

Photoelectrocatalytic microreactor for seawater decontamination with negligible chlorine generation

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Abstract

Decontamination of seawater is of particular importance for the waste seawater treatment before its drainage. However, some mature methods to clean waste fresh water cannot be employed to treat waste seawater due to its high salt concentration. Besides, excessive chlorine generation during the seawater decontamination process is toxic for sea creatures. In this work, a microfluidic reactor is designed and fabricated to enable the photoelectrocatalytic effect for highly-efficient seawater decontamination with negligible chlorine production. The fabricated microreactor consists of three layers: a blank indium tin oxide glass (ITO) slide serves as the cover, another ITO glass slide coated with the BiVO₄ nanoporous film works as the substrate, and in between is an epoxy layer with a planar reaction chamber ($10 \times 10 \times 0.1 \text{ mm}^3$) and a tree-shape microchannel array. Different bias potentials are applied across the reaction chamber to decompose the methylene blue in the saline water. With the bias of $\pm 1.8 \text{ V}$, the degradation rate reaches as high as about 5.3 s^{-1} for the negative bias and about 4.7 s^{-1}

for the positive bias while the generated chlorine is negligible with bias up to 2.2 V. The high decontamination efficiency and elimination of chlorine generation suggest that the photoelectrocatalytic microreactor device has high potential to be scaled up for industrial applications. This also provides us an ideal platform to study the underlying mechanisms and kinetics of seawater decontamination.

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1 Introduction

Water shortages and pollution is a global problem, even in the areas with abundant water resources. Clean water is needed by human for different purposes: agriculture, industry, life and recreation. As we all know, seawater accounts for 97% for the earth's water and leaves only 3% for the fresh water (Orlove and Caton 2010; Principles et al. 2010; Sultana 2011; Mo and Zhang 2013). The crisis of water resource presents unprecedented demand for desalination and purification of seawater, although the fresh water can be renewable. Actually, many physical and chemical methods have been used in sewage treatment, such as boiling, adsorption, UV treatment, filtration and so on (Ambashta and Sillanpää 2010; Dhakras 2011). Among them, photocatalysis appears to be a promising technology for water treatment by using the photo-excited holes and electrons on the surface of semiconductor photocatalyst to decompose the toxic organic compounds. Up to now, most of the available studies of wastewater treatment focus on waste fresh water. The seawater decontamination has drawn little attention as it duly deserves. The waste seawater comes from flushing toilet (like in Hong Kong, seawater is used for flushing the toilet), mariculture, aquaria and seafood wet markets. Removal of organic contaminants is one of the most urgent issues of seawater decontamination (Shimizu and Li 2005). However, seawater decontamination by utilizing of photoelectrocatalytic (PEC) technology is less reported currently.

As a special heterogeneous photocatalysis system, the PEC reactors introduce an electric field in addition to the light irradiation (Wang et al. 2012), which enables the photoelectrochemical reaction, not just the photocatalytic reaction induced by photon-excited holes and electrons. The provided electric field can effectively suppress the

recombination of the photo-generated electrons and holes. As a consequence, additional oxygen as an electron acceptor can be supplied during this process. Therefore, the PEC is a promising method for water purification. Some PEC reactors were suggested for water treatment. In our previous study (Wang et al. 2012; Wang et al. 2014b), a PEC microreactor was designed to decompose the methylene blue. The fabricated PEC reactor demonstrated various advantages, such as fast mass transfer, high photon utilization efficiency, easy control of oxidation pathway, avoiding the oxygen deficiency problem, etc. However, when a PEC system used for seawater decontamination, it may cause secondary pollution (chloride pollution) under higher bias potential. As previously reported, the chloride ion concentration in seawater could reach up to 19 g L⁻¹ when the potential exceeded 1.36 V. A large amount of chlorine ions will be transformed into chlorine (Schmittinger et al. 2000; Deborde and von Gunten 2008), which goes against the seawater recycling because of its strong oxidizability (Winder 2001). Therefore, it is necessary to reduce the chlorine in the process of seawater decontamination (von Sperling 2008).

