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4	Degradation of azo dye orange G in aqueous solution
5	by persulfate with ferrous ion
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22	Abstract

23 The oxidative degradation of azo dye, orange G (OG), in aqueous solution by the persulfate/Fe²⁺ reagent has been investigated. Effects of pH, dosages of persulfate and 24 Fe^{2+} , temperature, and the presence of inorganic ions (Cl⁻, NO₃⁻, HCO₃⁻ and H₂PO₄⁻) 25 26 on the OG degradation were examined in batch experiments. OG degradation by the persulfate/Fe²⁺ reagent was found to follow the first-order kinetic model. Under an 27 optimum condition ([persulfate] = 4 mM, $[Fe^{2+}]$ = 4 mM and pH 3.5), the OG in 28 aqueous solution with an initial concentration of 0.1 mM was degraded by 99% within 29 30 min. The OG degradation increased with the increased persulfate and Fe^{2+} dosages 30 and an optimal molar ratio of persulfate to Fe^{2+} was found to be 1:1. The experimental 31 results showed that increasing the reaction temperature was beneficial to the OG 32 degradation, not as efficient as chemical activation. In the meantime, the apparent 33 activation energy for the OG degradation was determined to be 92.2 kJ mol⁻¹. 34 Furthermore, the experiments demonstrated that the OG degradation could be 35 significantly inhibited due to the existence of inorganic ions in a sequence of $NO_3^- <$ 36 $Cl^- < H_2PO_4^- < HCO_3^-$. The results of this study provided fundamental understanding of 37 the OG reaction with the persulfate/ Fe^{2+} reagent. 38

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40 *Keywords:* Azo dye; Degradation; Fe²⁺; Kinetics; Orange G; Persulfate

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44 **1. Introduction**

45 Azo dyes represent more than 50% of all dyes in common use because of their chemical stability and versatility [1]. However, most of them are non-biodegradable, 46 toxic and potentially carcinogenic in nature [2] and at present are abated by some 47 48 non-destructive processes, such as coagulation, activated carbon adsorption and membrane filtration [3-5]. The degradation and mineralization of dyes have not been 49 achieved in these treatment processes. Therefore, the development of destructive 50 51 processes for treating dyeing wastewater has significant interests currently. Several advanced oxidation processes, such as TiO₂-mediated photocatalysis [6-8], Fenton or 52 photo-Fenton reaction [9-11], and other reactions using potassium permanganate 53 [12,13], oxone/Co²⁺ reagent [14,15] and persulfate [16,17], have been extensively 54 55 studied in the degradation of dye solutions. Actually, the persulfate technique for the efficient degradation of biorefractory substances has been successfully verified for some 56 57 pollutants [18-23] and furthermore, it has potential to completely mineralize organic compounds. 58

Persulfate $(S_2O_8^{2-})$ is one of the strongest oxidants known in aqueous solution and 59 has the higher potential ($E^{\circ} = 2.01$ V) than H₂O₂ ($E^{\circ} = 1.76$ V). It offers some 60 advantages over other oxidants as a solid chemical at ambient temperature with ease of 61 storage and transport, high stability, high aqueous solubility and relatively low cost [20]. 62 63 These features let it be a promising choice for clean-up applications. Reactions of persulfate with organic pollutants in water, however, are generally slow at ambient 64 temperature, and activation of persulfate is necessary to accelerate the process. It has 65 been reported that persulfate anion can thermally or chemically by transition metal ions, 66

such as Fe^{2+} be activated to generate a strong oxidant sulfate free radical (SO₄^{•-}, $E^o =$ 2.5-3.1 V) [16]. Similar to the Fenton's reaction, the transition metal is coupled with an oxidant. The overall stoichiometric reaction between persulfate and Fe^{2+} is expressed by Eq (1) through two steps of Eqs (2) and (3) as follows [24]:

71
$$S_2O_8^{2-} + 2Fe^{2+} \rightarrow 2Fe^{3+} + 2SO_4^{\bullet-}$$
 (1)

