

1 **Identification of Potential Biomechanical Risk Factors for Low Back Disorders during**  
2 **Repetitive Rebar Lifting**

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27 **Identification of Potential Biomechanical Risk Factors for Low Back Disorders during**  
28 **Repetitive Rebar Lifting**

29  
30 **ABSTRACT**

31 **Purpose** – Work-related low back disorders (LBDs) are prevalent among rebar workers although  
32 their causes remain uncertain. This study examines the self-reported discomfort and spinal  
33 biomechanics (muscle activity and spinal kinematics) experienced by rebar workers.

34 **Design/methodology/approach** – Twenty healthy male participants performed simulated repetitive  
35 rebar lifting tasks with three different lifting weights, using either a stoop ( $n = 10$ ) or a squat ( $n = 10$ )  
36 lifting posture, until subjective fatigue was reached. During these tasks, trunk muscle activity and  
37 spinal kinematics were recorded using surface electromyography and motion sensors respectively.

38 **Findings** – A mixed-model, repeated measures analysis of variance revealed that an increase in  
39 lifting weight significantly increased lower back muscle activity at the L3 level but decreased fatigue  
40 and time to fatigue (endurance time) ( $p < 0.05$ ). Lifting postures had no significant effect on spinal  
41 biomechanics ( $p < 0.05$ ). Test results revealed that lifting different weights causes disproportional  
42 loading upon muscles, which shortens the time to reach working endurance and increases the risk of  
43 developing LBDs among rebar workers.

44 **Research limitations/implications** – Future research is required to: broaden the research [scope](#) to  
45 include other trades; investigate the effects of using assistive lifting devices to reduce manual  
46 handling risks posed; and develop automated human-condition based solutions to monitor trunk  
47 muscle activity and spinal kinematics.

48 **Originality/value** – This [research](#) fulfils an identified need to study laboratory-based simulated task  
49 conducted to investigate the risk of developing LBDs among rebar workers primarily caused by  
50 repetitive rebar lifting.

51

52 **Keywords:** Lifting weight, low back disorder, rebar worker, spinal biomechanics, squat lifting and  
53 stoop lifting.

54

55 **Article Type:** Research paper

56 **INTRODUCTION**

57 Work-related low back disorders (LBDs) involve excruciating pain and discomfort or malfunction  
58 of spinal muscles, nerves, bones, discs and/or tendons in the lower back region (McGill, 2015).  
59 Epidemiological studies provide causal evidence for associations between LBDs and workplace risk  
60 factors including heavy physical load, lifting and forceful movements, bending and twisting  
61 (awkward postures) and whole-body vibration (Bernard, 1997). Within the construction industry,  
62 LBDs are a prevalent health problem which account for over 37% of all absenteeism, 21.3% of claim  
63 costs and 25.5% of disability days among workers (Schneider, 2001; Courtney *et al.*, 2002;  
64 Hoogendroom *et al.*, 2002; Holmstrom and Engholm, 2003). The prevailing level of risk is not  
65 homogeneous throughout all trade disciplines and rebar workers are particularly susceptible to  
66 LBDs (Albers and Hudock, 2007). Indeed, Forde *et al.*, (2005) report that LBD is the most common  
67 work-related musculoskeletal disorder affecting rebar workers while Hunting *et al.*, (1999) found  
68 that the level of LBDs experienced by rebar workers (11.8%) was higher than other construction  
69 workers (8.1%).

70

71 Biomechanics provides a pragmatic and applied approach to evaluating the association between  
72 work place risk factors and LBDs during repetitive rebar lifting tasks (c.f. de Looze *et al.*, 1994a; van  
73 Dieen and Kingma, 1999). It is well known that an increase in height when lifting from the ground,  
74 fast lifting pace, and an increase in weight lifted will increase spinal loadings and elevate the risk of  
75 developing LBDs (Granata and Marras, 1999; Davis *et al.*, 2010; Plamondon *et al.*, 2012; Yoon *et*  
76 *al.*, 2012). As such, it is not surprising to use these risk factors as inputs (usually height or pace) in  
77 designing lifting guidelines, especially for a repetitive rebar lifting tasks. In addition, these  
78 aforementioned studies predict the associations between risk factors and LBDs, the approach  
79 adopted required complex data analytics augmented by video footage (to record joint motions) and  
80 electromyography (EMG) muscle activity. Such works are impractical in the workplace. In

81 particular, reducing the incidence of LBDs among rebar workers requires endeavors to assess  
82 whether different weights of lift represent a LBD risk factor in the workplace.

83

84 Ergonomic safety convention states that a squat lifting posture is preferable to stoop lifting postures  
85 because it: reduces compression loading and ligamentous strain within the spine (Anderson and  
86 Chaffin, 1986; Davis *et al.*, 2010); **has** inherently lower strength requirements (Anderson and  
87 Chaffin, 1986); and reduces perceived low back exertion (Hagen *et al.*, 1993; Hagen and  
88 Harms-Ringdahl, 1994). Other studies contradict this established body of knowledge and report a  
89 higher perceived physical exertion for squat lifting (Garg and Moore, 1992; Straker and Duncan,  
90 2000) and a higher rate of perceived discomfort (Straker and Duncan, 2000). Consequently, squat  
91 lifting postures engender more rapid development of physical fatigue (Hagen *et al.*, 1993). Even  
92 though these contradictory studies have widely advocated lifting postures (e.g., stoop and squat)  
93 (Van Dieen *et al.*, 1999; Straker, 2003), the **effect** of lifting various weights and postures on spinal  
94 biomechanics (i.e. spinal motion and trunk muscle activity) during repetitive rebar lifting tasks  
95 remains unclear. **As such, the effect of different weights and lifting postures could be useful in  
96 designing repetitive lifting tasks guidelines, particularly for rebar workers. In addition, the effect of  
97 different weights and lifting postures on self-reported discomfort during repetitive rebar lifting  
98 remains elusive. To mitigate the risk of developing LBDs in rebar workers, there is a need to better  
99 understand the subjective and biomechanical demands incurred during repetitive rebar lifting so that  
100 pragmatic interventions and risk control measures can be successfully implemented.** Therefore, this  
101 research seeks to better understand biomechanical risk factors that instigate the development of  
102 LBDs using laboratory controlled lifting trials encompassing quantifiable weights and  
103 predetermined body postures. Concomitant research objectives are to identify potential  
104 biomechanical risk factors and to provide pragmatic, ergonomic guidance to practitioners on  
105 optimizing lifting postures for rebar workers.

106

## 107 **REBAR WORK AND ASSOCIATED RISK FACTORS**

108 Rebar work is physically demanding, often requires awkward lifting postures and frequently  
109 involves heavy manual lifting of weights (Buchholz *et al.*, 2003). Typical work tasks include: i)  
110 preparing rebars (e.g. pulling rebars from the stack, cutting or bending rebars); and ii) assembling  
111 rebars (e.g. lifting, placing and tying rebars) (Saari and Wickström, 1978). Chan *et al.*, (2012) report  
112 that rebar workers in Hong Kong spend 30% of their work time preparing rebars and 70%  
113 assembling them. Both tasks require repetitive rebar lifting, involving heavy weight handling with  
114 awkward postures. Saari and Wickström (1978) found that 15% of rebar assembly time was spent  
115 lifting and carrying rebars of heavy weight  $\geq 30$  kg and that a stoop lifting posture was commonly  
116 used. These physically demanding lifting tasks expose rebar workers to higher LBD risks and  
117 increase the mechanical loadings upon the spine structures (e.g. facet joints and intervertebral discs)  
118 (Granata and Marras, 1999; Umer *et al.*, 2016; Antwi-Afari *et al.*, 2017). This assertion is validated  
119 by Marras *et al.*, (1999d) and Davis *et al.*, (2010) who report upon a similar increase in spinal  
120 loadings [ $\sim 15\%$  of maximum voluntary contraction (MVC)] when trial participants lifted heavy  
121 weights (27.3kg and 42.7 kg).

