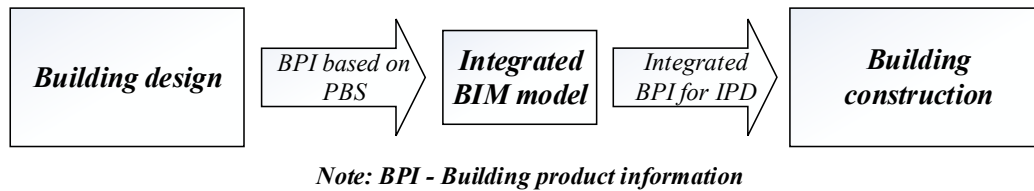
330 local BIM models

331 *Summary of findings: the VDC approach with integrated BIM model*

332 From the technical perspective, BIM advances building production by explicating building product
 333 information and PBS. It helps to achieve efficient information processing through a BIM-based
 334 approach. Whilst from the managerial perspective, BIM accommodates building information from
 335 different disciplinary teams to promote integrated project delivery and enables IDM through the
 336 building project life cycle for reliable decision making and project control. Both perspectives
 337 explain how leanness is achieved with the successful implementation of BIM in the process of
 338 building production.

339 To summarize the findings, the integrated BIM model serves as an information hub to bridge the
 340 gap between building design and building construction (illustrated in Figure 11). The key effect
 341 BIM has for lean construction is that it integrates building design and building construction and
 342 improves the information value. This in further restructures the workflow of the building production

343 and eliminates the waste caused by segmentation in the design and construction process.



344

345 Figure 11. The integrated BIM model as an information hub that coordinates building design and
346 building construction

347 Discussion

348 In this study, the VDC approach with the integrated model visualises product deliverables of
349 multiple disciplines to promote synergy, resolve conflicts and achieve efficiency. The further
350 interpretations of BIM in IDM explain how lean construction has been achieved.

351 *BIM as a visualisation tool to coordinate the design and construction workflow*

352 Firstly, the analysis reflects the function of BIM as a visualisation tool for product and workflow or
353 ‘Kanban’ as demonstrated by Sacks et al. (2010b). The BIM models provide explicate building
354 information to different participants in the design and construction processes. This approach is
355 against information asymmetry and promotes a common understanding of the building product
356 among the different stages of the project, thereby lowering the threshold for the collaborative effort
357 of the project teams. This production method is consistent with the principles of lean construction
358 and represents an implementable approach to achieve leanness with the BIM models incorporated
359 in the process.

360 *Th integrated BIM model as an information repository to retain information through*

361 *the building life cycle*

362 In the second place, the integrated BIM model retains the building information through the building
363 product life cycle. This model can serve as an information repository throughout the project life
364 cycle to avoid the loss of information value and maintain a steady flow of information. The
365 information from the BIM model can be employed to achieve effective planning and decision-
366 making, as well as, to implement PLM in further (Popov et al., 2010). The introduction of the
367 integrated BIM model leverages the information value across the different project stages. Given the
368 lack of modelling and simulation processes in the past, poor planning and decision-making appear
369 as design errors and are compromised with the revision of the design and rework that leads to waste.
370 The BIM-based IDM eliminates this type of waste in building projects.

371 *BIM-based IDM as a restructuring and re-engineering approach*

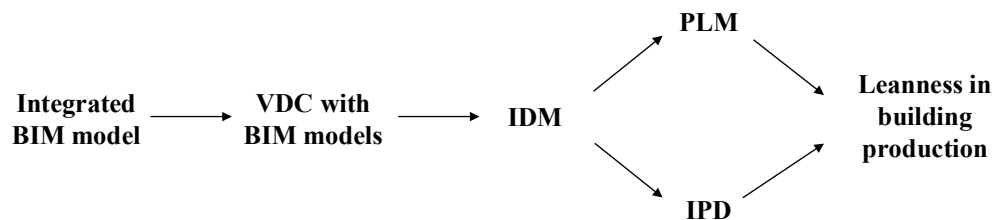
372 Thirdly, compared with the conventional building production approach, the BIM-based IDM
373 approach relies more on VDC to develop PBS and WBS. This approach is substantially product-
374 oriented, thereby eliminating unnecessary work procedures and achieving lean construction.
375 Consequently, the related project procedures will be restructured, and the production workflow will
376 be re-engineered because the integrated BIM model directly links building design and construction.
377 Moreover, virtual visualisation with multidisciplinary building information reshapes the mechanism
378 of cooperation, reduces coordination work and avoids rework and waste in the production process.