72
$$S_2O_8^{2-} + Fe^{2+} \rightarrow Fe^{3+} + SO_4^{2-} + SO_4^{\bullet-}$$
 $(k = 27 \text{ M}^{-1}\text{s}^{-1})$ (2)

73
$$\operatorname{Fe}^{2+} + \operatorname{SO}_4^{\bullet-} \to \operatorname{Fe}^{3+} + \operatorname{SO}_4^{2-} \qquad (k = 3.0 \times 10^8 \,\mathrm{M}^{-1} \mathrm{s}^{-1})$$
(3)

Orange G (OG), a typical azo dye in textile wastewaters, has been the subject of 74 intense investigations [11,25,26]. However, the information about OG degradation by 75 the persulfate/ Fe^{2+} reagent is still limited. In this study, the kinetics of OG degradation 76 was elucidated based on the experimental data. Furthermore, the influences of some 77 important reaction conditions such as pH of solutions, dosages of persulfate and Fe^{2+} , 78 temperature, and presence of some inorganic ions on OG degradation in aqueous 79 solution were investigated. Furthermore the mineralization of OG by the persulfate/Fe²⁺ 80 reagent was compared with the Fenton reagent. 81

82

83 2. Experimental

84

85 2.1. Materials

OG chemical was purchased from Hengrun dyestuff chemical Co. (Guangzhou, China) and was used as received without further purification. Its physiochemical characteristics are listed in Table 1. Sodium persulfate (Na₂S₂O₈, 99%) and ferrous

89	sulfate (FeSO ₄ ·7H ₂ O) were obtained from Aldrich. Sodium chloride, sodium
90	dihydrogen phosphate, sodium bicarbonate and sodium nitrate were purchased from J.T.
91	Baker. Other reagents with analytical reagent grade were obtained from International
92	Laboratory (IL, USA).
93	Aqueous solutions were prepared in the deionized water obtained from a Millipore
94	Milli-Q system. An OG stock solution was prepared at 10 mM. A $Na_2S_2O_8$ solution was
95	prepared at 200 mM freshly. A FeSO ₄ solution (100 mM) was prepared in 0.01 M
96	$H_2SO_4.$

98 2.2. *Experimental procedures*

Batch experiments were first performed in graduated and plugged test tubes. 99 Reaction solutions were obtained by adding FeSO₄ solution into aqueous OG solution 100 101 and the initial pH of the reaction solutions was adjusted with NaOH (0.1 M) or H₂SO₄ 102 (0.1 M) solution. Then the reaction was initiated by adding Na₂S₂O₈ into the prepared reaction solutions with a volume of 50 ml. At the given time intervals, the sample 103 aliquots were taken from the tubes and analyzed immediately. Before analysis, sodium 104 105 azide [20] was added to quench any further oxidation reactions and the water samples 106 were then filtered through a 0.45 µm membrane filter. All experiments were carried out 107 at a room temperature of 20 ± 1 °C unless otherwise stated.

108 Several sets of the experiments were conducted to determine the effects of various 109 parameters on OG degradation. In all experiments, the initial OG concentration was 110 kept at 0.1 mM. For determining the effect of pH on OG degradation, three pH values of 111 aqueous solutions at 3.5, 7.0 and 9.0 were studied, respectively. In the remaining experiments, the pH values of the solutions were kept constant at 3.5. To determine the 112 effects of persulfate and Fe²⁺ dosages on the OG degradation, the ratios of 113 $[persulfate]/[Fe^{2+}]$ at 1:1, 2:1, 4:1, 8:1 and 10:1 with $[Fe^{2+}] = 1$ mM were conducted. 114 After the optimal dosage of persulfate was obtained, the concentration of Fe²⁺ was 115 changed with a fixed concentration of persulfate. To determine the effect of temperature 116 on OG degradation, temperature varied from 293 to 313 K in different experiments. To 117 investigate the effects of co-existing inorganic ions on OG degradation, the 118 concentrations of NaCl, NaNO₃, NaHCO₃ and NaH₂PO₄ ranged from 1 to 100 mM were 119 studied, respectively. 120