In this paper, we designed and fabricated a PEC microreactor to decompose the methylene blue in salted water environment. For the experiment, the bias potentials between 1.5 to 2.2 V were applied to the microreactor. The experimental results showed that the chlorine produced in this microreactor was negligible. This provides us a practical way to employ this kind of PEC microreactor for organic degradation of seawater decontamination under relatively high bias potential.

2 Experiment

2.1 Device design and setup

Fig. 1 shows the 3D diagram of the PEC microreactor consisting of three layers. Two pieces of indium tin oxide (ITO) glass slides serve as the cover and the substrate, respectively. A NOA 81 adhesive layer with reaction chamber is sandwiched by the two ITO layers. The microchannels work as the spacer and sealant. In the reaction chamber, a BiVO_4 (BVO) thin film is synthesized and fabricated on the ITO substrate and acts as the visible-light photocatalyst (the yellow square area). The external bias potential can be applied to the reaction chamber through the two ITO layers which serve as the top and bottom electrodes. The seawater pollution samples are pumped in from the inlet, through the reaction chamber and out from the outlet. During its flowing across the chamber, the reaction occurs with the light irradiation simultaneously.

The standard UV lithography technology is employed to fabricate the SU-8 micro pattern on silicon wafer. Then PDMS mold with micro structure is reverse mould. The NOA 81 adhesive layer embedded with microchannel array and reaction chamber is cured by UV lamp (Lei et al. 2010; Wang et al. 2011; Wang et al. 2011, 2012, 2014a, b). The overall footprint of the device is about $40\text{ mm} \times 25\text{ mm}$. The reaction chamber is $10\text{ mm} \times 10\text{ mm} \times 100\text{ }\mu\text{m}$ (chamber volume $10\text{ }\mu\text{l}$). Two syringe needles are used as the inlet and outlet.

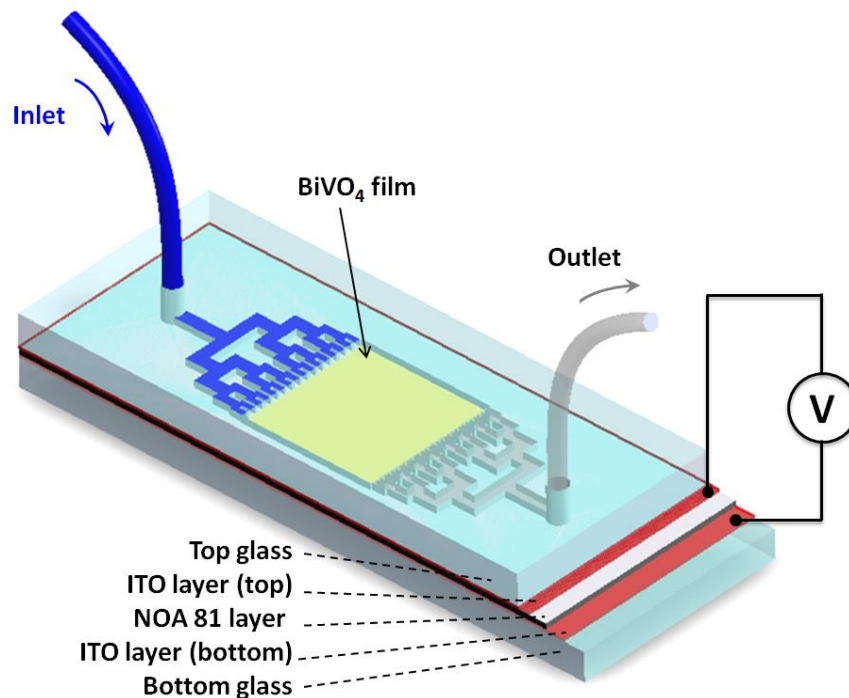


Fig. 1 Three-dimensional diagram of the microfluidic photoelectrocatalytic reactor. The reactor consists of a blank ITO glass as the cover, a BVO-coated ITO glass as the substrate and a NOA81 adhesive layer as the spacer. A potential is applied across the two ITO layers to force the separation of photo-excited electrons and holes and to help degrade the contaminants by electrocatalytic effect