379 Given discipline-specified convention in design practice and the requirement of IPD in
380 construction work, BIM serves as a liaison process to bridge the discrepancy in handling the flows
381 of information and work. BIM-based IDM enables the building information to be passed
382 downstream and improved to avoid loss of information value. Furthermore, this process structures

383 the information flow in the design stage and integrates the information from various disciplines to
384 manage the production workflow. This analysis fits the fundamental principle for the
385 implementation of lean construction to “reduce inflow variation and improve downstream
386 performance” (Ballard and Howell, 1997).

387 *Achieving leanness in building production with BIM-based IDM: Fiesta of related*
388 *concepts*

389 In summary, this study employs a few concepts all that contribute to explaining how leanness is
390 achieved in building production with BIM-based IDM. Thereby, an illustration of their relations has
391 been captured in Figure 12. The integrated BIM model with building product information and data
392 from the disciplinary and local BIM models is a prerequisite to VDC to enabled IDM. Furthermore,
393 IDM integrates building product information and data from different project stages and disciplines
394 to realise PLM and IPD respectively. Finally, leanness is achieved in building production with BIM-
395 based IDM.



396

397 Figure 12. Achieving leanness in building production with BIM-based IDM

398 The design-oriented VDC approach synergizes building information of different disciplines for
399 further multidisciplinary collaboration. The construction-oriented VDC approach establishes a

400 virtual environment to simulate the building process, which leverages the availability of information
401 of different project stages. Through VDC, IDM, PLM, and IPD can be partially realised although
402 not exactly with the as-built information. And it can also help to exploit information value from an
403 early project stage and achieve the MacLeamy curve.

404 **Conclusions**

405 This study adopts a mixed perspective and employs a number of related concepts to systematically
406 discuss how leanness is achieved with BIM-based IDM in a building project. Meanwhile, BIM-
407 based frameworks for VDC in the building project have been developed from the view of IDM. The
408 project and production perspectives provide a holistic view of the proposed BIM-based IDM
409 approach.

410 From an overview, BIM-based IDM coordinates the information management in building design
411 and construction as the integrated BIM model can serve as an information hub between building
412 design and building construction and even throughout the project life cycle. Furthermore, BIM-
413 based IDM enables lean construction based on three aspects that fit principles of lean construction:

414 (1) BIM-based IDM reduces wastage in efforts to manage building lifecycle information
415 through different project stages.

416 (2) The building information of different disciplines is integrated by BIM-based IDM to avoid
417 conflicts and overlaps, and achieve project synergy that reduces rework and waste.

418 (3) This BIM-based production approach eliminates redundant procedures and coordination to
419 provide an opportunity for continuous improvement.

420 This study has a few contributions to the body of knowledge for realising lean construction with
421 BIM in the building project. Firstly, it maps a BIM-based IDM framework within the project context

422 for lean construction through a case. The framework sketches a general image of data processing
423 with BIM in building design and construction, and can provide implications for implementing lean
424 construction with BIM and BIM platform in the building project. Secondly, the study distinguishes
425 the different needs of information flows in building design and building construction, and identifies
426 the role of the integrated BIM model as a hub to coordinate the two types of information flows.
427 Thirdly, this study also contributes as a reference with process knowledge to achieve lean
428 construction with the lifecycle integrated data management to realise PLM and IPD. Overall, the
429 ethnographic action research establishes a BIM-based IDM framework, explicates the differences
430 in organising information flows in building design and building construction, clarifies the critical
431 role of the integrated BIM model, and integrates PLM and IPD into the production of a building
432 project. All that helps to achieve leanness in the building project.

433 This study also partially explains how BIM promotes communication and enhances collaboration
434 between the design and construction teams. However, no direct evidence supports this finding due
435 to insufficient analysis of organisational systems. This can be a topic for future research. Moreover,
436 the maturity of the BIM technology is a limitation for this type of application because BIM cannot
437 be completely developed to support project management and production work. For an individual
438 project, it may need to weigh whether the effort is worth the value of utilising BIM and VDC. It
439 raises a further question that adopting BIM to what extent can add value to project production and
440 help achieve leanness. In this study, the implementation of BIM is rationalised through the
441 ethnographic-action approach with the proposed requirements of the owner and interaction between
442 the practitioners and researchers. This production method is consistent with the principles of lean
443 construction and represents an implementable approach to achieve leanness with BIM incorporated

444 in the process. Thus, future research can focus on the examination of how BIM restructures the
445 project system or the quantification of how the value of BIM can be maximised with the
446 minimisation of effort in the process of installing BIM. These could be other research directions to
447 help achieve leanness in BIM-based building production.

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