121

122 2.3. Chemical analysis

The concentration of OG in aqueous solution was analyzed by UV-vis 123 spectrophotometry (PerkinElmer, Lambda 20) at a maximum absorption wavelength of 124 478 nm. Total organic carbon (TOC) concentration was measured by a TOC analyzer 125 (Shimadzu TOC-5000A) after filtering the samples by the 0.45 µm filter. The 126 of Fe²⁺ concentration was determined colorimetrically using 127 UV-vis а 128 spectrophotometer at 510 nm after adding 1,10-phenanthroline to form a colored complex of Fe²⁺-phenanthroline [27]. Persulfate ion was determined by iodometric 129 titration with sodium thiosulfate [28]. The data presented in this work were obtained 130 131 from duplicate experiments and the errors of measurement were estimated to be within 5%. 132

134 **3. Results and discussion**

135

136 *3.1. Kinetics of OG degradation*

The reaction of OG degradation with the persulfate/ Fe^{2+} reagent versus reaction 137 time is presented in Fig. 1. It can be seen that the spectrum of light absorption by OG 138 139 solution before reaction consists of three main peaks at 259, 328, and 478 nm plus a shoulder peak at 421 nm. While the peaks at 259 and 328 nm are assigned to its 140 aromatic rings, the peaks at 478 nm and the shoulder at 421 nm are assigned to the 141 conjugated structure formed by the azo bond [29]. As the reaction proceeded, the two 142 143 characteristic absorption peaks at 328 and 478 nm decreased dramatically and almost disappeared after 30 min, showing that the chromophore and conjugated π^* system 144 were completely destroyed. On the other hand, the peak at 259 nm declined slowly, 145 indicating that the aromatic rings were still present. In this study, the variation of 146 absorption peak at 478 nm was applied to evaluate the extent of OG degradation. The 147 plot of ln (C_0/C) versus time (inset of Fig. 1) shows a linear relationship, indicating that 148 the OG degradation follows the first-order kinetic model below: 149

150
$$C = C_0 \exp(k_{\text{obs}}t) \tag{4}$$

where *C* is the concentration of OG at time *t*; C_0 is the initial concentration of OG and k_{obs} is the observed reaction rate constant.

In the inset of Fig. 1, the rate constant of OG degradation was found to be 0.12 \min^{-1} under a suitable condition ([OG] = 0.1 mM, [persulfate] = 4 mM, [Fe²⁺] = 4 mM, 155 pH 3.5).

156

157 *3.2. Effect of pH*

158 The pH value of aqueous solution plays a significant role in the degradation of organic compounds. Three experiments of OG degradation with the persulfate/Fe²⁺ 159 reagent were carried out at initial pH 3.5, 7.0 and 9.0, respectively. The first-order 160 kinetic rate constants for the OG degradation with different pH values were obtained 161 and are shown in Table 2. With the increase of pH, the efficiency of OG degradation 162 decreased (Fig. 2), indicating that the acidic pH is more favorable to the OG degradation 163 than neutral and alkaline pH. The decreased OG degradation in the neutral and alkaline 164 media might result from the precipitation of iron (Fe^{2+} and Fe^{3+}). This result agreed with 165 our earlier reports on the Fenton's reagents [9,30]. The soluble Fe²⁺ species is stable 166 between a wide pH range of 2.0 to 9.0, while Fe^{3+} precipitation occurs at pH > 4.0 [30]. 167 It has been known that when the pH value of the aqueous solution is higher than 4.0, the 168 amount of soluble Fe^{2+} could be decreased due to the formation of Fe^{2+} complexes 169 which hinder the further reaction of Fe^{2+} with persulfate. The reaction can be described 170 by the Eq. (5) [31]: 171