122

### 123 **Risk Assessment Methods**

124 Risk assessment methods for lifting tasks are categorized into four thematic groupings, namely: i)  
125 self-reports; ii) observational methods; iii) direct measurement techniques; and iv) camera-based  
126 techniques. Self-reports are widely used in epidemic and ergonomic studies (David, 2005; Inyang  
127 *et al.*, 2012) and prominent exemplars adopted in practice include the: Nordic Musculoskeletal  
128 Questionnaire (Reme *et al.*, 2012); Borg Scale (Li and Yu, 2011); and Job Requirements and  
129 Physical Demands Survey (JRPDS) (Dane *et al.*, 2002). In a construction context, Riihimaki (1985)  
130 uses self-report survey questionnaires to investigate the effect of heavy physical work upon the  
131 backs of rebar workers and house painters. However, self-report assessment methods are  
132 subjective and prone to introducing recall bias (that is, a systematic error caused by differences in a

133 participant's reporting accuracy or incompleteness of their recollections) (Spielholz *et al.*, 2001;  
134 Jones and Kumar, 2010).

135

136 Observational methods developed are myriad and include the: *Assessment of Repetitive Task (ART)*  
137 (The Health and Safety Executive, 2009); *Manual Handling Assessment (MAC)* (The Health and  
138 Safety Executive 2002); *Ovako Working Analysis System (OWAS)* (Karhu *et al.*, 1977; and Kivi  
139 and Mattila, 1991); *Posture, Activity, Tools, and Handling (PATH)* (Forde and Buchholz, 2004);  
140 *Rapid Upper Limb Assessment (RULA)* (McAtamney and Corlett, 1993; and McGorry and Lin,  
141 2007); *Rapid Entire Body Assessment (REBA)* (Kim *et al.*, 2011; and Hignett and McAtamney,  
142 2000); *Quick Exposure Check (QEC)* (University of Surrey Health and Safety Executive, 1999);  
143 *Washington State's ergonomic rule (WAC 296-135 62-051)* (Washington State Department of  
144 Labor and Industries, 2010); *Strain Index* (Drinkaus *et al.*, 2005); and *3D Static Strength*  
145 *Prediction Program (3DSSPP)* (The Center for Ergonomic at the University of Michigan, 2016).  
146 Although these observational methods are an improvement upon self-reports, they are subjective,  
147 lack precision and are less reproducible in work situations (Coenen *et al.*, 2011).

148

149 Conventional direct measurement techniques include surface Electromyography (sEMG) recording  
150 of muscle action, video-based motion, inertial measurement unit (IMU) and lumbar motion  
151 monitor (LMM) (Merletti and Parker, 1999; Umer *et al.*, 2016; Antwi-Afari *et al.*, 2017). sEMG  
152 recordings are ubiquitous within extant literature and typically report upon muscle exertions by  
153 attaching a group of sensors to the skin over the muscles being sampled (Ning *et al.*, 2014; Umer  
154 *et al.*, 2016; Antwi-Afari *et al.*, 2017). Recordings of muscle tension and computerized analysis of  
155 myoelectric signals evaluate spinal biomechanics (Nimbarte *et al.*, 2014). sEMG sensors  
156 accurately measure physical exposure detection of manual handling activities (e.g. repetitive lifting  
157 tasks) and are applicable to both indoor and outdoor settings (Kim and Nussbaum, 2013).

158 Equipment cost and data analysis time preclude their use on a large number of participants or for  
159 long-term data collection (Wang *et al.*, 2015a).

160

161 Camera-based techniques utilise video/image sensors to capture human movements from indirect  
162 measurements (Han and Lee, 2013; Seo *et al.*, 2014). Consequently, they allow remote analysis of  
163 work tasks without disturbing the work process. Accuracy however, relies upon the manual input  
164 of posture and joint angles and a direct line of sight (Han and Lee, 2013). Furthermore, this  
165 approach cannot: differentiate whether a person is stationary and stable or struggling to regain  
166 balance; or detect body postures under bright light conditions (Chen *et al.*, 2014).

167

168 Although these four methods have been used in both field and laboratory-based studies, direct  
169 measurement methods under strict laboratory controlled conditions (using a combination of sEMG  
170 and IMU sensors) provide an affordable and detailed solution to assessing LBDs risk factors  
171 during simulated repetitive rebar lifting tasks (Moeslund *et al.*, 2006). [Consequently, this research  
172 study examines and compares the effect of different lifting weights and lifting postures on spinal  
173 motion and trunk muscle activity during simulated repetitive rebar lifting tasks.](#)

174

## 175 **RESEARCH METHODS**

176 A convenient sample of twenty (20 no.) healthy participants (all males) was recruited from the  
177 student population of the Hong Kong Polytechnic University to participate in this study (Table 1).  
178 Sample exclusion criteria included ‘high risk’ participants with a history of: low back pain (using  
179 the 10-item Oswestry Disability Index (ODI) > 20%) (c.f. Fairbank and Pynsent, 2000; Wong *et al.*,  
180 2016); and/or cardiac or other health problems (e.g. dizziness, chest pain, and heart pain)  
181 (using a 7-item Physical Activity Readiness Questionnaire (PAR-Q)) (c.f. Baecke *et al.*, 1982).  
182 Participants provided their informed consent as approved by the Human Subject Ethics  
183 Subcommittee of The Hong Kong Polytechnic University (reference number:



184 HSEARS20160719002). No significant between-group difference in demographic data and ODI  
185 scores was observed.

186

187 <Insert Table 1 about here>

188

## 189 **Experimental Design and Procedure**

190 Participants rated the perceived exertion/pain threshold of their body parts on an 11-point (0 to 10)  
191 Borg categorical rating scale (Borg CR 10) where 0 indicates ‘*no pain*’ and 10 indicates ‘*the worst*  
192 *imaginable pain*’ (Borg, 1998), before marking the site of their body pain on a body diagram  
193 (Rustoen *et al.*, 2004). Within industry, three rebar workers often work as a group to repetitively  
194 lift four (4 no.) to ten (10 no.) pieces of reinforcing bar (weighing approximately 7.1kg to 17.8kg)  
195 from the floor to the target location (e.g. at waist level) (Figure 1a-b). Pilot study observational  
196 research trials conducted (pre-full laboratory testing) reveal that either a stoop or squat lifting  
197 posture is used in repetitive movements with an average of 10 lifting cycles per minute. One-third  
198 of the weight of four (4 no.) and ten (10 no.) pieces of rebars were comparable to approximately  
199 5% and 15% of an individual’s maximum lifting strength (MLS) as measured using an isometric  
200 strength testing device (Chattecx Corporation, USA). Thus, to simulate lifting loads of rebar,  
201 participants were instructed to repetitively lift and lower three different weights that corresponded  
202 to 5%, 10% and 15% of their MLS. Each participant was instructed to start in either a stoop or a  
203 squat position and then visualize the handle (of the isometric strength testing device) as a bundle of  
204 rebars and gradually pull the handle upward until the subjective perceived MLS was achieved.  
205 This procedure was repeated after a 2-minute break. The highest value generated on the digital  
206 force monitor (Piezotronics, New York Inc., USA) during the two trials was assumed to be the  
207 participant’s MLS.