To simulate the seawater environment, the mixture of methylene blue (MB) (concentration $3 \times 10^{-5} \text{ mol l}^{-1}$) and NaCl electrolyte solution (0.1 mol l^{-1}) is used as the model chemical for characterizing the photoreactivity. The Na_2SO_4 electrolyte solution (0.05 mol l^{-1}) is also prepared for the control experiment. A monochromic blue-light LED panel (emission peak : 402 nm) is mounted on the top ITO glass slide as the light source, which lies in the high absorption band of the BVO film. The light intensity illuminated on the reaction chamber is tested to be 80 mW cm^{-2} .

Figure 2 shows the cross section of the PEC microreactor. The photo-excited hole and electron will generate on the interface of the seawater sample and photocatalyst film when the photocatalyst film is irradiated by blue light. The external bias can help the recombination of the electrons and holes and force them to migrate to different directions.

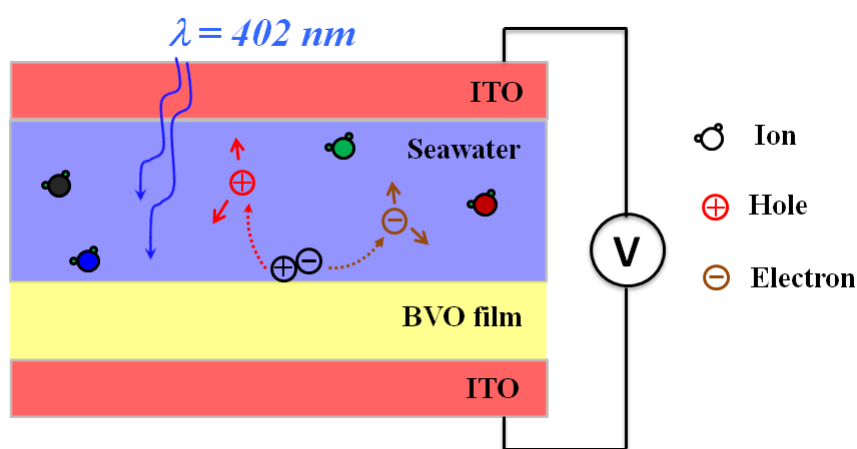


Fig. 2 The cross-section of the microfluidic PEC reactor and its working principle

2.2 Fabrication and characterization of BVO film

The fabrication process of BVO film is divided into two steps, BVO nanopowder synthesis and film painting. First, nanosized BVO nanoparticles are synthesized by a solid-phase precipitation preparation method assisted with ultrasonic agitation.(Shang et al. 2009) The details can be found in our previous work(Wang et al. 2012). Before the second step, 30 ml BVO sol-gel aqueous solution is prepared. This solution includes the grinded BVO powders (3 g) acetylacetone (0.1 ml), Triton X-100 (0.05 ml) and PEG 20000 (0.3 g). After ultrasonic agitation for about 2 h, the manual painting method is followed and the BVO thin film (10 mm \times 10 mm) is fabricated onto the ITO

glass.(Lei et al. 2010) The BVO film is annealed under 500 °C for 2 h in air, then sealed into the reaction chamber. The fabrication and assembly of the PEC microreactor are reported in our previous work.(Wang et al. 2012)

The morphology and microstructure of the BVO samples are investigated by scanning electron microscopy (SEM) (Bruker, D8 Advanced). The photograph and the SEM micrograph of the BVO film on the ITO glass are shown in Fig. 3. The BVO film exhibits porous structure. The nanosized particles are with an average size of about 80 – 100 nm. The thickness can be estimated to be about 1.5 μm by the step profiler measurements.