172
$$\operatorname{Fe}^{2^+} + \operatorname{H}_2 O \to \operatorname{FeOH}^+ + \operatorname{H}^+$$
 $(k = 1.9 \text{ s}^{-1})$ (5)

173 On the other hand, the precipitated Fe^{3+} oxyhydroxides, such as $FeOH^{2+}$, 174 $Fe_2(OH)_2^{4+}$, $Fe(OH)_2^+$, $Fe(OH)_3^0$ and $Fe(OH)_4^-$ [31], have low efficiency to activate 175 persulfate and to produce the sulfate radicals. The formations of Fe^{3+} oxyhydroxides are 176 shown in Eqs. ((6)-(8)) below:

177
$$\operatorname{Fe}^{3+} + \operatorname{H}_2 O \to \operatorname{FeOH}^{2+} + \operatorname{H}^+ \qquad (k = 2.3 \times 10^7 \, \mathrm{s}^{-1})$$
 (6)

178
$$\operatorname{Fe}^{3+} + 2\operatorname{H}_2\operatorname{O} \to \operatorname{Fe}(\operatorname{OH})_2^+ + 2\operatorname{H}^+ \qquad (k = 4.7 \times 10^3 \text{ s}^{-1})$$
 (7)

179
$$2Fe^{3+} + 2H_2O \rightarrow Fe_2(OH)_2^{4+} + 2H^+$$
 $(k = 1.1 \times 10^7 \text{ s}^{-1})$ (8)

180 Both aspects are favored at high pH, and this precipitation could be experimentally confirmed by the production of turbidity at pH 7.0. Therefore, at high pH, the low 181 activity of the catalyst leads to decrease the amounts of radicals, and then decreased 182 efficiency of OG degradation. In addition, the self-dissociation of the oxidant through 183 non-radical pathways at high pH might be another reason causing the decreased 184 efficiency of OG degradation. The feature of optimal pH ranged from 2.0 to 4.0 is a 185 characteristic of the Fenton reagent. A recent study by Rastogi et al. [32] on the 186 degradation of polychlorinated biphenyls by Fe²⁺-peroxymonosulfate oxidative system 187 also confirmed that the higher degradation efficiency achieved at acidic pH value. 188 Therefore in this study the best pH value for the following experiments of OG oxidation 189 was chosen to be 3.5. 190

191

192 *3.3. Effects of persulfate and* Fe²⁺ *dosages*

Persulfate plays an important role as a source of $SO_4^{\bullet-}$ generation in the persulfate/Fe²⁺ reagent. The effect of persulfate dosage on OG degradation was examined by varying the ratios of persulfate to Fe²⁺ from 1:1 to 10:1. The experimental results are shown in Fig. 3 and Table 2. It can be observed that at [Fe²⁺] = 1 mM, increasing the dosage of persulfate from 1 to 4 mM, equivalent to a [persulfate]/[Fe²⁺] ratio from 1:1 to 4:1, resulted in an increase in OG degradation from 53% to 81% within