208

209 <Insert Figures 1a-b about here>

210 Participants were then randomly assigned using the Latin Square (an  $n \times n$  array) to perform the  
211 trial. The lifting sequence of the weights was randomized to counterbalance the accumulative  
212 effect of different weights. For safety purposes, instead of lifting a bundle of rebars in a laboratory,  
213 the target lifting load was placed in a wooden box (measuring  $30 \times 30 \times 25$  cm) with hole handles  
214 at either side. Using both hands, participants lifted the box from floor level to a bench at waist  
215 level, waited for three (3 no.) seconds (without losing contact with the box) and then lowered the  
216 box back to the floor and waited another three (3 no.) seconds before resuming the next cycle.  
217 Each participant was instructed to lift each of the three weights repetitively until subjective fatigue  
218 was reached (i.e. the participant could not complete a cycle of lifting after strong verbal  
219 encouragement). A metronome provided a beat to guide the task (approximately 10 cycles/minute).  
220 Prior to data collection, participants were allowed to practice once with each of the target weights  
221 using the assigned lifting posture (Straker, 2003). A twenty-minute rest was interspersed between  
222 the lifting of different weights.

223

#### 224 *Surface Electromyography Measurements*

225 Two pairs of wireless bipolar Ag/AgCl surface electrodes (Noraxon TeleMyo sEMG System,  
226 Noraxon USA Inc., USA) were attached to the bilateral lumbar erector spinae (LES) at the L3  
227 level (Figure 2) (Hermens *et al.*, 1999; Wong *et al.*, 2016). The diameter of the electrode was  
228 15mm and the inter-electrode distance was 20mm. A standardized skin preparation procedure was  
229 administered (including skin abrasion with light sandpaper, cleaning with alcohol and shaving of  
230 hair if necessary) to ensure the skin impedance was below  $10 \text{ k}\Omega$  (Xie *et al.*, 2015). Raw sEMG  
231 signals were sampled at a frequency of 1500Hz with the common mode rejection ratio of 100db  
232 and then digitized by a 16-bit analog to digital (A/D) converter.

233

234

<Insert Figure 2 about here>

235 Prior to performing the lifting task, participants were instructed to perform two trials of back  
236 extension MVC against manual resistance. The participants maintained the MVC for 5 seconds  
237 with a 2-minute rest between trials (Hu *et al.*, 2009; Wong *et al.*, 2016). The maximum root mean  
238 square (RMS) of sEMG signal for each LES muscle was identified using a 1000ms moving  
239 window passing through the sEMG signals during the two MVCs. The highest RMS sEMG signal  
240 of each LES muscle was chosen for normalization. Raw electrocardiography signals were filtered  
241 from sEMG channels using an electrocardiography-reduction algorithm (c.f. Konrad, 2005). The  
242 resulting sEMG signals were band-pass filtered between 20 Hz and 500 Hz. A notch filter centered  
243 at 50 Hz was used to eliminate power-line interference. The rectified and processed sEMG signals  
244 with an averaging constant of 1000ms were used to provide the root mean square (RMS) sEMG  
245 signals. The RMS sEMG signals from the left and right of the LES muscle were averaged because  
246 the paired *t*-test found no significance between-side difference in sEMG signals during the  
247 repetitive lifting tasks ( $p > 0.05$ ). The sampled RMS sEMG data were normalized to the highest  
248 RMS sEMG during MVC and expressed as a percentage MVC (%MVC) sEMG.

249

250 To quantify back muscle fatigue, two major phenomena were measured. First, the median  
251 frequency (MF) of raw sEMG signals for each LES muscle (during each lifting period) was  
252 partitioned into twenty epochs (without overlap). The MF of the sEMG power spectrum in each  
253 epoch was analyzed by a Fast Fourier Transform technique with a smoothing Hamming window  
254 digital filter (Smith, 2003; Kellis and Katis, 2008). The MF of sEMG for each of the 20 epochs  
255 was normalized with respect to the initial MF obtained prior to lifting. An observed decrease in  
256 normalized MF values between the beginning and end of the lifting task (i.e. a negative slope on  
257 the normalized MF plot) represented muscle fatigue. Second, the endurance time (time to fatigue)  
258 recorded at the end of each lifting weight task were compared as an additional quantitative  
259 measure of back muscle fatigue. Decreases in time to fatigue were taken as an indicator of global  
260 back muscle fatigue.

261 *Spinal Kinematic Measurements*

262 Three inertial measurement unit motion sensors (Noraxon MyoMotion system, Noraxon USA Inc.,  
263 USA) were attached to the spinous processes at the T1, T12 and S1 levels (Figure 2) and  
264 kinematics data was sampled at 100Hz. Motion sensors estimated the spatial orientation of body  
265 segments by integrating the signals of multiple electromechanical sensors (accelerometers,  
266 gyroscopes and/or magnetometers using specific sensor fusion algorithms) (Umer *et al.*, 2016).  
267 The thoracic and lumbar kinematics were estimated from the relative differences in 3-dimensional  
268 movements namely: i) flexion/extension; ii) lateral bending; and iii) axial rotation) between the  
269 sensors attached to the T1 and T12 levels and the T12 and S1 levels respectively (Figure 2).

270

271 **Analysis of sEMG and Kinematic Data during Lifting**

272 Signals from sEMG electrodes and motion sensors were synchronized using the Noraxon MR 3.8  
273 software (Noraxon USA Inc., USA). Standard Amplitude Analysis (SAA) normalized the sEMG  
274 signals of LES and spinal kinematic signals during the repetitive lifting task. Specifically, SAA  
275 divided the lifting task period into three equal time phases (initial, middle and final) so that  
276 temporal changes in kinetics and kinematics during lifting with different weights or postures could  
277 be estimated. The mean kinetics and kinematics in the middle lift phase of SAA were used to  
278 represent the average spinal biomechanics during lifting, thus allowing comparisons between  
279 different lifting weights or postures to be made.

280

281 *Statistical Analysis*

282 Demographic characteristics and the self-reported pain/perceived exertion measures (using Borg  
283 scale) between the two lifting posture groups were compared by separate independent *t*-tests. Since  
284 the Shapiro-Wilk tests revealed that sEMG and kinematic data were normally distributed, a  
285 separated (2×3) mixed-model repeated measures [analysis](#) of variance (ANOVA) was used to  
286 evaluate the effect of lifting postures (*between-group factor*) and lifting weights (*within-subject*

287 *factor*) on the corresponding sEMG and spinal kinematics (thoracic or lumbar range of motion). A  
288 separated one-way repeated measures ANOVA then evaluated the difference between the  
289 normalized MF of sEMG and time to fatigue data whilst post hoc pairwise comparisons were  
290 conducted with the Bonferroni adjustment. The Statistical Package for the Social Science version  
291 20.0 (IBM, USA) was used for statistical analysis and significance was  $p < 0.05$ .