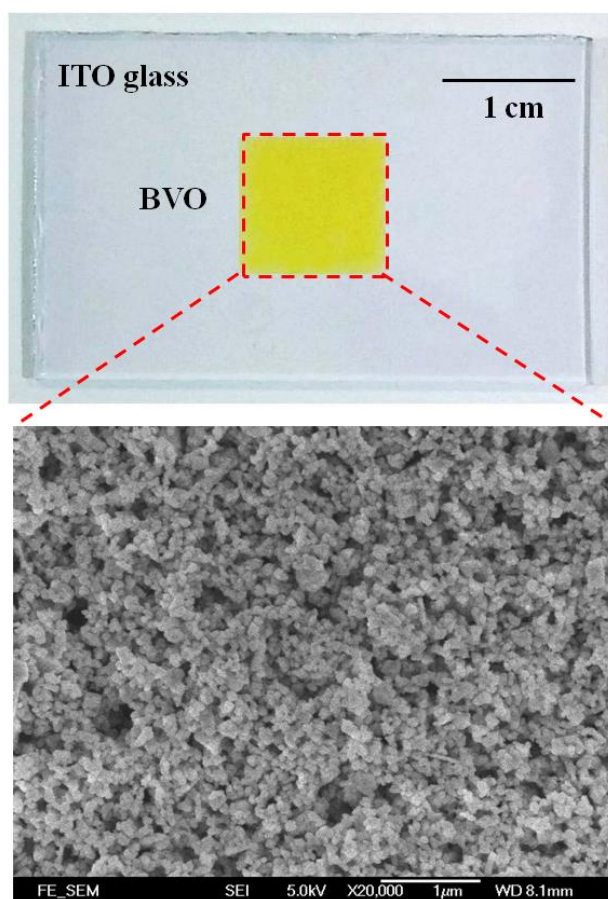


Fig. 3 The upper panel the BiVO_4 film on the ITO glass slide. The lower panel SEM photo of the BiVO_4 film, which shows the nanoporous structure

2.3 Characterization of PEC microreactor

According to our previous research work (Wang et al. 2012), when the external bias is large than 1.36 V, chlorine might be generated in a PEC reactor to cause the formation of ClO^- and the decoloration of methylene blue solutions. In this work, several experiments from different angles are conducted. We find that the generated chlorine in our microreactor is negligible. The absorption spectra is analyzed by the UV-Vis spectrophotometer (UV-2550, Shimadzu) to examine the concentration change between the original and the degraded MB solution. The detailed information about our experiment can be summarized as the following:

- By comparing the MB decomposition at different biases using Na_2SO_4 and NaCl as the electrolytes, we find *little difference in the methylene blue decomposition*. This shows that it has *no significant influence on the methylene blue decomposition no matter whether chlorine is generated or not*.
- By studying the relationship of MB degradation versus reaction time using Na_2SO_4 , we proves again that it has *no significant influence on the methylene blue decomposition no matter whether chlorine is generated or not*.
- By measuring the IV curves using cyclic voltammetry, we show quantitatively that *there is no significant generation of chlorine* in this reaction system.
- By conducting the control experiments using different electrodes, we show that *the electrolyzed chlorine is 4 orders smaller than the naturally dissolved oxygen*

content in the MB solution. This is attributed to the potential drops and the high overpotentials of the ITO and BiVO₄ films.

3 Results and discussion

3.1 Decomposing MB by PEC microreactor using Na₂SO₄ as electrolyte

First, we used Na₂SO₄ as the electrolyte to replace NaCl for the photodegradation experiments of PEC microreactors. The Na₂SO₄ solution does not generate chlorine in electrolysis. For a fair comparison, both of the Na₂SO₄ solution and the NaCl solution have the same concentration of Na⁺ in the methylene blue solutions. As the NaCl solution is 0.1 M in our previous study (Wang et al. 2012), here the Na₂SO₄ solution is chosen to be 0.05 M in the tests for equal amount of sodium ion.