199 30 min reaction. However, further increase of the persulfate dosage beyond a [persulfate]/[Fe²⁺] ratio of 4:1 resulted in only a slight increase in the OG removal. For 200 example, the efficiency of OG degradation at 30 min reaction was achieved by 81% to 201 82% while the ratio of $[persulfate]/[Fe^{2+}]$ was increased from 4:1 to 10:1. This is in 202 agreement with the observations by other researchers [19,33] who applied Fe²⁺ to 203 activate persulfate to degrade other pollutants. This phenomenon can also be observed 204 in the Fenton reagent where the excessive amount of hydrogen peroxide had a 205 detrimental effect on the degradation efficiency [9,30]. Therefore, in the following 206 experiments, while the concentration of persulfate was kept at 4 mM and the ratio of 207 [persulfate] to [OG] was 40:1, effect of Fe²⁺ dosage on the OG degradation was studied. 208 Fe^{2+} is one of the main species that can catalyze persulfate to produce $SO_4^{\bullet-}$ 209 radicals [34] and its existence can influence the efficiency of OG degradation 210 significantly. It should be noted that OG cannot be effectively oxidized by persulfate 211 alone. Fig. 4a showed the effect of Fe²⁺ dosage on OG degradation with different molar 212 ratios of [persulfate]/[Fe²⁺]. When the Fe^{2+} concentration varied from 0.5 to 4 mM 213 $([persulfate]/[Fe^{2+}] = 8:1, 4:1, 2:1 and 1:1)$, the efficiency of OG degradation within 30 214 215 min reaction was achieved by 54%, 80%, 94% and 99%, respectively. The higher efficiency of OG degradation at the higher Fe²⁺ dosage might result from the higher 216 production of $SO_4^{\bullet-}$ in the reaction. However, with a further increase of Fe^{2+} 217 concentration up to 8 mM ([persulfate]/ $[Fe^{2+}] = 1:2$), the efficiency of OG degradation 218 was slightly reduced to 98%. It indicates that Fe^{2+} can also act as a sulfate radical 219 scavenger at its high concentration as expressed by Eq. (3) [31,35]. 220

221 Similar results have been found in other reports [19,33,36]. Therefore, it may be concluded that while an essential amount of Fe²⁺ is required to effectively activate 222 persulfate and to generate a sufficient amount of sulfate radicals in the reaction solution, 223 an excess amount of Fe^{2+} would be detrimental to the OG degradation. Furthermore, the 224 detection of Fe^{2+} (Fig. 4b) indicated that they were consumed quickly and their 225 concentrations decreased sharply once the reaction was initiated. Under the conditions 226 that different amounts of Fe^{2+} were added, most of Fe^{2+} were transformed to Fe^{3+} after 227 several minutes. Therefore, how to maintain a certain amount of Fe²⁺ in the reaction 228 solution during a long reaction time is a key technique for its practical application. By 229 employing a suitable complexing agent in conjugation with Fe²⁺, the amount of soluble 230 Fe^{2+} in the reaction solution can be well controlled even the pH in bulk solution is 231 neutral. For example, Liang et al. found an enhanced degradation efficiency of 232 trichloroethylene by the persulfate/ Fe^{2+} reagent using ferrous citrate as a catalyst [37]. 233 At the same time, the results shown in Fig. 4c indicated that an increase of Fe^{2+} 234 concentration did result in an increase of persulfate decomposition proportionally, but 235 no proportional increase of OG removal was achieved. This phenomenon suggests that 236 sulfate radicals were consumed by some reactions other than with OG, as indicated in 237

238 Eqs ((9)-(15)) [35,38,39]:

239
$$SO_4^{\bullet-} + SO_4^{\bullet-} \to 2SO_4^{2-}$$
 $(k = 8.9 \times 10^8 \text{ M}^{-1} \text{s}^{-1})$ (9)

240
$$SO_4^{\bullet-} + H_2O \to HSO_4^{-} + {}^{\bullet}OH$$
 $(k = 500 \text{ s}^{-1})$ (10)

241
$$\operatorname{SO}_4^{\bullet-} + {}^{\bullet}\operatorname{OH} \to \operatorname{HSO}_4^- + 1/2\operatorname{O}_2$$
 (11)

242
$$^{\bullet}\text{OH} + ^{\bullet}\text{OH} \rightarrow \text{H}_2\text{O}_2$$
 $(k = 5.2 \times 10^9 \text{ M}^{-1}\text{s}^{-1})$ (12)

243
$$SO_4^{\bullet-} + H_2O_2 \rightarrow SO_4^{2-} + H^+ + HO_2^{\bullet} \qquad (k = 1.2 \times 10^7 \text{ M}^{-1}\text{s}^{-1})$$
 (13)

244
$$SO_4^{\bullet-} + HO_2^{\bullet} \to SO_4^{2-} + H^+ + O_2$$
 $(k = 3.5 \times 10^9 \text{ M}^{-1} \text{s}^{-1})$ (14)