292

### 293 **EFFECT OF LIFTING WEIGHTS ON sEMG ACTIVITY AND TRUNK KINEMATICS**

294 The middle SAA results illustrate that sEMG activity of LES muscles significantly increased as the  
295 lifting weights of the repetitive task increased (Table 2). Post hoc pairwise comparisons revealed  
296 that heavier lifting weights led to significantly higher LES activity (Figure 3). The lifting weight  
297 corresponding to 15% MLS caused the highest LES muscle activity (approximately 55% MVC  
298 sEMG), regardless of lifting postures.

299

300 <Insert Table 2 and Figure 3 about here>

301

302 Because the independent *t*-tests displayed no significant difference in the negative slope of  
303 normalized sEMG MFs (or time to fatigue between the two lifting posture groups), the sEMG MFs  
304 and time to fatigue data from both groups were averaged to analyze the effect of different lifting  
305 weights on LES muscle fatigue and time to fatigue. Heavier lifting weights led to significant  
306 decreases in the normalized sEMG MF of LES muscles ( $p < 0.05$ ) (Figure 4). The negative slopes  
307 of sEMG MFs of back muscles for 5%, 10%, and 15% of MLS were -0.08, -0.12, and -0.18  
308 respectively ( $p < 0.05$ ). Similarly, the time to fatigue significantly decreased as the lifting weights  
309 increased ( $p < 0.05$ ). The average lifting durations for 5%, 10%, and 15% of MLS were 205.6  
310 seconds, 131.6 seconds and 87 seconds respectively (Figure 5).

311

312 <Insert Figures 4 and 5 about here>

313 Although there was no significant difference in spinal motion angles (lumbar and thoracic regions)  
314 during all phases of lifting at the three different lifting weights (Table 3), a consistent trend of  
315 increases in middle SAA lumbar flexion angles was observed as the lifting weight increased,  
316 regardless of the lifting posture (Table 3). Heavier lifting weights resulted in significant increases  
317 in perceived exertion/pain intensity for both lumbar and quadriceps/calf muscles ( $p < 0.05$ ).

318

319 <Insert Table 3 about here>

320

### 321 **EFFECT OF LIFTING POSTURES ON sEMG ACTIVITY AND TRUNK KINEMATICS**

322 There was no significant difference in the middle SAA sEMG activity of LES muscles between the  
323 two lifting posture groups ( $p = 0.34$ ) nor any group and weight interaction effect ( $p = 0.18$ ).  
324 However, the stoop lifting posture displayed a higher absolute LES muscle activity during the  
325 middle SAA sEMG activity than squat lifting across all three lifting weights (Figure 3).

326

327 Similarly, lifting postures had no significant effect on spinal kinematics regardless of the lifting  
328 weight, although the stoop lifting posture demonstrated higher absolute lumbar and thoracic  
329 flexion angles than those in the squat lifting posture (Table 3). Interestingly, there was a decreasing  
330 trend in thoracic flexion angles as the lifting weights increased during different phases of stoop  
331 lifting. However, no such trend was noted in the thoracic regions during squat lifting (Table 3).  
332 Participants in the stoop lifting posture group experienced significantly higher discomfort/pain at  
333 their lower back, while those in the squat lifting posture group suffered from significantly higher  
334 discomfort at quadriceps and calf muscles (Table 4).

335

336 <Insert Table 4 about here>

337

338

339 **DISCUSSION**

340 The analysis results reveal that an increase in lifting weight significantly increased lumbar muscle  
341 activity and decreased fatigue (as measured by sEMG MFs)/ time to fatigue. However, lifting  
342 weights had no significant **effect** on spinal kinematics regardless of lifting posture adopted.  
343 Conversely, lifting posture had no statistically significant effect on any of the spinal biomechanical  
344 parameters, although stoop lifting posture appeared to elicit higher absolute LES sEMG amplitude,  
345 and larger absolute thoracic and lumbar flexion angles. Participants in the stoop lifting group  
346 experienced significantly higher pain intensity in the lumbar region when compared to those in the  
347 squat lifting group.

348

349 **Effect of Lifting Weights on Spinal Biomechanics and Pain Perception during Lifting**

350 Heavier lifting weights significantly increased the activity and pain intensity of back muscles.  
351 These findings concur with prior studies that found increased back muscle activity during lifting  
352 tasks might increase the risk of LBDs (Lavender *et al.*, 2003). Davis *et al.*, (2010) similarly found  
353 an increase in muscle activity (~15% MVC) when masonry workers lifted heavy bags (42.7kg)  
354 compared to a half-weight bag (21.4kg). While this aforementioned study (*ibid*) evaluated a 50%  
355 reduction in weight, the current study evaluated 10% reduction of rebar weight (from 15 to 5%  
356 MLS) with similar increases in muscle activity (14.3% MVC). These findings concur with  
357 previous studies (c.f. Potvin *et al.*, 1991; Van Dieen *et al.*, 1994) which estimate peak lumbar loads  
358 for stoop lifting to be 5% greater than squat lifting posture. Yingling and McGill (1999) proffer  
359 that the lifting capacity of an individual is related to the respective internal tolerances, such as the  
360 physical and physiological capacity of a body to cope with external loading. Lifting heavy weights  
361 also increases the amount of back muscle compressive forces acting upon the lumbar spine  
362 (Callaghan and McGill, 2001) and challenges an individual's internal tolerance (Granata and  
363 Marras, 1999). Although spinal motions appeared to be unaffected by lifting weight, the absolute  
364 value of lumbar flexion angles increased as lifting weights increased. These results concurred with

365 findings reported by Dolan and Adams (1998) and Wong and Wong (2008). Dolan and Adams  
366 (1998) for example, observed an increase in lumbar flexion angles (from  $54.9^{\circ} \pm 8.7^{\circ}$  to  $55.7^{\circ} \pm 8.9^{\circ}$ )  
367 as the lifting weight of a repetitive lifting task increased. Thus heavier lifting weights appear to  
368 increase an individual's ability to maintain a neutral/upright body posture. Since increased trunk  
369 flexion heightens mechanical loading on the lumbar region, this partly explains the increased  
370 lumbar muscle activity and increased risk of LBDs for heavy manual lifting (Granata and Marras,  
371 1999).

372

373 Heavier lifting weights led to faster muscle fatigue as evidenced by a temporal decrease in sEMG  
374 MF and time to fatigue as corroborated by previous research (Sparto *et al.*, 1999; Mawston *et al.*,  
375 2007; Granata and Gottipati, 2008). Sparto *et al.*, (1999) found a significant reduction in sEMG  
376 MF of the back muscles as the repetitive lifting increased from 35% to 70% of the average  
377 maximal lifting force. Consequently, the findings presented substantiate that repetitive lifting of  
378 heavy weights increases the risk of back muscle fatigue and the possible development of LBDs. To  
379 minimize risk therefore, rebar workers should perform alternative tasks with different physical  
380 exposures and use frequent breaks to minimize back muscle fatigue (Seo *et al.*, 2016).