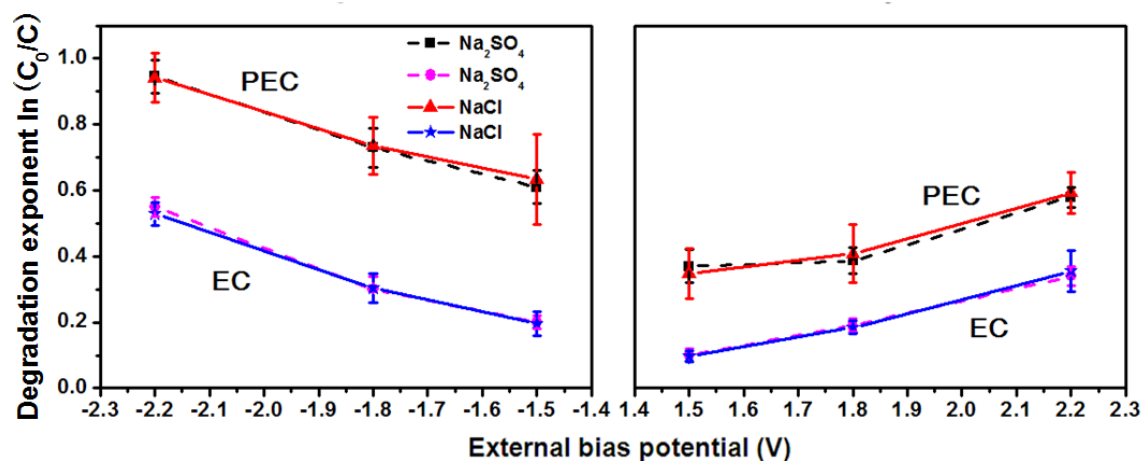


Fig. 4 Degradation of MB under the positive and the negative bias potential by using NaCl (solid lines) and Na₂SO₄ (dash lines) as the electrolyte. PEC photoelectrocatalysis; EC electrocatalysis. Here, the results of NaCl (solid lines) as the electrolyte are extracted from our previous work (Wang et al. 2012)

The experimental results are plotted in Fig. 4. The solid lines represent the results by using NaCl as the electrolyte and the dash lines represent the results by using Na₂SO₄ as the electrolyte. The x axis shows the bias potential applied to the ITO substrate. Therefore, the positive bias means the ITO substrate has a higher potential than the ITO cover. The y axis is not in a linear scale of the degradation, instead, it represents the degradation exponent $\ln(C_0/C)$, where C_0 is the initial concentration and C is the measured concentration. Ideally, 1.23 and 1.36 V are needed for the generations of O₂ and Cl₂ respectively. When the bias voltage is below 1.2 V, there is no electrolysis and thus no problem of chlorine generation or decoloring. Therefore, only higher voltages (1.5, 1.8 and 2.2 V) are tested for both the negative and the positive bias by using Na₂SO₄ as the electrolyte. The experimental results are very close to our previous results by using NaCl as the electrolyte.(Wang et al. 2012) It can be seen from Fig. 4 that the degradation exponent of NaCl solution is always close to that of Na₂SO₄ solution for both the PEC and the PC under either positive or negative bias. The error bar is the result of four repeated tests. The similar results of the Na₂SO₄ electrolyte to the NaCl electrolyte cannot prove directly whether chlorine is generated. But, it is shown that the generation of chlorine has little influence in term of the methylene blue decomposition (or more actually, decoloring).

3.2 Effect of flow rate by using Na₂SO₄ as electrolyte

After that, we investigated the influence of the flow rate. The experimental results are plotted in Fig. 5, the solid lines represent the results by using NaCl as the electrolyte and the dash lines represent the results by using Na₂SO₄ as the electrolyte. The error bar is the result of four repeated tests. The relationship between the degradation percentage and the reaction time are still shown to have a linear relationship. And the experimental results are nearly the same as our previous results by using only NaCl as electrolyte.(Wang et al. 2012) The slope is 5.3% s⁻¹ for Na₂SO₄ and 5.2% s⁻¹ for NaCl for the negative bias state, while, for the positive bias, the slope is 4.4% s⁻¹ for Na₂SO₄ and 4.7% s⁻¹ for NaCl. Such small differences in the slopes can be attributed to the measurement error. As mentioned above, the similarity of Na₂SO₄ and NaCl cannot directly prove the existence of chlorine, but shows the influence of chlorine generation is insignificant.