245
$$SO_4^{\bullet-} + S_2O_8^{2-} \rightarrow S_2O_8^{-} + SO_4^{2-}$$
 $(k = 6.1 \times 10^5 \text{ M}^{-1}\text{s}^{-1})$ (15)

247 *3.4. Effect of temperature*

The effect of temperature on OG degradation was investigated in a rang of 293-313 248 K. It can be seen from Fig. 5 that increasing temperature had a positive effect on the OG 249 degradation. The efficiency of OG degradation within 5 min reaction time was 250 increased from 76% to 100%, when the temperature increased from 293 to 313 K. Since 251 persulfate can also be thermally activated to produce $SO_4^{\bullet-}$ [18,22], another set of 252 experiments without Fe²⁺ at different temperatures was conducted and the results are 253 presented in Table 2. The data showed that the rate constant, k, of OG degradation by 254 persulfate without the activation of ferrous ions increased with the enhanced 255 temperature, but the k values were still much lower than those activated by Fe^{2+} . These 256 results indicate that raising temperature (lower than 323 K) is not an efficient way to 257 activate persulfate compared to chemical activation. 258

Furthermore, according to the apparent kinetic rate constant at different temperatures, the apparent activation energy for OG degradation by the persulfate/Fe²⁺ reagent was computed using Arrhenius equation (Eq. (16)).

262
$$k = A \exp(-\frac{E}{RT})$$
(16)

where *A* is the preexponential (or frequency) factor; *E* is the apparent activation energy (J mol⁻¹); *R* is the ideal gas constant (8.314 J mol⁻¹ K⁻¹); *T* is the reaction absolute

265 temperature (K).

A good linear relationship was obtained in the Arrhenius plot of $\ln k$ versus 1/T266 (inset of Fig. 5). The apparent activation energy was calculated to be 92.2 kJ mol⁻¹. This 267 value may indicate that the OG degradation in aqueous solution by the persulfate/ Fe^{2+} 268 reagent requires moderate activation energy, as the thermal reaction energy has a 269 normal range of 60-250 kJ mol⁻¹ [40]. Liang et al. [19,21] suggested that it requires a 270 relatively high activation energy of around 108-130 kJ mol⁻¹ to degrade 271 trichloroethylene and 1,1,1-trichloroethane. The activation energy of the thermal crack 272 of the O–O bond of persulfate anion was also reported to be 140.2 kJ mol⁻¹ by Kolthoff 273 and Miller [41]. Huang et al. [42] reported the activation energy of 26 kJ mol⁻¹ for the 274 275 degradation of bisphenol A by UV-activated persulfate. The different values may be due to the structure of different target compounds. Compared to all the activation energy 276 mentioned above, the relative lower value of the OG degradation in aqueous solution by 277 the persulfate/ Fe^{2+} reagent implies that such reaction can be easily achieved. 278

279

280 *3.5. Effect of co-existing inorganic ions*

Usually, a great amount of salts are employed in various dyeing processes and the strength of dissolved inorganic ions in dyeing wastewater may affect the efficiency of dye degradation reaction. In this study, the effects of several inorganic ions (NO_3^- , CI^- , HCO_3^- and $H_2PO_4^-$) that commonly occur in real dye-containing wastewater on the OG degradation were examined in a concentration range of 1 to 100 mM, and the experimental results are given in Table 3.