381

### 382 **Effect of Lifting Postures on Spinal Biomechanics and Pain Perception during Lifting**

383 The insignificant effect of lifting postures upon spinal biomechanics observed concurs with prior  
384 research (De Looze *et al.*, 1994a). For example, Hagen and Harms-Ringdahl (1994) found no  
385 significant difference in lumbar loading between stoop lifting and squat lifting when participants  
386 lifted a 8.5kg or 17kg weight. The negative findings reported upon herein might be attributed to  
387 other reasons. First, a redundancy in the recruitment of motor units, within and between lumbar  
388 muscles (c.f. Hodges and Tucker, 2011), may mean that participants use heterogeneous back  
389 muscle recruitment strategies to perform the same task, which might lead to negative results.  
390 Second, the experimental protocol adopted resulted in a fast onset of back muscle fatigue and rapid



391 task termination, hence subtle differences in back muscle activity or trunk kinematics between the  
392 two lifting postures might have been missed. Future research may use different lifting parameters  
393 (e.g. lifting speed) to detect the potential **effect** of different lifting postures on spinal biomechanics.  
394 Third, because participants were tested in repetitive symmetrical lifting tasks, the results might be  
395 different had asymmetrical lifting tasks been performed (e.g. combined lifting and twisting).

396

397 Although no statistically significant difference in biomechanical parameters was found between  
398 the two lifting postures, the stoop lifting posture demonstrated higher absolute LES activity and  
399 lumbar flexion angles. These findings concur with previous research that show higher muscle  
400 activity and spinal motion for the stoop lifting posture when compared to the squat lifting posture  
401 (Straker and Duncan, 2000; Albers and Hudock, 2007). Importantly, increased lumbar flexion  
402 during the stoop lifting posture may cause creep and related laxity of spinal ligaments (Solomonow  
403 *et al.*, 2003), and impose greater loading to back muscles and ligaments that increase the risk of  
404 back injury (Wang *et al.*, 2000). Therefore, the findings presented support a prior recommendation  
405 to adopt the squat lifting posture (Garg and Moore, 1992). Akin to previous research (Hagen and  
406 Harms-Ringdahl, 1994), stoop lifting elicited significantly higher back discomfort/pain than squat  
407 lifting, where the latter may increase the risk of back injury (Straker, 1997).

408

## 409 **IMPLICATIONS AND LIMITATIONS**

410 The research findings obtained from trunk kinematics suggest that rebar workers should lift a small  
411 number of rebars (i.e. 4 pieces of rebars) to minimize the muscle activity and fatigue of back  
412 muscles. Several other factors were identified and further exacerbate the risk posed (i.e., lifting  
413 weights, muscle fatigue, awkward posture and repetitive motions) and provide new insights into  
414 understanding the assessment/analysis methods during repetitive lifting tasks. Training workers in  
415 health and safety issues **provides** a basis for consistent awareness, identification, analysis, and  
416 control of musculoskeletal disorders. Therefore, construction/safety managers on site should

417 consider these identified risk factors and provide suitable training programs for rebar workers and  
418 other ‘at risk’ construction trades (e.g. masons and carpenters) (Albers and Estill, 2007). The  
419 results obtained from biomechanical and psychological criteria (e.g. muscle activity, trunk  
420 kinematics and muscle fatigue) and subjective pain intensities (using Borg’s scale) also suggest  
421 that squat postures should be adopted during repetitive rebar lifting tasks. Furthermore, non-stop  
422 lifting and lowering of rebar can rapidly cause lumbar muscle fatigue and pain. Consequently,  
423 rebar workers are recommended to lift rebar using assistive devices where possible (e.g.  
424 exoskeletons or back belts) (Kraus *et al.*, 1996) to mitigate risks posed and to take frequent rest  
425 (20mins break) before the onset of subjective fatigue. The recommended lift weight is 7.1 kg (5%  
426 MLS) at a rate of 10 cycles/min when working in a confined space with feet stationary.

427

428 [Although the current research study provides valuable spinal biomechanical information regarding](#)  
429 [various lifting weights and postures on a relatively small sample of novice male individuals, the](#)  
430 [findings might not be generalized to experienced rebar workers or other construction trades due to](#)  
431 [potential differences in terms of the physical and physiological capacity of their bodies, internal](#)  
432 [tolerance etc. However, the same research protocol can be adopted to investigate the impacts of](#)  
433 [lifting weights and postures on spinal biomechanics among older rebar workers. The findings not](#)  
434 [only can improve our understanding of aging in modifying the relation between lifting posture and](#)  
435 [spinal biomechanics but also can help develop age-specific preventive strategies in future.](#)  
436 Furthermore, because the current study was conducted in a laboratory controlled setting, the  
437 impact of the external environment (e.g. high temperature) on the lifting capacity of rebar workers  
438 remains unknown. Future research is therefore needed to: i) investigate the impact of various  
439 lifting weights and postures on the spinal biomechanics so as to develop appropriate lifting  
440 guidelines for workers with different working experiences; ii) determine actual lifting  
441 capacity/endurance of rebar workers working on site (vis-à-vis laboratory controlled conditions);  
442 and iii) [adjust the confounding effects of psychosocial factors, gender, and age group in order to](#)

443 quantify the relationship between different lifting parameters (e.g. lifting speed/duration, lifting  
444 weights, height, and lifting postures) and LBDs in rebar workers.

445

## 446 CONCLUSIONS

447 This is the first study to examine the effect of different lifting weights and lifting postures on the  
448 spinal biomechanics of individuals during simulated repetitive rebar lifting tasks. The results  
449 reveal that heavier lifting weights significantly: i) increase sEMG activity of lumbar muscles and  
450 low back pain intensity; and ii) decrease sEMG MFs of lumbar muscles and time to fatigue  
451 regardless of lifting postures. The increase in sEMG activity of lumbar muscles and low back pain  
452 intensity indicate that heavier lifting weights increase the amount of back muscle compressive  
453 forces acting upon the lumbar spine which can increase the risk of LBDs. The current study also  
454 estimates the normative time to fatigue for asymptomatic individuals during repetitive lifting of  
455 weights similar to the actual rebar work. These preliminary normative data may help develop  
456 practical guidelines for repetitive rebar lifting. In addition, rebar workers should consider the  
457 normative time to fatigue associated with lifting weights when designing guidelines for lifting  
458 activities, especially for a repetitive rebar lifting tasks. Although the stoop and squat lifting  
459 postures appeared to elicit similar effects on spinal biomechanics of our participants, stoop lifting  
460 significantly increased low back pain compared to squat lifting. This observation substantiates the  
461 adoption of squat lifting for minimizing LBDs for workers during repetitive rebar lifting. Future  
462 studies should investigate the cost effectiveness of using various potential ergonomic interventions  
463 and assistive devices in enhancing the productivity of rebar workers and reducing their risk of  
464 developing LBDs.

465

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471

## 472 **DEDICATION**

473 To June Edwards [3/12/47 – 13/5/17] - a lady of great distinction, grace and elegance personified;  
474 loved by all and remembered forever.