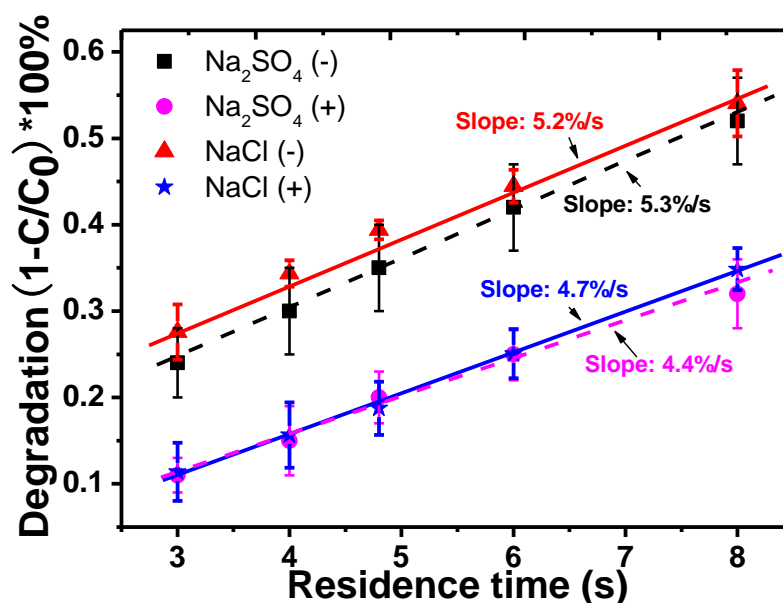


Fig. 5 Influence of the flow rate on the degradation efficiency of microreactor under ± 1.8 V external bias by using NaCl (solid lines) and Na₂SO₄ (dash lines) as the

electrolyte. Here, the results of NaCl (solid lines) as the electrolyte are extracted from our previous work (Wang et al. 2012)

3.3 Comparing the electrolysis by using different electrolytes

To find some more proofs of chlorine generation in our microreactor, we used a standard three-electrode test method (working electrode: ITO, counter electrode: BiVO₄ film, reference electrode: calomel) to measure the IV curve by the cyclic voltammetry. The Na₂SO₄ and NaCl electrolytes are adjusted to the same ion concentration of Na⁺. The IV curves of the two electrolytes are shown in Fig. 6. They are smooth and present no obvious redox peaks below 1.5 V. As the electrical potential of generating chlorine (1.36 V) is larger than oxygen (1.23 V), the rise of current in the Na₂SO₄ curve when > 1.5 V should result from the generated of O₂. Therefore, from the curves, we can see there may be no significant generation of chlorine in this reaction system, though the exact amount of chlorine cannot be quantified using this method.

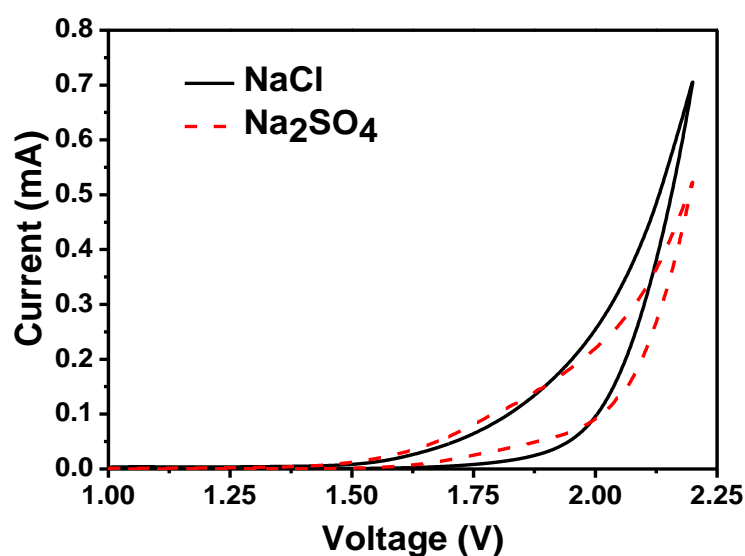


Fig. 6 IV curves of electrolysis by using Na₂SO₄ and NaCl as the electrolytes. (working electrode: ITO, counter electrode: BiVO₄ film, reference electrode: calomel)