287 It can obviously be found from Table 3 that the concentration of inorganic ions had negative effects on the OG degradation with the persulfate/Fe²⁺ reagent. The higher 288 289 ionic concentration in the solutions, the lower reaction rate of OG degradation occurred. 290 It might result from a decreased amount of sulfate radicals due to the high ionic concentration. The result is in agreement with other studies [18,43]. It is known that 291 phosphate and bicarbonate are efficient scavengers of hydroxyl radicals and the 292 293 bicarbonate anions quenched the hydroxyl radicals more efficiently than phosphate [44]. Furthermore, it can also be found that all anions could inhibit the reaction rate of OG 294 degradation and the degree of their inhibiting effects can be ranked from low to high in 295 an order of $NO_3^- < Cl^- < H_2PO_4^- < HCO_3^-$. 296

297

298 *3.6. Mineralization of OG*

Although the OG degradation with the persulfate/ Fe^{2+} reagent occurred quickly 299 within a few minutes, the reduction of TOC was much more slowly than the OG 300 degradation, which took a few hours. Fig. 6 showed the TOC removals in the OG 301 solution with different dosages of persulfate. The rate of TOC removal was positively 302 related to the persulfate concentration in the range of 1 to 4 mM. A further increase in 303 304 persulfate dosage did not lead to further increase in TOC removal due to the two-edged 305 effects of per sulfate on the yields of reactive species. On one hand, more persulfate in a certain range could enhance the OG degradation by supplying more sulfate radicals 306 though reaction (1). On the other hand, excessive persulfate would compete with OG for 307 sulfate radicals through reaction (15) [34]. 308

309 Furthermore, the same dosage of hydrogen peroxide instead of persulfate was used for comparison. It was found that the TOC reductions in the OG solutions with 310 hvdrogen peroxide/F e^{2+} as the Fenton's reagent and the persulfate/F e^{2+} reagent were 311 312 achieved by 53% and 96% in 24 h, respectively. These results may suggest that the persulfate/Fe²⁺ reagent can degrade OG in aqueous solutions more completely than the 313 314 Fenton's reagent after an extended duration. It has been reported that the sulfate radical can completely oxidize the insecticide lindane [36] and even mineralize PCBs [32]. 315 Sulfate radicals have a longer half life than hydroxyl radicals mainly due to their 316 preference for electron transfer reactions while hydroxyl radicals can participate in a 317 variety of reactions with equal preference [37,45]. The high oxidation efficiency of the 318 319 sulfate radicals, in combination with the slow rate of consumption of precursor oxidants, makes sulfate radical-based processes very effective for the degradation of recalcitrant 320 organic compounds. Sulfate radicals normally react with electron transfer process while 321 hydroxyl radicals can also react via electron-atom abstraction along with electron 322 323 transfer process which is less prominent in their cases [45]. As argued by Thendral et al. [46], the high reactivity of the sulfate radical anion can be attributed to its redox partner 324 325 bisulfate/sulfate ion's ability as a leaving group. Therefore, such a feature of sulfate 326 radicals may be beneficial to the application of dyeing wastewater treatment where a 327 higher degree of mineralization is required.

328

329 **4. Conclusions**

331	In this work, OG as a model azo dye in aqueous solution was successfully degraded
332	by the persulfate/Fe ²⁺ reagent and it was found that the reaction of OG degradation
333	follows the first-order kinetic model. Under the optimum condition ($[OG] = 0.1 \text{ mM}$,
334	$[persulfate] = 4 \text{ mM}, [Fe^{2+}] = 4 \text{ mM} \text{ and pH } 3.5), 99\% \text{ of OG degradation was achieved}$
335	in 30 min. The apparent activation energy for OG degradation with the persulfate/Fe ²⁺
336	reagent was determined to be 92.2 kJ mol ⁻¹ . The presence of inorganic ions had
337	inhibitory effects on the OG degradation in the sequence of $\mathrm{NO_3^-} < \mathrm{Cl}^- < \mathrm{H_2PO_4^-} <$
338	HCO_3^- . The experiments also demonstrated that the persulfate/Fe ²⁺ reagent can degrade
339	OG in aqueous solution to a higher degree than the Fenton's reagent, which is beneficial
340	for mineralization of azo dyes.
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343	
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504	Table 1
505	Physiochemical characteristics of Orange G.
506	

Dye	Chemical structure	Molecular	MW	λ_{max}
		formula	$(g mol^{-1})$	(nm)
Orange G	OH N SO ₃ Na SO ₃ Na	C ₁₆ H ₁₀ N ₂ Na ₂ O ₇ S ₂	452	478

509 Table 2

510 The first-order rate constants for OG degradation by persulfate/Fe²⁺ reagent at different

⁵¹¹ reaction conditions. [OG] = 0.1 mM.