475

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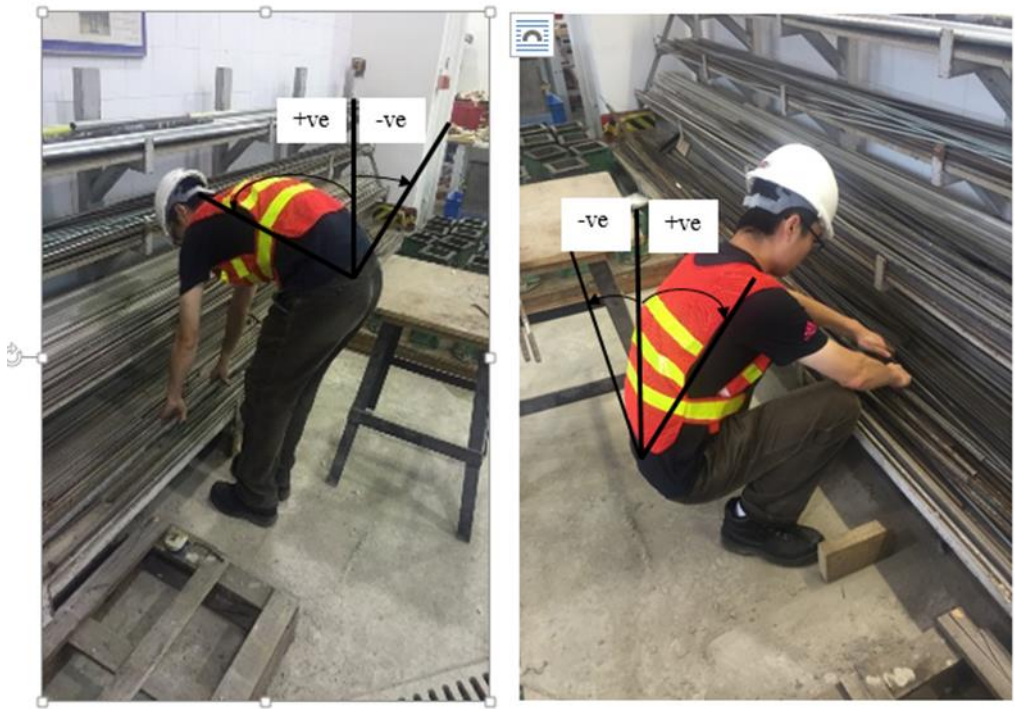
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776 **Figure 1** - Two Lifting Postures: (a) Stoop Posture; and (b) Squat Posture. +ve and -ve Represent  
777 Flexion and Extension Trunk Movements in the Cartesian Plane, Respectively.



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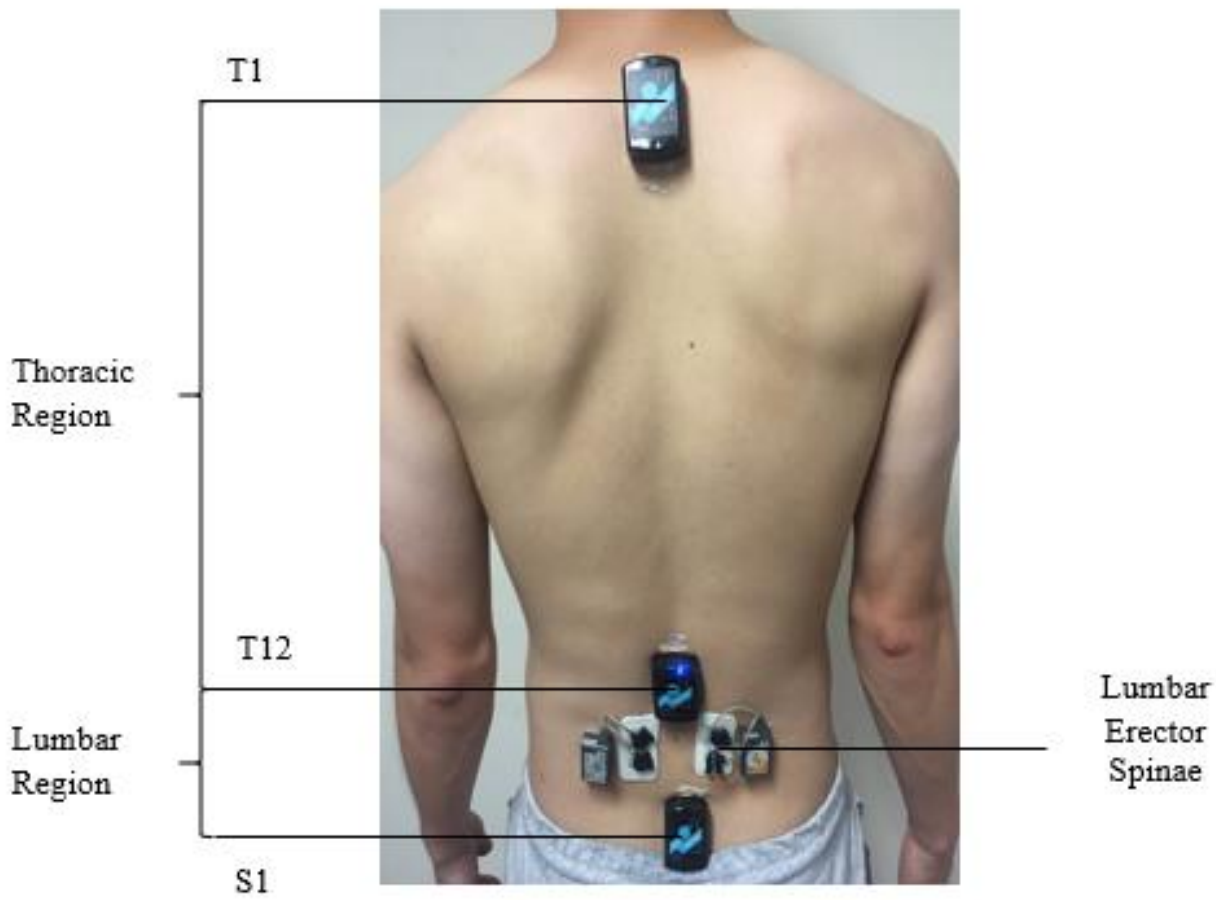
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780 **Figure 2 - Motion Sensor and Surface EMG Electrodes Placement**