3.4 Evaluating the generated Cl₂ by classical titration method

The above experiments provide no direct proof of the amount of chlorine. We conducted a group of control experiments to electrolyze the NaCl solution and to measure the generated chlorine by using the classical titration method ($2\text{KI} + \text{Cl}_2 \rightarrow 2\text{KCl} + \text{I}_2$, $2\text{Na}_2\text{S}_2\text{O}_3 + \text{I}_2 \rightarrow 2\text{NaI} + \text{Na}_2\text{S}_4\text{O}_6$). Three NaCl solutions (30 ml, 0.03 M) are prepared and electrolyzed using different electrodes as follows for about 1 h:

- (1) Pt-Pt (working electrode: Pt sheet; counter electrode: Pt wire; reference electrode: calomel);
- (2) Pt-ITO (working electrode: ITO; counter electrode: Pt wire; reference electrode: calomel);
- (3) BiVO₄-ITO (working electrode: ITO; counter electrode: BiVO₄ film; reference electrode: calomel);

After the electrolysis under 1.8 V for 1 h, the setup of Pt-Pt electrodes generated chlorine obviously. The consumption of Na₂S₂O₃ (wt: 20%) in the titration process is about 0.225 ml. Accordingly, the generated chlorine has a lower limit of 2.65×10^{-2} g/l (some chlorine might be released as the gas into air). But in the other two setups (Pt-ITO, BiVO₄-ITO), the consumed volumes of Na₂S₂O₃ are both 5 μ l, equivalent to the generated Cl₂ of 5.9×10^{-4} g/l, which is at least 2 orders lower than that of the Pt-Pt setup. Moreover, it is noted that the time of electrolysis is as long as 1 h. In our PEC microreactors, the reaction time is only several seconds. Based on the generated

chlorine of 5.9×10^{-4} g/l after the 1-h electrolysis, a reaction time of 10 s would correspond to the generation of chlorine of 2.3×10^{-8} M, which is 4 orders smaller than that of the naturally dissolved oxygen content 2.8×10^{-4} M in the solution. Therefore, the amount of generated chlorine is insignificant to the decomposition of MB.

This may be explained by the large potential drop and/or high overpotentials by the non-perfect conductive ITO and BiVO₄ films. Theoretically, the generations of O₂ and Cl₂ need 1.23 and 1.36 V, respectively. However, the PEC reactor uses the ITO glass as the working electrode and the semiconducting BiVO₄ film as the counter electrode, none of ITO and BiVO₄ is highly conductive. They would cause some potential drops, especially for the semiconducting BiVO₄ film. In addition, both of the ITO and BiVO₄ may require high overpotentials as compared to the Pt electrode. As a result, the bias of 2.2 V is still not high enough to electrolyze chlorine from the NaCl solution.

4 Conclusions

In this work, we have demonstrated that the PEC microreactors could solve a fundamental problem of the PEC seawater decontamination, i.e., the generation of chlorine and hypochloric acid. Moreover, the organic contaminant in seawater can be decomposed by applied a high bias potential 2.2 V. Besides, the problem of chlorine generation in normal PEC reaction system can be reduced or even eliminated under the large bias potential. In addition to the merits of high efficiency and elimination of chlorine generation, the photoelectrocatalytic microreactor exhibits superior properties,

such as fast mass transfer, uniform light irradiation and fine control of reaction conditions (magnitude and polarities of biases, flow rate, easy selective of reaction pathways), making it an ideal platform for the study of mechanisms and kinetics of seawater decontamination. It also shows potential applications in large-scale seawater decontamination. This kind of PEC reactors based on microfluidics can provide us opportunity to study the PEC processes of water splitting or/and electricity generation in the environment of seawater.

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