		[S ₂ O ₈ ²⁻]	[Fe ²⁺]	Temp.	Rate constant	
рН	[S ₂ O ₈ ²⁻]/[Fe ²⁺]/[OG]				(min ⁻¹)	
	molar ratios	(m M)	(m M)	(K)	k	R^2
3.5	40:10:1	4	1	293	0.040	0.967
7.0	40:10:1	4	1	293	0.0085	0.915
9.0	40:10:1	4	1	293	0.0037	0.908
3.5	10:10:1	1	1	293	0.014	0.910
3.5	20:10:1	2	1	293	0.027	0.960
3.5	80:10:1	8	1	293	0.042	0.964
3.5	100:10:1	10	1	293	0.043	0.963
3.5	40:5:1	4	0.5	293	0.020	0.972
3.5	40:20:1	4	2	293	0.076	0.938
3.5	40:40:1	4	4	293	0.12	0.951
3.5	40:80:1	4	8	293	0.11	0.942
3.5	40:40:1	4	4	303	0.38	0.987
3.5	40:40:1	4	4	313	1.32	0.980
3.5	40:0:1	4	0	293	0.0005	0.960
3.5	40:0:1	4	0	303	0.0009	0.987
3.5	40:0:1	4	0	313	0.0059	0.979

513 Table 3

514 The pseudo-first order rate constants, k_{obs} (min⁻¹), for OG degradation with co-existing

- substances. $[OG] = 0.1 \text{ mM}, [Fe^{2+}] = 4 \text{ mM}, [persulfate] = 4 \text{ mM}, pH = 3.5.$

Substances	1 mM	10 mM	100 mM
No		0.12	
Cl⁻	0.067	0.022	0.0075
NO ₃ ⁻	0.11	0.084	0.029
HCO ₃ ⁻	0.0008	0.0002	0
$H_2PO_4^-$	0.0025	0.0009	0

529	Figure captions
530	
531	Fig. 1 UV-Vis spectral changes of OG in aqueous solutions by persulfate/Fe ²⁺ reagent
532	over reaction time (inset: the first-order linear relationship; $[OG] = 0.1 \text{ mM}$, $[Fe^{2+}] = 4$
533	mM, [persulfate] = 4 mM , pH 3.5).
534	
535	Fig. 2 Effect of pH on OG degradation by persulfate/Fe ²⁺ reagent. $[OG] = 0.1 \text{ mM}$,
536	$[Fe^{2+}] = 1 \text{ mM}, [persulfate] = 4 \text{ mM}.$
537	
538	Fig. 3 Effect of initial concentration of persulfate on OG degradation by persulfate/Fe ²⁺
539	reagent. $[OG] = 0.1 \text{ mM}, [Fe^{2+}] = 1 \text{ mM}, pH3.5.$
540	
541	Fig. 4 (a) Effect of ferrous ion on OG degradation by persulfate/Fe ²⁺ reagent; (b)
542	Change in the remaining Fe(II) concentration over time; (c) Change in the remaining
543	persulfate concentration over time. ([OG] = 0.1 mM, [persulfate] = 4 mM, pH 3.5)
544	
545	Fig. 5 Effect of temperature on OG degradation by persulfate/Fe ²⁺ reagent. $[OG] = 0.1$
546	mM, $[Fe^{2+}] = 4$ mM, $[persulfate] = 4$ mM, pH 3.5.
547	
548	Fig. 6 Effect of persulfate dosage on OG mineralization and comparison with peroxide.
549	$[OG] = 0.1 \text{ mM}, [Fe^{2+}] = 4 \text{ mM}, \text{ pH } 3.5; (): 4 \text{ mM } H_2O_2.$
550	