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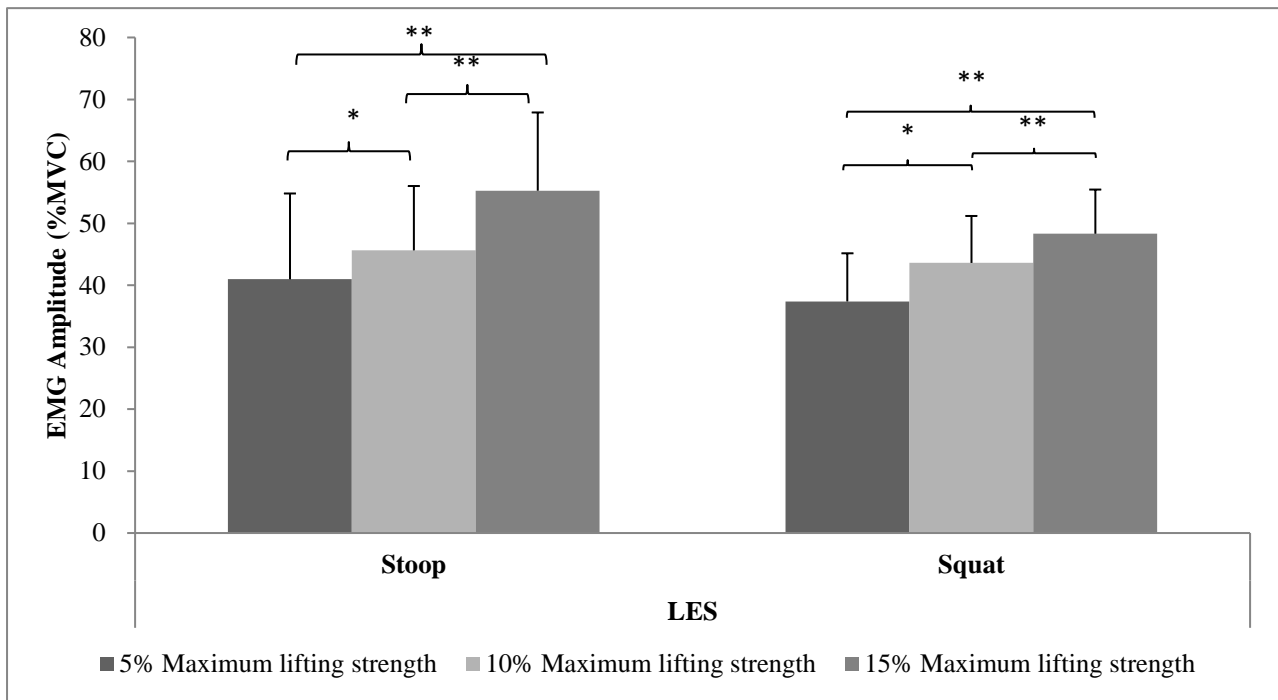
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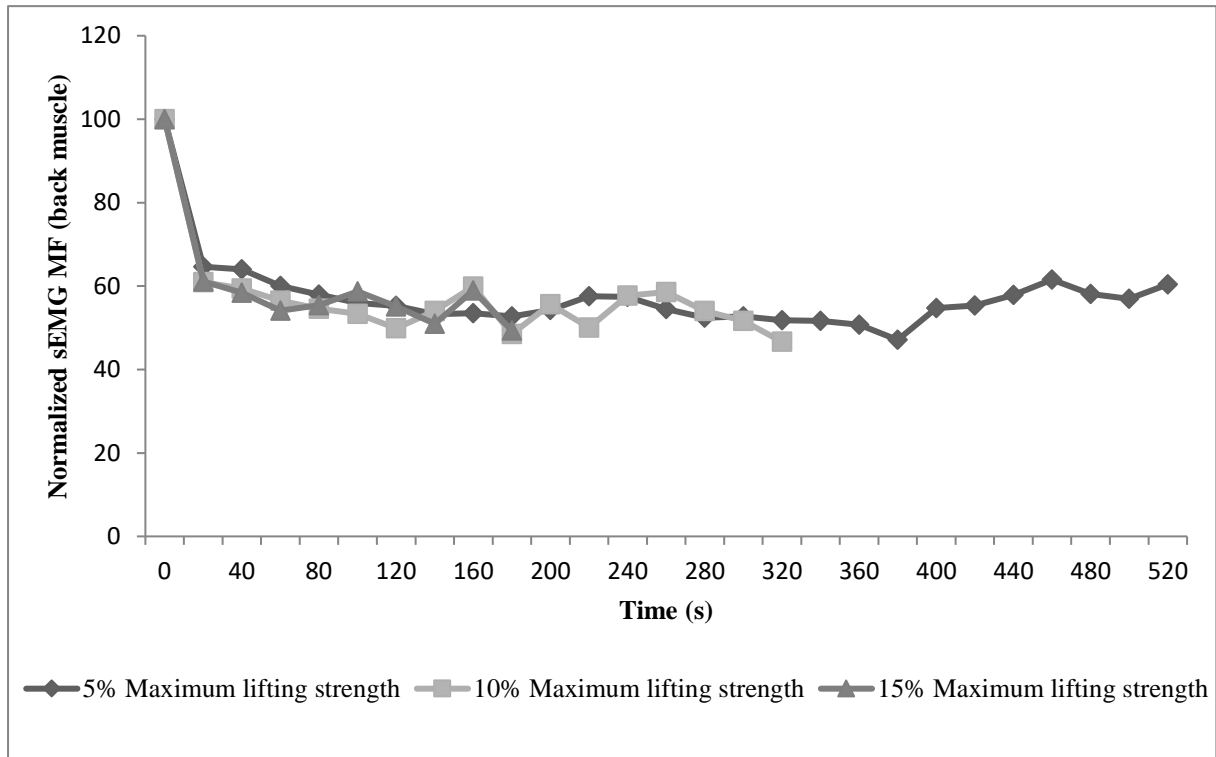
792 **Figure 3** - Lumbar Erector Spinae (LES) Muscle Activity During Stoop or Squat Lifting with  
 793 Different Weights in the Middle Phase of Standard Amplitude Analysis.



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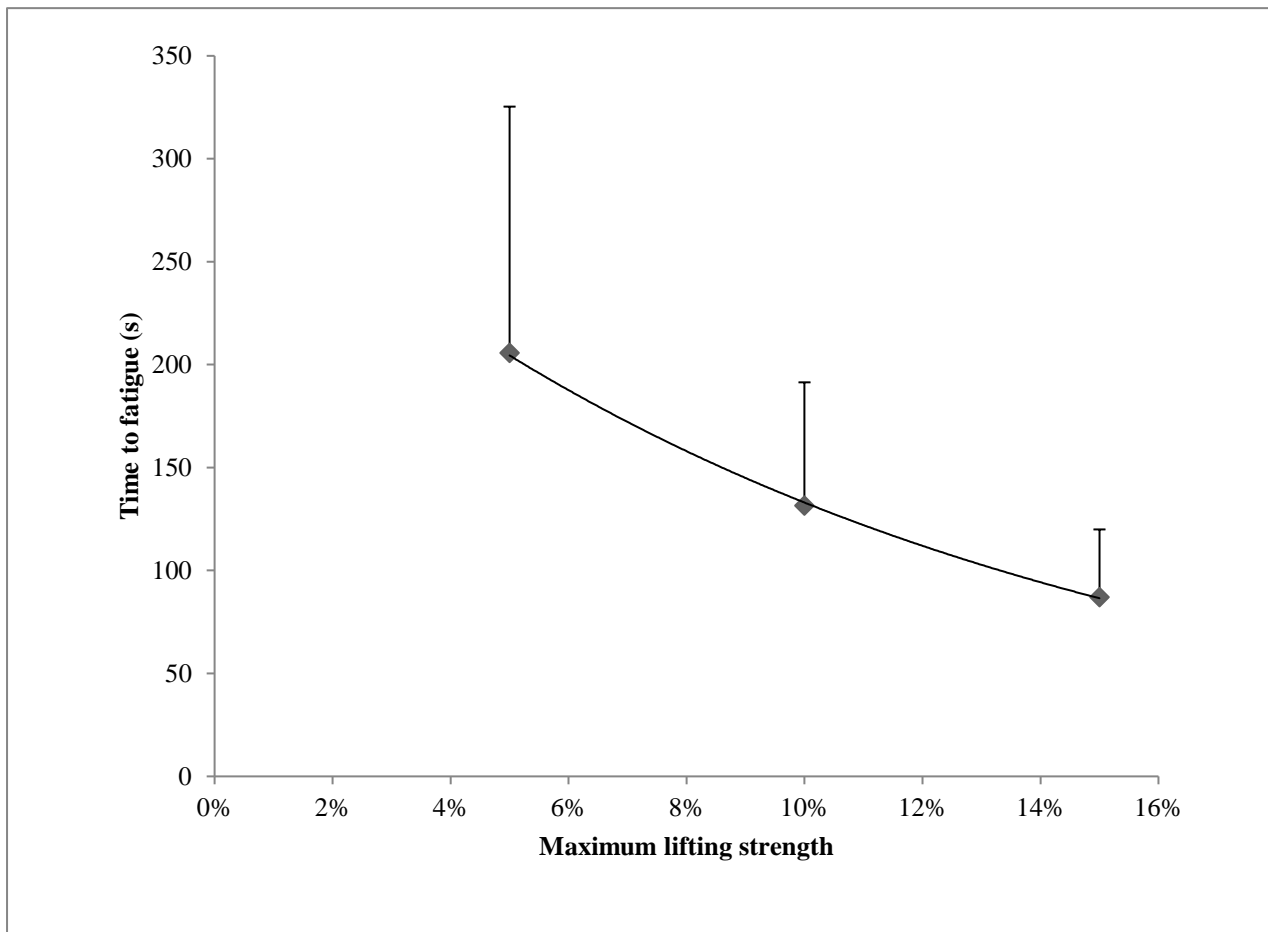
795 NB: EMG= Electromyography; %MVC= percentage of maximum voluntary contraction. \* $p <$   
 796 0.01, \*\* $p <$  0.001; the vertical error bar indicates standard deviation.

797 **Figure 4** - Normalized sEMG Median Frequency (MF) Averaged Across Groups for the Three  
798 Rebar Weights Across Time to Fatigue of the Back Muscles.



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801 **Figure 5** - The Means and Standard Deviations of Time to Fatigue and the Relationship Between  
802 Different Rebar Weights and Time to Fatigue. Vertical Error Bars Indicate Standard Deviation



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814 **Table 1** - Participants' Demographic Characteristics and Self-reported Questionnaires

Self-reported	Stoop lifting posture			Squat lifting posture			<i>p</i> -Value
	(n=10)		Range	(n=10)		Range	
	Mean	±SD		Mean	± SD		
Age (years)	28.80	4.54	22-38	27.00	3.40	22-32	0.33
Height (m)	1.74	0.08	1.63-1.86	1.75	0.10	1.58-1.88	0.83
Weight (kg)	70.90	6.85	57-80	71.10	11.08	57-87	0.96
BMI (kg/m <sup>2</sup> )	23.44	1.98	20.20-6.26	23.17	2.50	20.42-29.41	0.79
ODI (%)	3.80	10.00	0-12	0.80	1.40	0-4	0.36

815 Note: SD= standard deviation; BMI= body mass index; ODI= Oswestry Disability Index.

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831 **Table 2** - Mean and Standard Deviation (SD) Values for Initial, Middle, and Final Phases of  
 832 Standard Amplitude Analysis of Normalized Muscle Activity at the Lumbar Erector Spinae  
 833 Muscles During Repetitive Rebar Lifting Tasks

Muscle	Time phase (SAA)	Lifting posture	5%	10%	15%	Lifting posture	Lifting weight	Lifting posture×lifting weight
			Maximum lifting strength	Maximum lifting strength	Maximum lifting strength	<i>p</i> -Value	<i>p</i> -Value	<i>p</i> -Value
LES	Initial	Stoop	39.14 (13.05)	43.48 (9.80)	50.07 (15.12)	0.17	0.00 <sup>a</sup>	0.28
		Squat	35.00 (7.23)	37.00 (7.92)	41.71 (6.73)			
	Middle	Stoop	40.97 (13.85)	45.64 (10.39)	55.27 (12.63)	0.34	0.00 <sup>a</sup>	0.18
		Squat	37.39 (7.77)	43.61 (7.58)	48.32 (7.13)			
	Final	Stoop	39.31 (12.46)	40.32 (9.48)	52.41 (14.28)	0.25	0.00 <sup>a</sup>	0.06
		Squat	34.11 (8.05)	38.62 (8.55)	43.41(10.12)			

834 Note: SAA= standard amplitude analysis; LES= lumbar erector spinae. <sup>a</sup>Significant difference  
 835 between the three different weights with  $p < 0.05$ .

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850 **Table 3** - Mean Angle and Standard Deviation (SD) Values of Thoracic and Lumbar Range of  
 851 Motion at the Initial, Middle and Final Phases of Standard Amplitude Analysis During Repetitive  
 852 Rebar Lifting Tasks

Spinal region	Time phase (SAA)	Angle (degrees)						Group, tasks, and group × task p-Value	
		Stoop lifting posture			Squat lifting posture				
		Maximum lifting strength			Maximum lifting strength				
		5%	10%	15%	5%	10%	15%		
Lumbar region	Flexion	Initial	29.58	30.23	31.29	21.43	26.10	29.16	N/S
			(6.16)	(7.78)	(6.03)	(4.95)	(6.48)	(8.18)	
			33.25	33.48	33.53	29.70	29.90	33.22	
		Middle	(6.82)	(8.79)	(8.50)	(8.52)	(8.82)	(9.17)	N/S
			32.40	32.87	33.66	23.90	28.08	30.88	
			(7.36)	(8.84)	(8.51)	(5.58)	(11.76)	(8.81)	
		Final	(7.36)	(8.84)	(8.51)	(5.58)	(11.76)	(8.81)	N/S
			2.82	2.64	2.37	2.47	1.98	1.72	
			(4.24)	(3.86)	(4.45)	(2.64)	(8.22)	(2.45)	
Average difference in the lumbar flexion range of motion between the initial and final phase of SAA									N/S
Thoracic region	Flexion	Initial	5.55	4.84	3.72	0.29	1.38	1.81	N/S
			(5.33)	(7.21)	(7.75)	(7.22)	(8.16)	(7.68)	
			5.75	4.96	4.84	1.05	2.05	1.63	
		Middle	(7.96)	(8.20)	(8.50)	(7.55)	(8.69)	(8.72)	N/S
			5.38	4.58	4.44	1.67	2.79	1.92	
			(8.22)	(8.12)	(8.51)	(7.78)	(8.55)	(8.88)	
		Final	(8.22)	(8.12)	(8.51)	(7.78)	(8.55)	(8.88)	N/S
			-0.17	-0.26	0.72	1.37	1.41	0.11	
			(4.24)	(2.70)	(3.04)	(2.77)	(2.42)	(2.57)	
Average difference in the thoracic range of motion between the initial and final phase of SAA									N/S

853 Note: Positive values represent flexion; Negative range of motion values represent hyperextension;  
 854 SAA = standard amplitude analysis. N/S= No significant difference in lumbar flexion and thoracic  
 855 flexion angles regardless of lifting weights or postures.

856 **Table 4 - Pain Intensity Experienced during Repetitive Lifting of Three Different Weights in Two**  
 857 **Lifting Postures**

Maximum lifting strength	Borg categorical ratio scale of pain (out of 10)			
	Stoop lifting posture		Squat lifting posture	
	Back muscle pain (n=10)	Quadriceps and calf muscles (n=10)	Back muscle pain (n=10)	Quadriceps and calf muscles (n=10)
	Mean±SD	Mean±SD	Mean±SD	Mean±SD
5%	7.40±0.70*	1.40±0.52 <sup>#</sup>	1.40±0.52*	7.60±0.52 <sup>#</sup>
10%	7.80±0.63*	1.70±0.48 <sup>#</sup>	2.30±0.48*	7.80±0.42 <sup>#</sup>
15%	8.60±0.52*	2.90±0.74 <sup>#</sup>	3.40±0.52*	8.60±0.52 <sup>#</sup>

858 Note: \*Significant difference between different lifting weights and different lifting postures for  
 859 back muscle pain,  $p < 0.05$ . <sup>#</sup>Significant difference between different lifting weights and different  
 860 lifting postures for quadriceps and calf muscles pain,  $p < 0.05$ .

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